



## M-1 PARTS LIST

Diagram Number	Part No.	Qty. Req.	Description	Diagram Number	Part No.	Qty. Req.	Description
1	4645015	1	Mast, 2-1/2" Sq. x 42" (Includes #2 and #3)	34	4645061	1	Upper Brace
	4645068	1	Angle Mast, 2-1/2" Sq. x 42" (Includes #2 and #3)	35	2900095	1	L-Bolt, 5/16"-18
				36	4645080	1	Mast Bracket
				37	2900103	1	Capscrew, Soc. Hd., 5/16"-18 x 1"
2	2400053	1	Gear Rack Only, 32"	38	4246060	1	Anchor Base Assembly
3	4645073	1	Mast Top with Pins				(Includes #12, #19 - #26, #39, #40)
	2900171	4	(Split Pin Only)		4645077	1	Angle Anchor Base Assembly
4	4645016	1	Ceiling Jack				(Includes #12, #19 - #21, #27 - #31, #39, #40)
5	4245070	1	Combination Base Assembly (Includes #6 - #26)	39	4645038	1	Anchor Base Only
					4645076	1	Angle Anchor Base Only
	4645079	1	Angle Combination Base Assembly (Includes #6 - #21, #27 - #31)	40	2900027	4	Setscrew, Sq. Hd., 1/2"-13 x 4"
				41	4645044	1	Carriage Assembly (Includes #42 - #66)
6	4645019	1	Combination Base Only	42	4645018	1	Carriage Only
	4645074	1	Angle Combination Base Only	43	4645009	1	Pinion Gear Assembly (Includes #44 - #47)
7	4645020	1	Vacuum Gasket	44	4645012	1	Pinion Gear Only
8	2900081	4	Setscrew, Sq. Hd., 5/8"-11 x 3"	45	2900082	1	Capscrew, Hex. Hd., 1/4"-20 x 1/2"
9	4645022	1	Vacuum Platform	46	2900024	1	Lock Washer, 1/4" Split
10	2900087	4	Capscrew, Soc. Hd., #10-32 x 5/8"	47	2900083	1	Fender Washer, 1/4" I.D. x 1-1/4" O.D.
11	2900016	4	Flat Washer, #10 USS	48	4645013	1	Feed Handle
12	2900086	3	Capscrew, Hex Hd., 1/2"-13 x 1"	49	2400001	2	Handle Knob
13	2900127	1	Flat Washer, 1/2" USS	50	4645011	1	Brass Shim and Screw Assembly (Includes #51 - #56)
14	4600046	1	Slot Cap Assembly (Includes #15 - #18)				
15	4600004	1	Slot Cap	51	4645007	2	Adjusting Shim, 1/8" x 5/8" x 8-7/8"
16	2400003	1	Slot Cap Gasket	52	4645008	1	Adjusting Shim, 1/8" x 1-1/2" x 9"
17	2400130	1	Slot Cap Knob	53	4645003	1	Non-Adjusting Shim, 1/8" x 1-1/2" x 9"
18	2400169	1	Knob Gasket	54	4645027	1	Non-Adjusting Shim, 1/8" x 1-1/2" x 9"
19	2900080	2	Capscrew, Hex Hd., 1/2"-13 x 3-1/2"	55	2900074	6	Capscrew, Flat Hd. Brass, 1/4"-20 x 5/8"
20	2900084	4	Lock Washer, 1/2" Split	56	2900075	4	Capscrew, Flat Hd. Brass, 1/4"-20 x 1"
21	2900129	1	Jam Nut, 1/2"-13	57	2900076	2	Setscrew, Soc. Hd. 1/4"-20 x 1/2"
22	4645046	1	Wheel Assembly (Includes #23 - #26)	58	2900101	4	Setscrew, Soc. Hd. 1/4"-20 x 3/8"
				59	2900078	1	Carriage Lock, 1/2"-13
23	2900085	4	Cotter Pin, 3/32" x 1"	60	4645023	1	Motor Mount Assembly (Includes #61 - #66)
24	2900128	4	Flat Washer, 5/8" USS	61	4645010	1	Motor Mount Plate
25	2400004	2	Wheel, 6"	62	2900079	4	Capscrew, Hex Hd., 3/8"-16 x 2-1/4"
26	4645033	1	Wheel Mount Bracket	63	2900006	4	Lock Washer, 3/8" Split
27	4645078	1	Angle Wheel Assembly (Includes #23 - #25, #28, #29)	64	4645006	2	Key, 3/8" Sq. x 4"
				65	2900089	4	Capscrew, Soc. Hd., 1/4"-28 x 1" (For DeWalt Motors)
28	4645064	1	Angle Wheel Mount Bracket				
29	4645071	1	Wheel Axle	66	2900088	4	Capscrew, Soc. Hd., 1/4"-20 x 1" (For Milwaukee Motors)
30	2900097	1	Capscrew, Hex Hd., 1"-8 x 4-3/4"				
31	2900098	1	Jam Nut, 1"-8	67	4648031	1	Weka Motor Mount Assembly
32	4645072	1	Angle Brace Assembly (Includes #33 - #37)	68	4648032	1	Weka Motor Mount Plate
				69	2900161	4	Capscrew, Soc. Hd., M8 x 25mm
33	4645063	1	Lower Brace	70	2900263	1	Key, 10mm x 8mm x 100mm