

Service Bulletin No. GS20071003 Subject: Fuel Cap Replacement Models: GA25H, GA29R and GAW135H Product Group: Generator/Welder-Generator Date: October 03, 2007

SERVICE BULLETIN

Groups: GS/GW

THIS SERVICE BULLETIN IS MANDATORY!

Series/Parts Affected: <u>Machines Affected</u> <u>GA25H: 5586107 to 5590907</u> <u>GA29R: 5584718 to 5586096</u> <u>GAW135H: 5590461 to 5590468</u>

SERVICE INFORMATION

MANDATORY UPDATE: FAILURE TO FOLLOW INSTRUCTIONS MAY LEAD TO INJURY OR DEATH AND CAUSE SEVERE UNIT DAMAGE!

Problem:

- Multiquip has become aware that the fuel cap has insufficient venting.
- Fuel may erupt when the fuel cap is removed. This condition *may lead to injury or death and severe unit damage!*

Solution: Replace existing fuel cap with new fuel cap (blue dot on underside of cap).

Action Required: See following pages for removal and replacement of fuel cap.

PARTS INFORMATION			
Quantity	Part #	Description	Remarks
1	0605505065	CAP, FUEL	



INSTRUCTIONS

WORK SAFELY!

Only a *<u>qualified service technician</u>* with proper training should perform this installation. Follow all shop safety regulations when working on the machine. ourpart

Required Tools/Materials

Pliers



If applicable, please make sure all parts are accounted for.

Safety Procedures

Perform the following before attempting any work on the machine:

- 1. Place the generator/generator welder on a level secure surface that is free of dirt and debris.
- 2. Follow all shop safety guidelines when working on the generator/welder generator.
- 3. Wear safety glasses, steel toed boots and any other safety protection that might be required for the installation.

Procedures

- 1. Remove the existing fuel cap (twist-off) from fuel tank.
- 2. Next, using pliers, grip and squeeze the tabs on the retaining clamp (Figure 1) and slide clamp backwards on the vent hose away from the fuel cap. Pull off the vent hose removing it from the fuel cap vent inlet.

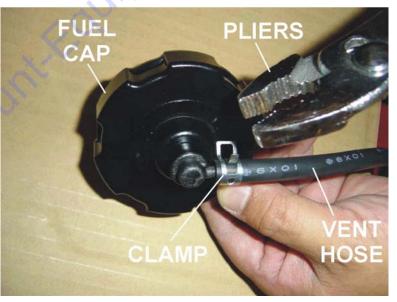


Figure 1. Fuel Cap Removal

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3. Identify new fuel cap (Figure 2), blue dot on underside of fuel cap. Insert vent hose onto fuel cap vent inlet. Using pliers grip and squeeze the tabs on the retaining clamp and slide clamp upwards on the vent hose towards the fuel cap.



Figure 2. Fuel Cap Installation

- 4. Place new fuel cap onto unit.
- 5. In order to receive full credit, old fuel cap <u>must be returned</u> to the MQ Warranty Department.

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