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by Part Number**



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* Brand:

* Model:

* Serial:

* Part Number:

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by Manufacturer,
Model & Description**

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Manufacturer:	<input type="text"/>
Model:	<input type="text"/>
Description:	<input type="text"/>
Part Number:	<input type="text"/>
Quantity:	<input type="text"/>
Notes:	<input type="text"/>

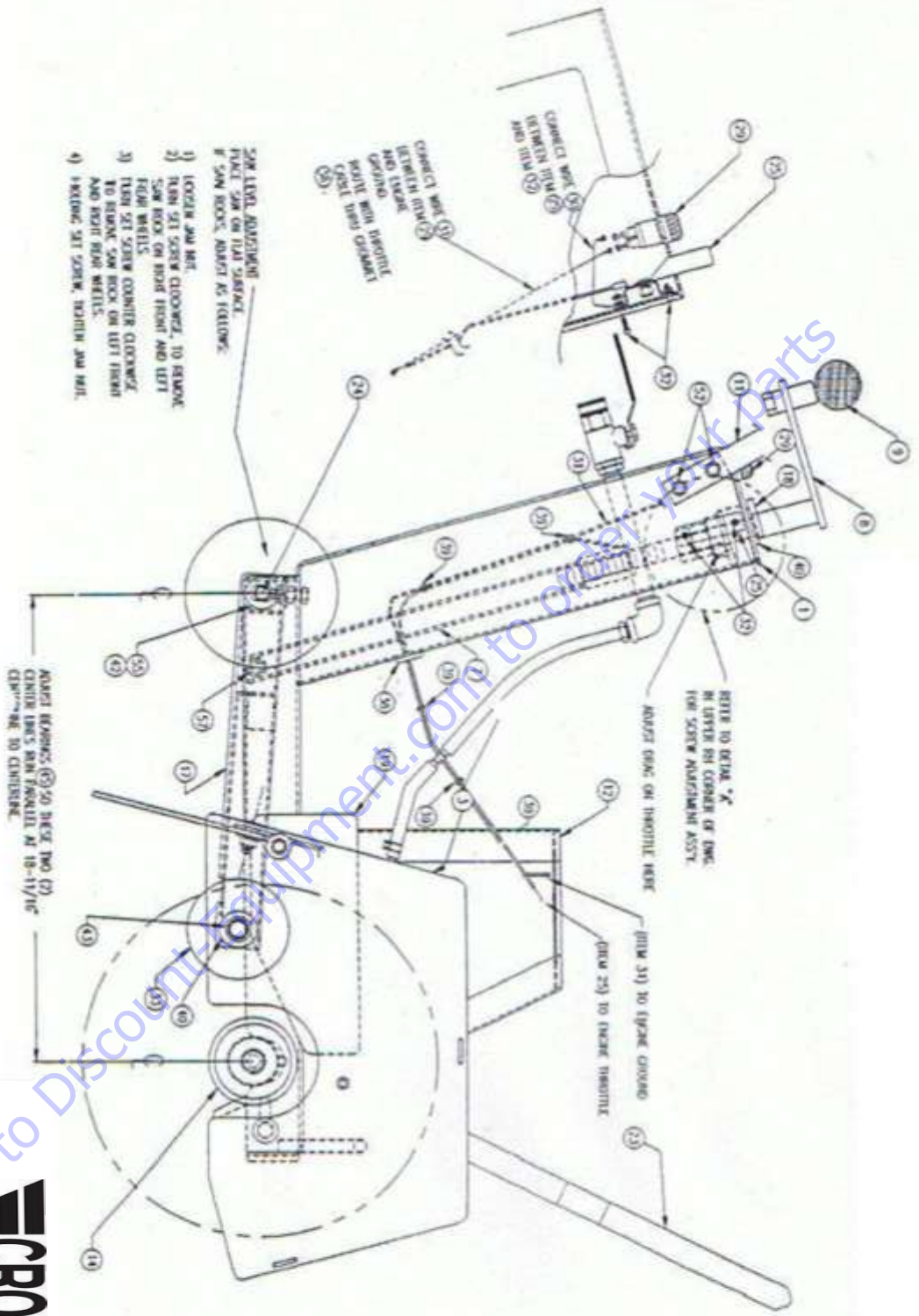
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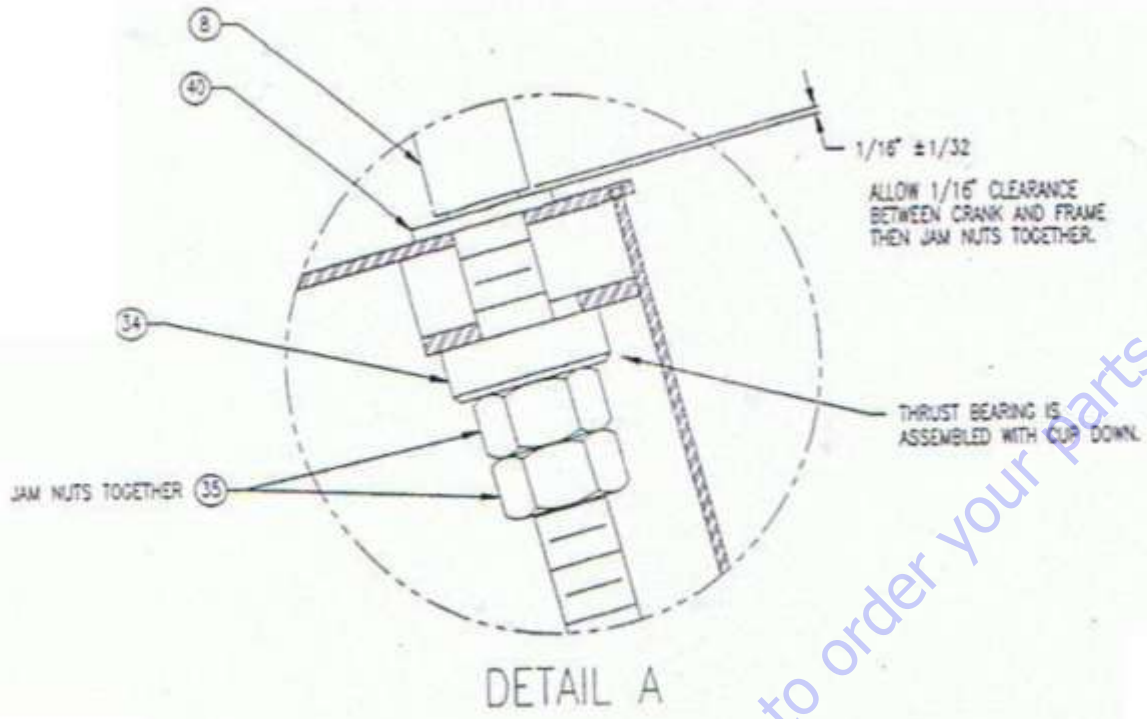
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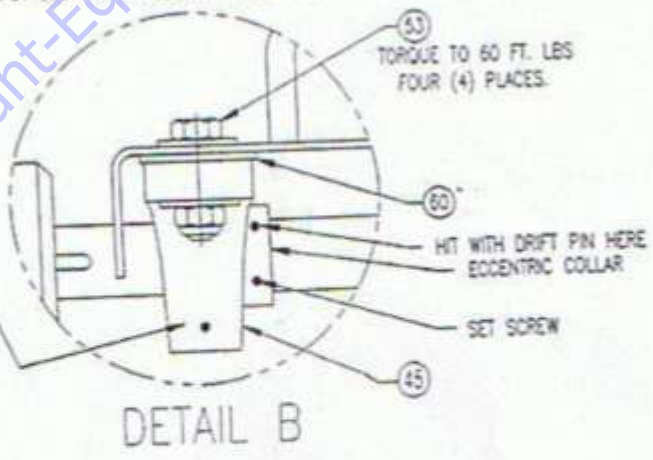
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ASSEMBLE BEARING WITH GREASE FITTING FACING TOWARD THE FRONT OF THE SAW.
 HOLD ARBOR STEADY (WITH PIPE WRENCH) & HAMMER HIT WITH DRIFT PIN ECCENTRIC COLLAR CLOCKWISE AS FACING PULLEY END OF ARBOR. PUT LOCTITE ON ECCENTRIC COLLAR SET SCREW AND TIGHTEN.



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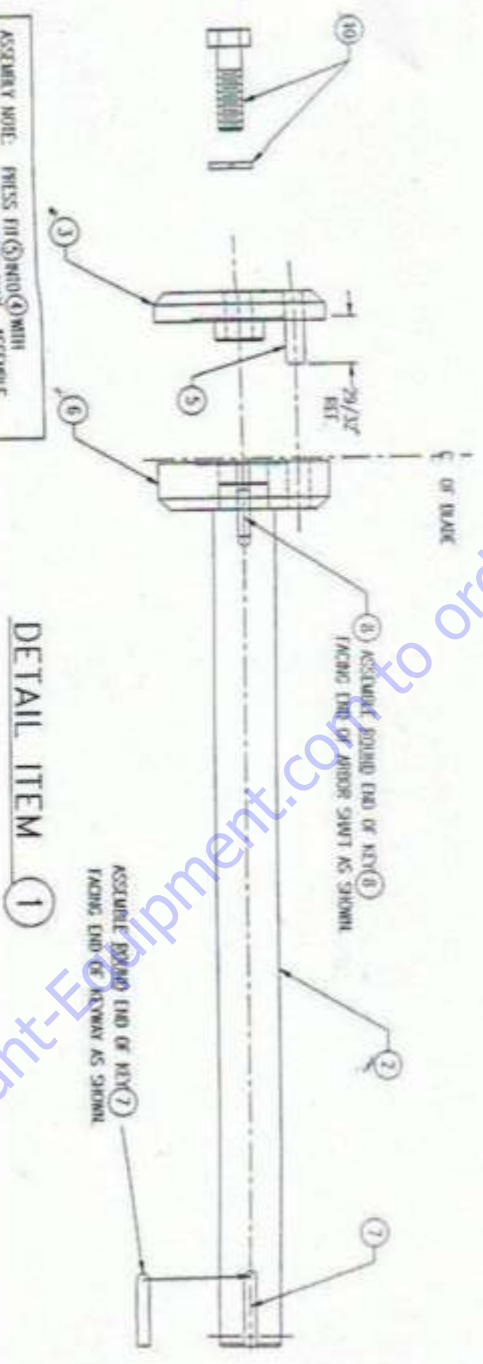
GENERAL ARRANGEMENT

ITEM	QTY	PART#	DESCRIPTION
1	1	40014-01	Saw Frame
2	1	40003-03	Dash Decal
3	1	40009-01	Blade Guard & Water System
7	1	40021-01	Support Pipe
8	1	40021-06	Crank
9	1	MS0400	Ball(40021-10) Bolt order seperately (40021-11)
11	1	46041-01	Handle Bar Weldment
11A	2	CG0100	Handlebar Grips
12	1	40010-01	Belt Guard
14	1	40013-01	Arbor Shaft Assy. and Collars
17	1	40011-02	Undercarriage
18	1	46036-01	Thickness Adjustment Handle Lock
19	1	40012-01	Motor Mount
23	1	40009-16	Saw Blade Pointer Arm
24	1	40011-12	Rear Axle
25	1	CT0100	Throttle Cable Assy.
29	1	100040	Stop Switch Assembly
29A	1	EM0100	Stop Switch (Only)
30	1	NA	Ground Wire
31	1	NA	Engine Wire
32	2	NA	#8-32 X 1/2" Long Hex Socket Button Head Cap Screw w/F.W. & L.N.
33	2	40015-33	4" O.D. X 2" Wide Solid Rubber Tire Mounted on Black Wheel
34	1	BE0500	Thrust Bearing
35	2	46035-18	3/4" Acme Hex Nut
36	1	HW0001	3/8 NC Tap Bolt X 3" Long w/ Spring L.W. & Hex Nut
37	1	BS0200	Q.D. Bushing w/ 1-1/4" Dia. Bore(Arbor Shaft)
38	1	GR0100	Rubber Grommet
39	5	NA	Wire Tie
40	3	HW0001	3/4" SAE Flat Washer
42	2	40015-42	Set Collar, Rear Axle
43	2	46037-14	Set Collar, Front Axle
44	2	40015-44	6" X 1-1/2" Wide Solid Rubber Tire Mounted on Black Wheel

45	2	BE0350	Pillow Block Ball Bearing w/ Grease Fitting
48	4	40015-48	Replacement Bearing for Part# 40015-33 (4" Wheel)
50	2	40015-50	Replacement Bearing for Part #40015-44 (6" Wheel)
52	4	HW0001	3/8" N.C. X 1-1/4" Long HHCS w/ L.N.
53	4	HW0001	1/2" N.C. X 1-3/4" Long HHCS w/ (2) USS F.W. & L.N.
55	2	HW0001	5/8" SAE Flatwasher
57	1	HW0001	3/8" NC X 2" Long HHCS w/ L.N.
59	2	HW0001	3/8" NC x 1" Long w/ L.N.
60	2	40014-13	Bearing Support Plate
61	2/3	Call for spec.	Cog Belt Matched Set
64	1	DE0900	"STURDI-SAW" Decal
65	1	DE0900	"STURDI-SAW" Decal
66	1	DE2100	"NO OIL IN ENGINE" Decal (40003-05)
67	1	DE0300	"CAUTION/SAFETY" Decal, Blade Guard(40003-04)
68	1	DE1700	California "ENGINE EXHAUST WARNING" Decal (20006)

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ASSEMBLY NOTE: CLEAN DIRT AND OIL FROM INSIDE BLADE COLLAR (6), KEY (8), AND 1-3/16" IG. KEYWAY IN ARBOR (2). APPLY THREE (3) DROPS OF SAE-1-LOR "1-70" THREAD LOCKING SEALANT (OR EQUAL) TO BOTH KEYWAY AND ON STEPPED SHOULDER OF ARBOR SHAFT (2). FULLY SEAT KEY (8) IN BOTTOM OF KEYWAY IN ARBOR SHAFT. NOTE DIRECTION OF ROUND END OF KEY IN KEYWAY OF ARBOR SHAFT. TO ASSEMBLE BLADE COLLARS, FIRST POSITION INSIDE BLADE COLLAR ON STEPPED SHOULDER OF ARBOR SHAFT WITH 1/4" CHAMFER FACING TOWARD ARBOR SHAFT. ALIGN KEY (8) AND KEYWAY IN COLLAR. PRESS COLLAR ON AS FAR AS POSSIBLE BY HAND. THEN ASSEMBLE STEPPED SHOULDER OF OUTSIDE BLADE COLLAR (3) INTO BORE OF INSIDE BLADE COLLAR. ALTHOUGH PIN (5) WITH HOLE IN INSIDE COLLAR. INSERT BOLT ASSEMBLY (10) INTO END OF ARBOR SHAFT AS SHOWN. TIGHTEN BOLT ASSEMBLY UNTIL INSIDE BLADE COLLAR (6) IS FULLY SEATED AGAINST STEPPED SHOULDER OF ARBOR SHAFT (2). CAUTION: DO NOT PUT ANY HEAD LOCKING SEALANT ON BOLT ASSEMBLY (10).



ASSEMBLY NOTE: PRESS FIT (3) INTO (4) WITH ARBOR PRESS ONLY. ASSEMBLE PIN (5) TO DIMENSION SHOWN. DO NOT STRIKE OR HAMMER. USE FT/MA-100 HL-126 OR EQUAL AT ASSEMBLY.

DETAIL ITEM 1



ITEM	QTY	PART#	DESCRIPTION
1	1	40013-01	Arbor Assembly Consists of Items:2,3,5,6,7,8,9,10
2	1	40013-02	Arbor Shaft
3	1	40013-03	Outside Blade Collar Includes Pin
5	1	46033-07	Alloy Dowel Pin
6	1	40013-06	Inside Blade Collar
7	1	HW0001	Key w/ One (1) End Round X 1-1/2" Long (40013-07)
8	1	HW0001	Key w/ One (1) End Round X 1" Long (40013-08)
9	1	40013-09	Blade Wrench
10	1	HW0001	1/2" NC HHCS X 1-3/4" Long w/ Spring Lock Washer. SAE Grade 5 (40013-10)

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Quantity:

Part Number:

Part Name:

Part Description:

Part Location:

Part Condition:

Part Status:

Part Price:

Part Weight:

Part Dimensions:

Part Material:

Part Color:

Part Finish:

Part Notes:

Part Images:

Part Attachments:

Part Specifications:

Part Certifications:

Part Compliance:

Part Safety:

Part Environmental:

Part Performance:

Part Reliability:

Part Durability:

Part Efficiency:

Part Productivity:

Part Quality:

Part Consistency:

Part Accuracy:

Part Precision:

Part Detail:

Part Craftsmanship:

Part Innovation:

Part Creativity:

Part Imagination:

Part Vision:

Part Inspiration:

Part Motivation:

Part Determination:

Part Persistence:

Part Perseverance:

Part Resilience:

Part Flexibility:

Part Adaptability:

Part Open-mindedness:

Part Tolerance:

Part Patience:

Part Understanding:

Part Empathy:

Part Compassion:

Part Kindness:

Part Generosity:

Part Gratitude:

Part Humility:

Part Modesty:

Part Simplicity:

Part Clarity:

Part Focus:

Part Concentration:

Part Attention:

Part Awareness:

Part Mindfulness:

Part Presence:

Part Engagement:

Part Involvement:

Part Participation:

Part Contribution:

Part Collaboration:

Part Cooperation:

Part Teamwork:

Part Synergy:

Part Partnership:

Part Alliance:

Part Coalition:

Part Consortium:

Part Joint Venture:

Part Strategic Partnership:

Part Business Relationship:

Part Professional Connection:

Part Industry Network:

Part Global Reach:

Part International Presence:

Part Worldwide Distribution:

Part Multi-national Operations:

Part Cross-border Trade:

Part Global Supply Chain:

Part International Logistics:

Part Global Marketing:

Part International Sales:

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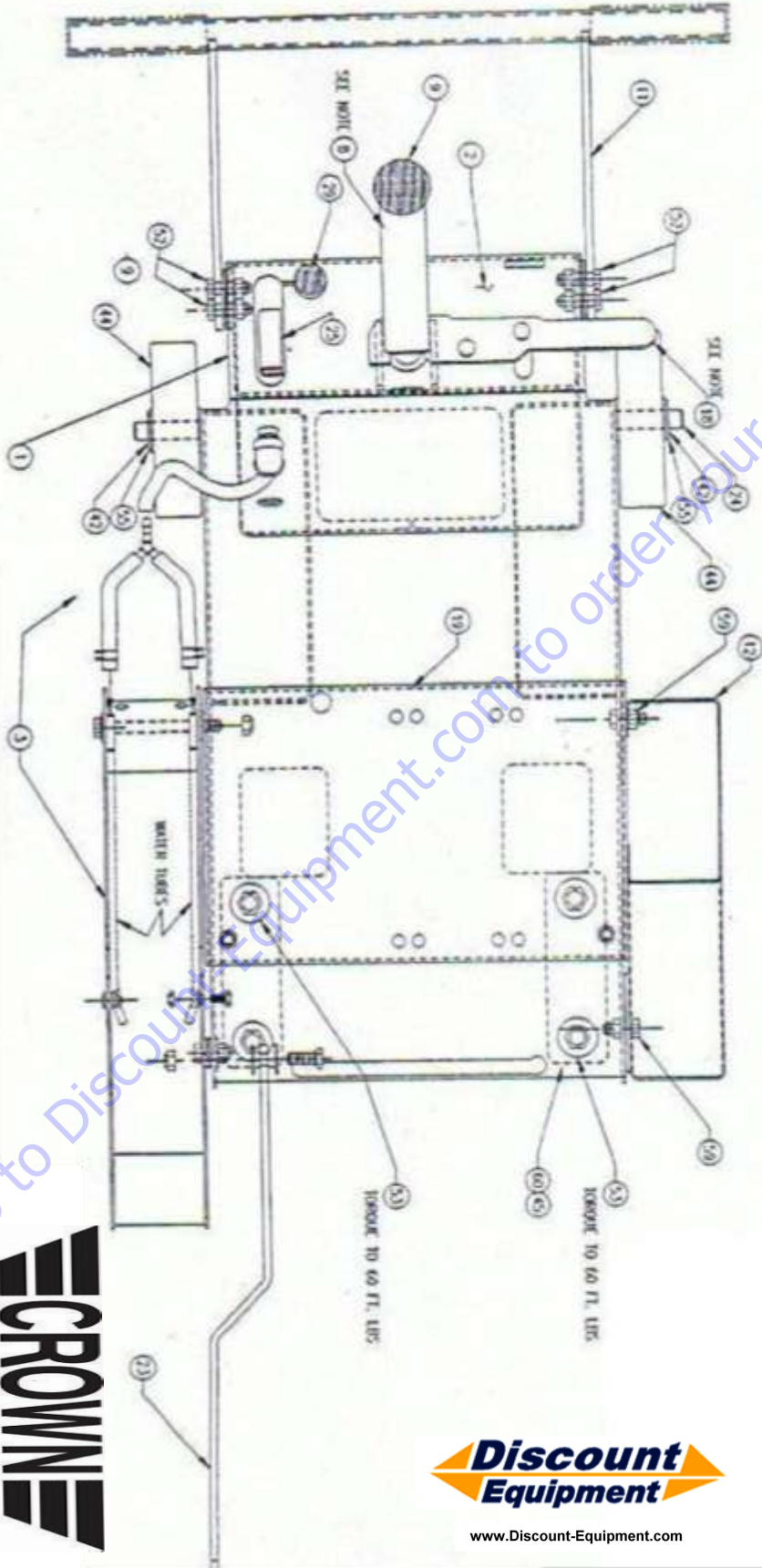
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NOTE:
 SERVICING LOCKING PINNACLE (18)
 TOOTH LOCK RAIL UNDER CARRIER FOOT
 CONNECT TO CRAWL-FRAME FROM THE RAIL
 SHOULD BE TIGHT ENOUGH THAT THE HANGER
 SPRINGS FIT WITH MINIMUM PLAY. TIGHTEN
 THE LOCKING SCREW IN THE CARRIER FOOT
 WITH SPANNER. THE RAIL SHOULD BE TIGHT
 ENOUGH THAT THE SPRING CARRIERS
 REMAIN TO HOLD THE CARRIER
 IN THE LOCKED OR UNLOCKED POSITION
 DURING SAW CUTTING OPERATION.

NOTE:
 USE FLAT WOODER (ITEM 43)
 UNDER ITEM 28 OR ITEM
 ITEM 43 ALSO USED ON FRONT
 WHEEL/AUX ASSEMBLY, BOTH SIZES)



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