OPERATION AND PARTS MANUAL



A DIVISION OF MULTIQUIP INC.

MODEL MS-63 PLASTER AND MORTAR MIXER (GASOLINE ENGINE/ELECTRIC MOTOR)

Revision #5 (03/26/10)



THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

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PROPOSITION 65 WARNING

your parts

A WARNING **A**

CALIFORNIA — Proposition 65 Warning

Engine exhaust and some of its constituents, and some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to the State of California to cause cancer, birth defects and other reproductive harm. Some examples of these chemicals are:

- Leadfrom lead-based paints.
- Crystalline silica from bricks.
- Cement and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: <u>ALWAYS</u> work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

NOTES

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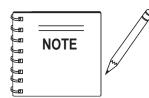
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Specifications and are subject to change without notice.

STOW MS-63 PLASTER/MORTAR MIXER — SPECIFICATIONS

TABLE 1. MIXER SPECIFICATIONS					
Capacity	6.3 cu. ft (178 liters)	× C			
Bag Capacity	1-1/2 to 2-1/2 bags	3			
Weight	574 lbs. (260 kg.)				
Height W/Dump Handle	73 in. (185 cm.)				
Discharge Height	17.5 in. (44.45 cm.)				
Drive	V-Belt/Gear				
Dump Action	Manual				

TA	BLE 2. SPECI	FICATIONS (ENGI	GINE & ELECTRIC MOTOR)				
	Model	HONDA GX160K1HX2	HONDA GX240K1HA2	BALDOR 35L229S302			
	Туре	Air-cooled 4 str Shaft Gaso	1.5 HP, 115/230, Single Phase Electric Motor				
	Bore X Stroke	2.51 in. X 1.65 in. (63.8 mm x 42 mm)	2.90 in. X 2.30 in. (73 mm x 58 mm)	N/A			
	Displacement	8.75 cc	14.81 cc	N/A			
Engine/Electric	Max Output	5.5 HP/3600 R.P.M	8.0 H.P./3600 R.P.M.	1.5 H.P./1725 RPM			
Motor	Fuel Tank Capacity	.951 Gallons (3.6 Liters)	Approx. 1.59 U.S. Gallons (6 Liters)	N/A			
	Fuel	Unleaded	N/A				
	Lube Oil Capacity	2-1/3	pints	N/A			
	Speed Control Method	Centrifugal Fly-weight Type		N/A			
	Starting Method	Recoil	N/A				
Dimensions	s (L x W x H)	12.2 x 14.2 X 13.8 in.14.0 x 16.9 X 16.1 in.(312 X 362 X 335 mm)(355 X 430 X 410 mm)		13.3 x 8.7 X 9.06 in. (338 X 220 X 230 mm)			
Dry Net Weight		33 lbs. (15 Kg.)	Approx. 22 lbs. (10 Kg.)				

NOTE

In accordance with our established policy of constant improvement, we reserve the right to amend these specifications at any time without notice.

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STOW MS-63 PLASTER/MORTAR MIXER — DIMENSIONS

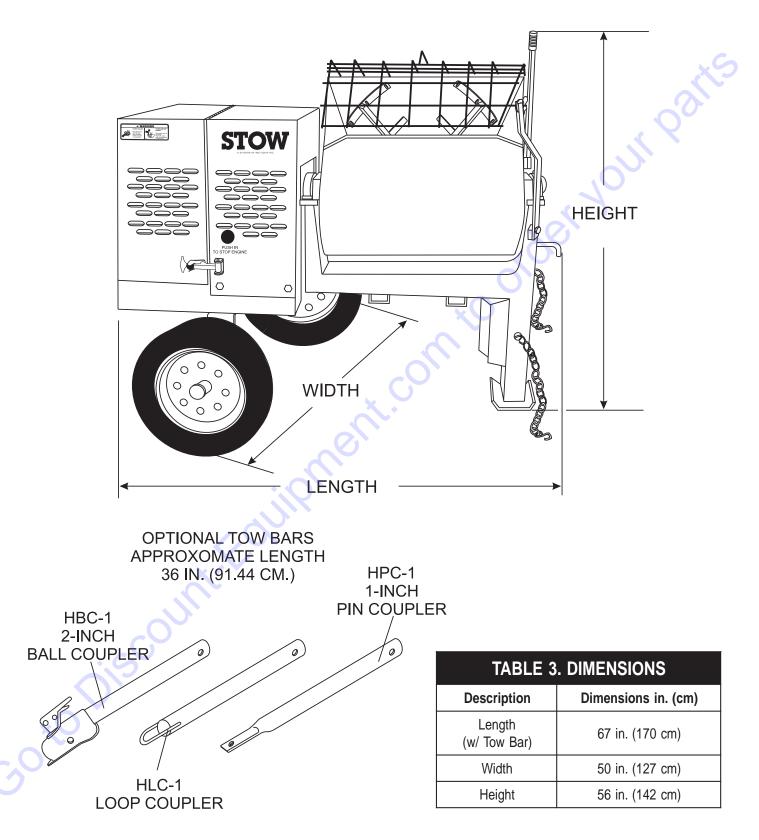


Figure 1. Dimensions

STOW MS-63 MIXER — SAFETY MESSAGE ALERT SYMBOLS

FOR YOUR SAFETY AND THE SAFETY OF <u>OTHERS</u>!

Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the Safety Messages and Operating Instructions could result in injury to yourself and others.





This Owner's Manual has been developed to provide complete instructions for the safe and efficient operation of the **STOW Model MS-63** *mortar* and *plaster* mixer. Refer to the engine manufacturers instructions for data relative to its safe operation.

Before using this mixer, ensure that the operating individual has read and understands all instructions in this manual.

SAFETY MESSAGE ALERT SYMBOLS

The three (3) Safety Messages shown below will inform you about potential hazards that could injure you or others. The Safety Messages specifically address the level of exposure to the operator, and are preceded by one of three words: **DANGER**,

DANGER

You **WILL** be *KILLED* or *SERIOUSLY INJURED* if you **DO NOT** follow these directions.

🛕 WARNING

You **CAN** be **KILLED** or **SERIOUSLY INJURED** if you **DO NOT** follow these directions.

CAUTION

You **CAN** be *INJURED* if you **DO NOT** follow these directions.

HAZARD SYMBOLS

Potential hazards associated with the operation of a **MS-63 Plaster/Mortar Mixer** will be referenced with Hazard Symbols which appear throughout this manual, and will be referenced in conjunction with Safety Message Alert Symbols.

WARNING

Lethal Exhaust Gas Hazards

Engine exhaust gases contain poisonous carbon monoxide. This gas is colorless and odorless, and can cause death if inhaled. **NEVER** operate this equipment in a confined area or enclosed structure that does not provide ample free flow air.



🏠 WARNING

Explosive Fuel Hazards

Gasoline is extremely flammable, and its vapors can cause an explosion if ignited. **DO NOT** start the engine near spilled fuel or combustible fluids.



DO NOT fill the fuel tank while the engine is running or hot. **DO NOT** overfill tank, since spilled fuel could ignite if it comes into contact with hot engine parts or sparks from the ignition system. Store fuel in approved containers, in well-ventilated areas and away from sparks and flames.

🏠 WARNING

Burn Hazards

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operations. Never operate the engine with heat shields or heat guards removed.



🏠 WARNING

Respiratory Hazards

ALWAYS wear approved *respiratory* protection when required.



STOW MS-63 MIXER — SAFETY MESSAGE ALERT SYMBOLS

CAUTION

Rotating Parts Hazards

NEVER operate equipment with covers, or guards removed. Keep fingers, hands, hair and clothing away from all moving parts to prevent injury.



CAUTION

Accidental Starting Hazards

ALWAYS disconnect the electrical power cord from the electric motor when the mixer is not in use and place the ON/OFF switch in the **OFF** position.



CAUTION

Eye and Hearing Hazards



CAUTION

Equipment Damage Hazards

Other important messages are provided throughout this manual to help prevent damage to your light tower, other property, or the surrounding environment.

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STOW MS-63 PLASTER/MORTAR MIXER — RULES FOR SAFE OPERATION

DANGER

Read this manual!

Failure to follow instructions in this manual may lead to serious injury or even death! This equipment is to be operated by trained and gualified personnel only! This equipment is for industrial use only.

The following safety guidelines should always be used when operating the STOW MS-63 mortar and plaster mixer:

GENERAL SAFETY

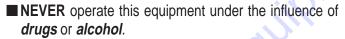
DO NOT operate or service this equipment before reading this entire manual.



- This equipment should not be operated by persons under 18 years of age.
- **NEVER** operate this equipment without proper protective clothing, shatterproof glasses, steel-toed boots and other protective devices required by the job.



NEVER operate this equipment when not feeling well due to fatigue, illness or taking medicine.





- ALWAYS wear proper respiratory (mask),... hearing and eye protection equipment when operating the mixer.
- **NEVER** place hands inside the drum while the blades are rotating.
- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.
- Manufacture does not assume responsibility for any accident due to equipment modifications.
- NEVER use accessories or attachments, which are not recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.

NEVER touch the hot exhaust manifold, muffler or cylinder. Allow these parts to cool before servicing engine or mixer.



- High Temperatures Allow the engine to cool before adding fuel or performing service and maintenance functions. Contact with hot! components can cause serious burns.
- The engine section of this mixer requires an adequate free flow of cooling air. **NEVER** operate the mixer in any enclosed or narrow area where

free flow of the air is restricted. If the air flow is restricted it will cause serious damage to the mixer or engine and may cause injury to people. Remember the mixer's engine



gives off **DEADLY** carbon monoxide gas.

- **ALWAYS** refuel in a well-ventilated area, away from sparks and open flames.
- **ALWAYS** use extreme caution when working with flammable liquids. When refueling, stop the engine and allow it to cool. DO NOT smoke around or near the machine. Fire or explosion could result from fuel vapors, or if fuel is spilled on a hot engine.



NEVER operate the mixer in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe bodily harm or even death.



- Topping-off to filler port is dangerous, as it tends to spill fuel.
- Stop the engine when leaving the mixer unattended.
- Block the unit when leaving or when using on a slope.
- Maintain this equipment in a safe operating condition at all times.

WARNING

Starting the Mixer Engine

NEVER! start the engine or engage the paddle arms when the drum is in the discharge (down) position.

STOW MS-63 PLASTER/MORTAR MIXER — RULES FOR SAFE OPERATION

- ALWAYS stop the engine before servicing, adding fuel and oil.
- NEVER run engine without air filter. Severe engine may occur.
- ALWAYS service air cleaner frequently to prevent carburetor malfunction.
- ALWAYS check the machine for loosened threads or bolts before starting.
- ALWAYS be sure the operator is familiar with proper safety precautions and operations techniques before using mixer.
- ALWAYS store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children.
- **DO NOT** operate this equipment unless all guards and safety devices are attached and in place.
- CAUTION must be exercised while servicing this equipment. Rotating and moving parts can cause injury if contacted.
- When towing, an adequate safety chain must be fastened to the frame. See Towing Guidelines section in this manual.
- Keep all *inexperienced* and *unauthorized* people away from the equipment at all times.
- Unauthorized equipment modifications will void all warranties.
- Check all fasteners periodically for tightness. Also check towing tongue bolt, lock nut and wheel lug nuts for wear.
- Stop the engine and disconnect the spark plug before allowing anybody's hands in the mixing drum.
- NEVER pour or spray water over the engine or electric motor.

A WARNING

Stand Clear of the Mixer when in use

Always stand clear of the dump handle when the mixer is in operation. Any binding of material between the mixer blades and the drum will cause the drum handle to quickly move and could cause bodily harm.

- Depending on type of mixer, test the ON/OFF switch for either the gasoline engine or electric motor before operating. The purpose of these switches is to shut down the engine or motor of the mixer.
- Refer to the HONDA Engine Owner's Manual for engine technical questions or information recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.

TRANSPORTING

- ALWAYS shutdown engine before transporting.
- Tighten fuel tank cap securely and close fuel cock to prevent fuel from spilling.
- Drain fuel when transporting mixer over long distances or bad roads.

MAINTENANCE

- NEVER lubricate components or attempt service on a running mixer.
- ALWAYS allow the mixer a proper amount of time to cool before servicing.
- Keep the mixer in proper running condition.
- Fix damage to the mixer immediately and always replace broken parts.
- Dispose of hazardous waste properly. Examples of potentially hazardous waste are used motor oil, fuel and fuel filters.
- DO NOT use food or plastic containers to dispose of hazardous waste.

EMERGENCIES

■ ALWAYS know the location of the nearest *fire* extinguisher and first aid kit.



+ FIRST AID + KIT

In emergencies always know the location of the nearest phone or keep a phone on the job site. Also know the phone numbers of the nearest ambulance, doctor and fire department. This information will be invaluable in the case of an emergency.







STOW MS-63 PLASTER/MORTAR MIXER — TOWING GUIDELINES

Towing Safety Precautions



Regularly Inspect Towing Components

To reduce the possibility of an accident while transporting the mixer on public roads, always make sure that the mixer towing components and the towing vehicle are in good operating condition and both units are mechanically sound.

The following list of suggestions should be used when towing the mixer:

- Check with your county or state safety towing regulations department before towing your *mixer*.
- Make sure that the hitch and coupling of the towing vehicle are rated equal to, or greater than the trailer "gross vehicle weight rating" (GVWR).
- ALWAYS inspect the hitch and coupling for wear. NEVER tow the mixer with defective hitches, couplings, chains etc.
- CHECK the tire air pressure on both the towing vehicle and the trailer. Also check the tire tread wear on both vehicles.
- ALWAYS make sure the mixer is equipped with a "Safety Chain".
- ALWAYS attach trailer's safety chain to the frame of towing vehicle.
- ALWAYS make sure that the towing vehicle's directional, backup, and brake lights are working properly.
- Remember in most cases the maximum speed unless otherwise posted for highway towing is 55 MPH, however before towing your mixer, check your local state, and county vehicle towing requirements. Recommended offroad towing is not to exceed 10 or 15 MPH or less depending on type of terrain.
- Place chocked blocks underneath wheels to prevent rolling, while parked, if disconnected from towing vehicle.
- Inflate tires to correct pressure, inspect tires for cuts, and excessive wear. See Table 9 (Tire Wear Troubleshooting).
- When towing of the mixer is required, place the drum in the up position (mouth facing upwards) and lock the drum latch.

- ALWAYS make sure that the fuel valve lever is in the OFF position (gasoline models only).
- Check wheel mounting lug nuts with a torque wrench. Torque wheel lug nuts as described in the maintenance section of this manual.
- Check tightness of U-clamp nuts, torque suspension hardware as referenced in the maintenance section of this manual.
- Avoid sudden stops and starts. This can cause skidding, or jackknifing. Smooth, gradual starts and stops will improve gas milage.
- Avoid sharp turns to prevent rolling.

Tow Bar to Vehicle Connection (Coupler Only)

 Check the vehicle hitch ball, and mixer's coupler for signs of wear or damage. Replace any parts that are worn or damaged before towing.

CAUTION

Replacing Towing Components

If the mixer tow bar is deformed or damaged, replace the *entire* tow bar. **NEVER** tow the mixer with a defective tow bar. There exists the possibility of the mixer separating from the towing vehicle.

- 2. Use only a 2-inch ball diameter (towing vehicle), this will match the mixer's 2-inch coupler. Use of any other ball diameter will create an extremely dangerous condition which can result in separation of the coupler and ball or ball failure.
- 3. After tow bar has been connected to mixer (see next page), attach mixer's coupler to the hitch ball on the towing vehicle securely and make sure the lock lever is in the down position (locked).

Mixer Tow Bar Vehicle Connection (Pintle and Loop)

- 1. Make sure the bumper on the towing vehicle is equipped to handle either a pintle or loop type tow bar configuration.
- 2. After tow bar has been connected to mixer (see next page), secure either type of tow bar to the towing vehicle, following state and county towing regulations.
- 3. As a minimum, use a 1/2-inch bolt and nylock nut grade 5 when securing the tow bar to the towing vehicle and to the unit being towed.

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STOW MS-63 PLASTER/MORTAR MIXER — SAFETY CHAIN CONNECTION

A CAUTION

Always Tow with a Safety Chain

NEVER! tow the mixer with the safety chain removed. The safety chain is intended to prevent complete separation of the mixer from the towing vehicle in the event of a tow bar failure.

Reference Figure 2 for the installation of the *safety chain*.

Tow Bar to Mixer Connection

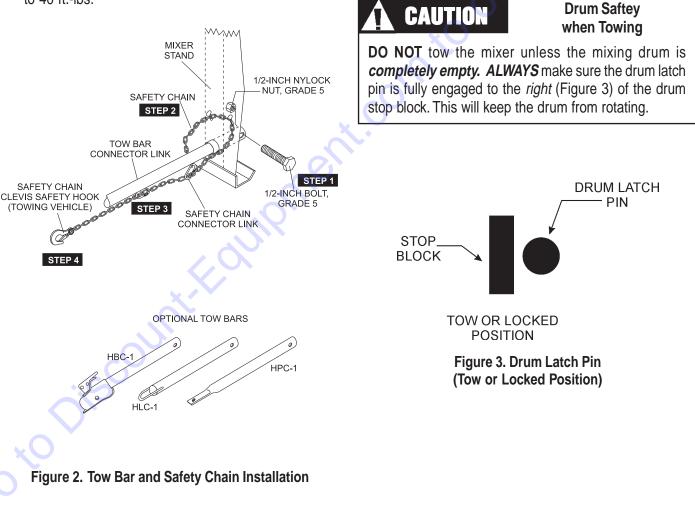
1. Insert the tow bar through the round opening at the bottom of the mixer stand.

Align the hole on the tow bar with the hole on the mixer frame, and insert 1/2-inch bolt through tow bar and frame. Secure tow bar to frame with 1/2-inch nylock nut. Tighten to 40 ft.-lbs.

2. Route the safety chain through the holes just above the tow bar, located on each side of the mixer stand.

Loop the chain together and place under the tow bar. Secure the loop with the connector link.

- 3. extend the safety chain along the length of the tow bar, looping it through the tow bar's connector link. Remove any excess chain slack.
- 4. Connect the free end of (clevis safety hook) the safety chain to the towing vehicle. Remember it is critical that the length of the chain be properly adjusted, to prevent the *draw bar* and the front of the mixer stand from dropping to the the ground (contact) in the event the draw bar becomes disconnected from the towing vehicle.



MS-63 PLASTER/MORTAR MIXER — OPERATION AND SAFETY DECALS

Machine Safety Decals

The STOW MS-63 mortar and plaster mixer is equipped with a number of safety decals. These decals are provided for operator safety and maintenance information. Figure 4 below illustrates these decals as they appear on the machine. Should any of these decals become unreadable, replacements can be obtained from your dealer.





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STOW MS-63 PLASTER/MORTAR MIXER — GENERAL INFORMATION

Application

The STOW MS-63 series mixers (drum capacity of 7.0 cu. ft./198 liters) are shipped completely assembled and have been factory tested and are ready for use.

This mixer is <u>only</u> intended for the production of **plaster** and **mortar**. The mixer must be used for its intended purpose and is not suitable for the mixing of **flammable** or **explosive** substances. The mixer <u>must not be used</u> in an explosive atmosphere. This mixer has a batch capacity between 2-1/2 and 3-1/2 bags.

Power Plants

The STOW *plaster* and *mortar* mixer can be powered by either a Honda GX240K1HA2 or GX160K1QMX2HX2 aircooled, 4-stroke gasoline engine or a 1.5 HP electric motor. Refer to Table 2 for specific engine or electric motor data information.

Electrical

If mixer is equipped with an *electric motor*, make sure that the power being supplied to the motor corresponds to the voltage rating label on the motor. Supplying the wrong voltage to the electric motor will cause severe electrical damage to the motor.

Always make sure the **OFF/ON** switch on the electric motor is in the **OFF** position before applying power.

It is *strongly recommended* when inserting the mixer's power cord into a receptacle, that a G.F.C.I. (*Ground Fault Current Interrupter*) receptacle be used (115 VAC applications).

Extension Cables

The extension cable should be a 3-wire configuration that includes a ground wire that conforms to UL code. The wire cross section must be a minimum of 2.5 mm². Choose an extension cord of adequate current carrying capacity as referenced in Table 6. Remember *cable distance* affects the current-voltage capacity of the extension cable.

Ensure that the extension cable is carefully laid out avoiding *wet areas*, *sharp edges* and locations where vehicles might run over it. Avoid allowing the extension cable to be trapped underneath the mixer.

Unroll the extension cable fully or it will overheat and could catch fire. Make sure that all extension cable connections are dry and safe. Replace any defective or badly worn extension cable immediately.

Hardware

Check all hardware on the mixer before starting. Periodically inspect all hardware. Loose hardware can contribute to early component failure and poor performance. Use Table 4 as general guideline when torqueing of mixer hardware is required. Remember to keep all mixer hardware components tight.

Table 4. Hardware Torque Recommendations						
Hardware Diameter	Torque (ft-lbs)					
5/16-inch x 18	14					
3/8-inch x 16	24					
3/8-inch x 24	37					
1/2-inch x 13	39					
1/2-inch x 13 (Grade 8)	90					

Engine Maintenance

For basic engine maintenance, refer to the engine maintenance section in this manual. For a more detailed engine maintenance, refer to the **Honda** Engine Owner's manual furnished with the engine.

STOW MS-63 PLASTER/MORTAR MIXER — BASIC MIXER COMPONENTS

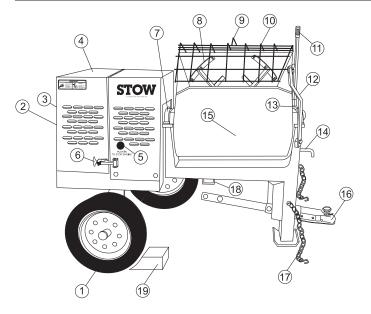


Figure 5. Mixer Components

Figure 5 illustrates the basic components and controls of the STOW MS-63 mixer

- 1. **Tires Ply** The tire ply (layers) number is rated in letters; This mixer uses 13-inch 4-ply tires.
- Engine Cover Lift this cover to gain access to the engine compartment.
- 3. Belt Slip Lever When starting this lever should be move upward and to the left. For mixing place the lever in the down position. See attached decal located adjacent to lever.
- 4. **ON/OFF Switch (electric)** This switch is provided on mixers with electric motors. To gain access to this switch, lift the engine cover. When activated it will shut down the electric motor.
- 5. **ON/OFF Switch (gasoline)** This switch is provided on *mixers with gasoline* engines only and is located on the side of the engine cover. When activated it will shut down the engine.
- 6. Latch Use this latch to secure the engine compartment cabinet.
- 7. **Drum Bearing** There is on each end of the mixing drum, a sealed bearing. Bearings are packed and sealed at the factory and require no further maintenance.

- 8. **Mixing Paddles** Used in the mixing of material. This unit uses four different types of paddles to provide a fast uniform mix.
- Bag Cutter— This feature allows compound mixing bags to be opened easily, therefore allowing the contents of the bag to fall directly into the mixing drum.
- Safety Grill Provided for operator safety. This safety grill is designed to keep hands and solid objects out of the mixing drum when in use. This grill should be closed at all times when mixer is in use. DO NOT remove the grill or grill opening bar. Keep the grill clean by washing it down daily.
- 11. **Dump Handle** Pull this handle downward to dump the contents of the drum. Push the handle upward to return the drum to its vertical position.
- 12. Safety Grill Lock Handle To prevent injury to hands and arms, the safety grill should ALWAYS be locked when the mixing of plaster or mortar is required. Also when transporting the mixer the safety grill should be locked. The safety grill should only be un-locked when cleaning of the blades and drum is required.
- 13. **Pivot Point/Zerk Fitting** There is, on each end of the mixing drum a zerk grease fitting. These fittings lubricate the dumping mechanism. Lubricate both fittings at least twice a week.
- 14. **Dump Handle Release Pin** Pull this pin outward (spring loaded) to release the drum, then pull down on the dump handle to place the drum in the dump position. When drum is in dump position, pin will automatically lock drum.
- 15. **Steel Mixing Drum** Mixing materials such as mortar, plaster are to be placed into this drum for mixing. Always clean the drum after each use.
- 16. **Tow Bar/Coupler** This mixer uses a 2-inch coupler or pintle towbar.
- Safety Chain This mixer uses a 3/16-inch thick, 72inches long zinc-plated saftey chain. *ALWAYS* connect the safety chain when towing.
- Forklift Pockets When lifting of the mixer is required, use these fork lift pockets to lift the mixer. Remember to insert the forks of the forklift a minimum of 24 inches into the lift pockets.
- 19. **Chock Blocks** Place these blocks (not included as part of the mixer package) under each mixer wheel to prevent rolling.

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STOW MS-63 PLASTER/MORTAR MIXER — BASIC ENGINE COMPONENTS

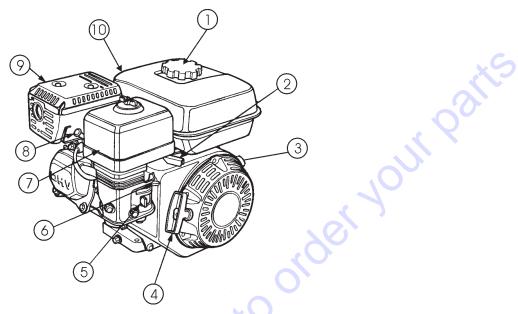


Figure 6. Engine Controls and Components

INITIAL SERVICING

The engine (Figure 6) must be checked for proper lubrication and filled with fuel prior to operation. Refer to the manufacturers Engine manual for instructions & details of operation and servicing.

 Fuel Filler Cap – Remove this cap to add unleaded gasoline to the fuel tank. Make sure cap is tightened securely. DO NOT over fill.



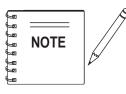
Explosive Fuel Hazard

Adding fuel to the tank should be done only when the engine is stopped and has had an opportunity to cool down. In the event of a fuel spill, **DO NOT** attempt to start the engine until the fuel residue

has been completely wiped up, and the area surrounding the engine is dry.

- 2. **Throttle Lever** Used to adjust engine RPM speed (lever advanced forward *SLOW*, lever back toward operator *FAST*).
- 3. Engine ON/OFF Switch ON position permits engine starting, OFF position stops engine operations.
- 4. Recoil Starter (pull rope) Manual-starting method. Pull the starter grip until resistance is felt, then pull briskly and smoothly.

- 5. Fuel Valve Lever OPEN to let fuel flow, CLOSE to stop the flow of fuel.
- Choke Lever Used in the starting of a cold engine, or in cold weather conditions. The choke enriches the fuel mixture.
- 7. Air Cleaner Prevents dirt and other debris from entering the fuel system. Remove wing-nut on top of air filter cannister to gain access to filter element.



Operating the engine without an air filter, with a damaged air filter, or a filter in need of replacement will allow dirt to enter the engine, causing rapid engine wear.

🚹 WARNING

Burn Hazard

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operating. **NEVER** operate the engine with the muffler removed.



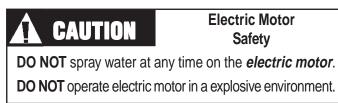
- 8. **Spark Plug** Provides spark to the ignition system. Set spark plug gap to 0.6 0.7 mm (0.028 0.031 inch) Clean spark plug once a week.
- 9. Muffler Used to reduce noise and emissions.
- 10. **Fuel Tank** Holds unleaded gasoline. For additional information refer to engine owner's manual.

STOW MS-63 PLASTER/MORTAR MIXER — ELECTRIC MOTOR

Electric Motor

For maintenance care and operation of the electric motor, refer to your electric motor instruction booklet furnished with the motor.

Protect the electric motor from dust as much as possible and keep ventilating openings clean.



The electric motor used in this mixer is a single-phase 3 HP motor. The input voltage requirement for this motor is 115/230 VAC, and has been pre-set to 230VAC.

Electric Motor Connection

A 12-inch electrical cable (Figure 7) is provided with the electrical motor for hookup to a power source. Table 5 shows the required NEMA connector for the desired motor horsepower rating. In addition, Table 5 also shows the matching NEMA approved connector for the required extension cord.

A CAUTION

Electric Motor Connections

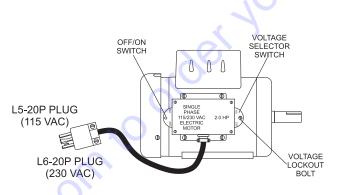
ALWAYS make certain that the power source required for the electric motor is **correct** and always use the correct NEMA configuration plug. **Failure** to supply the correct voltage to the motor can severely damage the motor.

NOTE

It is strongly recommended that all electrical wiring be done by a *licensed electrician*.

Special attention should be given to the electric switch as well as the over-and-under voltage protection devices as per regulations set forth in the local electrical safety code handbook

IADLE	D. ELECTRIC MOTOR WIR	. ELECTRIC MOTOR WIRING INFORMATION					
Motor	115-230 VAC	- Single Phase					
Horsepower Rating							
1.5 HP (115 VAC)	L5-20P P/N EM940537	L5-20R P/N EM940538					
1.5 HP (230 VAC)							



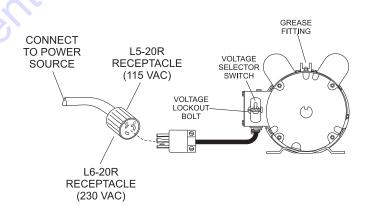


Figure 7. Single Phase Electric Motor With 12-inch Pigtail

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STOW MS-63 PLASTER/MORTAR MIXER — ELECTRIC MOTOR

Ma	The motor supplied is wired for 115 VAC grounded operation. Make certain that the correct size grounded (3-wires) extension				50.4	XTENSION 75 ft.	CORD SIZES	200 ft.
	cord is used. See Table 6.		Motor	Voltage	(15.24 m)	(22.86 m)	(30.48 m)	(60.96 m)
	otors can burn out when the line voltage falls 10% below the ltage rating of the motor. Failure to use proper voltage will	MS-63 (Electric)	MS-63 Electric) 1.5 HP	115	No. 12	No. 10	No. 8	No. 6
	cause the motor to overheat and actuate the overload switch.			230	No. 14	No. 12	No. 12	No. 8
or " O	verload protection should actuate because of improper voltage any other malfunction, turn the main switch on the motor to the FF " position and correct the problem, press the reset switch tton, and turn the main switch to the " ON " position.					,(NUC	So
Ele	ectric Motor Voltage Switch							
1.	ALWAYS make certain the motor switch is " OFF " and the power cord has been disconnected from the power source.				X			
2.	Remove the voltage lock-out bolt (Figure 7). Change the position of the <i>voltage change toggle switch</i> from 115 VAC to 230 VAC. The mixer is factory wired for 115 VAC operation.		×	0	SC.			
3.	Replace the voltage lock-out bolt.							
4.	Important!, when changing the input voltage to the motor from 115 to 230 VAC, the <i>plug</i> on the motor power cord must also be changed. See Table 5.							
Go								

STOW MS-63 — PADDLE BLADE ADJUSTMENT (STEEL DRUM)

Adjust paddles as shown in Figure 8.

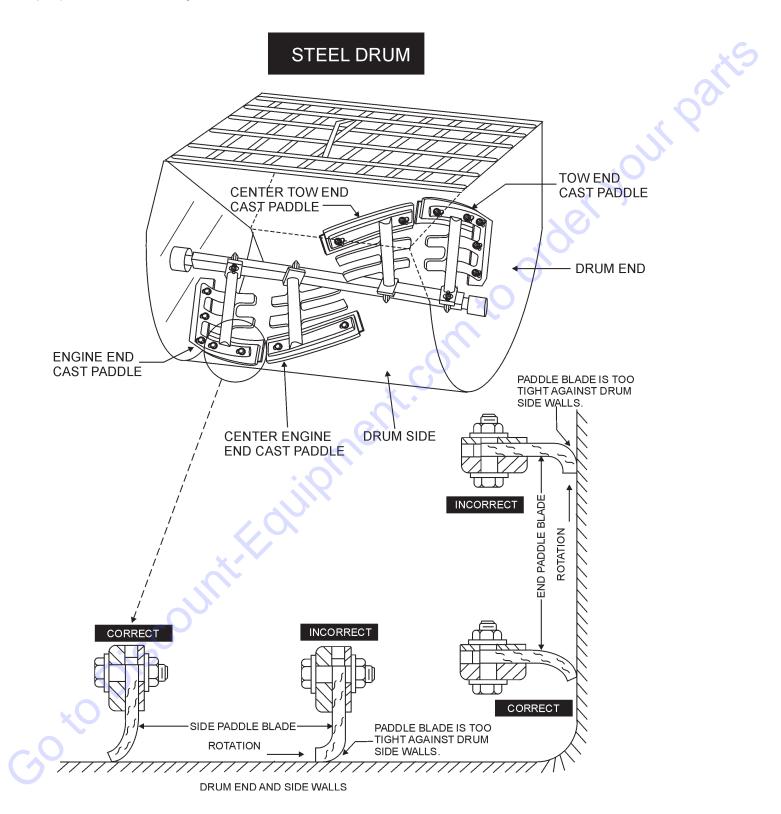


Figure 8. Paddle Blade Adjustment, Steel Drum

STOW MS-63 PLASTER/MORTAR MIXER — INSPECTION

Before Starting

- 1. Read *all safety instructions* at the beginning of manual.
- 2. Clean the *mixer*, removing dirt and dust, particularly the engine cooling air inlet, carburetor and air cleaner.
- 3. Check the air filter for dirt and dust. If air filter is dirty, replace air filter with a new one as required.
- 4. Check carburetor for external dirt and dust. Clean with dry compressed air.
- 5. Check fastening nuts and bolts for tightness.

A CAUTION

Eyesight and Hearing Protection

ALWAYS wear approved eye and hearing protection before operating the mixer.



Inspection & Maintenance Saftev

NEVER place hands or feet inside the engine guard cover while the engine is running. **ALWAYS** shut the engine down before performing any kind of maintenance service on the mixer.



Engine Oil Check

- 1. To check the engine oil level, place the mixer on secure level ground with the engine stopped.
- 2. Remove the filler dipstick from the engine oil filler hole (Figure 9) and wipe it clean.

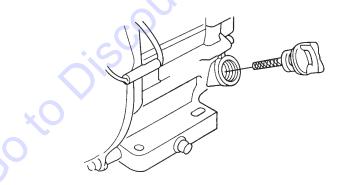
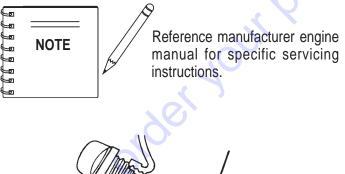


Figure 9. Engine Oil Dipstick (Removal)

- 3. Insert and remove the dipstick without screwing it into the filler neck. Check the oil level shown on the dipstick.
- 4. If the oil level is low (Figure 10), fill to the edge of the oil filler hole with the recommended oil type (Table 7). Maximum oil capacity is 2.33 qts. (1.09 liters)



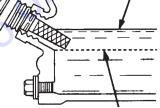


Figure 10. Engine Oil Dipstick (Oil Level)

Table 7. Oil Type						
Season	Temperature	Oil Type				
Summer	25°C or Higher	SAE 10W-30				
Spring/Fall	25°C~10°C	SAE 10W-30/20				
Winter	0°C or Lower	SAE 10W-10				

STOW MS-63 PLASTER/MORTAR MIXER — INSPECTION

Fuel Check

🛕 DANGER

Explosive Fuel Hazard

If your mixer has a gasoline engine, determine if the engine fuel is low. If fuel is low, remove the fuel filler cap

and fill with **unleaded** gasoline. Motor fuels are highly flammable and can be dangerous if mishandled. **DO NOT** smoke while refueling. **DO NOT** attempt to refuel the mixer if the engine is **hot!** or **running**.



- 1. Remove the gasoline cap located on top of fuel tank.
- 2. Visually inspect to see if fuel level is low. If fuel is low, replenish with unleaded fuel.
- 3. When refueling, be sure to use a strainer for filtration. **DO NOT** top-off fuel. Wipe up any spilled fuel.

🛕 CAUTION

Start/Stop Switch

NEVER! disable or disconnect the start/stop switch. It is provided for operator safety. Injury may result if it is disable, disconnected or improperly maintained.

V-belt Check

A worn or damaged V-belt can adversely affect the performance of the mixer. If a V-belt is defective or worn simply replace the V-belt as outlined in the maintenance section of this manual.

Blade Check

Check for worn or paddle blades. Make sure that all blades are adjusted properly. See blade adjustment procedure in this manual. Replace all defective or damaged blades immediately.

Controls

Start/Stop Switches

This mixer has been equipped with a start/stop switch for both the gasoline and electric motor mixers. These switches should be tested every time the engine or electric motor is started.

Grease Fittings (Dumping Mechanism)

Check the zerk grease fittings at each end of the mixing drum. These grease fittings lubricate the dumping mechanism. If the dumping handle is stiff or hard to move lubricate these fittings.

STOW MS-63 PLASTER/MORTAR MIXER — START-UP PROCEDURES

This section is intended to assist the operator with the initial start-up of the STOW MS-63H (gasoline engine) or STOW MS-63E (electric motor) mixer. It is extremely important that this section be read carefully before attempting to use the mixer in the field.



DO NOT use your mixer until this section is thoroughly understood.

🛕 WARNING

General Safety

Failure to understand the operation of the STOW MS-63 series mixers could result in *severe damage* to the mixer or *personal injury*.

See Figures 5 and 6 for the location of any control referenced in this manual.



Respiratory Hazard

NEVER operate the mixer in a confined area or enclosed area structure that does not provide ample *free flow of air*.

Starting (gasoline only)

The following steps outline the procedure for starting the engine. Depending on the type of engine employed in the mixer the steps may vary slightly. If your mixer has an electric motor disregard this section.

1. Move the fuel shut-off lever (Figure 11) to the **ON** position.

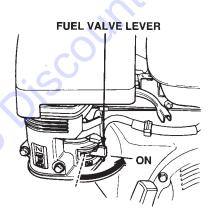


Figure 11. Fuel Shut-OFF Lever

2. To start a cold engine, move the choke lever (Figure 12) to the **CLOSED** position.

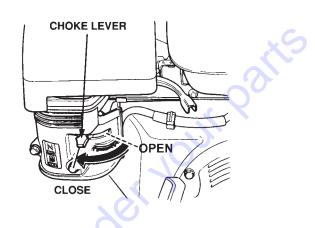
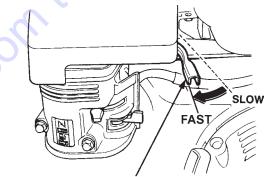


Figure 12. Choke Lever

3. Move the throttle lever (Figure 13) away from the slow position, about 1/3 of the way toward the fast position.



THROTTLE LEVER Figure 13. Throttle Lever

MS-63 PLASTER/MORTAR MIXER — START-UP PROCEDURES

4. Turn the engine switch (Figure 14) to the **ON** position.

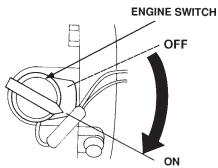
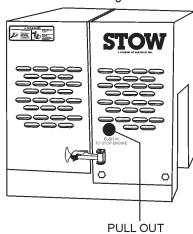
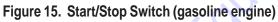


Figure 14. Engine ON/OFF Switch

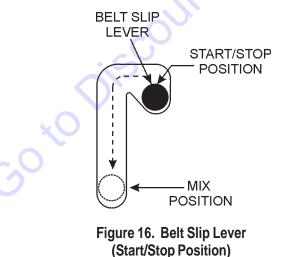
5. The main *start/stop* switch located on the engine cover is (Figure 15) is used to start and stop the engine. Pull this switch outward to start the engine.



PULL OUT TO START ENGINE



6. Place the *belt slip lever* (Figure 16) in the *START/STOP* (disengaged) position.



A CAUTION

Preventing Drum Tipping

Make certain the *drum lock pin* (Figures 17 and 18) is placed to the **RIGHT** (when viewing the mixer from the tow-pole end) of the drum stop block which is welded to the front side of the drum. Also make sure lock pin is fully engaged (locked). This will prevent the drum from tipping.

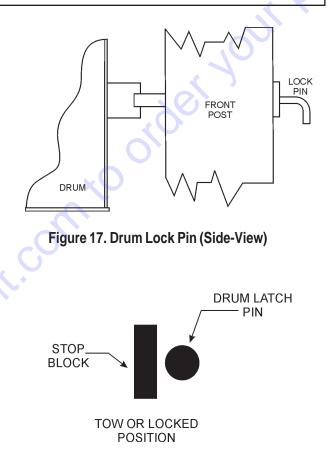


Figure 18. Drum Lock Pin (Right Position)

7. Pull the *starter grip* (Figure 19) lightly until you feel resistance, then pull briskly. Return the starter grip gently.

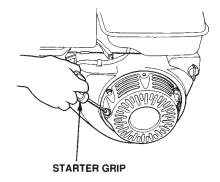


Figure 19. Starter Grip

STOW MS-63 PLASTER/MORTAR MIXER — OPERATION/SHUT-DOWN

8. Place the belt slip lever (Figure 20) in the *mix* position. This will tilt the engine placing tension on the V-belts enabling the shaft to rotate.

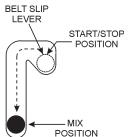


Figure 20. Belt Slip Lever (Mix Position)

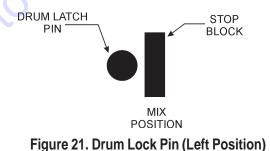
Starting (electric only)

- 1. Using an adequate size extension cord (see Table 5), connect one end of the extension cord to the plug on the electric motor, connect the other end to the power source. Make sure the motor is configured for the proper operating voltage.
- 2. Set the electric motor's **ON/OFF** switch (Figure 7) to the **ON** position.

Mixing Dumping

- 1. The paddle shaft inside the drum should be rotating at this time.
- 2. Add a small amount water to the mixing drum.
- 3. Lift the mixing bag compound onto the steel safety grate over the bag cutter and let the contents fall into the drum. Add more water if desired and mix compound to desired consistency.
- 4. When charging, mixing, or dumping a batch of plaster or mortar the *drum lock pin* should be placed to the *left* (when viewing the mixer from the towpole end) of the drum stop block which is welded to the front side of the drum. See Figure 21.

This will allow the operator to use both hands on the drum handle during dumping. Please note that when the lock pin is placed to the left, the drum will be maintained in the vertical position as the paddles rotate. To discharge the material the operator should hold the dump handle with **both hands** and rotate the drum to discharge the desired amount of material.



WARNING

Dump Handle Safety

Be sure to stand clear of the *dump handle* (Figure 22) when the mixer is operational. Any binding of material between the mixer blades and the drum will cause the drum handle to move to the discharge position and could cause bodily harm.



Figure 22. Stand Clear of Dump Handle

STOPPING THE MIXER (gasoline engine)

- 1. Place the *belt slip lever* in the *start/stop* position (Figure 20).
- 2. Push the main *start/stop* switch (Figure 15) inward to stop the engine.
- 3. Turn the fuel shut-off valve to the **OFF** position.
- 4. Disconnect the spark plug.
- 5. Clean mixer as referenced in the maintance section of this manual.

STOPPING THE MIXER (electric motor)

- 1. Place the electric motor's *ON/OFF* switch (Figure 4) in the **OFF** position.
- 2. Disconnect the electric motor's extension cord from its power source.
- 3. Clean mixer as referenced in the maintance section of this manual.

STOW MS-63 MIXER — OPERATION AND PARTS MANUAL — REV. #5 (03/26/10) — PAGE 25

art.

Use Table 8 as a general maintenance guideline when servicing your engine. For more detail engine maintenance information, refer to the engine owner's manual supplied with your engine.

	Table	e 8. Engi	ne Mair	itenance S	Schedule		
DESCRIPTION (3)	OPERATION	BEFORE	FIRST MONTH OR 10 HRS.	EVERY 3 MONTHS OR 25 HRS.	EVERY 6 MONTHS OR 50 HRS.	EVERY YEAR OR 100 HRS.	EVERY 2 YEARS OR 200 HRS.
Engine Oil	CHECK	Х				No.	
	CHANGE		Х				
Air Cleaner	CHECK	Х					
All Cleaner	CHANGE			X (1)	ý		
All Nuts & Bolts	Re-tighten If Necessary	х		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			
Spork Dlug	CHECK-CLEAN			C C	Х		
Spark Plug	REPLACE		ç	C .			Х
Cooling Fins	CHECK		8		Х		
Spark Arrester	CLEAN					Х	
Fuel Tank	CLEAN					Х	
Fuel Filter	CHECK	2				Х	
Idle Speed	CHECK-ADJUST					X (2)	
Valve Clearance	CHECK-ADJUST						X (2)
Fuel lines	CHECK		E	Every 2 years	(replace if nece	ssary) (2)	

(1) Service more frequently when used in **DUSTY** areas.

(2) These items should be serviced by your service dealer, unless you have the proper tools and are mechanically proficient. Refer to the HONDA Shop Manual for service procedures.

(3) For commercial use, log hours of operation to determine proper maintenance intervals.

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Maintenance

Perform the scheduled maintenance procedures as defined by Table 8 and below:

DAILY

Thoroughly remove dirt and oil from the engine and control area. Clean or replace the air cleaner elements as necessary. Check and retighten all fasteners as necessary. Check the gearbox for oil leaks. Repair or replace as needed.

WEEKLY

- Remove the fuel filter cap and clean the inside of the fuel tank.
- Remove or clean the filter at the bottom of the tank.
- Remove and clean the spark plug (Figure 23), then adjust the spark gap to 0.024 ~0.028 inch (0.6~0.7 mm). This unit has electronic ignition, which requires no adjustments.

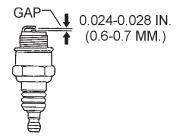


Figure 23. Spark Plug Gap

ENGINE OIL

- 1. Drain the engine oil when the oil is *warm* as shown in Figure 24.
- 2. Remove the oil drain bolt and sealing washer and allow the oil to drain into a suitable container.
- 3. Replace engine oil with recommended type oil as listed in Table 7. For engine oil capacity, see Table 2 (engine specifications). **DO NOT** overfill.
- 4. Install drain bolt with sealing washer and tighten securely.

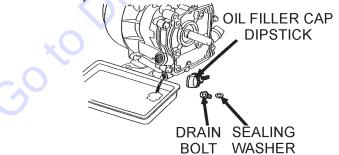


Figure 24. Engine Oil (Draining)

ENGINE AIR CLEANER

- 1. Remove the air cleaner cover and foam filter element as shown in Figure 25.
- Tap the paper filter element (Figure 25) several times on a hard surface to remove dirt, or blow compressed air [not exceeding 30 psi (207 kPa, 2.1 kgf/cm²)] through the filter element from the air cleaner case side. *NEVER* brush off dirt. Brushing will force dirt into the fibers. Replace the paper filter element if it is excessively dirty.
- 3. Clean foam element in warm, soapy water or nonflammable solvent. Rinse and dry thoroughly. Dip the element in clean engine oil and completely squeeze out the excess oil from the element before installing.

🛕 DANGER

Explosive Hazard

DO NOT use gasoline as a cleaning solvent, because that would create a risk of fire or explosion.

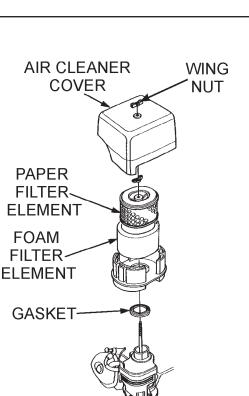


Figure 25. Engine Air Cleaner

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Ball Socket and Clamp Face Maintenance

- 1. If the towing vechicle is equipped with a ball socket, smear socket periodically with multi-purpose grease. This will keep the ball socket well lubricated.
- 2. Periodically oil *pivot points* and *clamp face* surfaces of coupler with SAE 30 WT. motor oil.
- 3. When parking or storing your mixer. Keep the coupler off the ground so dirt will not build up in the ball socket.

Drum Head Seals

There is 1 set of drum head seals (Figure 26) that will require lubrication. Lubricate the grease fitting for each drum seal *every 40 hours of operation* using any grade lithium base grease. Apply grease until visible inside of mixing drum (over grease). This will purge seal system of contamination.

> GREASE FITTING AND CAP BRUN HEAD BRUN HEAD STOW CONSTRUCTION CONSTRUCT



Drum Bearing Bracket Lubrication

There is 1 set of drum bearing brackets (Figure 27) that will require lubrication. These brackets are intended to make the drum rotate freely. Lubricate the grease fitting for each drum bearing bracket *every month or when the drum becomes difficult to position* using multi-purpose grade

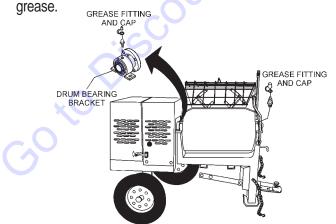


Figure 27. Grease Fittings (Dumping Mechanism)



Lubricating the Grease Fittings

Failure to lubricate the drum bearing grease fittings periodically will cause the dumping mechanism to stiffen, making the mixing drum hard to dump.

Countershaft Bearing Lubrication

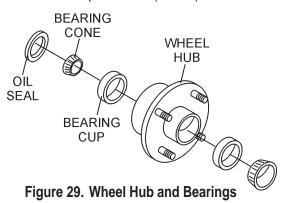
There is 1 set of countershaft bearings (Figure 28) that will require lubrication. Lubricate the grease fitting for each countershaft bearing *every 40 hours of operation* using any grade lithium base grease.



Figure 28. Grease Fittings (Countershaft)

Wheel Bearings

After every 3 months of operation, remove the hub dust cap and inspect the wheel bearings (Figure 29). Once a year, or when required, disassemble the wheel hubs remove the old grease and repack the bearings forcing grease between rollers, cone and cage with a good grade of high speed wheel bearing grease (*never* use grease heavier than 265 A.S.T.M. penetration ("No. 2.")



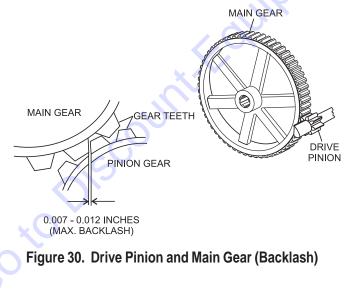
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 Fill the wheel hub (Figure 28) with grease to the inside diameter of the outer races and also fill the hub grease cap. Reassemble the hub and mount the wheel. Then tighten the adjusting nut, at the same time turn the wheel in both directions, until there is a slight bind to be sure all the bearing surfaces are in contact.

Then back-off the adjusting nut 1/6 to 1/4 turn or to the nearest locking hole or sufficiently to allow the wheel to rotate freely within limits of .001" to .010" end play. Lock the nut at this position. Install the cotter pin and dust cap, and tighten all hardware.

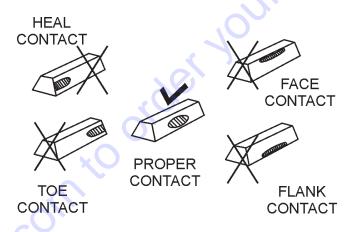
MAIN GEAR AND DRIVE PINION ALIGNMENT

- Disconnect the spark plug wire (gasoline engines). If mixer is equipped with an electric motor remove power cord from AC power receptacle. In addition make sure the clutch engagement lever is dis-engaged to relieve Vbelt tension.
- The countershaft and drive pinion are mounted on a slotted base. To align drive pinion with main gear, loosen the pillow block mounting bolts and move them until the necessary alignment has been made. Remember gears must be paralleled aligned not skewed.
- Using your hand, slightly move (rock) the drive pulley back and forth to determine the amount of backlash. Insert feeler gauge between gears to determine backlash distance. Backlash should range between 0.007- 0.012 inches (Figure 30).



INSPECT TOOTH CONTACT BETWEEN MAIN GEAR AND DRIVE PINION

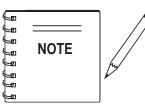
- 1. Coat 3 or 4 teeth at 3 different positions on the main gear with yellow paint.
- 2. Rotate the drive pulley in both directions.
- 3. Inspect the tooth pattern.
- 4. If gear teeth are not contacting properly (Figure 31), adjust pillow block to correct the problem.





GEAR LUBRICATION

The surface of the pinion and main gear (Figure 32) should be very lightly greased.



Grease main and pinion gears every 250 hours of operation. IMPORTANT! avoid overgreasing. Excess grease will accumulate contaminates and cause premature wear.

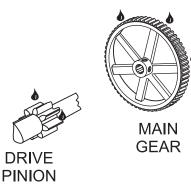


Figure 32. Pinion and Bull Gear Lubrication

Grease Fittings (Zerk) Maintenance (Electric Motor)

- 1. There are two grease (Figure 33) fittings at each end of the electric motor that will require lubrication. Lubricate these fittings about *every 16 months*.
- Use Poleyrex EM (Exxon Mobil) or equalivant lubricant. Clean grease fitting, apply grease gun to fitting (1/2 shot). Remember too much grease or injecting grease too quickly can cause premature bearing failure. Slowly apply the recommended amount of grease, taking a miniute or so to apply.

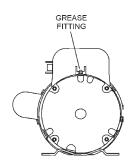


Figure 33. Grease Fittings Electric Motor

Tires/Wheels/Lug Nuts

Tires and wheels are a very important and critical components of the trailer. When specifying or replacing the trailer wheels it is important the wheels, tires, and axle are properly matched.

🏠 WARNING

Damaged Wheels

DO NOT attempt to repair or modify a wheel. **DO NOT** install an inter-tube to correct a leak through the rim. If the rim is cracked, the air pressure in the

inter-tube may cause pieces of the rim to explode (breakoff) with great force and can cause serious eye or bodily injury.

Tires Wear/Inflation

Tire inflation pressure is the most important factor in tire life. Pressure should be checked cold before operation. **DO NOT** bleed air from tires when they are hot. Check inflation pressure weekly during use to insure maximum tire life and tread wear.



Table 9 (Tire Wear Troubleshooting) will help pinpoint the causes and solutions of tire wear problems.

TA	BLE 9. TIRE		LESHOOTING
WEAR	PATTERN	CAUSE	SOLUTION
	Center Wear	Over Inflation	Adjust pressure to particular load per tire manufacturer.
	Edge Wear	Under Inflation	Adjust pressure to particular load per tire manufacturer.
	Side Wear	Loss of chamber or overloading.	Make sure load does not exceed axle rating. Align wheels.
	Toe Wear	Incorrect toe-in	Align wheels.
	Cupping	Out-of balance	Check bearing adjust- ment and balance tires.
	Flat Spots	Wheel lockup & tire skidding.	Avoid sudden stops when possible and adjust brakes.

Search Website by Part Number Discount	Search Manual Library For Parts Manual & Lookup Part Numbers – Purchase or Request Quote	Can't Find Part or Manual? Request Help by Manufacturer, Model & Description
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We sell worldwide for the brands: Genie, Terex, JLG, MultiQuip, Mikasa, Essick, Whiteman, Mayco, Toro Stone, Diamond Products, Generac Magnum, Airman, Haulotte, Barreto,
Power Blanket, Nifty Lift, Atlas Copco, Chicago Pneumatic, Allmand, Miller Curber, Skyjack, Lull, Skytrak, Tsurumi, Husquvarna Target, Stow, Wacker, Sakai, Mi-T-M, Sullair, Basic, Dynapac, MBW, Weber, Bartell, Bennar Newman, Haulotte, Ditch Runner, Menegotti, Morrison, Contec, Buddy, Crown, Edco, Wyco, Bomag, Laymor, EZ Trench, Bil-Jax, F.S.
Curtis, Gehl Pavers, Heli, Honda, ICS/PowerGrit, IHI, Partner, Imer, Clipper, MMD, Koshin, Rice, CH&E, General Equipment, Amida, Coleman, NAC, Gradall, Square Shooter, Kent, Stanley, Tamco, Toku, Hatz, Kohler, Robin, Wisconsin, Northrock, Oztec, Toker TK, Rol-Air, APT, Wylie, Ingersoll Rand / Doosan, Innovatech, Con X, Ammann, Mecalac, Makinex, Smith Surface Prep,Small Line, Wanco, Yanmar

Lug Nut Torque Requirements

It is extremely important to apply and maintain proper wheel mounting torque. Be sure to use only the fasteners matched to the cone angle of the wheel. Proper procedure for attachment of the wheels is as follows:

1. Start all wheel lug nuts by hand.

EEEEEE

NOTE

2. Torque all lug nuts in sequence. See Figure 34. DO NOT torque the wheel lug nuts all the way down. Tighten each lug nut in 3 separate passes as defined by Table 10.

Table	10. Tire Tor	que Requirer	nents
Wheel Size	First Pass FT-LBS	Second Pass FT-LBS	Third Pass FT-LBS
12"	20-25	35-40	50-65
13"	20-25	35-40	50-65
14"	20-25	50-60	90-120
15"	20-25	50-60	90-120
16"	20-25	50-60	90-120

NEVER! use an pneumatic air gun to tighten wheel lug nuts.

3. After first road use, retorque all lug nuts in sequence. Check all wheel lug nuts periodically.



Figure 34. Wheel Lug Nuts Tightening Sequence

Suspension

The rigid type axle and associated hardware (Figure 35) should be periodically inspected for signs of excessive wear, elongation of bolt holes, and loosening of fasteners. Replace all damaged parts immediately.

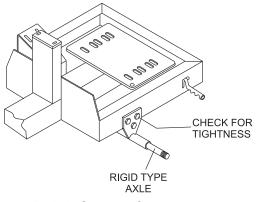


Figure 35. Axle Support Components

Mixer Cleaning

- ALWAYS disconnect the spark plug wire (gasoline engines) before cleaning the inside of the drum. If mixer is equipped with an electric motor remove power cord from AC power receptacle. In addition make sure the clutch engagement lever is dis-engaged.
- 2. Make sure the rear section of the safety grate is connected to the mixing drum.
- 3. At the end of each day's operation, place mixer drum in an upright position and spray inside of tub immediately with water to prevent lumps of dried mortar or plaster from forming and contamination of future batches, **DO NOT** allow a buildup of materials to form on the blades or anywhere inside the drum.
- 4. Rotate mixer to dump position and remove debris.
- 5. *Thoroughly clean* the entire mixer, wheels, cabinet and frame.
- <u>NEVER!</u> pour or spray water over the engine or electric motor (Figure 36).

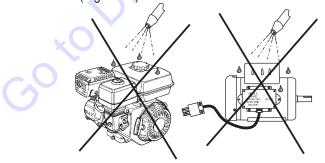


Figure 36. No Spraying of Water

WARNING

Keep Hands Clear of Drum!

When rotating the mixing drum from the dump position to the upright position, **keep hands clear of safety grate.** The possibility exists of hands or fingers being crushed (Figure 37).



Figure 37. Safety Grate (Crush Hazard)

7. When cleaning of the entire mixer is done, return mixing drum to an upright position.

Mixer Storage

For storage of the mixer for over 30 days, the following is recommended:

- Drain the fuel tank completely, or add STA-BIL to the fuel.
- Run the engine until the fuel is completely consumed.
- Completely drain used oil from the engine crankcase and fill with fresh clean oil, then follow the procedures described in the engine manual for engine storage.
- Clean the entire mixer and engine compartment.
- Place the mixing drum in the down position (mouth facing downward).
- Cover the mixer and place it a clean dry area, that is protected from harsh elements.

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STOW MS-63 PLASTER/MORTAR MIXER — TROUBLESHOOTING (ENGINE)

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, please take a remedial action following the diagnosis based on the *Engine*, *Mixer* and *Electric Motor* Troubleshooting (Tables 11, 12 and 13) information shown below and on the proceeding pages. If the problem cannot be remedied, please leave the unit just as it is and consult or company's service department.

TABLE 11. ENGINE TROUBLESHOOTING			
SYMPTOM	POSSIBLE PROBLEM	SOLUTION	
	Inspect carburetor to see if fuel is reaching it?	Check fuel line	
	No Fuel?	Add Fuel	
	Water in fuel tank?	Flush or replace fuel tank.	
	Fuel filter clogged?	Replace fuel filter	
	Stuck carburetor?	Check float mechanism.	
Poor starting	Spark plug is red?	Spark plug is fouled. Check tranistor ignition unit.	
	Spark plug is blue-white?	Insufficient compression, injected air leaking. Carburetor jets are clogged (overflow).	
	No spark present at tip of spark plug?	Tranistor ignition unit broken, high voltage cord cracked or broken. Start/Stop switch broken. Replace spark plug if fouled.	
	No oil?	Add oil as required.	
	Oil pressure alarm lamp blinks upon starting?	Check Automatic shutdown circuit "oil sensor".	
	Engine will not turn over?	Replace cylinder and piston and if necessary axel joint.	
Insufficient power output "no	Cylinder head connecting bolts loose?	Tighten cylinder head connecting bolts.	
	Cylinder head gasket damaged?	Replace cylinder head gasket.	
compression"	Malfunction of valve seat?	Re-seat valves.	
is	Spark plug is loose?	Replace spark plug.	
	Worn piston rings?	Replace piston rings.	
0	Malfunction in air-cleaner system, air filter clogged?	Clean or replace air filter.	
nsufficient power output compression"	Air leaking in from interface between carburetor and cylinder head?	Tighten bolts between carburetor and cylinder head. Replace cylinder head gasket.	
	Malfunction in fuel system?	Clean or replace fuel filter. Clean or replace carburetor. Check carburetor float.	

STOW MS-63 PLASTER/MORTAR MIXER — TROUBLESHOOTING (ENGINE)

SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Insufficient power output	Malfunction in cooling fan?	Check or replace cooling fan.
"compression" and overheats	Air in-take filter clogged?	Clean or replace air in-take filter.
Burns to much fuel	Over accumulation of exhaust products?	Clean and check valves. Check muffler, replace if necessary.
	Wrong spark plug?	Replace spark plug with manufactures suggested type spark plug
Exhaust color is continiously	Lubricating oil is wrong viscosity?	Replace lubricating oil with correct viscosity.
"WHITE"	Worn rings?	Replace rings
	Air cleanner clogged?	Clean or replace air cleaner.
Exhaust color is continiously	Choke valve has not been set to the correct position?	Adjust choke valve to the correct position.
Exhaust color is continiously "BLACK"	Carburetor defective, seal on carburetor broken?	Replace carburetor or seal.
	Poor carburetor adjustment "engine runs too rich?	Adjust carburetor.
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STOW MS-63 — TROUBLESHOOTING (MIXER/ELECTRIC MOTOR)

	TABLE 12. MIXER T	ROUBLESHOOTING
SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Blades will not rotate.	Worn or defective V-belt?	Replace V-belt.
	Adjustment lever mis-aligned?	Check position of adjustment lever. Adjust if necessary.
Material leaking from drum ends.	Worn or defective paddle shaft seals?	Replace seals.
Drum difficult to discharge (tilt)	Defective or worn drum support brackets?	Apply grease to bracket or replace.
	Blades adjusted too tight.	Adjust blades until they almost touch side walls of drum.

TABLE 13. ELECTRIC MOTOR TROUBLESHOOTING		
SYMPTOM	POSSIBLE PROBLEM	SOLUTION
	No voltage to motor?	Check power source.
Blades will not rotate.	Defective extension cord?	Replace extension cord.
Diades will not rotate.	Defective motor ON/OFF switch?	Replace switch.
	Defective motor windings?	Repair windings or replace windings.
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STOW MS-63 MIXER — WIRING DIAGRAM (ELECTRIC MOTOR)

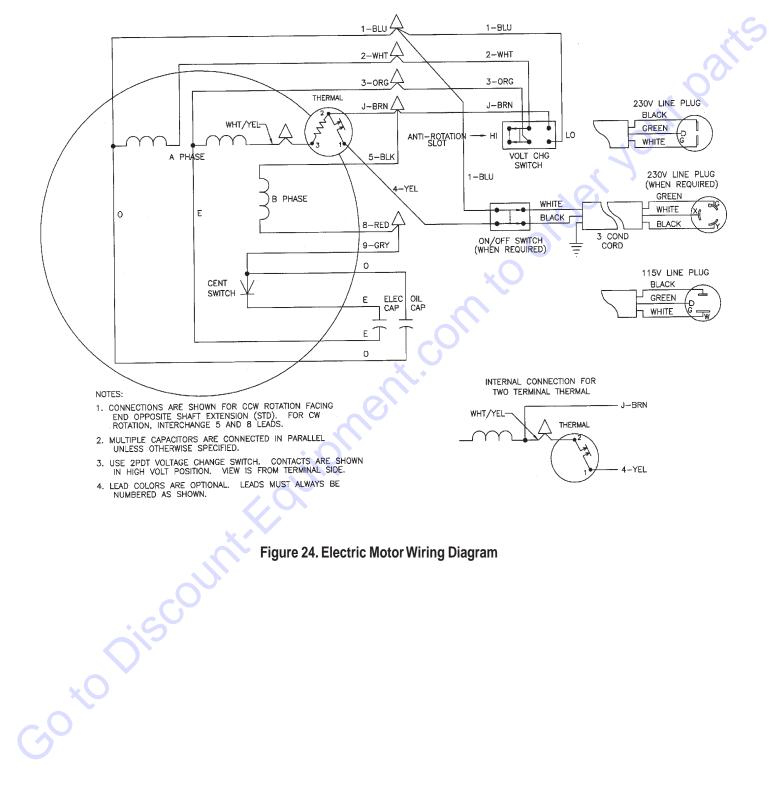


Figure 24. Electric Motor Wiring Diagram

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STOW MS-63 MIXER — OPERATION AND PARTS MANUAL — REV. #5 (03/26/10) — PAGE 37

EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

<u>NO.</u>	PART NO.	PART NAME QTY. REMARKS
1	12345	BOLT11 NCLUDES ITEMS W/%
2%		WASHER, 1/4 INNOT SOLD SEPARATELY
2%	12347	WASHER, 3/8 IN1MQ-45T ONLY
3	12348	HOSEA/RMAKE LOCALLY
4	12349	BEARING1S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol

(@, #, +, %, or) in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

REMARKS Column

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW" "S/N XXXX AND ABOVE" "S/N XXXX TO S/N XXX"

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY" "NOT USED ON XXXX"

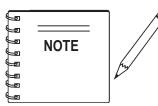
"Make/Obtain Locally" — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"**Not Sold Separately**" — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

STOW MS-63 MIXER — SUGGESTED SPARE PARTS

MS-63P/S PLASTER AND MORTAR MIXER 1 TO 3 UNITS WITH HONDA GX160K1QMX2HX2 AND GX240K1HA2 ENGINES

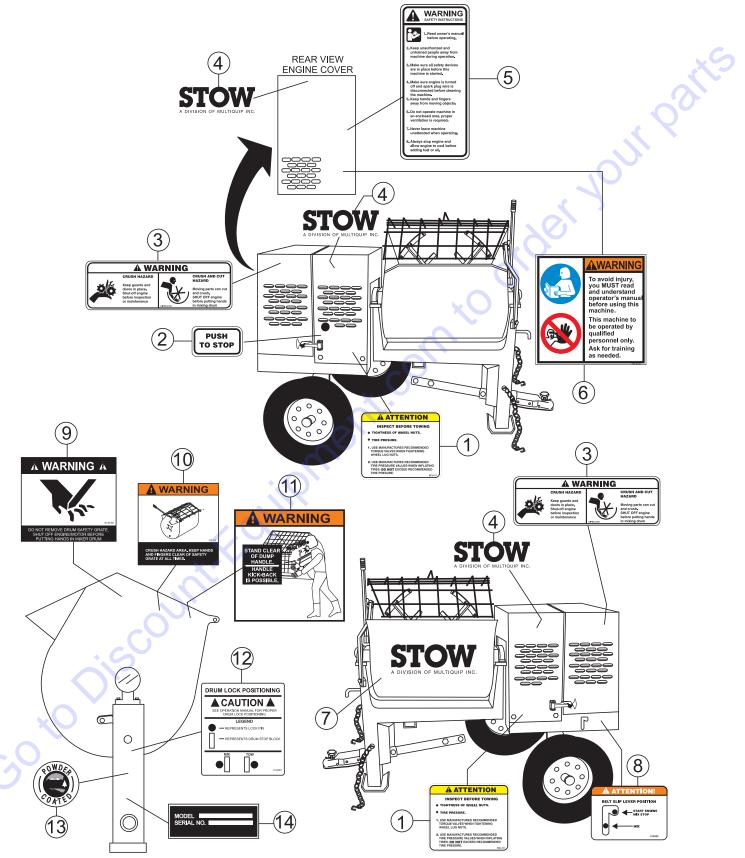
	GX240K1HA2 ENGINES	i	<u></u>	NOTE		Suggested Spare Parts Lis may supercede/replace the P
	6 505834 V-BI 6 491112 V-BI 2 EM914288 OIL 4 EM903113 BEA 4 EM903112 BEA 2 20654-001 SEA 2 530029 RIN 2 20104-002 SEA 3 17210ZE1517 ELE	ELT A32, HONDA ENGINE (5.5 HP) ELT A36, HONDA ENGINE (8.0 HP) ELT A40, ELECTRIC MOTOR SEAL, AXLE ARING, CONE, AXLE ARING, CUP, AXLE AL, PADDLE SHAFT (BLACK)	J J J			N's shown in the test pages of this manual.
	3 9807956846 SPA 3 9807956855 SPA 1 28462ZH8003 ROI 1 28462ZE2W11 ROI 1 17620ZH7023 CAF	RK PLUG, BPR6ES, NGK RK PLUG, W20EPR-U, DENSO PE, RECOIL STARTER (5.5 HP) PE, RECOIL STARTER (8.0 HP)		n te	010	
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		3 MIXER — OPERATION AND F			#5 /02/26/4	0) PACE 20
		STMIXER — OPERATION AND P	AN 15 WAI		. #5 (05/20/1	0) - PAGE 39



Part numbers on this Suggested Spare Parts List may supercede/replace the P/ N's shown in the test pages of

STOW MS-63 MIXER — NAMEPLATE AND DECALS

NAMEPLATE AND DECALS



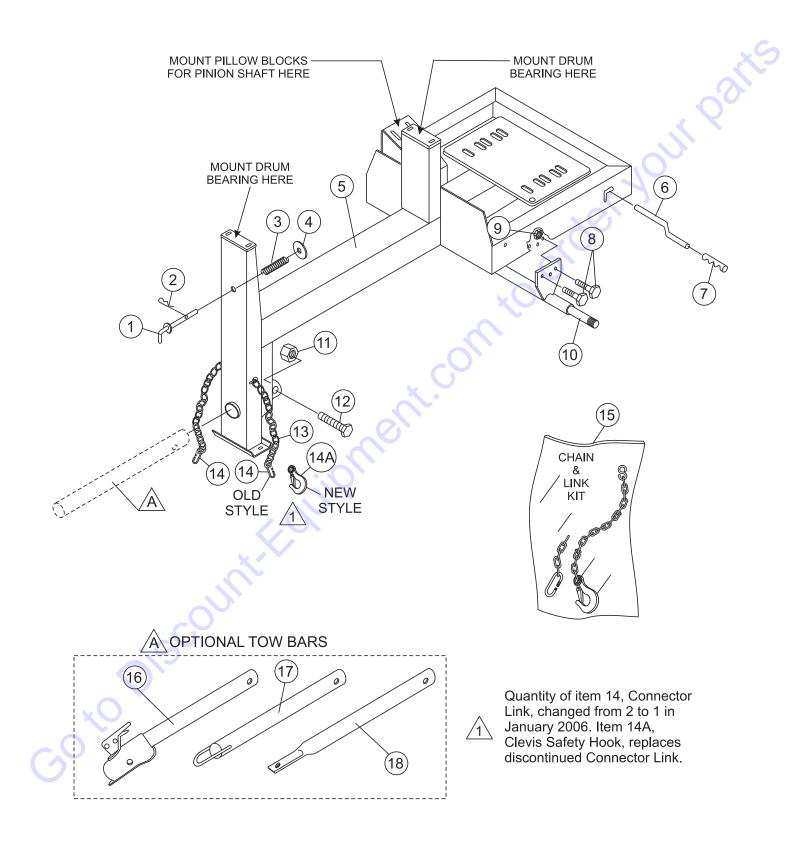
PAGE 40 — STOW MS-63 MIXER — OPERATION AND PARTS MANUAL — REV. #5 (03/26/10)

STOW MS-63 MIXER — NAMEPLATE AND DECALS

NAMEPLATE AND DECALS

NO 1 2 3 4 5 6 7 8 9 10 11 12 13 14	PART NO DCL151 EM948630 CIPDCL160 510164 504713 35137 512527 513523 513479 DCL335 DCL280 513522 13118	PART NAME DECAL, TOWING INSTRUCTIONS DECAL, PUSH TO STOP DECAL, CRUSH WARNING DECAL, STOW LOGO (SMALL) DECAL, SAFETY INSTRUCTIONS DECAL, WARNING READ DECAL, WARNING READ DECAL, BELT SLIP DECAL, BELT SLIP DECAL, WARNING SAFETY GRATE DECAL, CRUSH WARNING SAFETY G DECAL, WARNING DUMP HANDLE DECAL, DRUM LOCK DECAL, POWDER COATED NAMEPLATE	1 1 1	REMARKS	PT.
	OPERATION AN	D SAFETY DECALS PAGE.	Source		
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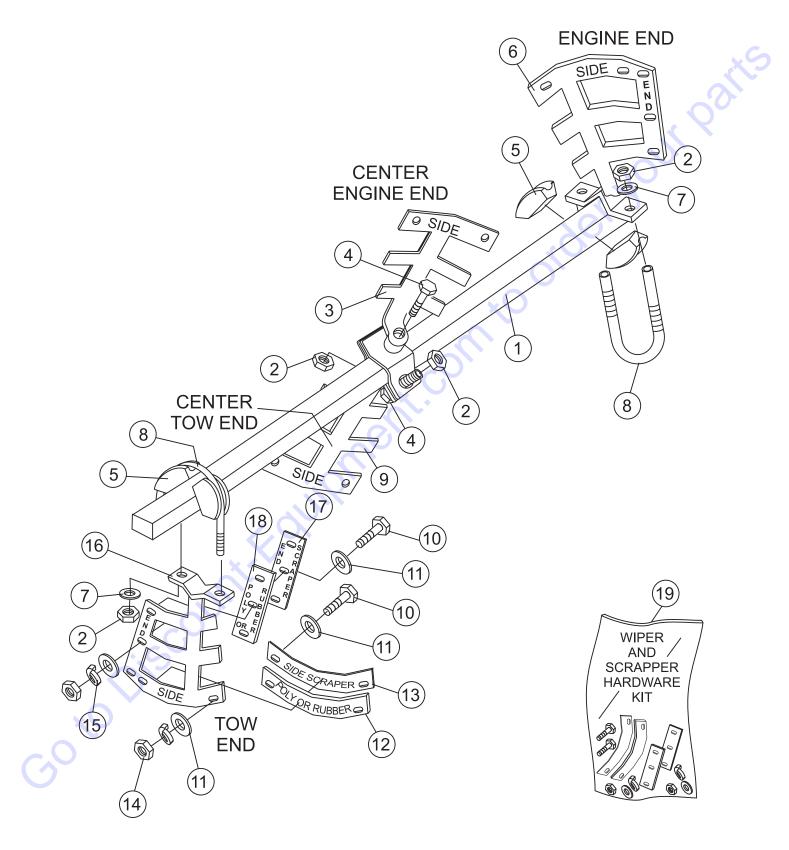
STOW MS-63 MIXER — FRAME ASSY.

FRAME ASSY.

1 5 2 4 3 5 4 5 5 5 6 5 7 2 8 E 9 4 10 5 11 1 12 E 13* 14* 0 14* 0 14A* 5	14842 91692 30023 07444 14834 30013 0278-001 M963692 92584 14802Y 0176 M124 1004 1004 1004 16580 3363KIT	PART NAME LOCK, PIN COTTER PIN SPRING LOCKING PIN WASHER, FLAT 3/4" MAIN FRAME CLUTCH HANDLE LEVER CLUTCH HANDLE GRIP BOLT 1/2" UNC 1-1/2" NUT, LOCK 1/2" AXLE, UNIVERSAL LOCK NUT 1/2" NC BOLT 1/2"-13 X 4 G5 SAFETY CHAIN CONNECTOR LINK CONNECTOR LINK CLEVIS SAFETY HOOK		AFTER JANUARY 2006 AFTER JANUARY 2006 INCLUDES ITEMS W/*
	3363KIT IBC-1	CHAIN AND LINK KIT BALL HITCH 2-INCH		INCLUDES ITEMS W/* CONTACT LINIT SALES
17 H	ILC-1	BALL HITCH 2-INCH LOOP HITCH PIN HITCH 1-INCH		CONTACT UNIT SALES
18 H	IPC-1	PIN HITCH 1-INCH		CONTACT UNIT SALES
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STOW MS-63 MIXER — PADDLE SHAFT ASSY.

PADDLE SHAFT ASSY.



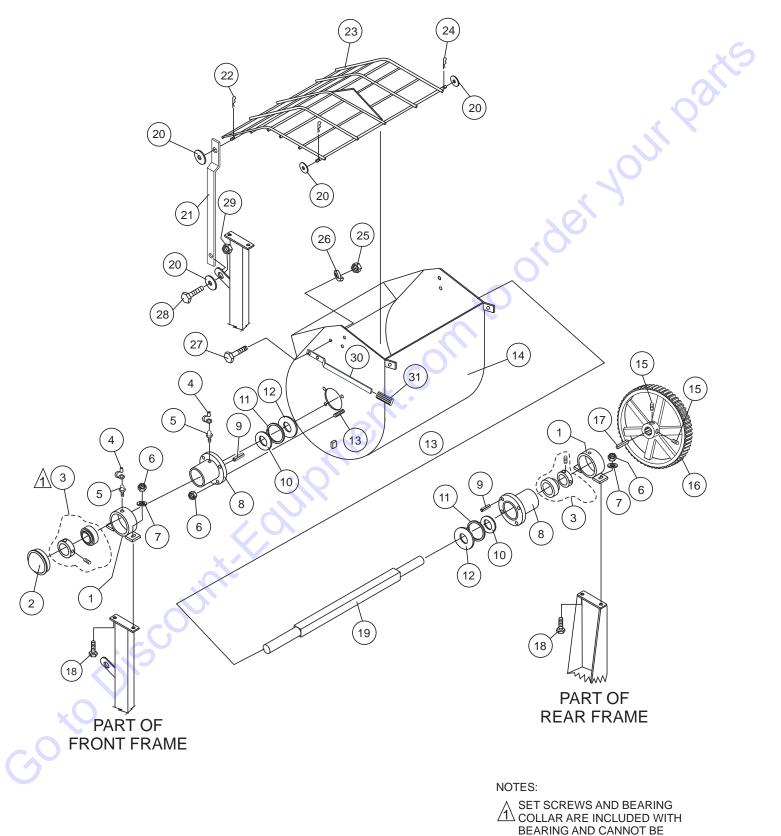
STOW MS-63 MIXER — PADDLE SHAFT ASSY.

PADDLE SHAFT ASSY.

NO. 1 2 3 4 5 6 7 8 9 10 11 12* 13	PART NO. 514752 492584 530140C 492400 EM200292 530141 504322 EM200297 530143 505196 492598 25667-001 25668-001	PART NAME PADDLE SHAFT NUT, LOCK 1/2" PADDLE ARM, CENTER ENGINE END BOLT, 1/2 " X 3-1/2" G5 INSERT, PADDLE ARM PADDLE ARM, ENGINE END WASHER, FLAT 1/2" U-BOLT, END PADDLES PADDLE ARM, CENTER TOW END SCREW, 3/8" NC X 1-1/2 " G5 WASHER, FLAT 3/8" BLADE, SIDE, RUBBER BLADE, SIDE, SCRAPPER	QTY. 1 6 1 2 4 1 6 2 1 18 28 4 4 4	REMARKS
14 15	492554 492624	NUT, HEX 3/8" NC G5 WASHER, LOCK 3/8"	14 14	
16 17	530142C 33074-001	PADDLE ARM, TOW END BLADE ,SCRAPPER END		
18* 19	33017-001 25647-502	BLADE, RUBBER END KIT, WIPERS	2	INCLUDES ITEMS W/*
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STOW MS-63 MIXER — STEEL DRUM ASSY.

STEEL DRUM ASSY.



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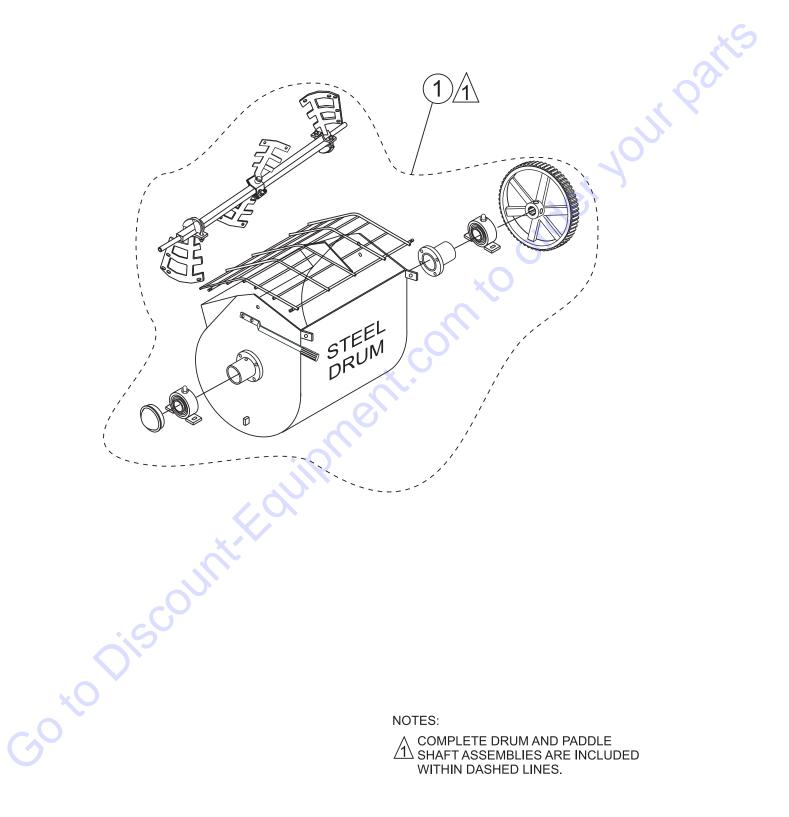
STOW MS-63 MIXER — STEEL DRUM ASSY.

STEEL DRUM ASSY.

	<u>NO.</u> 1	PART NO. 530028Y	PART NAME DRUM BEARING BRACKET	<u>QTY.</u> 2	REMARKS
	2 3	3249Y 20561-001			COLLAR CANNOT BE PURCHASED
	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31	491008 EM916019 EM969013 3019092 514778Y 513453 20654-001 530029 20104-002 513452 515009 492484 530043 500432 17985-012 514752 492600 515032 EM925191 514962Y 505070 492556 6109180 EM963692 492393 492584 EM201537Y 15081	CAP, GREASE FITTING FITTING, GREASE NUT, LOCK 3/8" WASHER, FLAT 3/8" TRUNNION HUB ROLL PIN 3/16" X 3/4" SEAL, SHAFT (BLACK) RING, RETENTION SEAL, SHAFT URETHANE (YELLOW) BOLT 3/8" NC X 1/4" G5 DRUM, STEEL SET SCREW MAIN GEAR KEY, 3/8" X 50 MM CARRIAGE BOLT 3/8-16 X 1-1/2" SHAFT, PADDLE WASHER, FLAT 1/2" LIFT BAR PIN, COTTER GRATE PIN, COTTER HEX NUT 1/2" G5 WASHER, LOCK 1/2" BOLT 1/2" NC 1-1/4" G5 CAPSCREW, HHCS 1/2" NC X 1-1/4" NUT, LOCK1/2" NC HANDLE DUMP GRIP, DUMP HANDLE		
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STOW MS-63 MIXER — DRUM & PADDLE SHAFT COMPLETE ASSY.

DRUM AND PADDLE SHAFT COMPLETE ASSY.



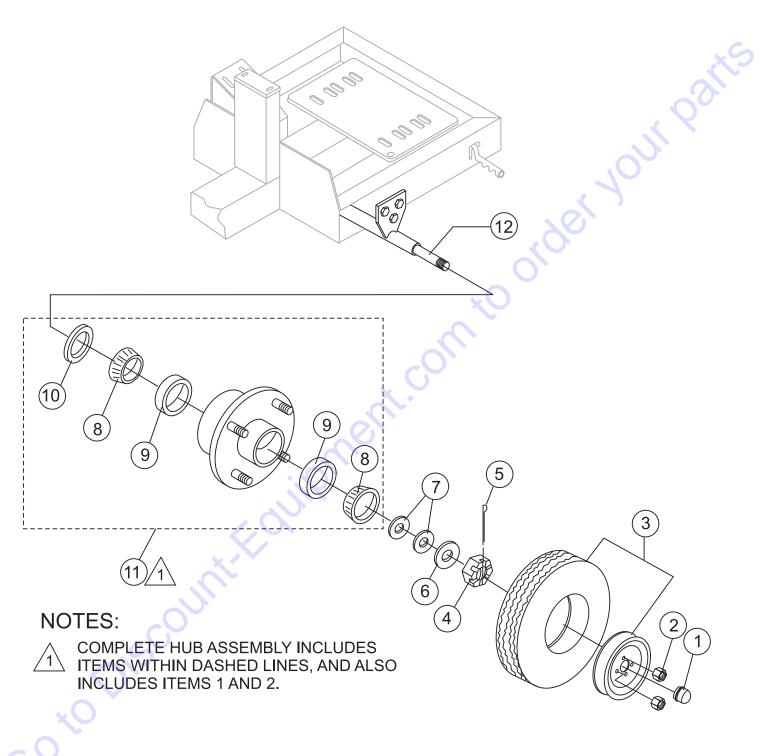
STOW MS-63 MIXER — DRUM & PADDLE SHAFT COMPLETE ASSY.

DRUM AND PADDLE SHAFT COMPLETE ASSY.

NO.	<u>Part no.</u>	PART NAME	<u>QTY.</u>	REMARKS
1	516069	DRUM AND SHAFT COMPLETE ASSY.		. INCLUDES ITEMS LISTED BELOW:
	530028Y	DRUM BEARING BRACKET	2	5
	3249Y	CAP, DUST	1	
	20561-001	BEARING SEALED	2	
	491008	CAP, GREASE FITTING	2	
	EM916019	FITTING, GREASE	2	× ×
	EM969013	NUT, LOCK 3/8"	12	
	3019092	WASHER, FLAT 3/8"	4	
	514778Y	TRUNNION HUB	2	
	513453	ROLL PIN 3/16" X 3/4"	2 2	2
	20654-001	SEAL, SHAFT (BLACK)	2	
	530029	RING, RETENTION	2	Xe
	20104-002	SEAL, SHAFT URETHANE (YELLOW)	2	
	513452	BOLT 3/8" NC X 1/4" G5	8	\mathbf{O}
	515009	DRUM, STEEL	1	
	492484	SET SCREW	2	
	530043	MAIN GEAR	1	
	500432	KEY, 3/8" X 50 MM	1	
	EM963057	CAPSCREW HHCS 3/8 X 1-1/2"	4	
	514752	SHAFT, PADDLE	1	
	492600	WASHER, FLAT 1/2"	2	
	514946	GRATE	1	
	505070	PIN, COTTER	2	
	492556	HEX NUT 1/2" G5	2	
	6109180	WASHER, LOCK 1/2"	2	
	EM963692	BOLT 1/2" UNC 1-1/2"	2	
	EM201537	HANDLE DUMP	1	
	15081	GRIP, DUMP HANDLE	1	
	514752	PADDLE SHAFT	1	
	492584	NUT, LOCK 1/2"	6	
	530142	PADDLE ARM, CENTER ENGINE END	1	
	510721	BOLT, 1/2 " X 6" G5	2	
	EM200292	NSERT, PADDLE ARM	4	
	530141	PADDLE ARM, ENGINE END	1	
	504322	WASHER, FLAT 1/2"	6	
	EM200297	U-BOLT, END PADDLES	2	
	530143	PADDLE ARM, CENTER TOW END	1	
	505196	SCREW, 3/8" NC X 1-1/2 " G5	18	
X	EM923023	WASHER, FLAT 5/16"	28	
	25667-001	BLADE, SIDE, RUBBER	4	
~ 0	25668-001	BLADE, SIDE, SCRAPPER	4	
\bigcirc	2105164	NUT, HEX 5/16" NC G5	14	
	EM923343	WASHER, LOCK 5/15"	14	
	530140	PADDLE ARM, TOW END	1	
	33074-001	BLADE ,SCRAPPER END	2	
	33017-001	BLADE, RUBBER END	2	

STOW MS-63 MIXER — AXLE ASSY.

AXLE ASSY.



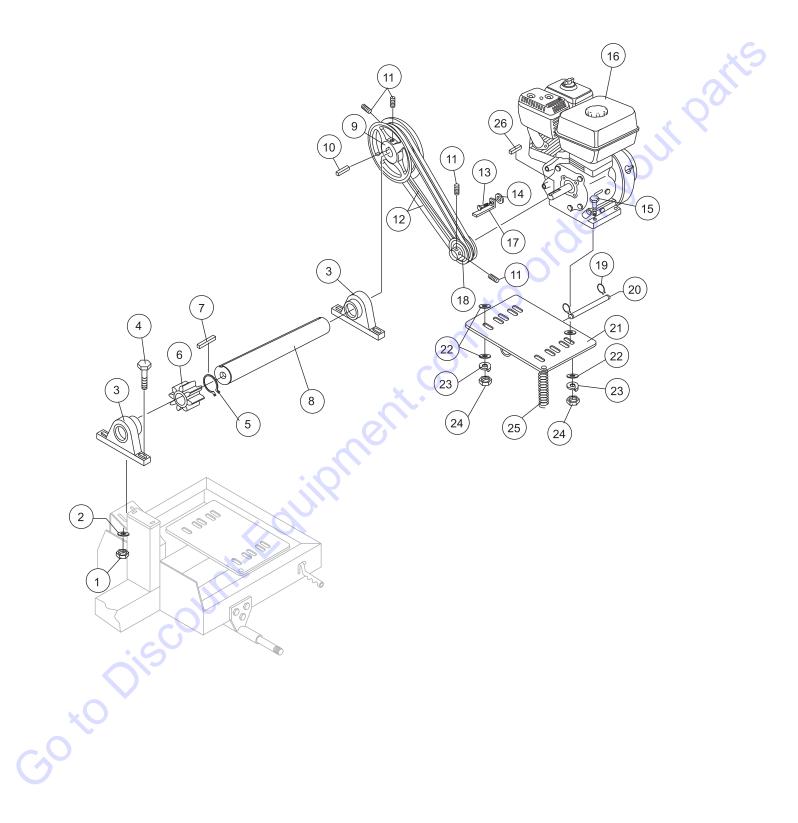
STOW MS-63 MIXER — AXLE ASSY.

AXLE ASSY.

NO 1# 2# 3 3 4 5 6 7 8# 9# 10# 11 12	PART NO 3469 8115 3005 516476 8164 491688 EM511159 EM501299 EM903113 EM903012 EM914288 EM941306 514802Y	PART NAME DUST CAP LUG NUTS TIRE AND RIM, CARLISE TIRE AND RIM, TOWMASTER II CASTLE NUT 1" COTTER PIN 1/8" X 1-1/2' WASHER, FLAT, .087" THICKNESS WASHER, FLAT, .135" THICKNESS BEARING CONE BEARING CUP OIL SEAL HUB ASSY., 4-BOLT AXLE, UNIVERSAL		2 2 1 4 4 2	REMARK BEFORE JANUARY 2006 AFTER JANUARY 2006
	· SC	untrating	com		
GO		S-63 MIXER — OPERATION AND PARTS	S MANUAL — REV	⁷ . #5 (03/26/	10) — PAGE 51

STOW MS-63 MIXER — ENGINE ASSY.

ENGINE ASSY.



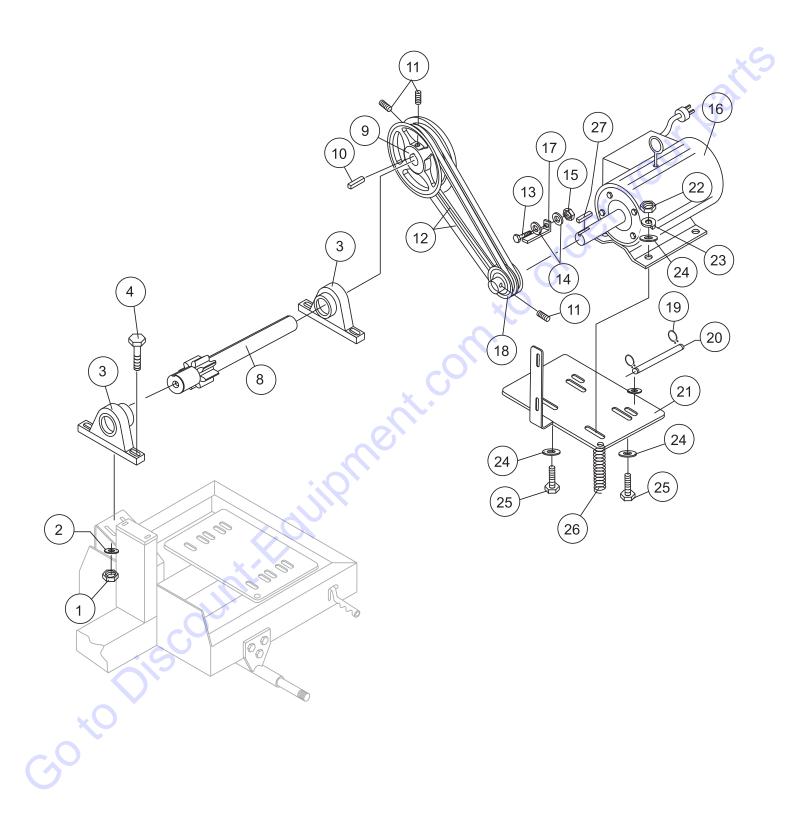
STOW MS-63 MIXER — ENGINE ASSY.

ENGINE ASSY.

	NO	PART NO	PART NAME	QTY.	REMARKS
		492583	NUT 3/8" NC G5	4	
	2	506488	FLAT WASHER 3/8	8	
	3	EM905016	PILLOW BLOCK BEARING	2	
	4	492378	BOLT 3/8" NC X 1-3/4" G5	4	
	5	490957	RING, RETAINER	1	
		513868	PINION GEAR	1	× ×
	7	500214	KEY, 1/4" X 30 MM	1	your parts
	8	502226	PINION SHAFT	1	
	9	492077	PULLEY (LARGE)	1	
	10	505084	KEY, 1/4" X 55 MM	1	
	11	492467	SET SCREW, 5/16' NC 3/8"	4	
	12	491107	V-BELT, A-32 V-BELT, A-34	2	. HONDA 5.5 HP
	12	07055-034	V-BELT, A-34	2	. HONDA 8.0 HP
	13	503117	BOLT, 3/8" NC X 3" G5	1	0
		508344	BOLT, 3/8" NC X 3" G5 WASHER, FLAT 5/16" BOLT 5/16" NC X 1-3/4" G5	1	
		492367	BOLT 5/16" NC X 1-3/4" G5	4	. HONDA 5.5 HP
	15	492378	BOLT 3/8" NC X 1-3/4" G5		HONDA 8.0 HP
	16	GX160K1QMX2HX2	ENGINE, HONDA	1	. HONDA 5.5 HP
	16	GX240K1HA2	ENGINE, HONDA		. HONDA 8.0 HP
	17	514985	BELT RETAINER BAR PULLEY, (SMALL) PULLEY, (SMALL)	1	
		492055	PULLEY, (SMALL)		. HONDA 5.5 HP
		505205	PULLEY, (SMALL)	1	. HONDA 8.0 HP
		604445	RING, RETENTION	2	
		530454	SHAFT, ENGINE MOUNT	1	
		530019	ENGINE MOUNTING PLATE	1	
		492597	WASHER, FLAT 5/16"	6	
		492598	WASHER, FLAT 3/8"	6	
		492623	WASHER, LOCK 5/16"	4	
		492624	WASHER, LOCK 3/8"	4	
			NUT, HEX 5/16"	4	
		492554	NUT, HEX 3/8"	4	
		EM102014	SPRING, EXTENSION	1	
		501019	SQ. KEY 3/16" X 45 MM		. HONDA 5.5 HP
		90745ZE2600	SQ. KEY 6.3 X 6.3 X 43 MM		
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STOW MS-63 MIXER — ELECTRIC MOTOR ASSY.

ELECTRIC MOTOR ASSY.



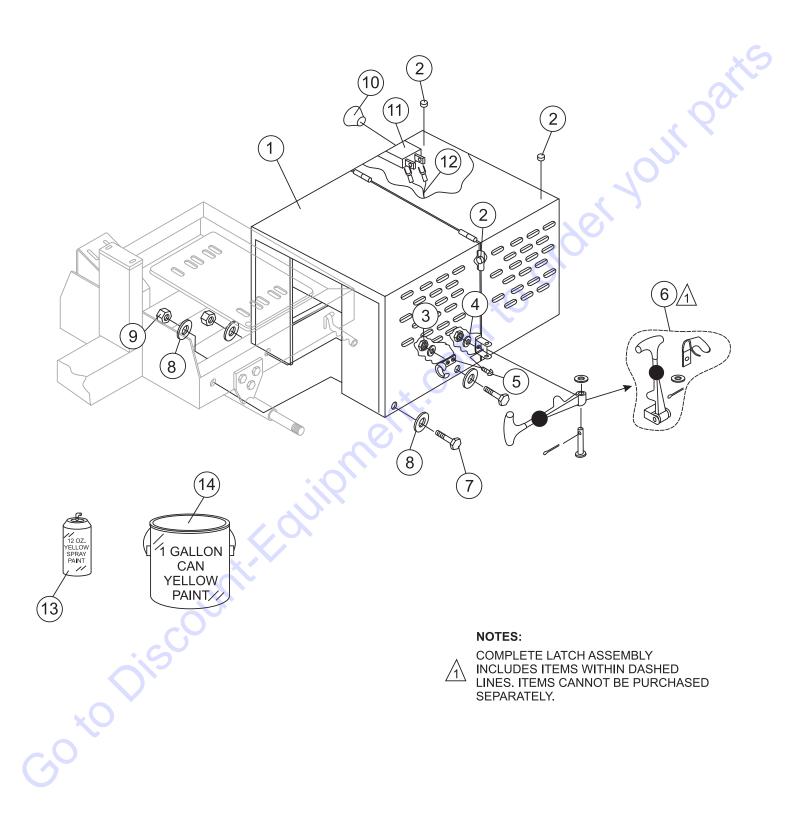
STOW MS-63 MIXER — ELECTRIC MOTOR ASSY.

ELECTRIC MOTOR ASSY.

	<u>NO</u> 1	<u>PART NO</u> 492583	<u>PART NAME</u> NUT 3/8" NC G5		<u>QTY.</u> 4	<u>REMARKS</u>	
	2	506488	FLAT WASHER 3/8		8 2		.5
	3 4	EM905016 492378	PILLOW BLOCK BEARING BOLT 3/8" NC X 1-3/4" G5		2 4		ur parts
	8	20216-001	PINION SHAFT		1		0
	9 10	20061-001 500275	PULLEY (LARGE) KEY, 1/4" X 40 MM		1 1		X
	11	492467	SET SCREW, 5/16' NC 3/8"		3		2
	12	491112	V-BELT, A-40		2 1		
	13 14	503117 492598	CAP SCREW 5/16"-18X 1" WASHER, FLAT 3/8"		2	5	
	15	492582	NUT, NYLON 5/16"-18		1	20,	
	16 17	35L229S302 514985	ELECTRIC MOTOR 1.5 HP BELT RETAINER BAR		1	\mathcal{O}	
	18	502213	PULLEY, (SMALL)				
	19	604445	RING, RETENTION		2		
	20 21	530454 530089	SHAFT, ENGINE MOUNT ELECTRIC MOTOR MOUNTIN		1		
	22	2105164	NUT, HEX 5/16" NC		4		
	23 24	492623 EM923023	WASHER, LOCK 5/16" WASHER, FLAT 5/16"	G	4 8		
	25	492378	BOLT 3/8" NC X 1-3/4" G5		4		
	26 27	530024 500169	SPRING, EXTENSION KEY, 3/16" X 50 MM		1 1		
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		STOW MS-6	3 MIXER — OPERATION AND PART	'S MANUAL — F	REV. #5(03/26/10) — PAGE	55

STOW MS-63 MIXER — CABINET ASSY.

CABINET ASSY.



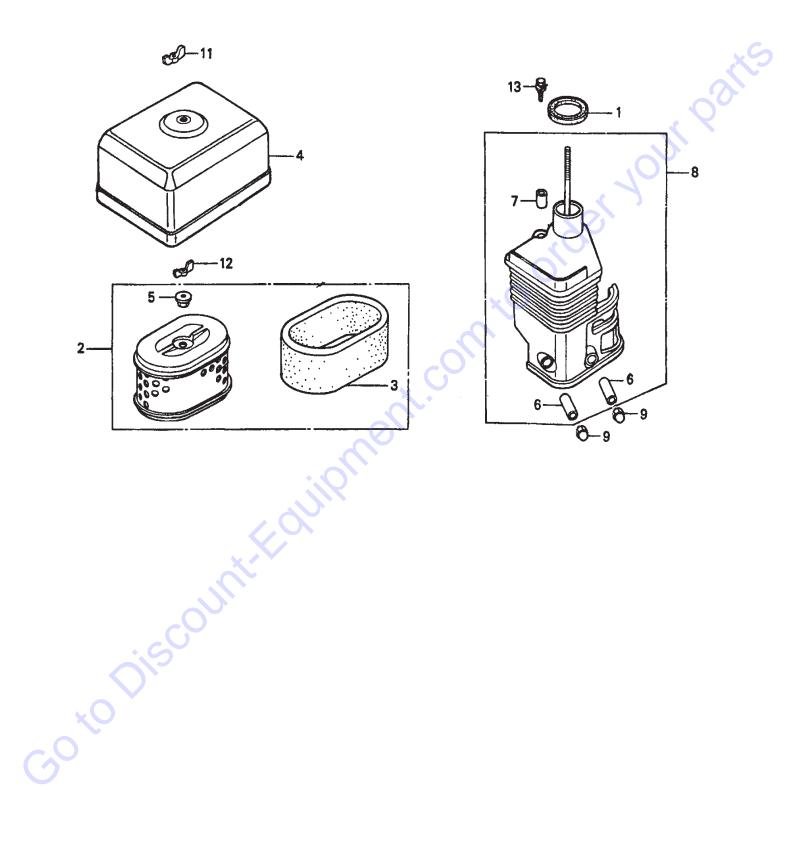
STOW MS-63 MIXER — CABINET ASSY.

CABINET ASSY.

NO 1 2 3 4 5 6* 7 8 9 10 11 12 13 14	PART NO 515014 490202 13287 2203 1307 491010 492375 492598 492598 492583 29174-001 29173-001 504135C RAL1003S RAL1003G	PART NAME CABINET, ENGINE W/DECALSRUBBER PROTECTOR LOCK NUT 8-32 WASHER, FLAT #10 SCREW RHMS 8-32 X 1/2" LATCH ASSY., COMPLETE BOLT 3/8" NC X 1" G5 WASHER, FLAT 3/8" NUT 3/8" NC G5 KNOB, MUSHROOM SWITCH, PUSH-PULL WIRE HARNESS PAINT, SPRAY CAN 12 OZ., YELLOW PAINT, GALLON CAN, YELLOW	4 6	REPLACEMENT PART ONLY
	oiscol	ntration		
GO		MIXER — OPERATION AND PARTS MANU	AL — REV. #	≠5 (03/26/10) — PAGE 57

HONDA GX160K1QMX2HX2 ENGINE — AIR CLEANER ASSY.

AIR CLEANER ASSY.



HONDA GX160K1QMX2HX2 ENGINE - AIR CLEANER ASSY.

AIR CLEANER ASSY.

NO 1 2 3# 4 5# 6* 7* 8 9 11 12 13	PART NO 16271ZE1000 17210ZE1505 17218ZE1821 17230ZE1820 17232891000 17238ZE7010 17239ZE1000 17410ZE1020 90201415000 90325044000 90325044000 957010602000	PART NAME GASKET ELBOW AIR CLEANER ELEMENT DUAL FILTER OUTER COVER AIR CLEANER DUAL GROMMET, AIR CLEANER COLLAR, AIR CLEANER ELBOW COMP. AIR CLEANER NUT CAP 6MM NUT WING TOOL BOX SETTING BOLT FLANGE 6 x 20	1 1 1 1	REMARKS
Goi	STOW MS-63 MIXE	ER — OPERATION AND PARTS MANUA	L — REV.	.#5 (03/26/10) — PAGE 59

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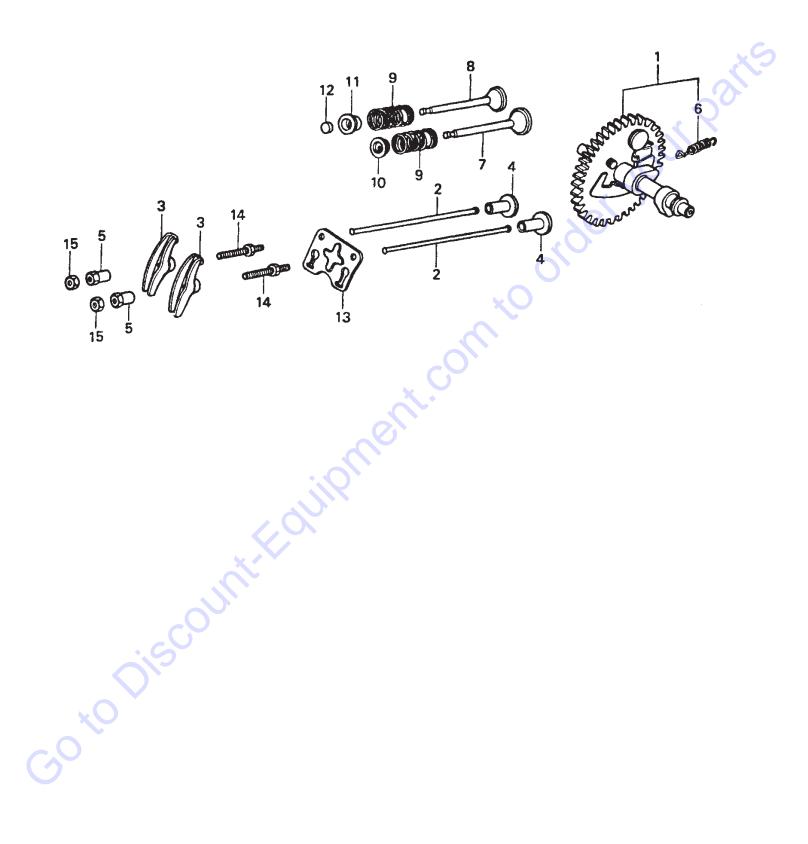
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HONDA GX160K1QMX2HX2 ENGINE — CAMSHAFT ASSY.

CAMSHAFT ASSY.



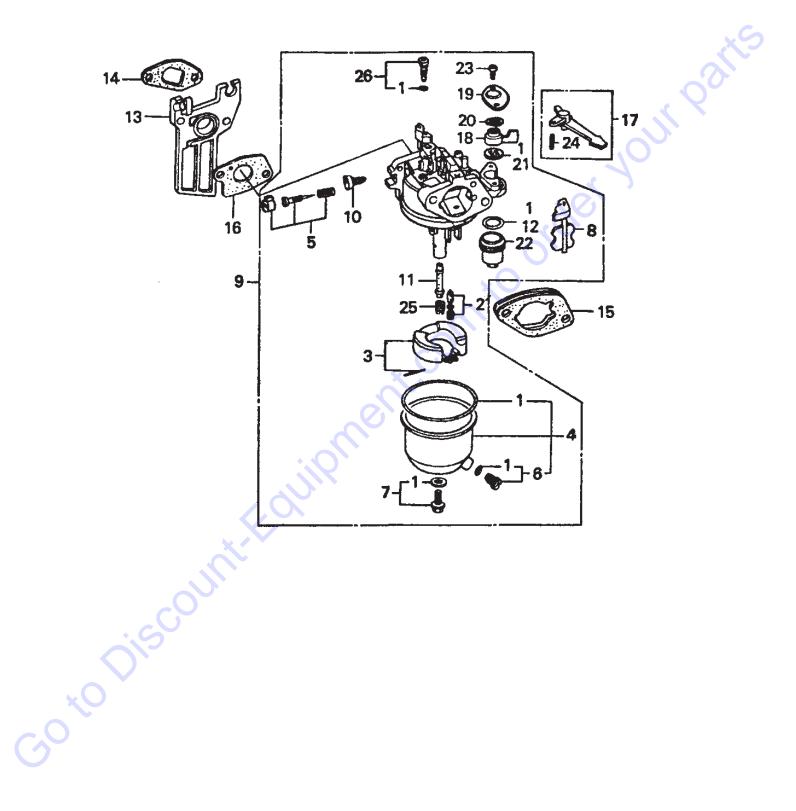
HONDA GX160K1QMX2HX2 ENGINE — CAMSHAFT ASSY.

CAMSHAFT ASSY.

NO 1 2 3 4 5 6* 7 8 9 10 11 12 13 14 15	PART NO 14100ZE1812 14410ZE1010 14431ZE1000 14441ZE1010 14451ZE1013 14568ZE1000 14711ZF1000 14771ZE1000 14771ZE1000 14773ZE1000 14771ZE1010 90012ZE0010 90206ZE1000	PART NAME CAMSHAFT ASSYROD, PUSH ARM, VALVE ROCKER LIFTER, VALVE PIVOT, ROCKER ARM SPRING, WEIGHT RETURN VALVE, IN. VALVE, EX. SPRING, VALVE RETAINER, IN. VALVE SPRING RETAINER, EX. VALVE SPRING ROTATOR, VALVE PLATE, PUSH ROD GUIDE BOLT, PIVOT NUT, PIVOT ADJUSTING	QTY. REMARKS INCLUDES ITEMS W/* 2 2 2 2 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2
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	STOW MS-63 M	IXER — OPERATION AND PARTS MAN	UAL — REV. #5 (03/26/10) — PAGE 61

HONDA GX160K1QMX2HX2 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.



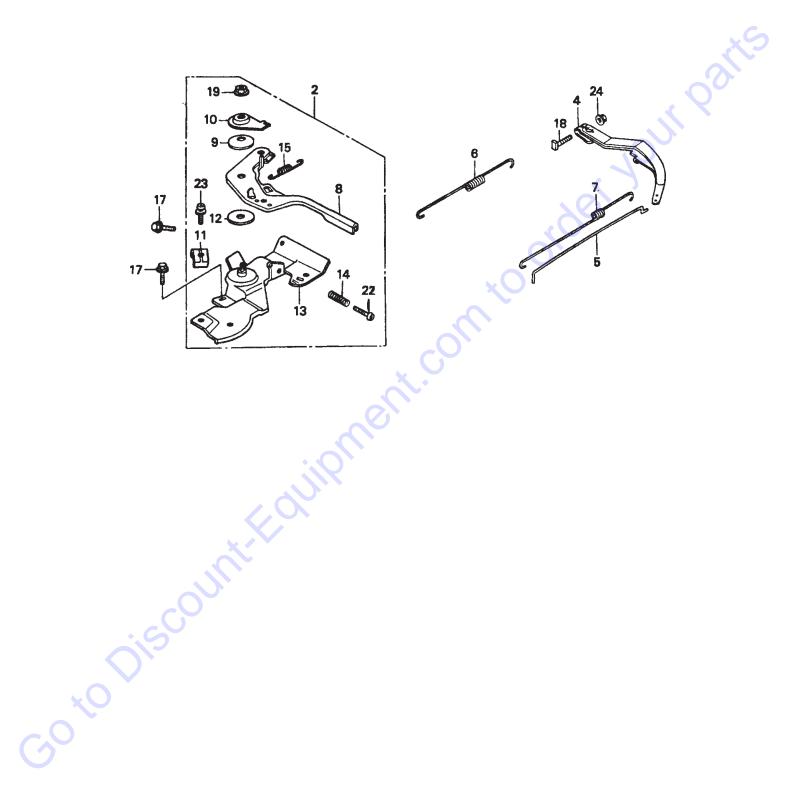
HONDA GX160K1QMX2HX2 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.

				*		
	* *	<u>PART NO</u> 16010ZE1812	<u>PART NAME</u> GASKET SET	<u>QTY.</u> 1	REMARKS	
	* 2*	16011ZE0005	VALVE SET, FLOAT	1		~
	- }*	16013ZE0005	FLOAT SET	1		X
	*	16015ZE0831	CHAMBER SET, FLOAT	1	INCLUDES ITEMS W/%	
	*	16016ZH7W01	SCREW SET	1		0
	\$*% ' *	16024ZE1811 16028ZE0005	SCREW SET DRAIN SCREW SET B	1	\mathbf{O}	
	;*	16044ZE0005	CHOKE SET	1		
9)	16100ZH8W51	CARBURETOR ASSY (BE65B)		INCLUDES ITEMS W/*	
	0*	16124ZE0005	SCREW, THROTTLE STOP	1		
	1 * 2 *	16166ZH8W50 16955283000	NOZZLE, MAIN GASKET, FULL STRAINER CU	р 1		
	3	162111ZE1000	INSULATOR CARBURETOR	1		
1	4	16212ZH8800	GASKET, INSULATOR	1		
	5	16220ZE1020	SPACER COMP. CARBURETO	R 1		
	6 7	16221ZH8801 16610ZE1000	GASKET CARBURETOR LEVER COMP., CHOKE (STD)	1	INCHIDES ITEMS W/#	
	8*	16953ZE1406	LEVER VALVE	1		
1	9 *	16954ZE1812	PLATE LEVER SETTING	1		
	20*	16956ZE1811	SPRING, PETCOCK LEVER	1		
	21 * 22 *	16957ZE1812 16967ZE0811	GASKET, PETCOCK CUP, FUEL STRAINER			
	23 *	93500030060H	SCREW, PAN 3X6	2		
2	24#	9430520122	PIN, SPRING 2X12			
2	25*	99101ZH70650	JET, MAIN #65	\mathbf{O} 1		
		99101ZH70680 99101ZH70700	JET, MAIN #68 JET, MAIN #70	1		
2	26*	99204ZE00350	JET SET, PILOT #35	1		
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		STOW MS-63 MIXE	R — OPERATION AND PARTS	MANUAL REV. 3	#5 (03/26/10) — PAGE 63	

HONDA GX160K1QMX2HX2 ENGINE — CONTROL ASSY.

CONTROL ASSY.



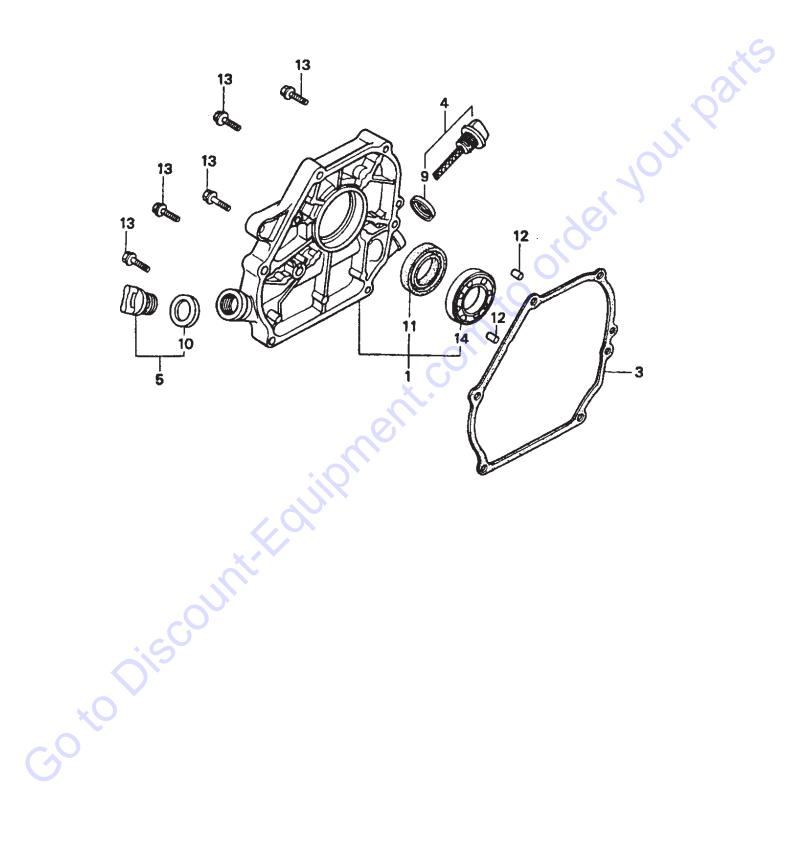
HONDA GX160K1QMX2HX2 ENGINE — CONTROL ASSY.

CONTROL ASSY.

NO 2 4 5 6 7 8* 9* 10* 11* 12* 13* 14* 15* 17 18 19* 22* 23* 24	PART NO 16500ZH8821 16551ZE0010 16555ZE1000 16561ZE1020 16562ZE1020 16574ZE1000 16575ZH8000 16576891000 16578ZE1000 16580ZH8811 16584883300 16592ZE1810 90013883000 90015ZE5010 90114SA0000 93500050250H 938930501600 9405006000	PART NAME CONTROL ASSY., REMOTE ARM, GOVERNOR ROD, GOVERNOR SPRING, GOVERNOR SPRING, THROTTLE RETURN LEVER, CONTROL SPRING, LEVER WASHER, CONTROL LEVER HOLDER, CABLE SPACER, CONTROL LEVER BASE COMP., CONTROL SPRING, CONTROL ADJUSTING SPRING, CABLE RETURN BOLT, FLANGE (6X12) BOLT, GOVERNOR ARM NUT, SELF- LOCK (6MM) SCREW, PAN (5X25) SCREW WASHER (5X16) NUT, FLANGE, 6MM	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	. INCLUDES ITEMS W/*
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Got	STOW MS-63 MIX	(ER — OPERATION AND PARTS MANU	AL — REV. #	5 (03/26/10) — PAGE 65

HONDA GX160K1QMX2HX2 ENGINE — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.



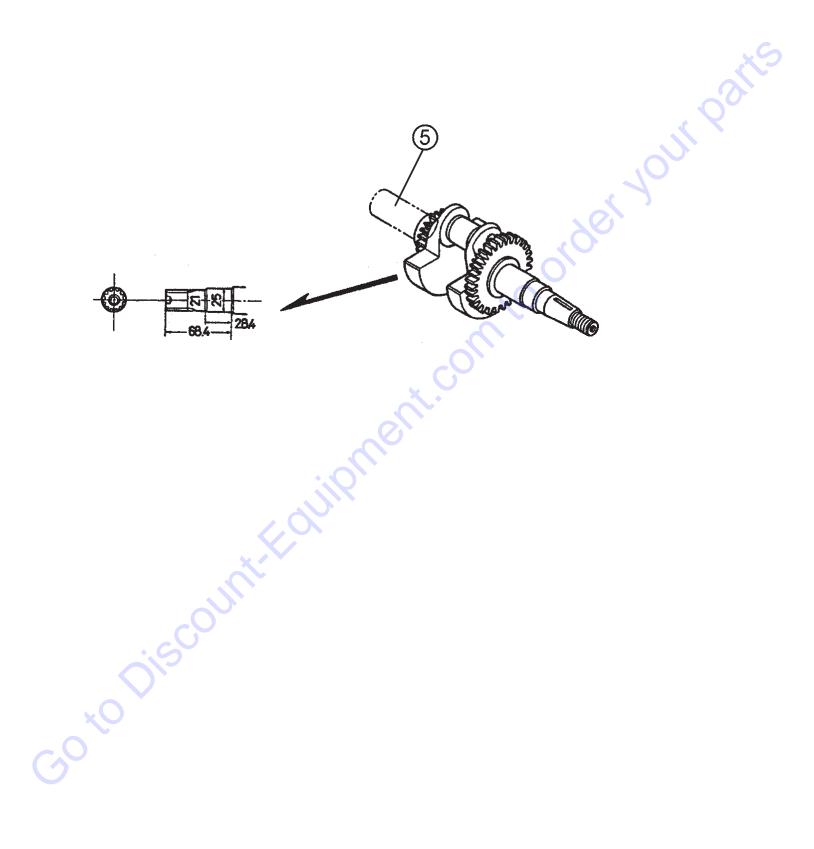
HONDA GX160K1QMX2HX2 ENGINE — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.

NO 1 3 4 5 9# 10% 11* 12 13 14*	PART NO 11300ZE1633 11381ZH8801 15600ZE1003 15600ZG4003 15625ZE1003 15625ZE1003 91202883005 9430108140 957010803200 961006205010	PART NAME COVER ASSY, CRANKCASE (W TYPE) GASKET CASE COVER CAP ASSY, OIL FILLER GASKET, OIL FILLER CAP GASKET, OIL FILLER CAP OIL SEAL, 25X41X6 PIN A, DOWEL 8X14 BOLT, FLANGE 8X32 BEARING, RADIAL BALL, 6205	1 1	INCLUDES ITEMS W/#	>
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	STOW MS-63 MI	KER — OPERATION AND PARTS MANUA	L — REV.	#5 (03/26/10) — PAGE 67	

HONDA GX160K1QMX2HX2 ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.



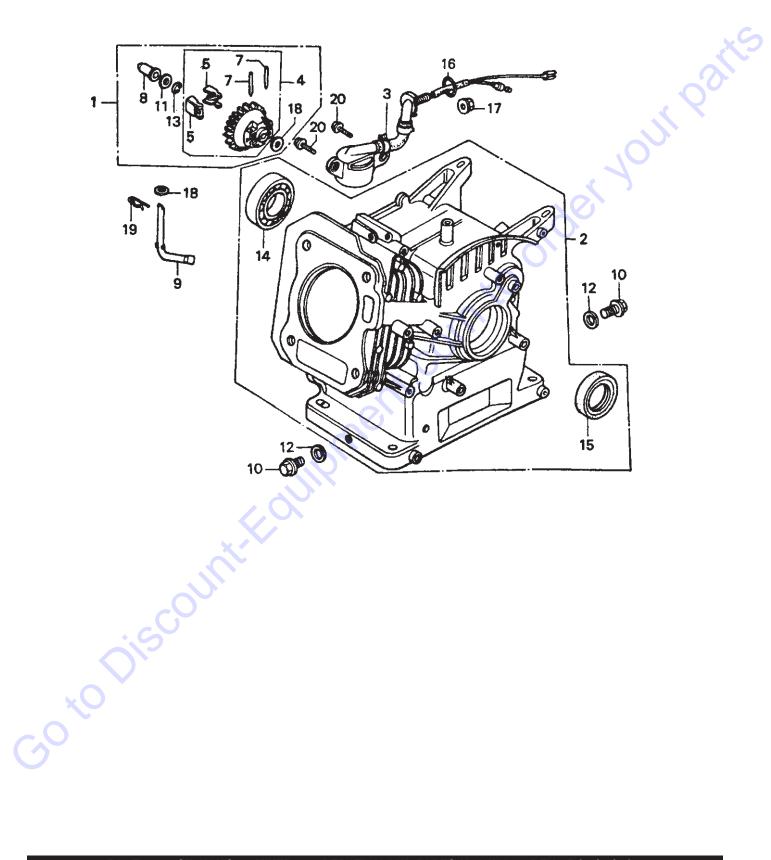
HONDA GX160K1QMX2HX2 ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.

<u>NO.</u> 5	PART NO. 13310ZE1621	<u>PART NAME</u> CRANKSHAFT (H- TYPE)	<u>QТҮ.</u> 1	REMARKS
		PART NAME CRANKSHAFT (H-TYPE)		ats
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HONDA GX160K1QMX2HX2 ENGINE — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.



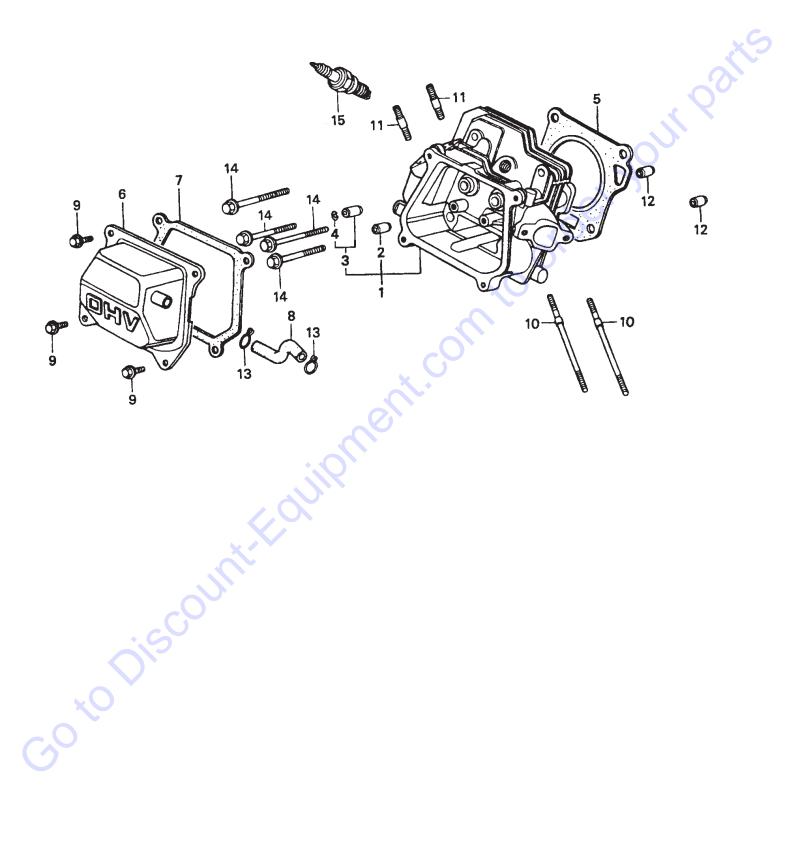
HONDA GX160K1QMX2HX2 ENGINE — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.

NO 1 2 3 4* 5*# 7*# 8* 9 10 11* 12 13* 14% 15% 16 17 18* 19 20	PART NO 06165ZE1000 12000ZH8811 15510ZE1023 16510ZE1000 16511ZE1000 16531ZE1000 16541ZE1000 90451ZE1000 90601ZE1000 90601ZE1000 90602ZE1000 91001ZF1003 91202883005 91353671003 9405010000 9410106800 9425108000 957010601200	PART NAME GOVERNOR KIT CYLINDER ASSY. BARREL OIL ALERT SWITCH ASSY. OIL LEVEL GOVERNOR ASSY. WEIGHT, GOVERNOR PIN, GOVERNOR WEIGHT SLIDER, GOVERNOR ARM BOLT, DRAIN PLUG WASHER, THRUST 6MM WASHER, DRAIN PLUG 10.2MM CLIP, GOVERNOR HOLDER BEARING, RADIAL BALL(6205) OIL SEAL 25x41x6 O-RING 14MM ARAI NUT, FLANGE 10MM WASHER, PLAIN, 6MM PIN, LOCK, 8MM BOLT, FLANGE 6 x 12	QTY. 1 1 1 2 2 1 1 2 1 1 2 1 1 2 2 1 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 2 2 1 2 2 2 1 2 2 2 1 2 2 2 1 2 2 2 1 2 2 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2	REMARKS INCLUDES ITEMS W/* INCLUDES ITEMS/W#
Got	STOW MS-63 MIX	Far	₹V. #5 (03/20	6/10) — PAGE 71

HONDA GX160K1QMX2HX2 ENGINE — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.



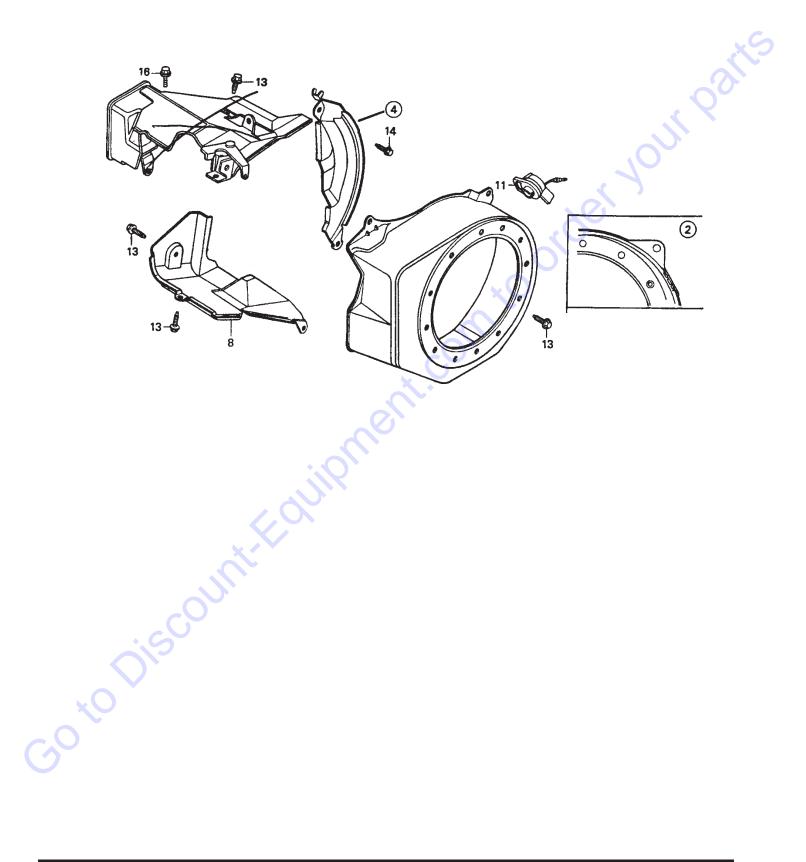
HONDA GX160K1QMX2HX2 ENGINE — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.

NO 1 2* 3* 4 5 6 7 8 9 10 11 12 14 15	PART NO 12210ZH8000 12204ZE1306 12205ZE1315 12216ZE5300 12251ZF1800 12310ZE1010 12391ZE1000 90016ZE1000 90043ZE1020 90047ZE1000 9430110160 957230806000 9807956846 9807956855	PART NAME CYLINDER HEAD, COMP GUIDE, IN. VALVE (OVER SIZE) GUIDE, EX. VALVE (OS) CLIP, VALVE GUIDE GASKET, CYLINDER HEAD COVER COMP, HEAD GASKET, CYLINDER HEAD COVER TUBE, BREATHER BOLT, FLANGE 6X13 BOLT, STUD 6X109 BOLT, STUD 6X109 BOLT, STUD 8X32 PIN A, DOWEL 10X16 BOLT, FLANGE 8X60 PLUG, SPARK (BPR6ES NGK) PLUG, SPARK (W20EPR-U ND)	1 1 1 1 1 4 2 2 2 4 1 1	REMARKS INCLUDES ITEMS W/*
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Got	STOW MS-63 M	IXER — OPERATION AND PARTS MANUA	AL — REV.	#5 (03/26/10) — PAGE 73

HONDA GX160K1QMX2HX2 ENGINE — FAN COVER ASSY.

FAN COVER ASSY.



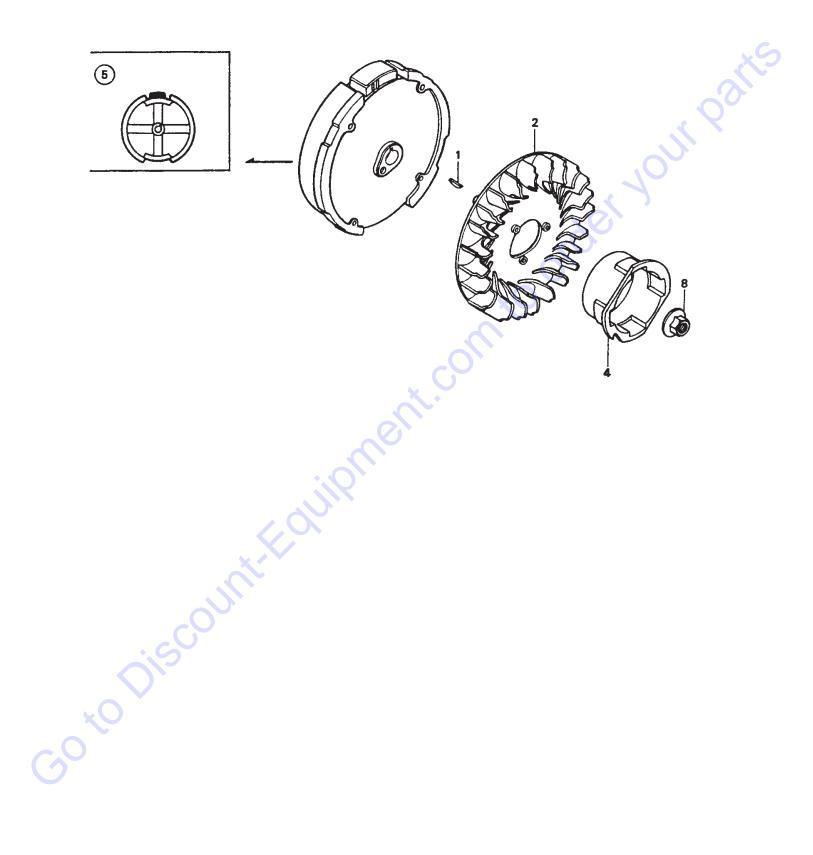
HONDA GX160K1QMX2HX2 ENGINE — FAN COVER ASSY.

FAN COVER ASSY.

	NO 2 4 7 8 10 11 14	PART NO 19610ZE1000ZC 19612ZH8810 90601ZH7013 19630ZH8000 32197ZH8003 36100ZE1015 90022888010	PART NAME COVER COMP., FAN NH1(BLACK) PLATE, SIDE (STD) CLIP, HARNESS SHROUD COMP. SUB-HARNESS SWITCH ASSY., ENGINE BOLT, FLANGE 6X20	<u>QTY.</u> 1 1 1 1 1	<u>REMARKS</u>	IT Parts
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HONDA GX160K1QMX2HX2 ENGINE — FLYWHEEL ASSY.

FLYWHEEL ASSY.



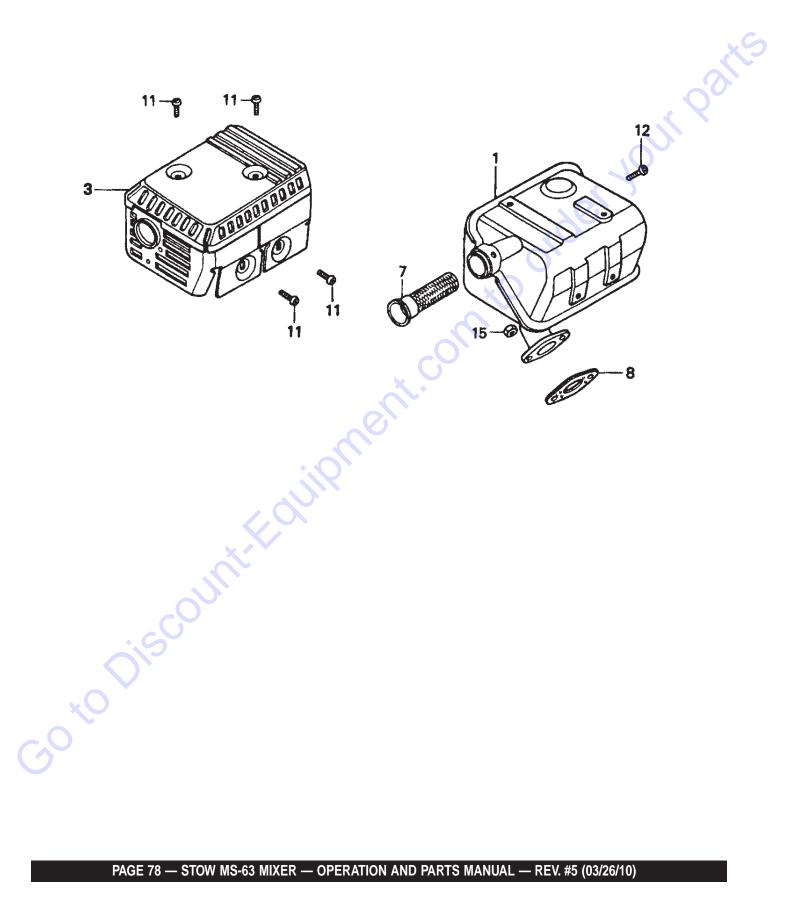
HONDA GX160K1QMX2HX2 ENGINE — FLYWHEEL ASSY.

FLYWHEEL ASSY.

	<u>NO</u> 1 2	<u>PART N0</u> 13331357000 19511ZE1000 28451ZH8003	<u>PART NAME</u> KEY, SPECIAL WOOD RUFF, 25X18 FAN, COOLING PULLEY STARTER	<u>QTY.</u> 1 1	<u>REMARKS</u>	
	2 4 5 8	31100ZE1000 90201878003	FLYWHEEL COMP. NUT, SPECIAL, 14MM	1 1		oans
						ourt
			KEY, SPECIAL WOOD RUFF, 25X18 FAN, COOLING PULLEY STARTER FLYWHEEL COMP. NUT, SPECIAL, 14MM		zer	
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HONDA GX160K1QMX2HX2 ENGINE — MUFFLER ASSY.

MUFFLER ASSY.



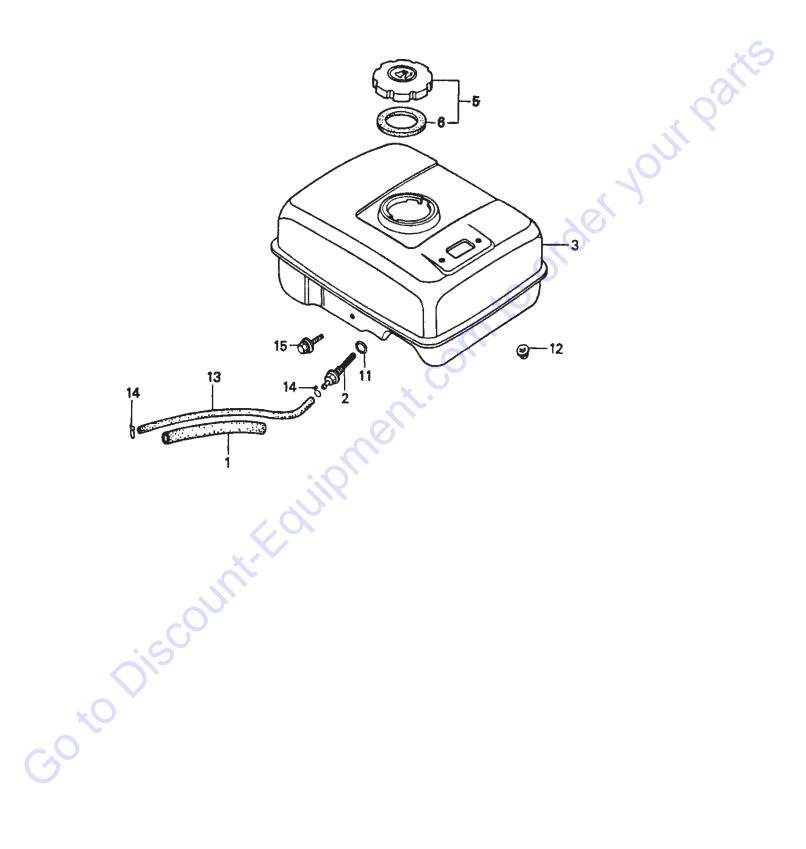
HONDA GX160K1QMX2HX2 ENGINE — MUFFLER ASSY.

MUFFLER ASSY.

<u>NO</u> 1 3 7 8 11 12 15	PART NO 18310ZH8810 18320ZF1H01 18355ZE1000 18381ZH8800 90050ZE1000 90055ZE1000 94001080000S	PART NAME MUFFLER COMP. PROTECTOR, MUFFLER ARRESTER, SPARK GASKET, MUFFLER SCREW, TAPPING 5X8 SCREW, TAPPING 4X6 NUT, HEX (8MM)	<u>QTY.</u> 1 1 1 4 1 2	REMARKS
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		ipment	coni	
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Go	opiscour			
-	STOW MS-63 MI	XER — OPERATION AND PARTS	S MANUAL — RE	EV. #5 (03/26/10) — PAGE 79

HONDA GX160K1QMX2HX2 ENGINE — FUEL TANK ASSY.

FUEL TANK ASSY.



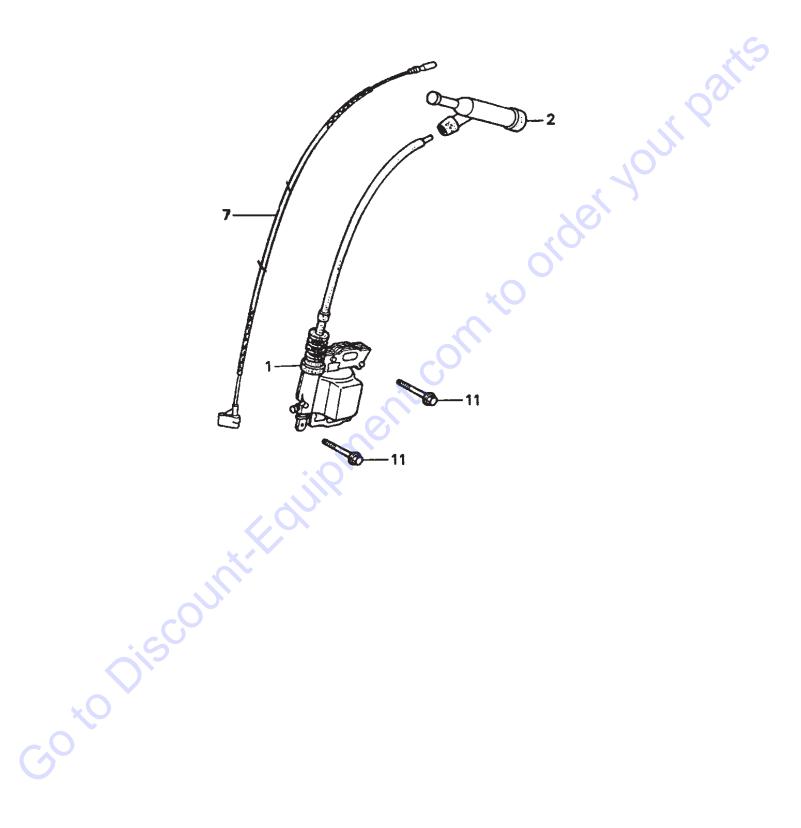
HONDA GX160K1QMX2HX2 ENGINE — FUELTANK ASSY.

FUEL TANK ASSY.

<u>NO</u> 1 2 3 5 6# 11 12 13 14 15	PART NO 16854ZH8000 16955ZE1000 17510ZE1020ZF 17620ZH7013 17631ZH7003 91353671003 9405006000 950014500840M 9500202080 957010602500	PART NAME RUBBER, SUPPORTER JOINT, FUEL TANK TANK COMP., FUEL NH1 (BLACK) CAP COMP., FUEL FILLER GASKET, FUEL FILLER CAP O-RING (14MM) ARAI NUT, FLANGE (6MM) BULK HOSE, FUEL (4.5X8000) (4.5X140) CLIP, TUBE (B8) BOLT, FLANGE (6X25)	1 1	REMARKS
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Got	STOW MS-63 MIX	KER — OPERATION AND PARTS MANUAL	.— REV.	#5 (03/26/10) — PAGE 81

HONDA GX160K1QMX2HX2 ENGINE — IGNITION COIL ASSY.

IGNITION COIL ASSY.



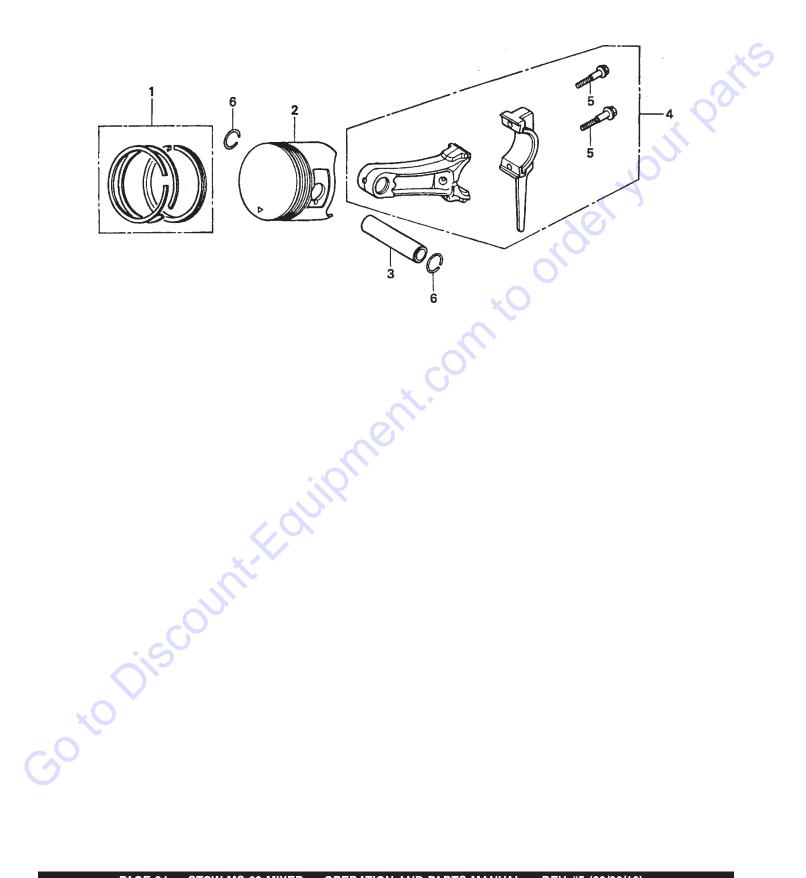
HONDA GX160K1QMX2HX2 ENGINE — IGNITION COIL ASSY.

IGNITION COIL ASSY.

<u>NC</u> 1 2 7 11		<u>PART NO</u> 30500ZE1033 30700ZE1013 36101ZE1010 90121952000	PART NAME COIL ASSY., IGNITION CAP ASSY., NOISE SUPPRESSOR WIRE, STOP SWITCH (370MM) BOLT, FLANGE, 6X25	<u>QTY.</u> 1 1 2	REMARKS
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			ER — OPERATION AND PARTS MANUAL — REV.	#5 (03/2	26/10) — PAGE 83

HONDA GX160K1QMX2HX2 ENGINE — PISTON ASSY.

PISTON ASSY.



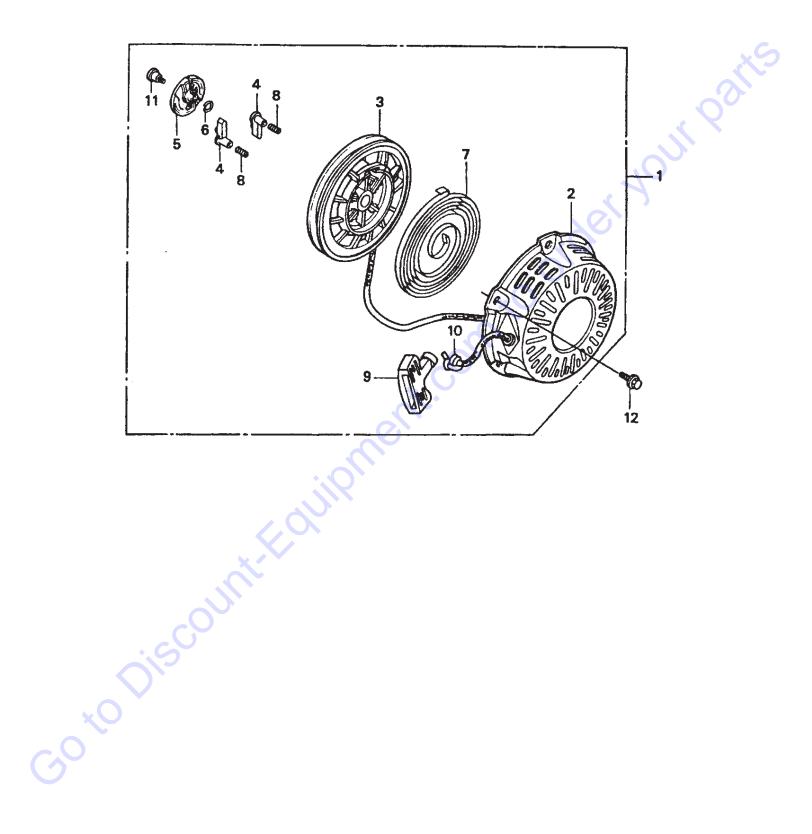
HONDA GX160K1QMX2HX2 ENGINE — PISTON ASSY.

PISTON ASSY.

<u>NO</u> 1 2 3 4 5 * 6	PART NO 13010ZF1023 13011ZF1023 13012ZF1023 13013ZF1023 13101ZH8000 13102ZH8000 13103ZH8000 13104ZH8000 13111ZE1000 132A0ZE1000 90001ZE1000 90551ZE1000	PART NAME RING SET, PISTON (STD) RING SET, PISTON (0.25) RING SET, PISTON (0.50) RING SET, PISTON (0.75) PISTON (STD) PISTON (0.25) PISTON (0.50) PISTON (0.75) PIN, PISTON ROD ASSY, CONNECTING BOLT, CONNECTING ROD CLIP, PISTON PIN, 18MM	<u>QTY.</u> 1 1 1 1 1 1 1 1 1 2 2	REMARKS
		trauipment	comto	
Go	STOW MS-63 M	IXER — OPERATION AND PARTS	MANUAL — REV. #	≠5 (03/26/10) — PAGE 85

HONDA GX160K1QMX2HX2 ENGINE — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.



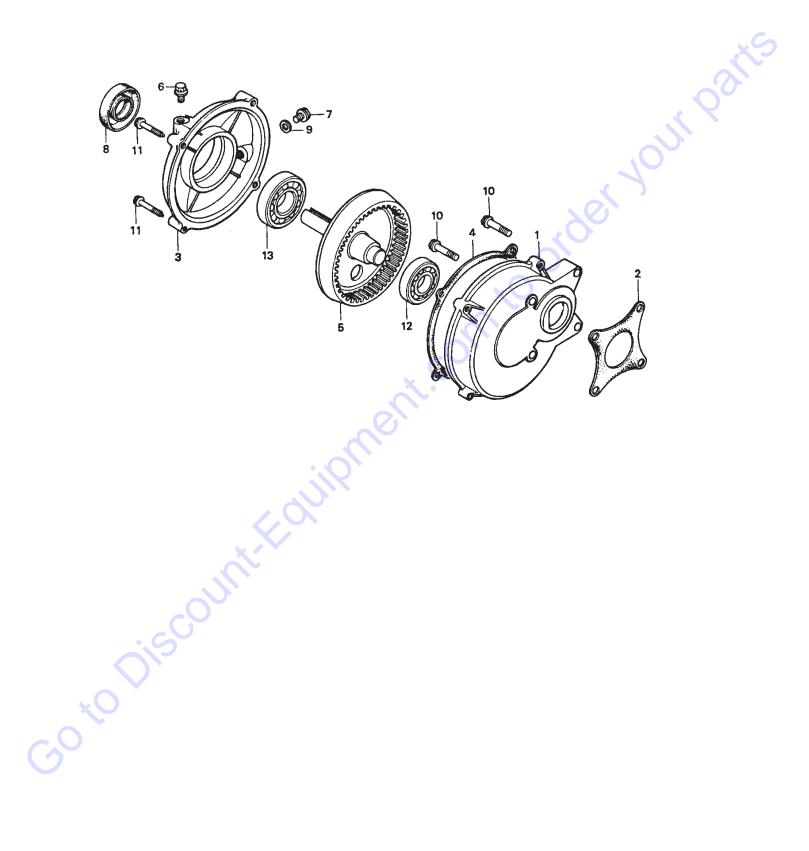
HONDA GX160K1QMX2HX2 ENGINE — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.

NO 1 2* 3* 4* 5* 6* 7* 8* 9* 10* 11* 12	PART NO 28400ZH8013ZB 28410ZH8003ZB 28420ZH8013 28422ZH8013 28433ZH8003 28441ZH8003 28442ZH8003 28442ZH8003 28461ZH8003 28462ZH8003 90003ZH8003 957010600800	PART NAMEQTY.STARTER ASSY, RECOIL NH1(BLACK)1CASE COMP., RECOIL STARTER1REEL, RECOIL STARTER1RATCHET, STARTER2GUIDE, RATCHET1SPRING, FRICTION1SPRING, RECOIL STARTER1SPRING, RETURN2KNOB, RECOIL STARTER1ROPE, RECOIL STARTER1SCREW, SETTING1BOLT, FLANGE 6X83	REMARKS
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		uipme	
	NUOS		
×	opiscour		
Go			
	STOW MS-63 MI)	XER — OPERATION AND PARTS MANUAL — REV.	#5 (03/26/10) — PAGE 87

HONDA GX160K1QMX2HX2 ENGINE — GEAR REDUCTION ASSY.

GEAR REDUCTION ASSY.



Search Website by Part Number Discount	Search Manual Library For Parts Manual & Lookup Part Numbers – Purchase or Request Quote	Can't Find Part or Manual? Request Help by Manufacturer, Model & Description
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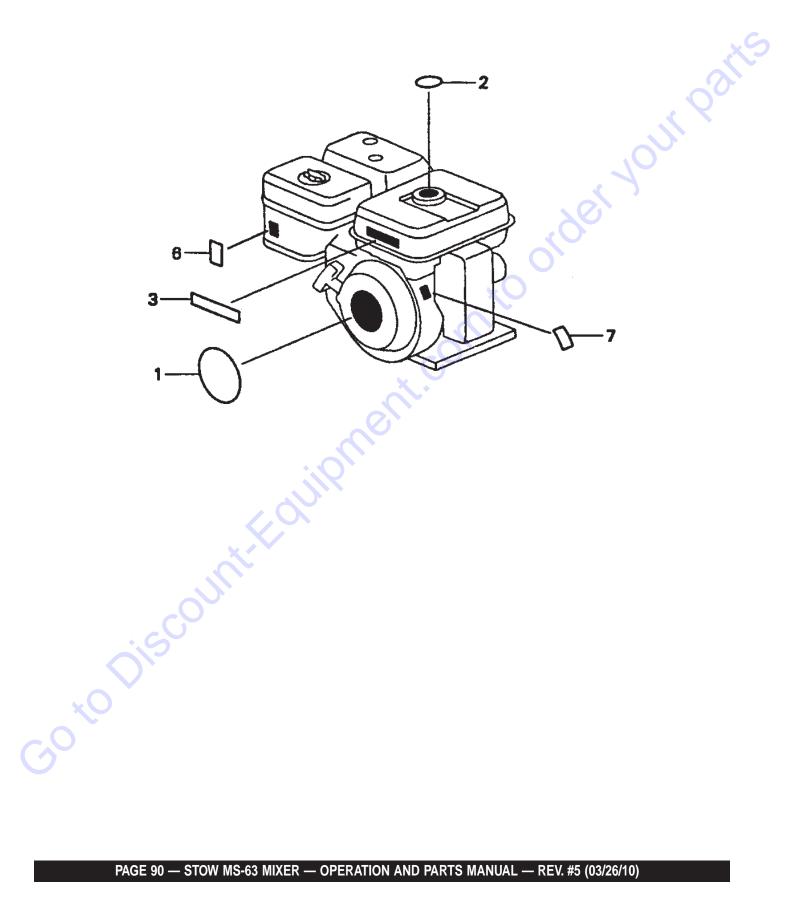
HONDA GX160K1QMX2HX2 ENGINE — GEAR REDUCTION ASSY.

GEAR REDUCTION ASSY.

NO. 1 2 3 4 5 6 7 8 9 10 11 12 13	PART NO. 21521883741 21591ZH8740 21621883741 21692ZH8800 23710883740 90002883740 90131883000 91202883005 9410912000 957010803208 957010803500 961006204000 961006305000	PART NAME CASE, REDUCTION GASKET, REDUCTION CASE COVER, REDUCTION GASKET, REDUCTION COVER SHAFT, P.T.O. BOLT, BREATHING BOLT, DRAIN PLUG OIL SEAL, 25 x 41 x 6 WASHER, DRAIN PLUG BOLT, FLANGE 8 x 32 BOLT, FLANGE 8 x 35 BEARING, RADIAL BALL 6204 BEARING, RADIAL BALL 6305	QTY. 1 1 1 1 1 1 1 1 1 1 1 1 1	REMARKS	n Parts
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		XER — OPERATION AND PARTS MA	NUAL — REV. #5	(03/26/10) — PAGE 89	

HONDA GX160K1QMX2HX2 ENGINE — LABEL ASSY.

LABEL ASSY.



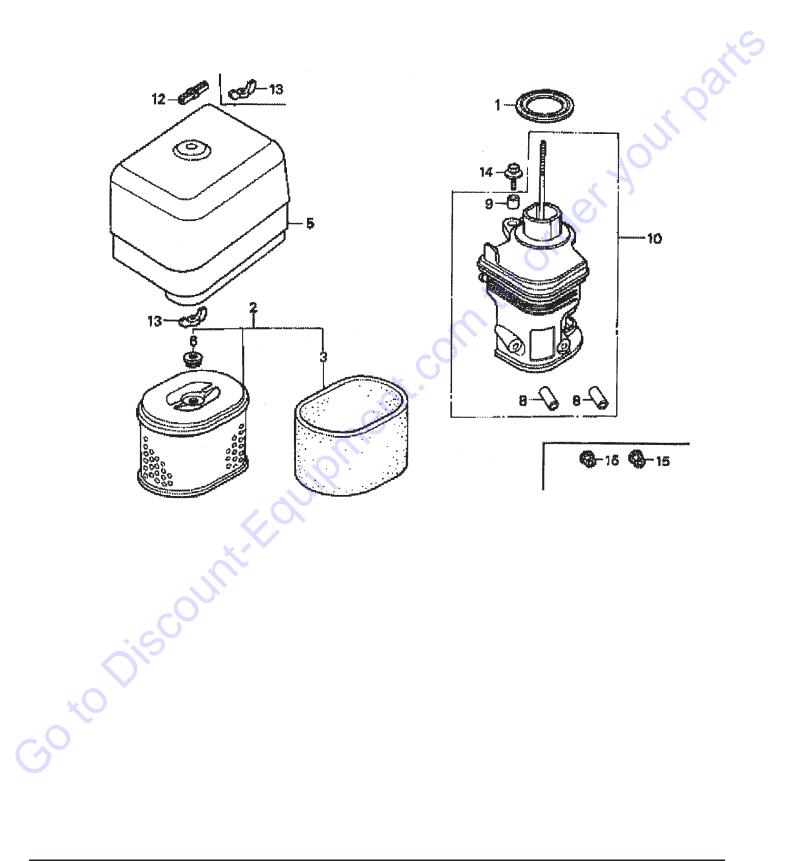
HONDA GX160K1QMX2HX2 ENGINE — LABEL ASSY.

LABEL ASSY.

	<u>NO</u> 1 2 3 6 7 8	PART NO 87521ZH8010 87522ZE1810 87522ZH9000 87258ZE1810 87530ZH8810 87532ZB4G60	PART NAME EMBLEM, INTERNAL MARK, CAUTION EXTERNAL LABEL, CAUTION MARK, CHOKE LABEL, SPECIFICATION EXTERNAL MARK, OIL ALERT G	<u>QTY.</u> 1 1 1 1 1	REMARKS
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- I		STOW MS-63 MIX	ER — OPERATION AND PARTS MANUAL	_ — REV. #	#5 (03/26/10) — PAGE 91

HONDA GX240K1HA2 ENGINE — AIR CLEANER ASSY.

AIR CLEANER ASSY.



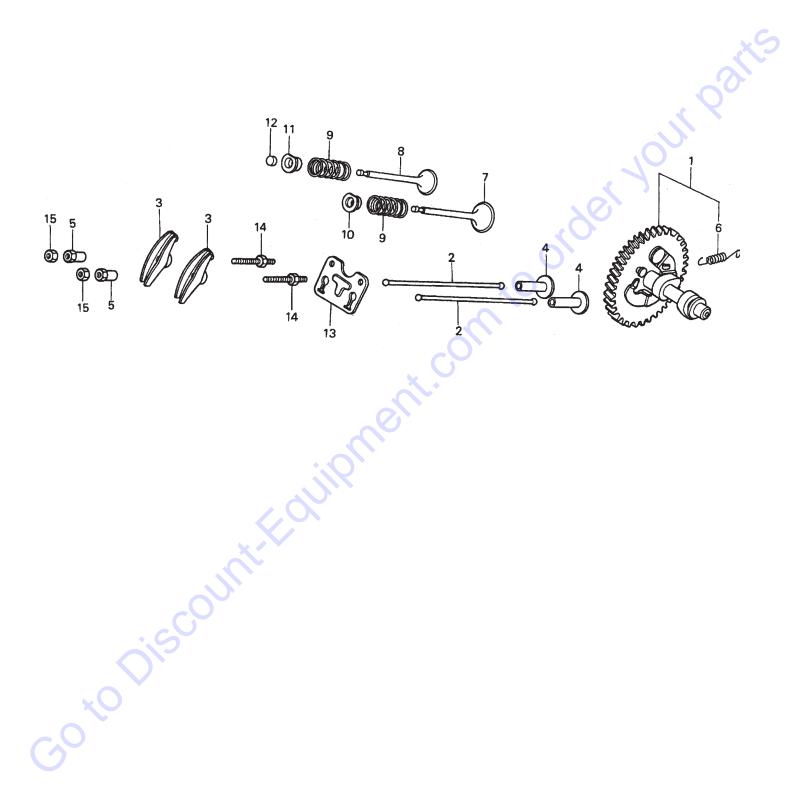
HONDA GX240K1HA2 ENGINE — AIR CLEANER ASSY.

AIR CLEANER ASSY.

NO. 1 2 3 * 5 6 8 # 9 # 10 12 13 14 15	PART NO. 16271ZE2000 17210ZE2515 17218ZE2505 17231ZH9820 17232891000 17238ZE2310 17239ZE1000 17410ZE2020 0037806000 90325044000 90009ZE2003 9405006000	PART NAME GASKET, ELBOW ELEMENT, AIR CLEANER, DUAL FILTER, OUTER COVER, AIR CLEANER GROMMET, AIR CLEANER COLLAR, AIR CLEANER COLLAR B, AIR CLEANER ELBOW COMP., AIR CLEANER WINGNUT 6MM WINGNUT, TOOL BOX SETTING BOLT- WASHER 6 X 22 NUT, FLANGE 6MM	1 1 2 1 1 2 1 2	REMARKS INCLUDES ITEM W/*
Got	odiscol	ht		
	STOW MS-63	MIXER — OPERATION AND PARTS MA	NUAL — REV.	#5 (03/26/10) — PAGE 93

HONDA GX240K1HA2 ENGINE — CAMSHAFT ASSY.

CAMSHAFT ASSY.



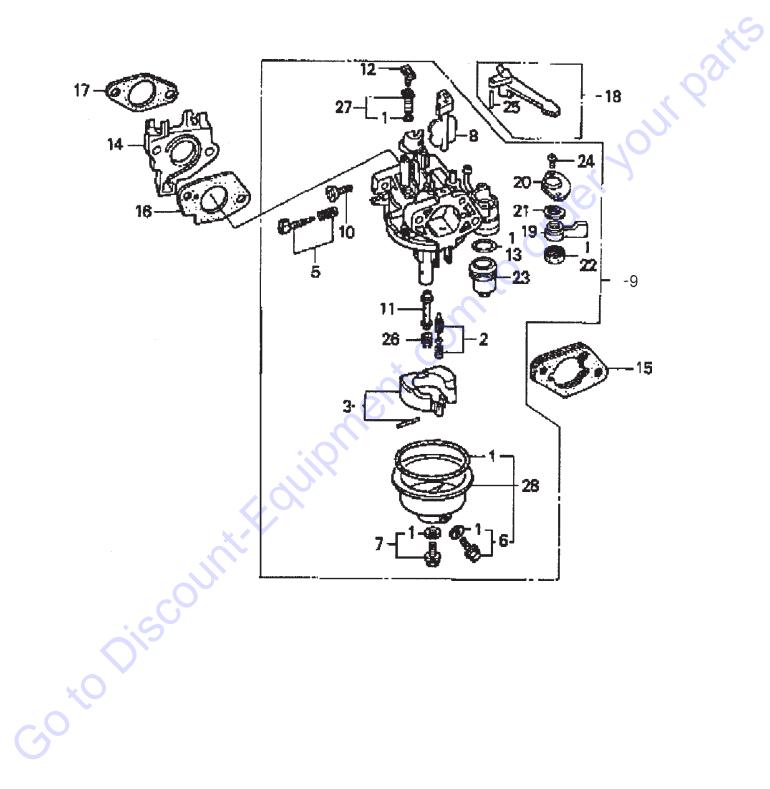
HONDA GX240K1HA2 ENGINE — CAMSHAFT ASSY.

CAMSHAFT ASSY.

NO. 1 1 2 3 4 5 6* 7 8 9 10 11 12 13 14 15	PART NO. 14100ZE2W01 14100ZE2306 14410ZE2013 14431ZE2010 14441ZE2000 14451ZE1013 14568ZE1000 14711ZE2000 14721ZE2000 14771ZE2000 14773ZE2000 14773ZE2000 14791ZE2010 90012ZE0010 90206ZE1000	PART NAME CAMSHAFT ASSY CAMSHAFT ROD PUSH ARM VALVE ROCKER LIFTER VALVE PIVOT ROCKER ARM SPRING, WEIGHT RETURN VALVE, IN. VALVE, IN. VALVE, EX. SPRING, VALVE RETAINER, IN. VALVE SPRING RETAINER, EX. VALVE SPRING ROTATOR, VALVE PLATE, PUSH ROD GUIDE BOLT, PIVOT 8MM NUT, PIVOT ADJ.	QTY. 1 2 2 2 2 1 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2	REMARKS INCLUDES ITEM W/*
		intervinen		
Go		3 MIXER — OPERATION AND PARTS N	1ANUAL — REV.	#5 (03/26/10) — PAGE 95

HONDA GX240K1HA2 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.



PAGE 96 — STOW MS-63 MIXER — OPERATION AND PARTS MANUAL — REV. #5 (03/26/10)

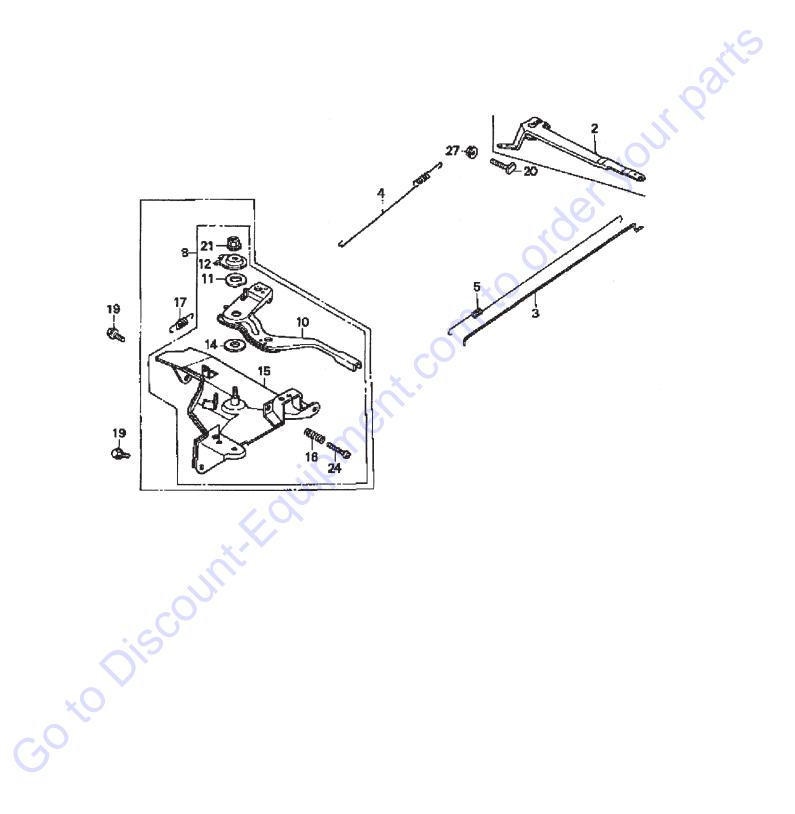
HONDA GX240K1HA2 ENGINE - CARBURETOR ASSY.

CARBURETOR ASSY.

NO. 1*+ 2* 3* 5* 6*+ 7*+ 8* 9* 10* 11* 12* 13* 14 15 16 17 18 19* 20* 21* 22* 23* 24* 26* 26* 26* 26* 26* 28*	PART NO. 16010ZE2812 16011ZA0931 16013ZA0931 16016ZHW01 16024ZE1811 16028ZE0005 16028ZE2005 16100ZE2W71 16124ZE0005 16166ZE2W70 16075GHBB00 16075GHBB00 16275GHBB00 16211ZE2000 16220ZA0702 16221ZA0800 16223ZA0800 16610ZE1000 16953ZE1812 16954ZE1811 16957ZE1812 16967ZE0811 93500030060H 9430520122 99101ZH70850 99101ZH70850 99101ZH70850 99101ZH70850 99101ZH70850 99101ZH70850 99101ZH70850	PART NAME GASKET SET VALVE SET, FLOAT FLOAT SET SCREW SET SCREW SET, DRAIN SCREW SET B CHOKE SET CARBURETOR ASSY SCREW, THROTTLE STOP NOZZLE, MAIN COLLAR, SET O-RING INSULATOR, CARB. SPACER COMP., CARB. GASKET, CARBURETOR GASKET, INSULATOR LEVER COMP., CHOKE, STD. LEVER, VALVE PLATE, LEVER SETTING SPRING, VALVE LEVER GASKET, VALVE CUP, FUEL STRAINER SCREW, PAN 3 X 6 PIN, SPRING 2 X 12 JET, MAIN #85, OPTIONAL JET, MAIN #85, OPTIONAL JET, MAIN #88 JET SET, PILOT #40 CHAMBER SET, FLOAT	1 1 1 1 1 1 1 1 1 1 1 1 1 1	. INCLUDES ITEMS W/*
Gox				

HONDA GX240K1HA2 ENGINE — CONTROL ASSY.

CONTROL ASSY.



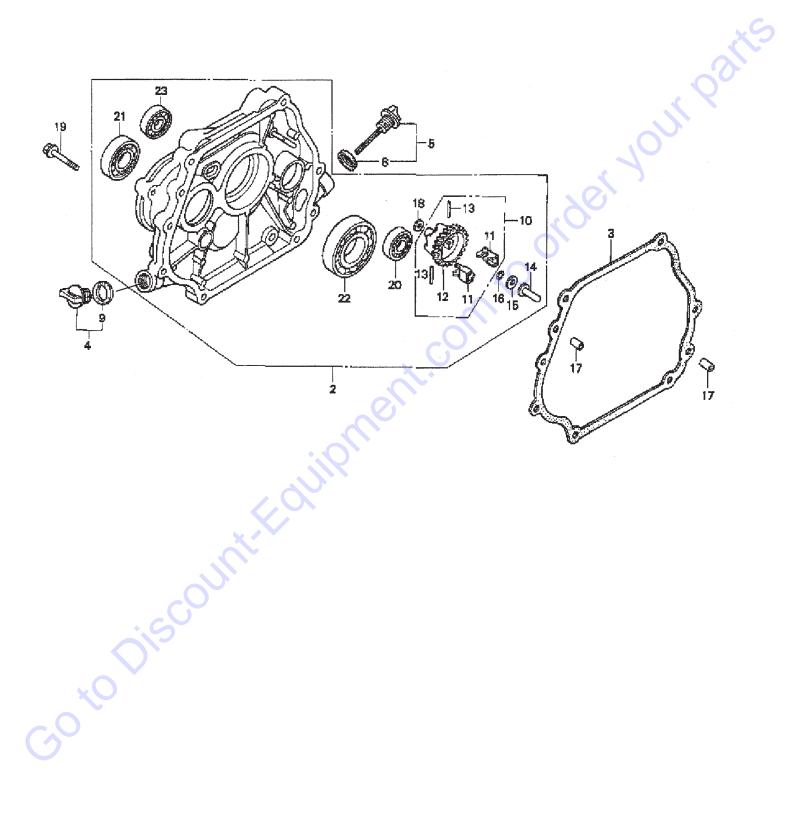
HONDA GX240K1HA2 ENGINE — CONTROL ASSY.

CONTROL ASSY.

NO. 2 3 4 5 8 10* 11* 12* 14* 15* 16* 19 20 21* 24* 27	PART NO. 16551ZE2000 16555ZE2000 16561ZE2000 16571ZE2000 16570ZE2W00 16571ZE2W00 16574ZE1000 16575ZE2W00 16578ZE1000 16581ZE2W00 16584883300 90013883000 90015ZE5010 90114SA0000 93500050280A 9405006000	PART NAME ARM, GOVERNOR ROD, GOVERNOR SPRING, GOVERNOR SPRING, THROTTLE RETURN CONTROL ASSEMBLY LEVER, CONTROL SPRING, LEVER WASHER, CONTROL LEVER BASE, CONTROL LEVER BASE, CONTROL SPRING, CONTROL ADJUSTING BOLT, FLANGE (6 X 12) (CT200) BOLT, GOVERNOR ARM NUT, SELF- LOCK (6MM) SCREW, PAN (5 X 28) NUT, FLANGE	1 1 1 1 1 2 1 1 1	REMARKS
Gox	STOW MS.63 MI			(03/26/10) PAGE 99

HONDA GX240K1HA2 ENGINE — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.



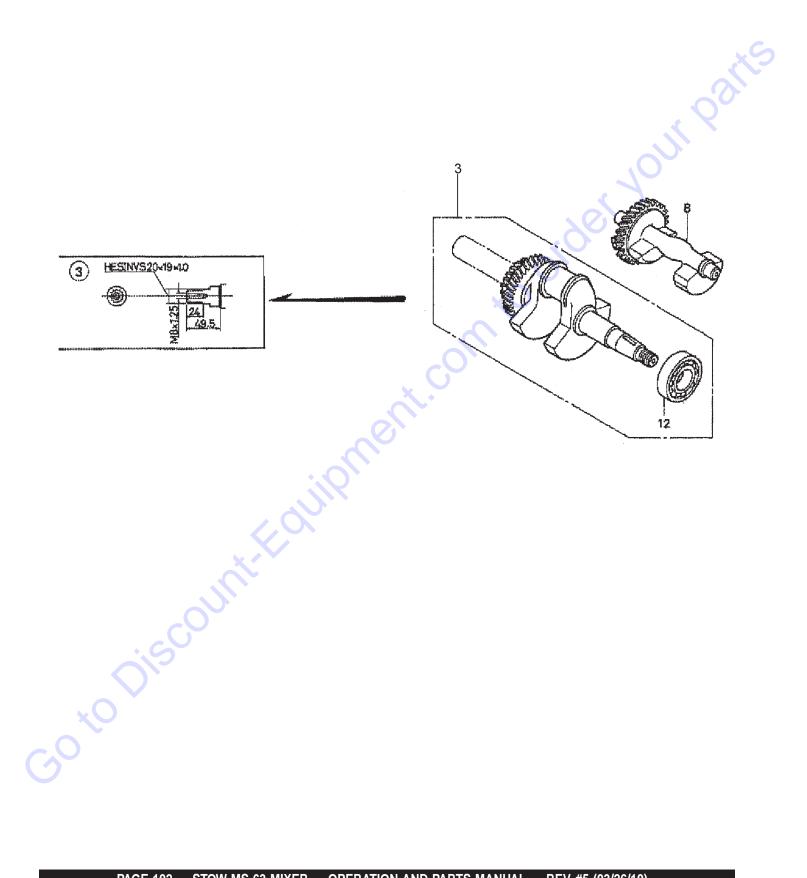
HONDA GX240K1HA2 ENGINE — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.

<u>NO.</u> 2	PART NO. 11400ZE2621	PART NAME COVER ASSY., CRANKCASE (H- TYPE) (BALANCER)	QTY. 1	. INCLUDES ITEMS W/*
3 4 5 8% 9#	11381ZE2801 15600ZG4003 15600735003 15625ZE1003 15625ZE1003	GASKET, CASE COVER CAP ASSY., OIL FILLER GASKET, OIL FILLER CAP GASKET, OIL FILLER CAP		
10 11* + 12* + 13* + 14* 15* 15*	16510ZE2811 16511ZE2000 16512ZE2811 16513ZE2000 16531ZE2000 90473147000 90602ZE1000	GOVERNOR ASSEMBLY (BALANCER) . WEIGHT, GOVERNOR HOLDER, GOVERNOR WEIGHT PIN, GOVERNOR WEIGHT SLIDER, GOVERNOR WASHER (6 X 16) CLIP, GOVERNOR HOLDER	1 2 1 2 1 1 1	. INCLUDES ITEMS W/+
17 18* 19 20* 21* 22*	90701HC4000 58176 957010803500 961006202000 961006204000 961006206000	PIN, DOWEL (8 X 12) WASHER, PLAIN (6MM) BOLT, FLANGE (8 X 35) BEARING, RADIAL BALL (6202) BEARING, RADIAL BALL (6204) BEARING, RADIAL BALL (6206)	2 1 7 1 1 1	
23*	961006302000	BEARING, RADIAL BALL (6302)	I	
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Go				
	STOW MS-63 MIX	ER — OPERATION AND PARTS MANUAL -	– REV. #5(03/26/10) — PAGE 101

HONDA GX240K1HA2ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.



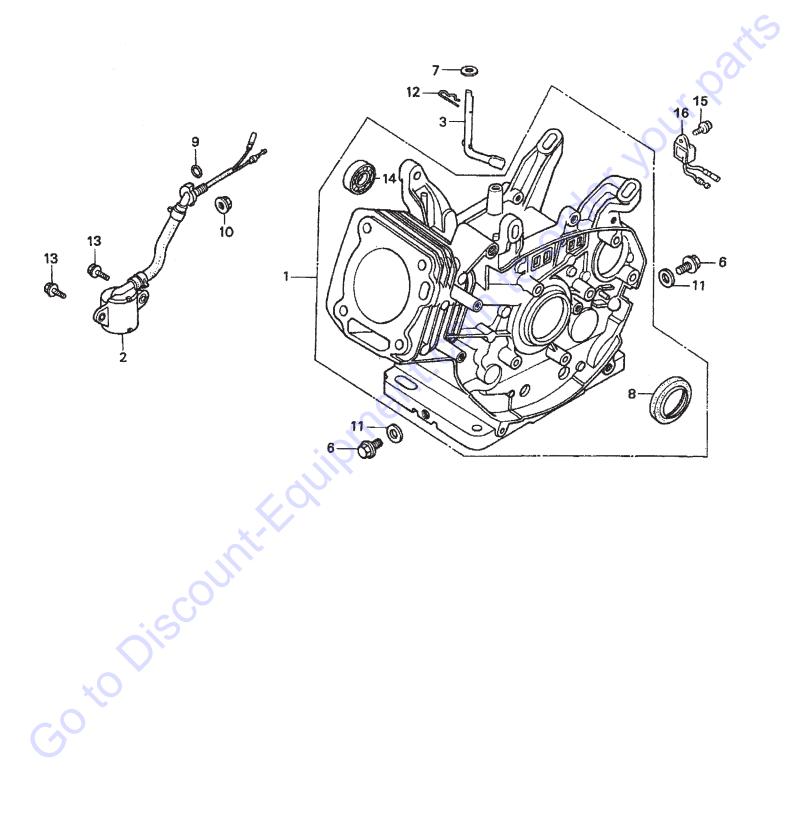
HONDA GX240K1HA2ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.

<u>NO.</u>	NKSHAFT ASSY. <u>PART NO.</u>	PART NAME	QTY.	REMARKS
3 8	13320ZE2611 13351ZE2010	CRANKSHAFT (L- TYPE) WEIGHT BALANCER	1 1	INCLUDES ITEM W/*
12*	961006206000	BEARING, RADIAL BALL (6206)	1	2
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HONDA GX240K1HA2 ENGINE — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.



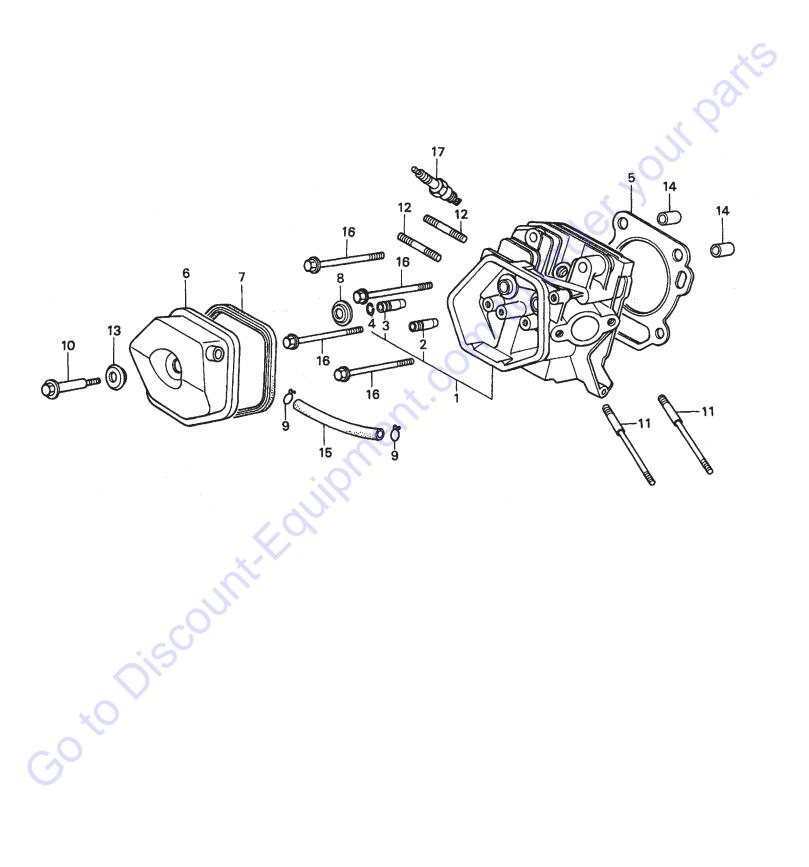
HONDA GX240K1HA2 ENGINE — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.

NO. 1 2 3 6 7 8* 9 10 11 12 13 14* 15 16	PART NO. 12000ZE2834 15510ZE2043 16541ZE2010 90131896650 90446KE1000 91201890003 91353671003 9405010000 031112230 9425110000 957010601200 961006202000 90013883000 34150ZH7003	PART NAME CYLINDER ASSY., BALANCER + SWITCH ASSY., OIL LEVEL SHAFT, GOVERNOR ARM BOLT, DRAIN PLUG WASHER 8.2 X17X0.8 OIL SEAL 30X46X8 O-RING 14MM ARAI NUT FLANGE 10MM WASHER, DRAIN PLUG 12MM PIN, LOCK 10MM BOLT, FLANGE 6X12 BEARING, RADIAL BALL 6202 BOLT, FLANGE 6X12 CT200 ALERT UNIT, OIL	1 2 1 1 1 1 2 1 2 1 2 1 1	
		ment	conte	
Got	STOW MS-63	MIXER — OPERATION AND PARTS N	IANUAL — REV. #5 (0)	3/26/10) — PAGE 105

HONDA GX240K1HA2 ENGINE — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.



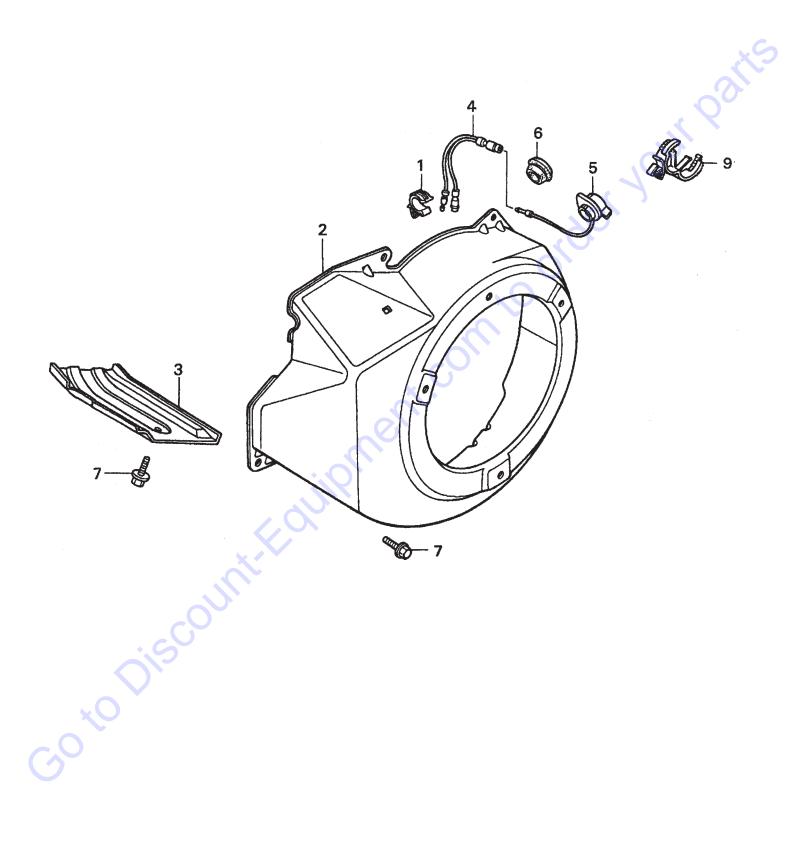
HONDA GX240K1HA2 ENGINE - CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.

NO. 1 2* 3* 4* 5 6 7 8 10 11 12 13 14 15 16 17 17	PART NO. 12200ZH9000 12204ZE2306 12205ZE2305 12216ZE2300 12251ZE2800 12310ZE2020 14775ZE2010 90014ZE2000 90042ZE2000 92900080320E 90441ZE2010 9430112200 950051100130M 957011008000 9807956846 9807956855	PART NAME CYLINDER HEAD COMP GUIDE, VALVE, OS, OPTIONAL GUIDE, EX. VALVE, OS, OPTIONAL CLIP, VALVE GUIDE GASKET, CYLINDER HEAD COVER COMP., HEAD GASKET, CYLINDER HEAD COVER SEAT, VALVE SPRING BOLT, HEAD COVER BOLT, STUD 8X123 BOLT, STUD 8X47 WASHER COMP., HEAD COVER PIN A, DOWEL 12X20 BULK HOSE, VACUUM 11X1000, 11X100 BOLT, FLANGE 10X80 SPARK PLUG, BPR6ES, NGK SPARK PLUG, W20EPR-U, DENSO	1 1 1 1 1 1 2 2 1 2	REMARKS INCLUDES ITEMS W/*
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Go	STOW MS-63	MIXER — OPERATION AND PARTS MANUAL	— REV. #5 (03/2	26/10) — PAGE 107

HONDA GX240K1HA2 ENGINE — FAN COVER ASSY.

FAN COVER ASSY.



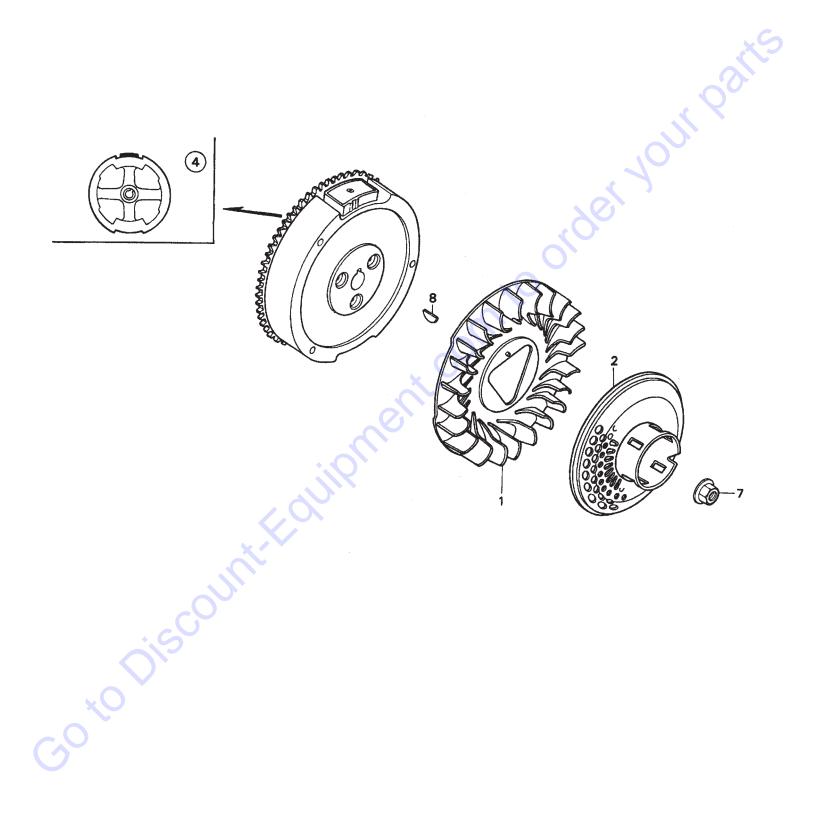
HONDA GX240K1HA2 ENGINE — FAN COVER ASSY.

FAN COVER ASSY.

<u>NO.</u> 1 2 3 4 5 7 9	PART NO. 16731ZE2003 19610ZE2010ZC 19631ZE2D00 32197ZH8003 36100ZE1015 90013883000 90684ZA0601	PART NAME CLIP, TUBE COVER COMP., FAN *NH1* BLACK SHROUD SUB-HARNESS SWITCH ASSY., ENGINE STOP BOLT, FLANGE 6X12, CT200 CLIP, WIRE HARNESS	<u>QTY.</u> 1 1 1 1 6 1	REMARKS
		PART NAME CLIP, TUBE COVER COMP., FAN *NH1* BLACK SHROUD SUB-HARNESS SWITCH ASSY., ENGINE STOP BOLT, FLANGE 6X12, CT200 CLIP, WIRE HARNESS		
	o iscoli	ntrault		
Go		MIXER — OPERATION AND PARTS MANUAL	— REV. #5 (03/2	26/10) — PAGE 109

HONDA GX240K1HA2 ENGINE — FLYWHEEL ASSY.

FLYWHEEL ASSY.



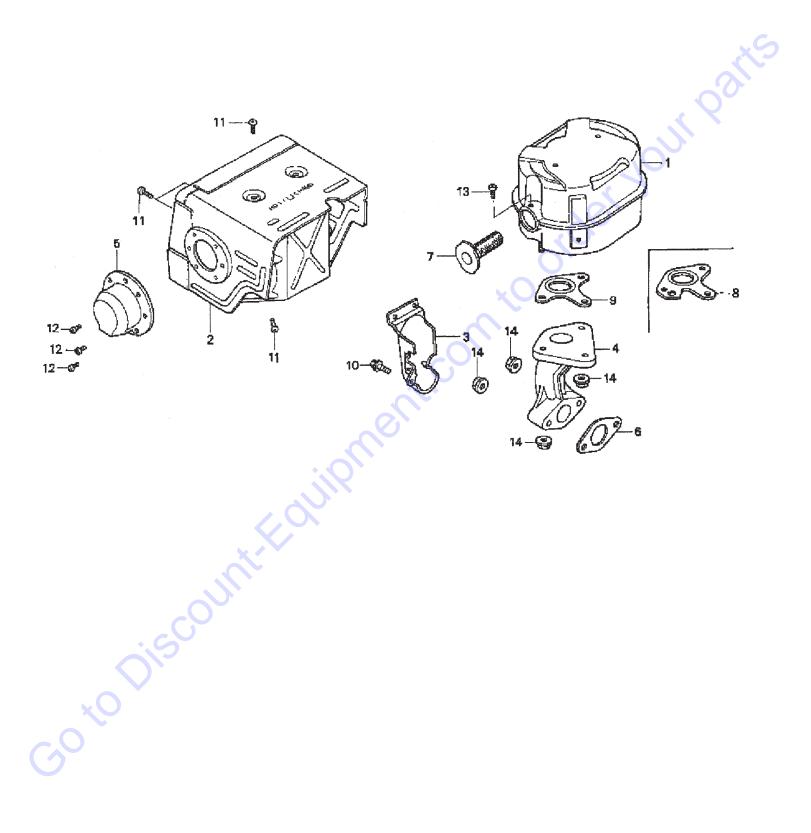
HONDA GX240K1HA2 ENGINE - FLYWHEEL ASSY.

FLYWHEEL ASSY.

EEL ASSY.			
PART NO. 19511ZE2000 28450ZE2W11 31100ZE2010 90201ZE3V00 90741ZE2000	<u>PART NAME</u> FAN, COOLING PULLEY COMP., STARTER, SCREEN GRID FLYWHEEL COMP. NUT, SPECIAL 16MM KEY, SPECIAL WOODRUFF 25X18	<u>QTY.</u> 1 1 1 1	REMARKS
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	19511ZE2000 28450ZE2W11 31100ZE2010 90201ZE3V00 90741ZE2000	PART NO.PART NAME19511ZE2000FAN, COOLING28450ZE2W11PULLEY COMP., STARTER, SCREEN GRID31100ZE2010FLYWHEEL COMP.90201ZE3V00NUT SPECIAL 16MM	PART NO. PART NAME QTY. 19511ZE2000 FAN, COOLING 1 28450ZE2W11 PULLEY COMP., STARTER, SCREEN GRID 1 31100ZE2010 FLYWHEEL COMP. 1 90201ZE3V00 NUT, SPECIAL 16MM 1 90741ZE2000 KEY, SPECIAL WOODRUFF 25X18 1

HONDA GX240K1HA2 ENGINE — MUFFLER ASSY.

MUFFLER ASSY.



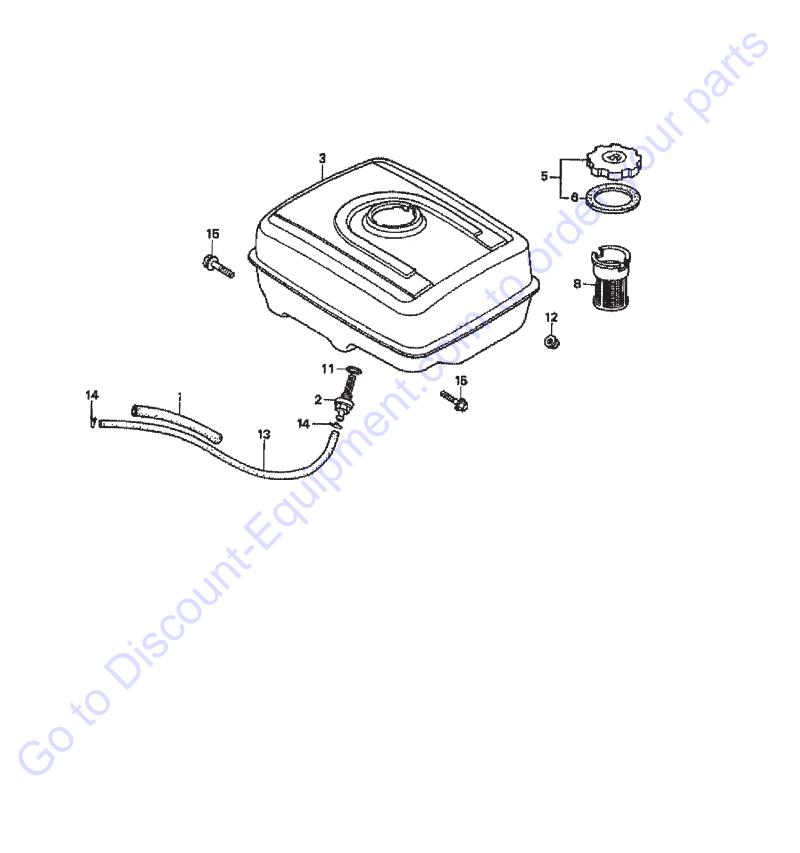
HONDA GX240K1HA2 ENGINE — MUFFLER ASSY.

MUFFLER ASSY.

NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14	PART NO. 18310ZE2W00 18320ZE2W01 18323ZE2W00 18330ZE2W00 18331ZE2810 18333ZK6Y00 18355ZE2010 18381ZE2W10 18381ZE2W10 18381ZE2800 90013883000 90050ZE1000 90050ZE1000 90050ZE1000 90050ZE1000	PART NAME MUFFLER PROTECTOR, MUFFLER PROTECTOR, EX. PIPE PIPE, EX. CAP, MUFFLER GASKET, EX. PIPE ARRESTER, SPARK GASKET, MUFFLER (ARRESTER) GASKET, MUFFLER BOLT, FLANGE (6 X 12) (CT200) SCREW, TAPPING (5 X 8) SCREW, TAPPING (5 X 8) SCREW, TAPPING (5 X 8) (OPTIONAL) NUT, FLANGE (8MM)		REMARKS
	COU	t-Fouipment.		
GO	STOW MS-63 MI	XER — OPERATION AND PARTS MANUAL	— REV. #5	(03/26/10) — PAGE 113

HONDA GX240K1HA2 ENGINE — FUEL TANK ASSY.

FUEL TANK ASSY.



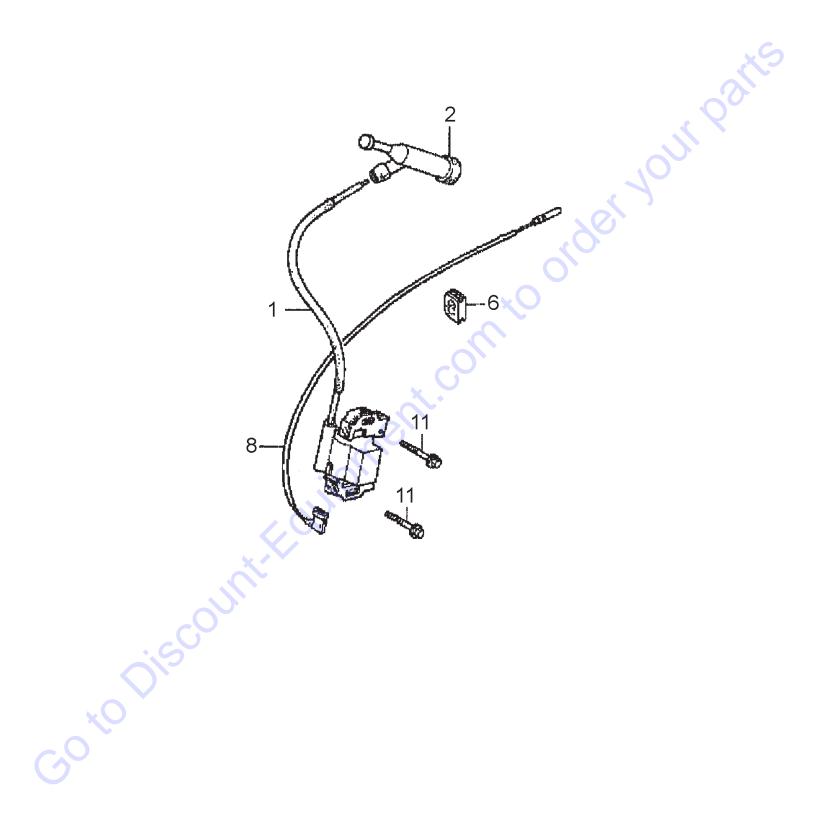
HONDA GX240K1HA2 ENGINE — FUELTANK ASSY.

FUEL TANK ASSY.

NO.PART NO.116854ZH80216955ZE10317510ZE20517620ZH706*17631ZH70817672ZE2W119135367100129405008000139500145003149500202080159570108025	 JOINT, FUEL TANK TANK COMP., FUEL *NH1*, BLACK CAP COMP., FUEL FILLER GASKET, FUEL FILLER CAP FILTER, FUEL O-RING 14MM, ARAI NUT, FLANGE 8MM BULK HOSE, FUEL 4.5X3000, 4.5X2 CLIP, TUBE, B8 	1 INCLUDES ITEMS W/*
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HONDA GX240K1HA2ENGINE — IGNITION ASSY.

IGNITION COIL ASSY.



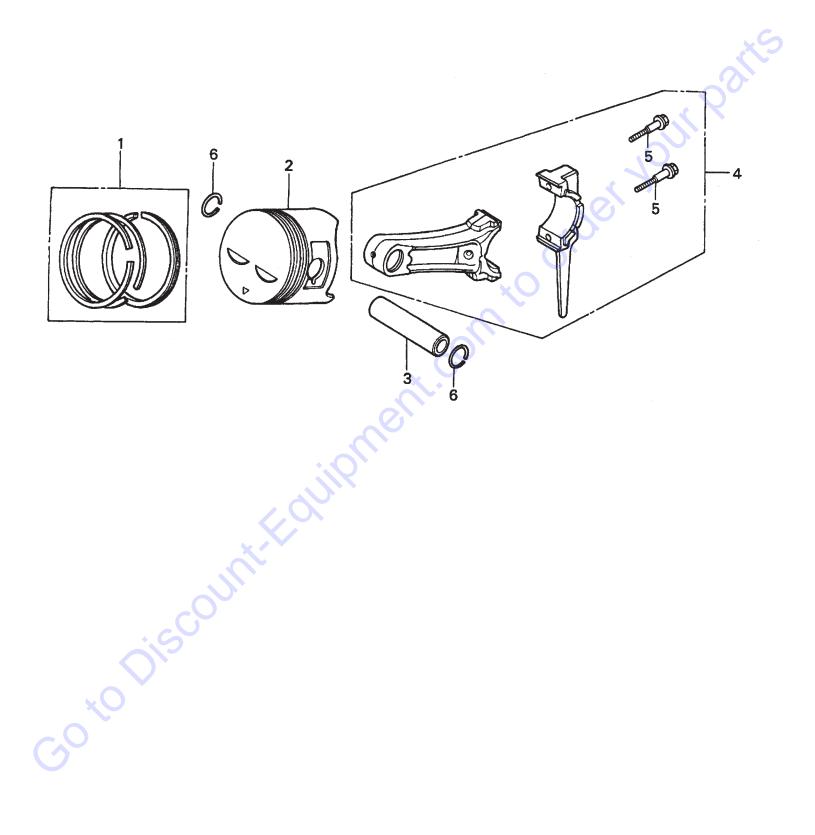
HONDA GX240K1HA2ENGINE — IGNITION ASSY.

IGNITION COIL ASSY.

	IGNITI	ON COIL ASSY.			
	NO. 1 2 6 8 11	PART NO. 30500ZF6W02 30700ZE1013 31512ZE2000 36101ZE1010 90015883000	PART NAME COIL ASSY, IGNITION CAP ASSY, NOISE SUPPRESSOR GROMMET, WIRE WIRE, STOP SWITCH 370MM BOLT, FLANGE 6X28	<u>QTY.</u> 1 1 1 2	REMARKS
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		STOW MS-63	MIXER — OPERATION AND PARTS MANUAL —	REV. #5 (03/2	6/10) — PAGE 117

HONDA GX240K1HA2 ENGINE — PISTON ASSY.

PISTON ASSY.



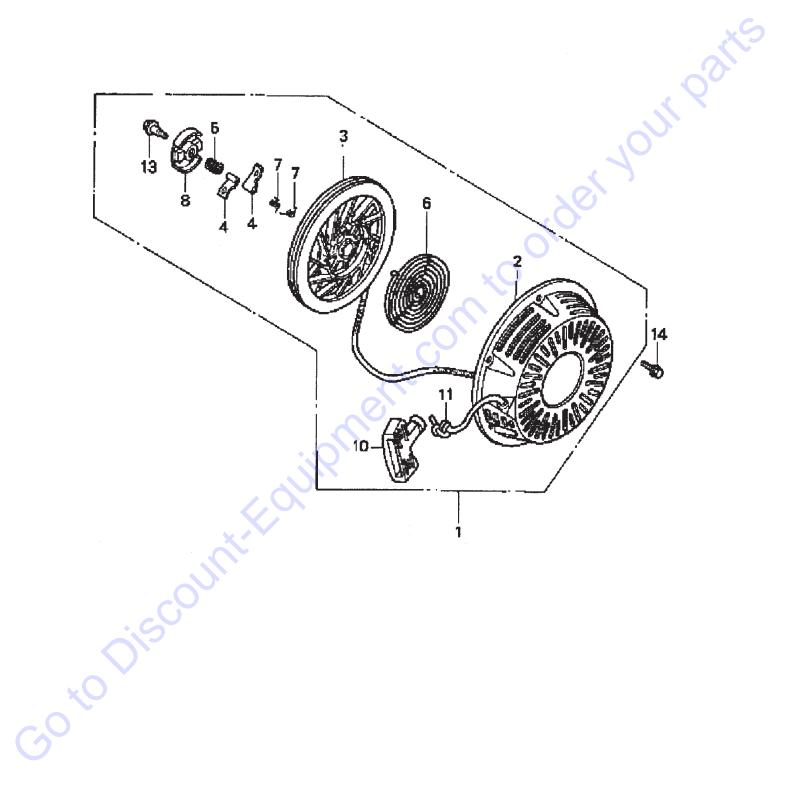
HONDA GX240K1HA2 ENGINE — PISTON ASSY.

PISTON ASSY.

NO. 1 1 1 2 2 2 2 2 3 4 4 5* 6	PART NO. 13010ZE2013 13011ZE2013 13012ZE2013 13013ZE2013 13101ZE2W00 13102ZE2W00 13103ZE2W00 13104ZE2W00 13111ZE2000 13200ZE2000 13200ZE2305 90001ZE8000 90551ZE1000	PART NAME RING SET, PISTON, STD. RING SET, PISTON, OS 0.25, OPTIONAL RING SET, PISTON, OS 0.50, OPTIONAL RING SET, PISTON, 0.75, OPTIONAL PISTON, STANDARD PISTON, OS 0.25, OPTIONAL PISTON, OS 0.50, OPTIONAL PISTON, 0.75, OPTIONAL PIN, PISTON ROD ASSY., CONNECTING STANDARD ROD ASSY., CONNECTING, US 0.25, OPT. BOLT, CONNECTING ROD CLIP, PISTON PIN 18MM	QTY. 1 1 1 1 1 1 1 1 1 2 2	REMARKS
		int-Equipment.com		
GO	STOW MS-63	MIXER — OPERATION AND PARTS MANUAL — F	REV. #5 (03/2	26/10) — PAGE 119

HONDA GX240K1HA2 ENGINE — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.



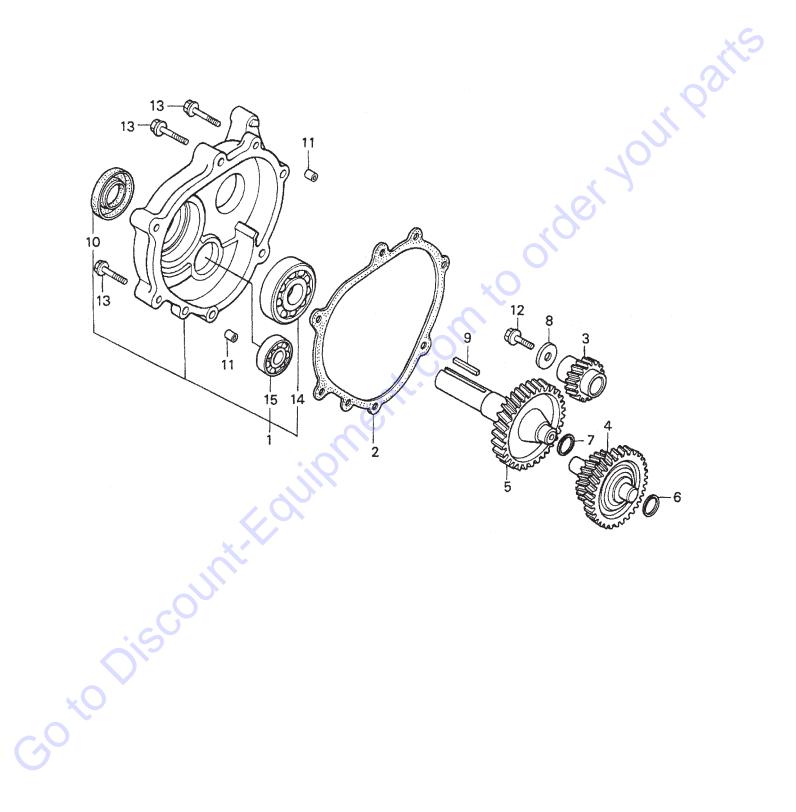
HONDA GX240K1HA2 ENGINE — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.

NO. 1 2* 3* 4* 5* 6* 7* 8* 10* 11* 13* 14	PART NO. 28400ZE2W01ZB 28410ZE2W01ZB 28421ZE2W01 28422ZE2W01 28441ZE2W01 28443ZE2W01 28443ZE2W01 28444ZE2W01 28461ZE2W02 28462ZE2W11 90004ZE2W01 90008ZE2003	PART NAME STARTER ASSY., RECOIL *NH1*, BLK CASE COMP., RECOIL STARTER *NH1*, BLU PULLEY, RECOIL STARTER RATCHET, STARTER SPRING, FRICTION SPRING, STARTER RETURN SPRING RATCHET RETAINER, SPRING GRIP, STARTER ROPE, RECOIL STARTER SCREW, CENTER BOLT, FLANGE 6X10		REMARKS
		the contraction to the contraction of the contracti		
GO	STOW MS-63 MIX	ER — OPERATION AND PARTS MANUAL — REV	. #5 (03/26	5/10) — PAGE 121

HONDA GX240K1HA2 ENGINE — GEAR REDUCTION ASSY.

GEAR REDUCTION ASSY.



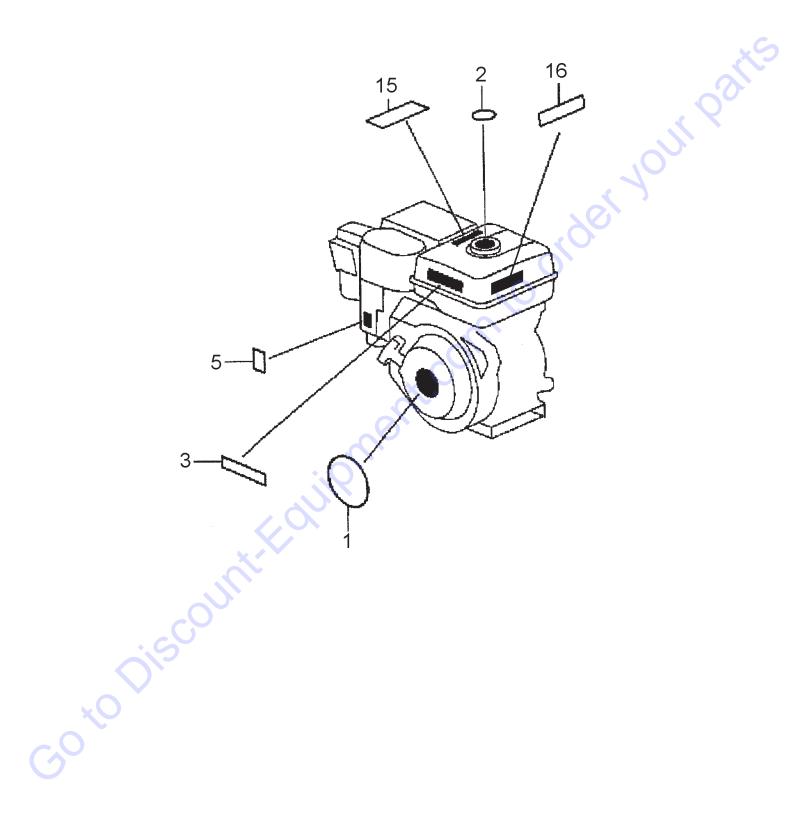
HONDA GX240K1HA2 ENGINE — GEAR REDUCTION ASSY.

GEAR REDUCTION ASSY.

NO. 1 2 3 4 5 6 7 8 9 10* 11 12 13 14* 15*	PART NO. 11500ZE2620 11521ZE2800 22103ZE2620 23220ZE2621 23710ZE2621 90401ZE2620 90402ZE2620 90473842000 90745ZE2600 91201890003 9430108140 957010802500 957010804000 961006206000 961006302000	PART NAME COVER ASSY, REDUCTION CASE GASKET, CHAIN CASE COVER GEAR, PRIMARY DRIVE (17T) COUNTERSHAFT SHAFT, P.T.O. (H- TYPE) SHIM A (OPTIONAL) SHIM B (OPTIONAL) WASHER (8MM) KEY (6.3 X 6.3 X 43) OIL SEAL (30 X 46 X 8) PIN A, DOWEL (8 X 14) BOLT, FLANGE (8 X 25) BOLT, FLANGE (8 X 40) BEARING, RADIAL BALL (6206) BEARING, RADIAL BALL (6302)	QTY. 1 1 1 1 AR AR 1 1 2 1 6 1 1	REMARKS
	QUI	trouinpment.com		
Go	STOW MS-63 MI	XER — OPERATION AND PARTS MANUAL	.— REV. #5	(03/26/10) — PAGE 123

HONDA GX240K1HA2 ENGINE — LABEL ASSY.

LABEL ASSY.



HONDA GX240K1HA2 ENGINE — LABEL ASSY.

LABELS ASSY.

<u>NO.</u> 1 2 3 5	PART NO. 87521ZE2W01 87522ZE1810 87522ZH9000 87528ZE2810	PART NAME EMBLEM, INTERNAL MARK, CAUTION, EXTERNAL LABEL, CAUTION MARK, CHOKE, EXTERNAL LABEL, FUEL CAUTION MARK, OIL ALERT	<u>QTY.</u> 1 1 1	<u>REMARKS</u>
15 16	87586ZH7W00 87532ZH8810	LABEL, FUEL CAUTION MARK, OIL ALERT	1 1	our Por
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	STOW MS-63 I	MIXER — OPERATION AND PARTS MA	ANUAL — REV. #5 (03/	26/10) — PAGE 125

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