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HOW TO: FINAL ASSEMBLY A CONCRETE MIXER

1. - WHILE THE MIXER IS STANDING ON AN END, UNWRAP THE MIXER AND TAKE OUT THE WHEELS, HITCH, AND AXLE.



2. - AFTER UNWRAPING THE MIXER, LOCATE THE 2 LOOPS ON THE BOTTOM OF THE MIXER, THIS IS WHERE THE AXLE IS PLACES, DEPENDING ON THE MIXER SIZE THIS MAY BE WITH OR WITHOUT SOFT TENDERS.





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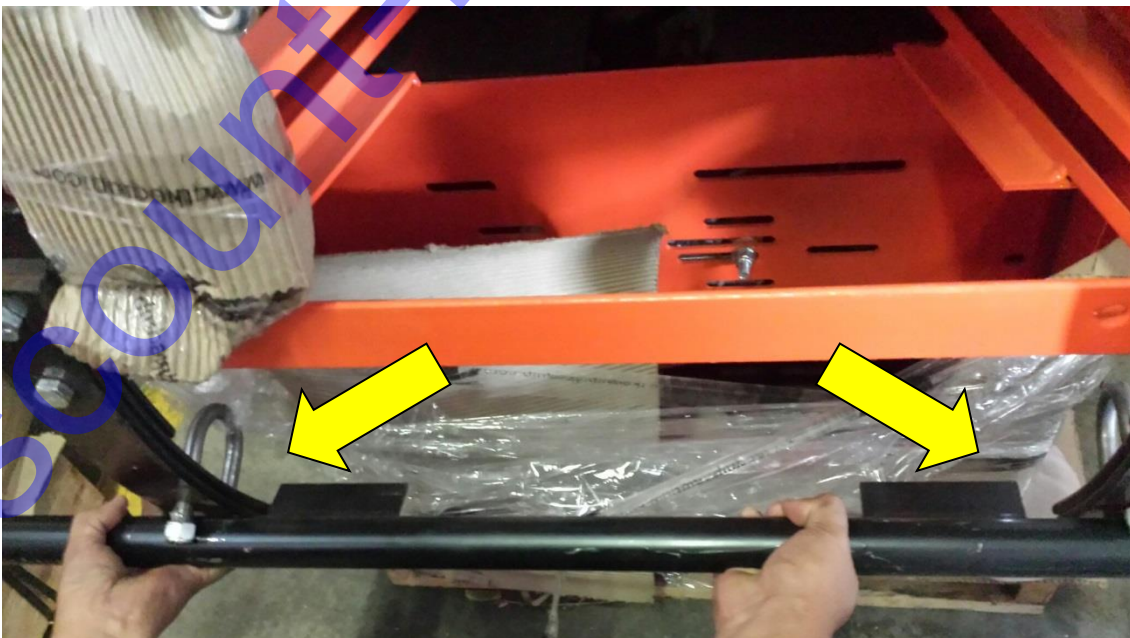


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3. - UNBOLT THE LOOPS, AND PLACE THE AXLE THROUGH THE LOOPS THET HOLD THE AXLE; MAKE SURE THE AXLE PLATE IS FACING DOWN SO THE AXLE PLATE HITS THE MIXER FRAME.



4.- FOR THE MIXERS WITH SOFT TENDERS FOLLOW THE SAME PRECEDURE AND JUST MAKE SURE THE AXLE'S PLATES ARE INSIDE THE LOOPS, BASICALLY IT IS A LIMIT GUIDE.





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5. - ATTACH THE HIGH SPEED WHEELS TO THE AXLE HUBS; MAKE SURE THE PIVOT IS FACING OUTSIDE, AND FASTEN THE LUG NUTS.



6. - AFTER EVERYTHING IS THIGHTEN IN THE MIXER, AND UNBOLTED FROM THE SHIPPING PALLET, CAREFULLY PUT THE MIXER DOWN...

