





# WET & DRY DIAMOND CORE BITS



DEPENDABLE



DECADES OF EXPERIENCE





# WET DIAMOND CORE BITS

## **Premium Black**

Our Premium Black bit is the industry standard. Its very high diamond concentration gives maximum footage and drilling speed. Designed for all types of wet drilling. Good in moderate to high steel applications. Choose Premium Black for your lowest total drilling cost.

#### **SPECIFICATIONS**

**P33F Hard Aggregate** 

POL General Purpose, Fast Cutting

P64L Asphalt/Block, Long Life

\*Many other bonds available to fit your exact application.



# Heavy Duty Orange

The Heavy Duty Orange bit is our most popular bit. It has a high diamond concentration for excellent footage and cutting speed. Designed for all types of wet drilling in applications with light to moderate steel. Go with Heavy Duty Orange for the best general purpose bit on the market.

#### **SPECIFICATIONS**

**H33F Hard Aggregate** 

**HOL General Purpose, Fast Cutting** 

H64L Asphalt/Block, Long Life

\*Many other bonds available to fit your exact application.

Premium Black Core Bits				
SIZE	POL Cat. No.	P33F Cat. No.	P64L Cat. No.	
1/2"	05826	05820	28585	
5/8"	05917	05912	28586	
3/4"	05962	05957	28587	
7/8"	06004	05998	25115	
1"	05293	05286	19871	
1-1/8"	05338	23309	28588	
1-1/4"	05381	05373	22003	
1-3/8"	05404	05399	28589	
1-1/2"	05441	05427	05438	
1-5/8"	05472	18689	28594	
1-3/4"	05483	05476	28595	
1-7/8"	05509	28580	28596	
2"	05529	05516	05525	
2-1/4"	05571	05565	23771	
2-1/2"	05607	05596	28597	
2-3/4"	05629	28581	28598	
3"	05661	05643	21246	
3-1/4"	05688	26748	05686	
3-1/2"	05709	22306	28599	
4"	05761	05742	05753	
4-1/4"	05791	05782	05788	
4-1/2"	05805	28582	23173	
5"	05843	05831	24580	
5-1/2"	05867	27102	28600	
6"	05892	20265	05886	
6-1/4"	05921	05919	28601	
6-1/2"	05927	28583	28602	
7"	05945	26932	28603	
8"	05984	05969	05980	
9"	06013	28584	28604	
10"	05306	27971	28605	
12"	05361	05351	05359	
14"	05417	05412	28606	
16"	05462	26250	28607	
18"	05498	26254	05496	
20"	05536	26258	28608	
24"	05584	26262	05583	

# Heavy Duty Orange Core Bits

	HOL	H33F	H64L
SIZE	Cat. No.	Cat. No.	Cat. No.
1"	04812	21156	04810
1-1/8"	04837	04835	27000
1-1/4"	15509	04859	25596
1-3/8"	04874	19356	25597
1-1/2"	15525	04886	28619
1-5/8"	04907	19933	28620
1-3/4"	04910	21343	28621
1-7/8"	04920	19934	28622
2"	15479	04926	04934
2-1/4"	04959	04955	04957
2-1/2"	00004	04972	04976
2-3/4"	04992	04991	28623
3"	00005	04999	05013
3-1/4"	05032	28616	28624
3-1/2"	00006	22376	28625
4"	00007	05052	05060
4-1/4"	05079	05075	05077
4-1/2"	80000	05083	05086
5"	00009	05101	05107
5-1/2"	05117	27758	28626
6"	00010	05123	05131
6-1/4"	05144	20285	05143
6-1/2"	05151	05148	05150
7"	05163	19092	24977
8"	05183	05176	05180
9"	05199	05196	28627
10"	04822	04815	04820
12"	04853	04841	04848
14"	04882	04877	24889
16"	04903	18777	25130
18"	04918	04914	28628
20"	04947	28617	28636
24"	04968	28618	04966



# WET DIAMOND CORE BITS



### **Standard Gold**

An excellent general purpose bit with good diamond concentration for fast drilling. Designed for the occasional driller with average to light duty wet drilling.

Standard Gold Core Bits				
SMF SMF				
SIZE	Cat. No.	SIZE	Cat. No.	
2"	06206	5-1/2"	06236	
2-1/4"	06208	6"	06239	
2-1/2"	06210	6-1/4"	06241	
2-3/4"	06213	6-1/2"	06243	
3"	06217	7"	06244	
3-1/4"	25241	8"	06245	
3-1/2"	06219	9"	06247	
4"	06225	10"	06195	
4-1/4"	06228	12"	06201	
4-1/2"	06231	14"	06204	
5"	06235			

#### **SPECIFICATIONS**

SMF General Purpose, Fast Cutting SHL Asphalt/Block, Long Life

## **Impregnated Yellow**

The Impregnated Yellow was our first bit made with synthetic diamonds. It remains a popular general purpose bit because of its continuous crown design which works well in applications with prestressed cable, loose rebar and loose wire mesh.

Impregnated Yellow "B" Core Bits				
В В				
SIZE	Cat. No.	SIZE	Cat. No.	
1"	04624	3-1/2"	04661	
1-1/8"	18628	4"	04664	
1-1/4"	04632	4-1/4"	04666	
1-3/8"	20172	4-1/2"	04669	
1-1/2"	04636	5"	04671	
1-5/8"	28640	5-1/2"	04674	
1-3/4"	17937	6"	04677	
1-7/8"	04640	6-1/4"	04678	
2"	04643	6-1/2"	19360	
2-1/4"	04645	7"	04681	
2-1/2"	04649	8"	04683	
2-3/4"	04652	9"	04685	
3"	04657	10"	04626	
3-1/4"	04659			



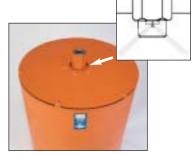
#### **SPECIFICATIONS**

**B - General Purpose, Light Steel** 

## **Large Diameter Core Bits**

- Core Bore the originator of lightweight spoked hub large diameter bits
- Standard with our unique 45 degree radial water sprayer
- In standard sizes to 48" (we can make them up to 72" - any diameter quoted upon request)
- May be ordered with a variety of hub styles and thread sizes





The radial sprayer of our large diameter bits gets water to the tube and segments where it is needed.

# Heavy Duty and Premium Large Diameter Core Bits

	Number	HD Orange HOL	Prem Black POL
SIZE	of Segs	Cat. No.	Cat. No.
26"	40	04986	05622
28"	43	04996	05632
30"	46	05023	05671
32"	49	05031	05682
34"	52	28641	05696
36"	56	25778	05721
38"	60	28642	05740
40"	62	28643	24832
42"	65	28644	05781
44"	68	41642	05797
46"	71	41643	32564
48"	74	28055	05817

<sup>\*</sup>Many other bonds available to fit your exact application.



# WET DIAMOND CORE BITS

### **Supreme** Silver

The Supreme Silver bit has our highest diamond concentration for the most demanding of situations. This bit is designed for drilling smaller holes in applications with very heavy steel or extremely hard aggregate. Tackle the toughest jobs with Supreme Silver.



### Pro Blue

The **Pro Blu**e bit has an even higher diamond concentration than our Premium Black bit. When you combine this high wide spaced segments, you get a tough bit that drills very fast in heavy steel and hard aggregate applications.



## Super **Premium** Red

The Super Premium Red bit is built for fast drilling and long life in moderate to heavy steel applications. It has our wide spaced segment design with the tallest segments we make, (.400"). Expect high performance long life drilling when you choose Super Premium Red.



#### Supreme Silver **Core Bits**

SIZE	UOL/UOF Cat. No.	
1/2"	07190	(UOF)
5/8"	07200	(UOF)
3/4"	07208	(UOF)
7/8"	07220	(UOF)
1"	07097	(UOF)
1-1/8"	07110	(UOF)
1-1/4"	07120	(UOF)
1-3/8"	07127	(UOF)
1-1/2"	07137	(UOF)
1-5/8"	07146	(UOF)
1-3/4"	07154	(UOF)
1-7/8"	07160	(UOF)
2"	07166	(UOL)
2-1/4"	28674	(UOL)
2-1/2"	07173	(UOL)
2-3/4"	07177	(UOL)
3"	07179	(UOL)

#### **SPECIFICATIONS**

U33Z Extremely Hard Aggregate **U38Z Hard Aggregate** 

UOL **Cured Concrete / High Steel UOF** Hard Aggregate / High Steel

\*Many other bonds available to fit your exact application.

#### Pro Blue **Core Bits**

	TOL
SIZE	Cat. No.
1"	06712
1-1/4"	06732
1-1/2"	06740
1-3/4"	19920
2"	06753
2-1/2"	06760
3"	15507
3-1/2"	06781
4"	06791
4-1/2"	06802
5"	06808
6"	06819
7"	06826
8"	06833
9"	06841
10"	06715

#### **SPECIFICATIONS**

**TOD Hard Aggregate, Heavy Steel TOL** Fast Cutting, Heavy Steel

\*Many other bonds available to fit your exact application.

#### Super Premium **Red Core Bits**

	SPOL
SIZE	Cat. No.
1"	06629
1-1/4"	21128
1-1/2"	06639
1-3/4"	06640
2"	06641
2-1/2"	06647
3"	06650
3-1/2"	06652
4"	06654
4-1/2"	06660
5"	06662
6"	06665
7"	06670
8"	06672
9"	06676
10"	06631

#### **SPECIFICATIONS**

SPOD Hard Aggregate, Heavy Steel **SPOL Fast Cutting, Heavy Steel** 

\*Many other bonds available to fit your exact application.

# Expansion Adapters (For use on open-end bits)

SIZE	Part No.	SIZE	Part No.	SIZE	Part No.
1"	4010476	2-1/4"	4010485	5"	4010494
1-1/8"	4010477	2-1/2"	4010486	5-1/2"	4010495
1-1/4"	4010478	2-3/4"	4010487	6"	4010496
1-3/8"	4010479	3"	4010488	6-1/4"	4010497
1-1/2"	4010480	3-1/4"	4010489	6-1/2"	4010498
1-5/8"	4010481	3-1/2"	4010490	7"	4010499
1-3/4"	4010482	4"	4010491	8"	4010500
1-7/8"	4010483	4-1/4"	4010492	9"	4010501
2"	4010484	4-1/2"	4010493	10"	4010502

Our Professional bits (Pro Blue and Super Premium Red) are designed with the professional driller in mind. They have a wider spaced segment design which delivers more power to the cutting surface. This additional power results in faster cutting and higher productivity. When speed is a must, choose a Pro Blue or Super Premium Red bit.

# WET TURBO CORE BITS



Drill up to 30% faster with Turbo Bits. They cut faster and smoother because of their fluted segment design, which channels slurry better and reduces vibration. For high performance at competitive prices, choose Turbo Bits.

# Premium Black Turbo Bits

The **Premium Black Turbo** is our most popular Turbo bit. It has a very high diamond concentration **for excellent performance in heavy to very heavy steel applications.** Combine this excellent diamond concentration with its fluted segment design and you have a bit that flies through just about anything.

#### Premium Black Turbo Bits

SIZE	TPOWL Cat. No.
2"	06960
2-1/2"	06966
3"	06969
3-1/2"	06972
4"	06974
4-1/2"	06978
5"	06979
6"	06982
8"	06988
10"	06955
12"	06956

**SPECIFICATIONS** 

**TPOWL** General Purpose, High Steel

# HD Orange Turbo Bits

Our **Heavy Duty Orange Turbo** bit has very good diamond concentration for **excellent speed in moderate to heavy steel applications.** This bit is one of the fastest general purpose bits available.

#### Heavy Duty Orange Turbo Bits

SIZE	THOWF Cat. No.
2"	06887
2-1/2"	06892
3"	06895
3-1/2"	06897
4"	06900
4-1/2"	06904
5"	06906
6"	06909
8"	06913
10"	27010
12"	06881

**SPECIFICATIONS** 

THOWF General Purpose, Moderate Steel

## **Super Premium Plus Turbo Bits**



The **NEW** Super Premium Plus Turbo bit has an extra-high diamond depth of .400! These bits last longer and cut faster than most turbo bits. The Specially designed segments last throughout the entire life of the bit. Multiple specifications are available for **hard aggregate to soft asphalt.** 



#### Super Prem Plus Turbo Bits

DIAMETER	TSPOL Cat No.	TSP33L Cat No.	TSP64L Cat No.
2"	84820	84836	84852
2-1/2"	84821	84837	84853
3"	84822	84838	84854
3-1/2"	84823	84839	84855
4"	84824	84840	84856
4-1/2"	84825	84841	84857
5"	84826	84842	84858
6"	84827	84843	84859
7"	84828	84844	84860
8"	84829	84845	84861
9"	84830	84846	84862
10"	84831	84847	84863

#### **SPECIFICATIONS**

TSPOL General purpose, high steel, fast cutting

TSP33L Hard aggregate, fast cutting TSP64L Asphalt & block, fast cutting





# DRY DIAMOND CORE BITS

### **Dry Diamond Hole Saws**

Our Dry Hole Saws are the best in the business. We were the first to introduce them and nobody sells more. Drill dry through block and brick in seconds. No water needed for easy cleanup.

Dry Hole Saws*				
Diameter	HD Orange Cat. No.	Drill Grinder Minimum Amps	Drill Grinder MAX RPM/ MIN RPM	
7/8"	04771	6	6000/2300	
1"	04706	6	6000/2300	
1-1/4"	04711	6	6000/2300	
1-1/2"	04717	7	5000/1600	
1-3/4	04720	7	5000/1600	
2"	00011	7	5000/1200	
2-1/4"	04727	7	5000/1200	
2-1/2"	00012	7	5000/1200	
3"	00013	7	5000/800	
3-1/2"	00014	10	5000/800	
4"	04745	10	5000/700	
4-1/2"	04751	10	5000/700	
5"	04756	10	2500/700	
6"	04764	10	2500/600	

<sup>\*</sup> With 5/8-11" thread & 9" drilling depth standard

Dry Hole Saw Accessories		
Part Description	Cat.#	
1/2" x 12" Carbide Drill Starter Bit with "A" Taper Shank for 5/8"-11	00033	
5/8"-11 female to 5/8-11 male pilot adapter	01902	

#### **Dry Hole Saw Notes:**

- Not all types of brick and block drilled.
   Please consult factory.
- ◆ All bits have 5/8"-11 threads.
- ◆ All bits have 9" drilling depth.
- Jacobs Chuck Adapter available for hammer drills 5/8"-11 thread to straight shank.

#### **SPECIFICATIONS**

**DH** Block and Soft Brick (not for use on concrete)



#### **Dry Diamond Vacuum Bits**

Designed for drilling dry in cured concrete\*, brick, and block. Run on standard core drill motors or high speed grinders. This bit takes up where the Dry Hole Saw leaves off.

Dry Vacuum Bits*			
Diameter	HD Orange Cat. No.	Drill Grinder MAX RPM/ MIN RPM	
1-1/2"	04775	5000/1600	
1-3/4	04777	5000/1600	
2"	04780	5000/1200	
2-1/4"	04782	5000/1200	
2-1/2"	04785	5000/1200	
3"	04789	5000/800	
3-1/2"	04793	5000/800	
4"	04796	5000/700	
4-1/2"	04799	5000/700	
5"	04802	2500/700	
6"	04805	2500/600	

<sup>\*</sup> With 1.250"-12 thread and 9" drilling depth standard

#### **Dry Hole Vacuum Bit Notes:**

- Do not use in applications with steel heavier than wire mesh.
- ◆ All bits have 1.250"-12 threads.
- ◆ All bits have 9" drilling depth.

#### **SPECIFICATIONS**

**DVH** Cured Concrete, Brick

## **Dry Vacuum Swivel Must Be Used With This Bit**

5/8"-11 to 1.250-12 Vacuum Swivel Assembly Part # - 4400125

Swivel Extension
Part # - 4400126



## **Supreme and Premium Thinwall Handheld Bits**

Designed for fast, chip free drilling with low power, high speed drill motors. The continuous diamond crown is great for precise, smooth holes in thin or brittle materials.

Supr	Supreme and Premium Thinwall Handheld Bits				
Diam.	Supr. UOL Cat. No.	Prem. POL Cat. No.	Diam.	Supr. UOL Cat. No.	Prem. POL Cat. No.
1/2"	28516	07061	1-7/8"	28527	18223
5/8 "	28517	07065	2"	28528	07050
3/4"	28518	07071	2-1/4"	28529	17941
7/8"	28519	07077	2-3/8"	28530	18224
1"	28520	07017	2-1/2"	28531	17948
1-1/8"	28521	07021	2-3/4"	28532	18225
1-1/4"	28522	07027	3"	28533	17827
1-3/8"	28523	07031	4"	28534	17828
1-1/2"	28524	07037	5"	28535	17829
1-5/8"	28525	18222	6"	28536	17940
1-3/4"	28526	07043			



Inside Diameter of Small Thinwall Bits			
Outside Diameter	Inside Diameter		
1/2"	.330		
5/8"	.450		
3/4"	.575		
7/8"	.700		
1"	.830		
1-1/8"	.950		
1-1/4"	1.080		
1-3/8"	1.200		
1-1/2"	1.325		
1-5/8"	1.450		
1-3/4"	1.680		
1-7/8"	1.700		
2"	1.830		

# THREADED BITS & CARBIDE BITS



## **Threaded Bits**

Threaded Bits (Threaded Segmented Bits* (.187 Segs)				
Diameter	HD Orange HOL Cat. No.	Prem. Black POL Cat. No.	Prem. Black P33F Cat. No.	Supr. Silver UOF Cat. No.
1-1/2"	44577	06134	26298	29515
2"	18073	06138	26300	07233
2-1/4"	36614	06140	26299	28612
2-1/2"	05252	06143	26301	18259
2-3/4	05253	23245	26313	18260
3"	28541	06144	26314	18261
3-1/4"		28546	26315	
3-1/2"	17967	06146	26317	18297
4"	05254	06148	26318	83914
4-1/4"		28547	26311	
5"	45315	06150	26319	
5-1/2"		28548	28552	
6"	28543	06151	28553	
6-1/4"		28549	26312	
6-1/2"	69850	28550	28554	
7"	28544	06152	26320	
8"	28186	06154	26321	

28551

06129

26322

26323

28545

79382

10"

# Threaded Caps and Threaded Barrels



Drill to any depth with **threaded bits** and **threaded barrels** from *Core Bore*. Need additional length? Simply add more sections of threaded barrels. Threaded bits and barrels are available in diameters from 1" through 10". Standard threaded bit core length is 12". Barrels should be ordered in 12" increments. Any length available on request.

### **Carbide Tipped Core Bits**







Re	Rebar and Plate Cutting Core Bits					
DIAMETER	Catalog # Rebar Cutters	# of Inserts	Catalog # Plate Cutters	# of Inserts		
1/2"	07253	4	59195	4		
5/8"	07256	4	49514	6		
3/4"	07257	4	49515	6		
7/8"	07259	4	52040	8		
1"	07236	4	07260	10		
1-1/8"	07237	4	07262	12		
1-1/4"	07238	6	07263	12		
1-3/8"	07239	6	61081	12		
1-1/2"	07240	6	07265	14		
1-5/8"	58064	6	62663	14		
1-3/4"	07241	6	07266	16		
1-7/8"	07242	6	55705	16		
2"	07243	8	07267	20		
2-1/2"	07248	10	07269	22		
3"	07249	10	07270	24		
3-1/2"	07250	14	62429	32		
4"	07252	16	07273	34		
5"	07254	18	43399	36		
6"	07255	24	07275	38		

<sup>\*</sup> Standard core depth on threaded bits is 12". Longer core depths available upon request.





# "TWISTER" DRY CORE BITS

## Deep Drilling Bits for Half Inch and Hammer Drills

- Use dry no messy cleanup
- Drills where other standard or carbide bits can't at 6" to 10" drilling depth (nearly double the depth of a conventional bit)
- Use on 1/2" dry drills or on hammer drills with 2500+ rpm
- Greatly reduces set-up time (no core rig necessary, attaches to your drill)
- Works well on applications with reinforced concrete (up to 6,000 PSI cured concrete with up to 1" rebar)
- Available in 6" or 10" lengths





Use <i>Twister</i> Bits Only On These Tools			
Manufacturer	Model(s)		
Diamond Products	WEKA DK13		
Diamond Products	DeWalt Hand Held Dry		
Milwaukee	5370-6, 5371-6, 5374-1, 5375-1, 5376-1, 5377-6, 5378-20		
Makita	NHP 1310		
DeWalt	DW512, DW514		
Hilti	TM7SII		
B&D	5072K		
Metabo	703		
Bosch	1169VSR		
Porter Cable	7751		
Hitachi	D13VB		

Recommended Drilling Speeds			
Diameter (inches)	Minimum RPM	Maximum RPM	
1"	2000	3500	
1-1/4"	2000	3500	
1-1/2"	2000	3500	
1-3/4"	2000	3500	
2"	2000	3500	
2-1/2"	1700	3500	
3"	1700	3500	
3-1/2"	1700	3500	
4"	800	3500	
4-1/2"	800	2500	
5"	800	2500	



Twister Bits - Complete Sets				
(includes interchangeable center pin & hex shank)				
Diameter (inches)	Adapter Size	6" Length Cat. No.	10" Length Cat. No.	
1"	1/2"	44538	44549	
1"	3/8"	47344	47355	
1"	5/8"	47322	47333	
1-1/4"	1/2"	44539	44550	
1-1/4"	3/8"	47345	47356	
1-1/4"	5/8"	47323	47334	
1-1/2"	1/2"	44540	44551	
1-1/2"	3/8"	47346	47357	
1-1/2"	5/8"	47324	47335	
,	,			
1-3/4"	1/2"	44541	44542	
1-3/4"	3/8"	47347	47358	
1-3/4"	5/8"	47325	47336	
2"	1/2"	44542	44553	
2"	3/8"	47348	47359	
2"	5/8"	47326	47337	
2-1/2"	1/2"	44543	44554	
2-1/2"	3/8"	47349	47360	
2-1/2"	5/8"	47327	47338	
3"	1/2"	44544	44555	
3"	3/8"	47350	47361	
3"	5/8"	47328	47339	
	0,0			
3-1/2"	1/2"	44545	44556	
3-1/2"	3/8"	47351	47362	
3-1/2"	5/8"	47329	47340	
4"	1/2"	44546	44557	
4"	3/8"	47352	47363	
4"	5/8"	47330	47341	
4-1/2"	1/2"	44547	44558	
4-1/2"	3/8"	47353	47364	
4-1/2"	5/8"	47331	47342	
5"	1/2"	11510	44559	
5"	3/8"	44548 47354	44559	
5"	5/8"	47334	47365	
ن	3/0	41332	41343	



# SPECIALTY BITS



### **We Make Special Custom Bits**

Got a unique coring application? We can create a custom bit that precisely matches your coring job.



For use on applications where a hole is needed with a recessed top. Great for airport runway light canisters. Most custom sizes available.



Used to make a recessed 'step' for drain covers, etc. Custom sizes available.



#### M33/3 **Premium Bit**

For use on the WEKA DK11 Drill motor. **Special** oversized hub allows the core to be easily removed.

#### **Retractable Carbide Duct Bits**



Retractable Carbide Bits				
Description	Cat. No.			
2-1/4" x 2-1/2" Retractable	01673			
Carbide Diamond Bit (complete)				
2-1/4" Carbide Hole Saw	00032			
2-1/2" x 8" HOL Threaded Bit	05252			
Threaded Shaft Adaptor	01929			
2-3/4" Left/Right Threaded Cap	01930			
2-1/2" Left/Right Threaded Cap	01928			



For use in offices and buildings where duct work is present.







## **Pre Cast Bits**

HD Orange Pre Cast Bits				
SIZE	HOL Cat. No.	SIZE	HOL Cat. No.	
1"	41210	4"	41218	
1-1/4"	41211	4-1/2"	41219	
1-1/2"	41212	5"	41220	
1-3/4"	41213	6"	41221	
2"	41214	7"	41222	
2-1/2"	41215	8"	41223	
3"	41216	9"	41224	
3-1/2"	41217	10"	41225	

Premium Black Pre Cast Bits					
SIZE	POL Cat. No.	SIZE	POL Cat. No.		
1"	41226	4"	41234		
1-1/4"	41227	4-1/2"	41235		
1-1/2"	41228	5"	41236		
1-3/4"	41229	6"	41237		
2"	41230	7"	41238		
2-1/2"	41231	8"	41239		
3"	41232	9"	41240		
3-1/2"	41233	10"	41241		



- Half length, closely spaced segments to fill in gaps
- ◆ Made to resist segment failure from pre-tensioned







# RESEGMENTED CORE BITS, BIT CROWNS & BIT SEGMENTS

# Resegmented Bits

Save money by recycling your used core bits. The bigger the bit, the more you save.

Send us your used bits, ours or a competitors, and we will cut off the end and put new segments on it for a bit as good as new.

Core bits can be resegmented with most quality grades and bonds.

Send us your used bits today!

We can resegment virtually any size core bit!



Bit Crowns					
Crown Size	HD Orange HOL	Prem Black POL	Supr. Silver UOF		
(inches)	Cat. No.	Cat. No.	Cat. No.		
1/2"	28555	28566	06357		
5/8"	28556	21790	06359		
3/4"	28557	20261	06361		
7/8"	28558	18340	06362		
1"	28559	06309	06346		
1-1/8"	28560	06312	06348		
1-1/4"	28561	06315	06349		
1-3/8"	28562	06319	06350		
1-1/2"	28563	06325	06351		
1-5/8"	28564	18889	06352		
1-3/4"	28565	06332	06355		

## **Bit Crowns**



Bit Segments					
	Heavy Duty Orange HOL		Premium B	Premium Black POL	
Segments (Width)	1-7/8" THRU 6"	7" UP	1-7/8" THRU 6"	7" UP	
.130	06370		19285		
.145	06383		06440		
.165	06393	28567	06460		
.187	06405	28568	06479	28572	
.200	06407	28569	06493	28573	
.220	06411	28570	06511	28574	
.250	06414	28571	06527	28575	



Bit segments come with silver braze strips. Extra silver braze available. Part No. 2200002

Bit Segments					
Segments (Width)	Pro Blue TOL 1-7/8" UP	Super Premium Red SPOL 1-7/8" UP	Supr. Silver UOL 1-7/8" UP	Super Premium Plus Turbo TSPSAG3 Plus 1-7/8" UP	
.145	06580	06548	06614	79374	
.165	06584	06552	06616	78066	
.187	06592	06561	06618	84346	
.200	06593	06562	28577	78317	
.220	06596	06565	28578	78197	
.250	06602	06572	28579	78278	

