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#### **Multiquip ActivPrime**

automatic priming pumps are the perfect choice to tackle demanding dewatering challenges such as sewage by-pass, general construction, emergency response, mining operations, and industrial applications.

#### ActivPrime AP6 Series - 6" Trash Pump Standard Features

- Automatic dry priming & re-priming design utilizes efficient environmentally safe engine driven compressor/venturi priming system. The ActivPrime zero by-product venturi assembly has a lifetime warranty.
- High efficiency dynamically balanced closed Impeller design - made from strong 65-45-12 Ductile Iron with rear-equalizing vanes. Reduced axial loading improves performance and prolongs seal and bearing life.
- Compact pump end hardy 3/4" Class 30 cast iron pump casing withstands pressures up to 195 psi. Shaft manufactured of 4340 alloy steel with 416 stainless steel shaft sleeve. Drive system requires no bearings, reducing failures and service requirements.
- Grease lubricated mechanical seal simplifies service and provides positive lubrication of tungsten carbide rotating and silicon carbide stationary seal faces.
- Pump body clean out ports multiple, convenient entry ports on the pump casing and discharge valve assembly permit easy service access.
- EARTHSmart<sup>™</sup> eco-friendly prime system the highly efficient dry-priming design utilizes an enginedriven compressor/venturi priming system to prevent 'blow-by' of waste and sewage by-product.

- Fuel efficient design The priming system, closed impeller, and high flow discharge valve provide 28 hours of operating time at 1,800 RPM / 39 hours at 1,600 RPM. A 50 gallon fuel tank features fuel gauge, strainer and locking fuel cap.
- Heavy-duty support jack stands all trailer mounted pumps include (5) adjustable outrigger jack support stands.
- Galvanized hose couplers 6" diameter ANSI suction and discharge Bauer hose fittings for secure hose operations.
- Industrial battery heavy-duty 175 amp hour / 990 CCA. Mounted in a lockable frame.

APS6TB

6" Trash Pump Trailer mounted version shown Maximum Flow - 2,300 GPM Maximum Head - 110 feet Maximum Solids – 3-inch



High efficiency closed impeller design is dynamically balanced to facilitate increased flow. Requires no clearance adjustments.



#### ActivPrime AP6 Series - 6" Trash Pump Standard Features

- **Proven power plant** a John Deere 4024T 4-cylinder diesel engine provides on demand power and fuel efficiency. This turbo-charged, water cooled direct injected engine produces 49HP at 2,800 RPM.
- **Full control panel** ensures accurate monitoring and safeguards during pumping operations. The following gauges and alarm devices are installed: engine oil pressure, tachometer high water temperature, hour meter, volt meter, battery charge lamp, and glow plug indicator.
- Industrial DOT / NHTSA certified trailer

   ensures safe towing, surface stability, and long term support of the pump. Trailer includes electric brakes with break-away switch, lashing rings, four stabilizing stands and one top wind swivel jack.



#### ActivPrime AP6 Series Automatic Start/Stop Option

Provides automatic control of pump system by starting or stoping the diesel engine in response to varying water levels via mechanical float switches. Additionally, audible and visual alerts signal engine restarting through a control panel alarm and beacon attachment.



#### **Optional AUTO Start/Stop System shown** Auto Controller Float Switch Assembly Telescopic beacon attachment

#### ActivPrime AP6S-Series - 6" Silent Canopy Features

The AP6S-Series offers a fully enclosed, lockable sound suppression canopy. The flexible design provides for (6) locking-hinged doors, with (3) panels that allow unrestricted access to all compartments for servicing. The canopy is modular, and can be simply removed / reinstalled.

 Silent canopy - provides superlative sound attenuation - 66 dB(A) at 23'
 - and is a sandwich construction of: an 18-gauge solid galvanneal shell, thick 2" wool fill at 8 pound density encapsulated in a 1-mil polyester moister barrier, dampening sheet, and 22-gauge perforated galvanized steel inner liner.

#### APS6S-Series

6" Trash Pump with Silent Canopy Noise Level – 66 dB(A) at 23 feet Maximum Flow - 2,300 GPM Maximum Head - 110 feet Maximum Solids – 3-inch



A rugged single cylinder, gear driven, water cooled compressor provides continous 8.5 CFM air pressure. Compressor covered by 2 year warranty.



When tough pumping operations and demanding applications call for high flow, and larger debris laden fluid movement, the **AP8 Series** is the perfect choice. The powerful John Deere diesel engine and highly efficient priming and pump design offer superlative performance results.

#### ActivPrime AP8 Series - 8" Trash Pump Standard Features

- Automatic dry priming & re-priming design utilizes efficient environmentally safe engine driven compressor/venturi priming system. The ActivPrime zero by-product venturi assembly has a lifetime warranty.
- High efficiency dynamically balanced closed Impeller design - made from strong 65-45-12 Ductile Iron with rear-equalizing vanes. Reduced axial loading improves performance and prolongs seal and bearing life.



- **Compact pump end -** hardy 3/4" Class 30 cast iron pump casing withstands pressures up to 195 psi. Shaft manufactured of 4340 alloy steel with 416 stainless steel shaft sleeve. Drive system requires no bearings, reducing failures and service requirements.
- **Grease lubricated mechanical seal -** simplifies service and provides positive lubrication of tungsten carbide rotating and silicon carbide stationary seal faces.
- Pump body clean out ports multiple, convenient entry ports on the pump casing and discharge valve assembly permit easy service access.
- EARTHSmart<sup>™</sup> eco-friendly prime system the highly efficient dry-priming design utilizes an enginedriven compressor/venturi priming system to prevent 'blow-by' of waste and sewage by-product.
  - **Fuel efficient design** The priming system, closed impeller, and high flow discharge valve provide 28 hours of operating time at 2,000 RPM. A 55 gallon fuel tank features fuel gauge, strainer and locking fuel cap.
- **Heavy-duty support jack stands** all trailer mounted pumps include (5) adjustable outrigger jack support stands.
- Galvanized hose couplers 8" diameter ANSI suction and discharge Bauer hose fittings for secure hose operations.
- Industrial battery heavy-duty 175 amp hour / 990
   CCA.Mounted in a lockable frame.



Low friction, high flow, flapper valve supports optimum water discharge.

Maximum Flow - 2,700 GPM Maximum Head - 213 feet Maximum Solids – 4-inch



#### ActivPrime AP8 Series - 8" Trash Pump Standard Features

- Proven power plant a John Deere 4024T 4-cylinder diesel engine provides on demand power and fuel efficiency. This turbo-charged, water cooled direct injected engine produces 66HP at 2,800 RPM.
- **Full control panel** ensures accurate monitoring and safeguards during pumping operations. The following gauges and alarm devices are installed: engine oil pressure, tachometer high water temperature, hour meter, volt meter, battery charge lamp, and glow plug indicator.
- Industrial DOT / NHTSA certified trailer ensures safe towing, surface stability, and long term support of the pump. Trailer includes electric brakes with break-away switch, lashing rings, four stabilizing stands and one top wind swivel jack.



#### ActivPrime AP8 Series Automatic Start/Stop Option

Provides automatic control of pump system by starting or stoping the diesel engine in response to varying water levels via mechanical float switches. Additionally, audible and visual alerts signal engine restarting through a control panel alarm and beacon attachment.



#### ActivPrime AP8S-Series - 8" Silent Canopy Features

The AP8S-Series offers a fully enclosed, lockable sound suppression canopy. The flexible design provides for (6) locking-hinged doors, with (3) panels that allow unrestricted access to all compartments for servicing. The canopy is modular, and can be simply removed / re-installed.

Silent Canopy - provides superlative sound attenuation - 66 dB(A) at 23'
 - and is a sandwich construction of: an 18-gauge solid galvanneal shell, thick 2" wool fill at 8 pound density encapsulated in a 1-mil polyester moister barrier, dampening sheet, and 22-gauge perforated galvanized steel inner liner.

Optional AUTO Start/Stop System shown Auto Controller Float Switch Assembly Telescopic beacon attachment

AP8STB

8" Trash Pump Trailer mounted version shown Maximum Flow - 2,700 GPM Maximum Head - 213 feet Maximum Solids – 4-inch



A hospital grade silencer muffler is standard.



WHY is the EARTHSmart<sup>™</sup> Dry-Priming System the best value in the industry? The EARTHSmart<sup>™</sup>

priming design utilizes a trusted gear-driven compressor, venturi assembly, and simple air separtor chamber to provide an environmentally safe and highly efficient method of automatic priming and re-priming. This trusted design ensures absolutely zero sewage by-product discharge.

## EarthSmart<sup>™</sup> System features

- Lessens the overall power requirements resulting in reduced component wear and operating costs.
- Utilize simple/efficient engine and gear driven compressor and venturi system providing minimal wear parts while eliminating any waste discharge.
- Handles large volumes of air, thus producing quicker priming times.





Venturi assembly is backed with lifetime warranty

Simple, rugged air separator chamber

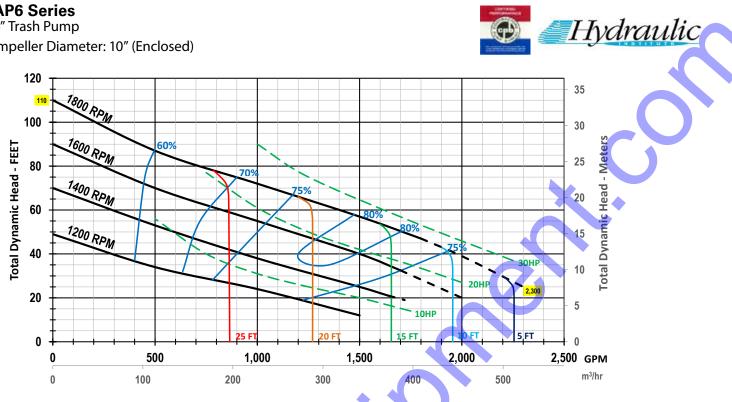
Model	Description	Notes		
HBS610	Suction Hose, 6" x 10'	Kanaflex - with Bauer coupler		
HBS810	Suction Hose, 8″ x 10′	Kanaflex - with Bauer coupler		
HBD625	Discharge Hose, 6" x 25'	Flat PVC 60 psi with Bauer coupler		
HBD825	Discharge Hose, 8" x 25'	Flat PVC 60 psi with Bauer coupler		
HBD625HP	Discharge Hose, 6" x 25'	Flat PVC - High Pressure - 150 psi. with Bauer coupler		
HBD825HP	Discharge Hose, 8" x 25'	Flat PVC - High Pressure - 150 psi. with Bauer coupler		
AP6AS	Pump, Auto Start Asm.	Auto Start Panel - Only		
AP6ASF	Pump, Auto Start Asm with floats	Auto Start Panel with Float Asm Complete		
AP6FS	Pump, Float Switch Asm.	Float Switches - Only		
AP6B	Hitch, Ball, 2", APTB Series	—		
AP6P	Hitch, Pintle, 3", APTP Series	—		
AP6H	Pump, Engine Block Heater	Standard 110 volt outlet		
AP6BC	Pump, Battery Charger - 12 Volt	Standard 110 volt outlet		
AP6SBC	Pump, Solar Battery Charger Kit	-		
AP6QDM	Coupler, 6" Cam/Groove Male	Bolt-on flange, quick disconnect coupler		
AP6QDF	Coupler, 6" Cam/Groove Female	Bolt-on flange, quick disconnect coupler		
AP8QDM	Coupler, 8" Cam/Groove Male	Bolt-on flange, quick disconnect coupler		
AP80DF	Coupler, 8" Cam/Groove Female	Bolt-on flange, quick disconnect coupler		





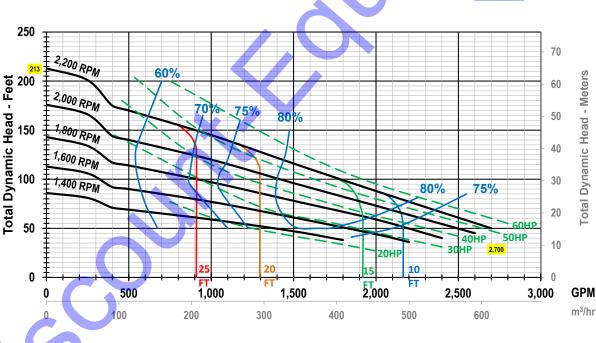
# **ActivPrime Performance Curves**

**AP6 Series** 6" Trash Pump Impeller Diameter: 10" (Enclosed)











# **Specifications**

### **ActivPrime 6-inch Models**

AP6 - SERIES 6" Pumps			Pump Performance			
Model	Features	Wt - Ibs.	Max. Flow - GPM	2,300	Max. Solids- In	3
AP6	Skid Mounted, Std. Control Panel	2,915	Max. Head - Ft	110	Max. Water Temp F°	200
AP6A	Skid Mounted, AUTO Control Panel	2,915	Max. Head - PSI	47.6	Max. Casing - PSI	130
AP6TB	2 5/16" Ball Trailer, Std. Control Panel	3,665	Question Life Et	28	Mechanical Seal	Grease
AP6TP	3" Pintle Trailer, Std. Control Panel	3,665	Suction Lift - Ft			lubricated
AP6ATB	2 5/16" Ball Trailer, AUTO Control	3,665	Engine Performance			
	Panel		Manufacturer	John Deere	EPA Tier	Tier 4 Interim
AP6ATP	3" Pintle Trailer, AUTO Control Panel	3,665	Туре	Turbo Diesel	Fuel Capacity	50 gallon
AP6 - SERIES 6" Pumps - w/ Silent Canopy		Model	4024TE 201 40	Eval Consumption	1.75 GPH at	
AP6S	Skid Mounted, Std. Control Panel	4,300	Wouei	4024TF-281-49	Fuel Consumption	1,800 RPM
AP6AS	Skid Mounted, AUTO Control Panel	4,300	Power	49 HP @ 2,800	Operating Time	28 hours at
AP6STB	2 5/16" Ball Trailer, Std. Control Panel	4,950	ruwei	RPM		1,800 RPM
AP6STP	3" Pintle Trailer, Std. Control Panel 4,950		Priming System			-
AP6SAB	2 5/16" Ball Trailer, AUTO Control Panel	4,950	Compressor Type	1-cylinder, gear-drive	Compressor Output	8.5 CFM
AP6SAP	3" Pintle Trailer, AUTO Control Panel	4,950				·

All models feature Bauer suction (socket) & discharge (ball) galvanized quick-disconnect couplers as standard

### **ActivPrime 8-inch Models**

AP8 - SERIES 8" Pumps			Pump Performance				
Model	Features	Wt - Ibs.	Max. Flow - GPM	2,700	Max. Solids - In	4	
AP8	Skid Mounted, Std. Control Panel	3,425	Max. Head - Ft	213	Max. Water Temp F°	200	
AP8A	Skid Mounted, AUTO Control Panel	3,425	Max. Head - PSI	71.4	Max. Casing - PSI	130	
AP8TB	2 5/16" Ball Trailer, Std. Control Panel	4,185				Grease	
AP8TP	3" Pintle Trailer, Std. Control Panel	4,185	Suction Lift - Ft	28	Mechanical Seal	lubricated	
AP8ATB	2 5/16" Ball Trailer, AUTO Control	4,185	Engine Performance				
	Panel		Engine Mfg.	John Deere	EPA Tier	Tier 4 Interim	
AP8ATP	3" Pintle Trailer, AUTO Control Panel	4,185	Туре	Turbo Diesel	Fuel Capacity	75 gallon	
AP8 - SERIES 8" Pumps - w/ Silent Canopy				4024TF-290-		4.18 GPH at	
AP8S	Skid Mounted, Std. Control Panel	5,037	Model 74		Fuel Consumption	2,000 RPM	
AP8AS	Skid Mounted, AUTO Control Panel	5,037		74 HP @	Operating Time	28 hours at	
AP8STB	2 5/16" Ball Trailer, Std. Control Panel	5,825	Power	2,400 RPM		2,000 RPM	
AP8STP	3" Pintle Trailer, Std. Control Panel 5,825		Priming System				
AP8SAB	2 5/16" Ball Trailer, AUTO Control Panel	5,875	Compressor Type	1-cylinder, gear-drive	Compressor Output	8.5 CFM	
AP8SAP	3" Pintle Trailer, AUTO Control Panel	5,875		J			

All models feature Bauer suction (socket) & discharge (ball) galvanized quick-disconnect couplers as standard



