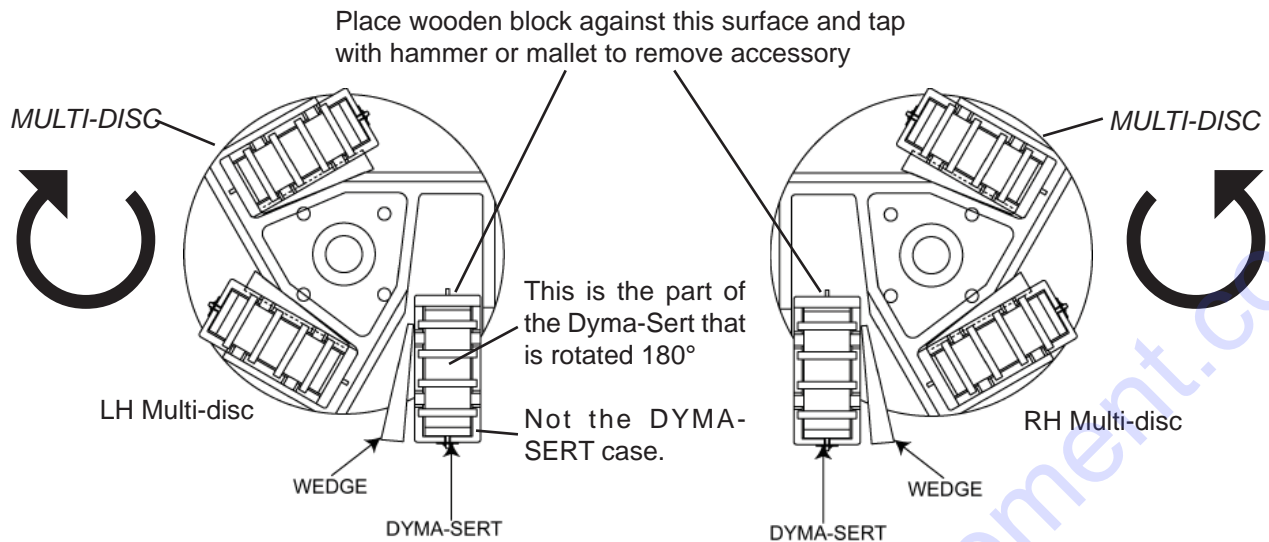
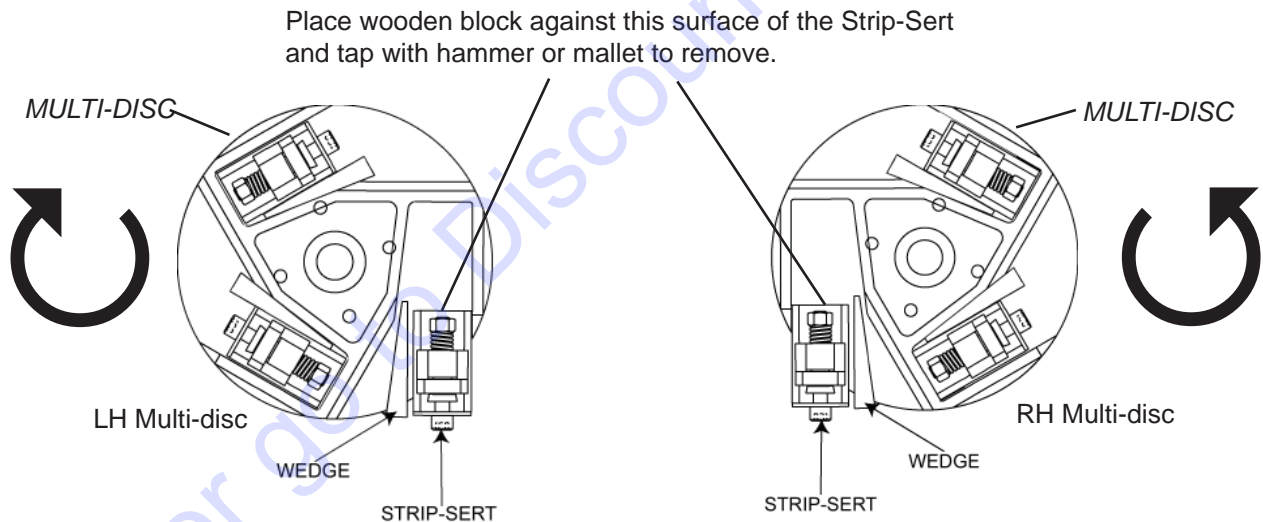


## PROCEDURE FOR INSTALLING AND REMOVING ACCESSORIES



To install an accessory, there are several different types but all install in the same manner, use a brass rod or similar malleable material to drive the wooden wedge into place as shown in the above and below illustrations, note on which side of the accessory the wooden wedge is positioned (near center of disc). Never mix worn or used accessories with new ones. It will cause vibration and an uneven work surface. Replace accessories in complete sets, never mix sets.



To remove an accessory, there are several different types, all are removed in the same manner, use a wooden block as explained in the above illustration. Never hammer directly on any accessory, damage to the self adjusting system will result and the accessory will have to be replaced.

**NOTE: THE ABOVE ILLUSTRATIONS ARE VIEWING THE MACHINE FROM THE FRONT BOTTOM. NOTE THE DIRECTION OF ROTATION AND *MULTI-DISC* STYLE. IF DISCS ARE REPLACED AND INSERTS FALL OUT WHEN BEING USED THE DISCS HAVE BEEN INSTALLED INCORRECTLY.**

## INSTRUCTIONS FOR CHANGING ACCESSORIES

**DANGER**

1. Disconnect the machine from the power source before performing any work on the equipment. To disconnect the power source remove the spark plug lead on gasoline and propane models or unplug the electrical models at the grinder.

2. Tip Grinder back on the handle until handle remains in contact with the slab. **NOTE: FOR GASOLINE MODELS, TAKE CARE THAT GASOLINE OR OIL DOES NOT SPILL FROM THE ENGINE, Turn gasoline cutoff valve off.** Brace securely or have someone hold the handle against the slab. The grinding discs will be visible and accessible for inspection and installation of accessory items.

3. Installing Multi-disc assemblies (for use with scarifiers, silabide pads, wire brushes and Dyma-Serts). The multi-discs are designed as lefthand (LH) or righthand (RH) depending on the direction of rotation: the LH is on the left side (clockwise) and RH is on the right side (counter clockwise) as viewed from the bottom side of the machine. The single disc grinders use the RH disc. **NOTE:** Multi-Discs come standard with the EDCO grinders in this manual. The multi-disc assemblies use a 3/8" dia. x 2" long roll pin to attach them to the shaft(s) under the grinder (refer to page 11).

4. When installing the surfacer disc assemblies instead of the Multi-disc assemblies (refer to figure 7). The discs are triangular and must be allowed to pass each other without colliding.

5. Installing grinding stones. Grinding stones are used on the multi-disc assembly. A total of 3 stones are used with each multi-disc and are held in place with a hardwood wedge. The wedges are placed on the inside of the stone (refer to page 10). Use a second wedge and hammer or mallet to drive the wedge securely into place.

6. Installing wire brushes. The steel wire brushes are used on the multi-disc assembly (3 per multi-disc). They are held in place with a hardwood wedge driven in on the inside of the brush toward the center of the disc, refer to the previous page. All accessories are held in place in the same manner.

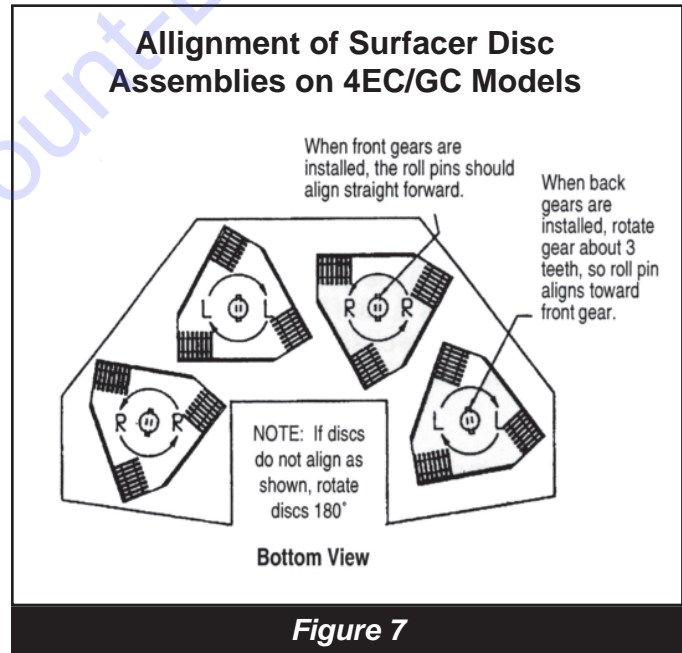
7. Installing Scarifiers. The scarifier assemblies consist of disposable scarifiers and a reusable scarifier case. The case is held into the multi-disc assembly with a hardwood wedge driven in on the inside of the case toward the center of the disc, refer to the previous page. All inserts are held in place in the same manner.

The scarifiers can be added or removed from the case without disturbing the case. One end of the scarifier is short and has a tab. The tab is simply inserted under the lip of the case and the other end is pressed into the spring loaded slot and seated firmly. Refer to diagram on page 11.

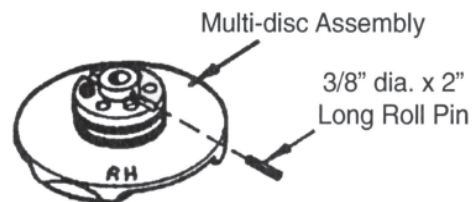
To remove the scarifier from the case, simply pry the rounded end of the frame out of the spring loaded slot.

**Installing Dyma-Serts:** The Dyma-Sert assembly consists of a disposable Dyma-Sert cutter, a shock absorbing rubber block, and a reusable Dyma-Sert case. Three Dyma-Sert assemblies are used on each multi-disc. The case is held on the multi-disc assembly by using a hardwood wedges driven in on the inside of the case. Refer to diagram on page 11.

The Dyma-Serts can be added or removed from the reusable case. One end of the Dyma-Sert has a lip. The lip is simply inserted under the lip of the case and the other end is pressed into the spring loaded slot at the other end and seated firmly. Refer to page 11.



### Multi-disc Assembly



**TO PURCHASE THIS PRODUCT PLEASE CONTACT US**



**Equipment Financing and  
Extended Warranties Available**



**Discount-Equipment.com is your online resource for  
commercial and industrial quality parts and equipment sales.**

**561-964-4949**

**visit us on line @ [www.discount-equipment.com](http://www.discount-equipment.com)**

Select an option below to find your Equipment

**Search by Manufacturer**

**Search by Product Type**

**Request a Quote**

We sell worldwide for the brands: Genie, Terex, JLG, MultiQuip, Mikasa, Essick, Whiteman, Mayco, Toro Stone, Diamond Products, Generac Magnum, Airman, Haulotte, Barreto, Power Blanket, Nifty Lift, Atlas Copco, Chicago Pneumatic, Allmand, Miller Curber, Skyjack, Lull, Skytrak, Tsurumi, Husquvarna Target, Stow, Wacker, Sakai, Mi-T-M, Sullair, Basic, Dynapac, MBW, Weber, Bartell, Bennar Newman, Haulotte, Ditch Runner, Menegotti, Morrison, Contec, Buddy, Crown, Edco, Wyco, Bomag, Laymor, EZ Trench, Bil-Jax, F.S. Curtis, Gehl Pavers, Heli, Honda, ICS/PowerGrit, IHI, Partner, Imer, Clipper, MMD, Koshin, Rice, CH&E, General Equipment, Amida, Coleman, NAC, Gradall, Square Shooter, Kent, Stanley, Tamco, Toku, Hatz, Kohler, Robin, Wisconsin, Northrock, Oztec, Toker TK, Rol-Air, APT, Wylie, Ingersoll Rand / Doosan, Innovatech, Con X, Ammann, Mecalac, Makinex, Smith Surface Prep, Small Line, Wanco, Yanmar