SKY
SERVICE
MANUAL
SJ6826RT, SJ6832RT

ROUGH TERRAIN SCISSORS

213560AA
November 2019
ANSI/CSA, CE, AS, KC


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## This manual is for MEWPs with serial numbers:

## SJ6826 RT \& SJ6832 RT: A200 000 001- A200 999999

Please refer to the website (www.skyjack.com) for contact information, other serial numbers, the most recent technical manuals and USB software.

## THIS SAFETY ALERT SYMBOL MEANS ATTENTION!



## BECOME ALERT! YOUR SAFETY IS INVOLVED.

The Safety Alert Symbol identifies important safety messages on MEWPs, safety signs in manuals or elsewhere. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

## 4 danger

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

## CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

## IMPORTANT

IMPORTANT indicates a procedure essential for safe operation and which, if not followed, may result in a malfunction or damage to the MEWP.

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## Section 1 - Scheduled Maintenance

### 1.1 Read and heed

Skyjack is continuously improving and expanding product features on its equipment; therefore, specifications and dimensions are subject to change without notice.

## 1.1-1 Mobile Elevating Work Platform (MEWP) definition

A mobile machine intended for moving persons, tools, and material to working positions, consisting of a work platform with controls, an extending structure and a chassis.

## 1.1-2 Purpose of equipment

The Skyjack Vertical Mast lifts are designed to move personnel, tools, and materials to working positions.

## 1.1-3 Use of equipment

The MEWP is a highly maneuverable, mobile work station. Work platform elevation and elevated driving must only be done on a firm, level surface.

## 1.1-4 Service policy and warranty

Skyjack warrants each new product to be free of defective parts and workmanship for the first 2 years or 3000 hours, whichever occurs first. Any defective part will be replaced or repaired by your local Skyjack dealer at no charge for parts or labor. In addition, all products have a 5 year structural warranty. Contact the Skyjack Service Department for warranty statement extensions or exclusions.

## 1.1-5 Ownership of MEWP

Notify Skyjack of MEWP ownership. If you sell or transfer the ownership of a MEWP, promptly notify Skyjack of the new owner's contact information.
Skyjack needs this information to inform the owner of any updates or additional activities that are necessary to keep the machine in proper working condition.

## 1.1-6 Optional equipment

This MEWP is designed to accept a variety of optional accessories. Refer to operation manual for a list of the optional accessories. Operating instructions for these options are located in Operation manual.
For components or systems that are not standard, speak to the Skyjack Service Department. Give the model and serial number for each applicable MEWP.

### 1.2 Maintenance and Inspection Schedule

The actual operating environment of the work platform governs the use of the maintenance schedule. The inspection points covered in 1.4 Frequent/Periodic/ Annual/Pre-Delivery Inspection Checklist, indicates the areas of the MEWP to be maintained or inspected and at what intervals the maintenance and inspections are to be performed.

## 1.2-1 Owner's Annual Inspection Record

It is the responsibility of the owner to arrange quarterly and annual inspections of the MEWP. (1.3 Owner's Annual Inspection Record). Owner's Annual Inspection Record is to be used for recording the date of the inspection, owner's name, and the person responsible for the inspection of the work platform.

## 1.2-2 Replacement Parts

Use only original replacement parts. Parts such as batteries, wheels, railings, etc. with weight and dimensions different from original parts will affect stability of the MEWP and must not be used without manufacturer's consent.

All replacement tires must be of the same size and load rating as originally supplied tires; to maintain safety and stability of MEWP.
Consult SKYJACK's Service Department for optional tires specifications and installation.

WARNING
Any unit that is damaged or not operating properly must be immediately tagged and removed from service until proper repairs are completed.

## 1.2-3 Maintenance and Service Safety Tips

Maintenance and repair should only be performed by personnel who are trained and qualified to service this MEWP.

All maintenance and service procedures should be performed in a well lighted and well ventilated area.
Anyone operating or servicing this MEWP must read and completely understand all operating instructions and safety hazards in this manual and operating manual.
All tools, supports and lifting equipment to be used must be of proper rated load and in good working order before any service work begins. Work area should be kept clean and free of debris to avoid contaminating components while servicing.
Ensure personnel are clear from under unsupported components/systems that are at risk of movement during maintenance.

All service personnel must be familiar with employer and governmental regulations that apply to servicing this type of equipment.
Keep sparks and flames away from all flammable or combustible materials.
Properly dispose of all waste material such as lubricants, rags, and old parts according to the relative law provisions obtaining in the country.
Before attempting any repair work, disconnect the main power connectors.
Keep personnel clear of components, systems or unsupported loads that may move unexpectedly during maintenance procedures.

Preventive maintenance is the easiest and least expensive type of maintenance.

## 1.2-4 Hydraulic System \& Component Maintenance and Repair

The following points should be kept in mind when working on the hydraulic system or any component:

## 4. WARNING <br> Escaping fluid from a hydraulic pressure leak can damage your eyes, penetrate the skin and cause serious injury. Use proper personal protection at all times.

1. Any structure has limits of strength and durability. To prevent failure of structural parts of hydraulic components, relief valves which limit pressure to safe operating values are included in the hydraulic circuits.
2. Tolerance of working parts in the hydraulic system is very close. Even small amounts of dirt or foreign materials in the system can cause wear or damage to components, as well as general faulty operation of the hydraulic system. Every precaution must be taken to assure absolute cleanliness of the hydraulic oil.
3. Whenever there is a hydraulic system failure which gives reason to believe that there are metal particles or foreign materials in the system, drain and flush the entire system and replace the filter cartridges. A complete change of oil must be performed under these circumstances.
4. Whenever the hydraulic system is drained, check the magnets in the hydraulic reservoir for metal particles. If metal particles are present, flush the entire system and add a new change of oil. The presence of metal particles also may indicate the possibility of imminent component failure. A very small amount of fine particles is normal.
5. All containers and funnels used in handling hydraulic oil must be absolutely clean. Use a funnel when necessary for filling the hydraulic oil reservoir, and fill the reservoir only through the filter opening. The use of cloth to strain the oil should be avoided to prevent lint from getting into the system.
6. When removing any hydraulic component, be sure to cap and tag all hydraulic lines involved. Also, plug the ports of the removed components.
7. All hydraulic components must be disassembled in spotlessly clean surroundings. During disassembly, pay particular attention to the identification of parts to assure proper reassembly. Clean all metal parts in a clean mineral oil solvent. Be sure to thoroughly clean all internal passages. After the parts have been dried thoroughly, lay them on a clean, lint-free surface for inspection.
8. Replace all O-rings and seals when overhauling any component. Lubricate all parts with clean hydraulic oil before reassembly. Use small amounts of petroleum jelly to hold O-rings in place during assembly.
9. Be sure to replace any lost hydraulic oil when completing the installation of the repaired component, and bleed any air from the system when required.
10. All hydraulic connections must be kept tight. A loose connection in a pressure line will permit the oil to leak out or air to be drawn into the system. Air in the system can cause damage to the components and noisy or erratic system operation.

## 1.2-5 Maintenance Hints

Three simple maintenance procedures have the greatest effect on the hydraulic system performance, efficiency and life. Yet, the very simplicity of them may be the reason they are so often overlooked. They are simply these:

1. Change filters annually. The filters will need to be changed more often depending on the operating conditions. Dirty, dusty, high moisture environments may cause the hydraulic system to be contaminated more quickly.
2. Maintain a sufficient quantity of clean hydraulic oil of the proper type and viscosity in the hydraulic reservoir.
3. Keep all connections tight.

## 1.2-6 About this Section

This section contains the maintenance and inspection schedule that is to be performed.
References are made to the procedures in Section 5 that outline detailed step-by-step instructions for checks and replacements.

## Service Bulletins

Before performing any scheduled maintenance inspection procedure, refer to service bulletins found in our web site: www.skyjack.com for updates related to service and maintenance of this MEWP.

## Maintenance and Inspection

Death or injury can result if the MEWP is not kept in good working order. Inspection and maintenance should be performed by competent personnel who are trained and qualified on mantenance of this MEWP.

## WARNING

Failure to perform each procedure as presented and scheduled may cause death, serious injury or substantial damage.

## NOTE

Preventive maintenance is the easiest and least expensive type of maintenance.

- Unless otherwise specified, perform each maintenance procedure with the MEWP in the following configuration:
- MEWP parked on a flat and level surface
- Disconnect the batteries by disconnecting the main power connectors.
- Repair any damaged or malfunction components before operating MEWP.
- Keep records on all inspections.


## Maintenance Instructions

This manual consists of four schedules to be done for maintaining on an MEWP. Inspection schedule frequency is shown below:

## Task Frequency

| PDI/Frequent | B | Perform PDI prior to each <br> delivery, or Frequent <br> Inspection every 200 days <br> or 200 hours. |
| :--- | :--- | :--- |
| Annual | CPerform Scheduled <br> Maintenance Inspections <br> every year. |  |
| Additional | *Perform at time sensitive <br> maintenance intervals |  |

- Make copies of the maintenance and inspection checklist to be used for each inspection.
- Check the schedule on the checklist for the type of inspection to be performed.
- Place a check in the appropriate box after the item meets the inspection requirements.
- Use the maintenance and inspection checklist and step-by-step procedures in Section 1 to perform these inspections.
- If any inspection receives a fail, write the issue in the comments section. Tag and remove the MEWP from service.
- If any MEWP component(s) has been repaired, an inspection must be performed again before removing the tag.

| Legend |  |
| :--- | :--- |
| Pass | P |
| Not applicable | N/A |

## Table 1.3 Owner's Annual Inspection Record



## WARNING

Do not use the MEWP if there is no inspection recorded in the last 13 months. If you do not obey, there is a risk of death or serious injury.

## IMPORTANT

The Owner's annual inspection record is located on the scissor assembly. It must be filled out after an annual inspection has been completed. Do not use the MEWP if an inspection has not been recorded in the last 13 months.

### 1.4 Frequent/Periodic/Annual/Pre-Delivery Inspection Checklist

## SKYJACK Frequent/Periodic/Annual/PDI Checklist <br> Vertical Mast, Electric Scissor \& Rough Terrain

Serial Number: Starting with serial number A000 000000 or 8000000000 and above

Model:
Hourmeter Reading:

Product Owner:
Product User:
Date/Time:
Inspection Type (Choose one): $\square$ Pre-delivery $\square$ Frequent $\square$ Periodic $\square$ Annual

Use this table for pre-delivery inspections (PDI) before each rental, lease or sale and as an instruction for all frequent inspections and annual inspections.
Refer to the operation and service manuals for inspection instructions (for example, visual inspection and function tests, torque specs, engine oil, chain
Refer to the operation and servicen inspection intervals, and more).


Put a check mark on the "Pass" column as you meet the requirements of the inspection of each item. Add a comment if the item does not pass inspection.



### 1.5 General inspections

Do an inspection of the MEWP in this sequence.

## WARNING

Do not operate a MEWP that does not function correctly. Lock and tag the MEWP, and remove it for servicing. Only a qualified service technician must repair the MEWP. If you do not obey, there is a risk of death or serious injury.

## WARNING

Turn the main power disconnect switch to the off position before you do the visual and daily maintenance inspections. If you do not obey, there is a risk of death or serious injury.

## CAUTION

Make sure that the MEWP is on a firm, level surface before you do the visual and daily maintenance inspections. If you do not obey, there is a risk of machine damage.

## 1.5-1 Service Bulletins

(B)

Go to www.skyjack.com and use your machine's serial' number to find related open service bulletins.

## 1.5-2 Annual Inspection

(B)

Do a check on the machine's service record to find information about previous service performed.

## 1.5-3 Labels

(B)

Refer to the operation manual for the labels. Make sure all the labels are in the correct location, are in good condition, and you can read them.

## 1.5-4 Limit switches

(B)

Make sure the limit switches are correctly attached, there is no visible damage, and the movement is not obstructed.


### 1.6 Base/Engine

## WARNING

Burn hazard. Do not touch hot engine components without the correct PPE. Let the engine cool before you do an inspection or servicing. If you do not obey, there is a risk of death or serious injury.
(1) Engine \& Components ( $\mathrm{B}, \mathrm{C}$ )

- B - Frequent/periodic/pre-delivery Inspection
- Make sure there are no loose or missing parts.
- Make sure there is no visible damage.
- C - Annual Inspection
- Make sure to replace the engine oil and filter in the recommended intervals.


## (2) Engine Intake Air Filter (B, C)

- B - Frequent/periodic/pre-delivery Inspection
- Make sure there are no loose or missing parts.
- Make sure there is no visible damage.
- Squeeze the lips of the vacuator valve to remove the dirt and dust.
- C - Annual Inspection
- Do an inspection of the service indicator on the air cleaner. Replace the filter element if necessary.

(3) Engine Oil (B)
- Use the dipstick to check the oil level.
- The oil level must be between the marks L (low) and H (high). Add oil if it is necessary.
4 Radiator (B,C)
- B - Frequent/periodic/pre-delivery Inspection
- Make sure that the radiator is correctly installed.
- Make sure there are no loose or missing parts
- Make sure there is no visible damage.
- C - Annual Inspection
- Do a check of the coolant level and condition.

Replace coolant if neccessary
(5) Fuel Tank \& Lines (B)

- Make sure that the fuel filler cap closes tightly.
- Make sure there is no visible damage to the tank, gauge, hoses, or fittings.
- Make sure there is no indication of fuel leakage from the tank, gauge, hoses, fittings, pump, and filter.


## (6) Propane Tank \& Lines (B)

- Make sure that the propane tank is correctly installed to the mounting tray.
- Make sure there is no visible damage to the propane tank, hoses and fittings.
- Make sure there is no indication of propane leakage.



## Outriggers (B)

- Make sure outriggers are correctly installed and there are no loose or missing parts.
- Make sure there is no visible damage.


## (8) Batteries (B)

## A. WARNING

Explosion hazard. Keep flames and sparks away. Do not smoke near the batteries. Batteries release explosive gas while you charge them. Charge the batteries in a well-ventilated area. If you do not obey, there is a risk of death or serious injury.

## WARNING

Corrosion hazard. Do not touch battery acid. Wear the correct PPE. If the battery acid touches you, immediately flush the area with cold water and get medical aid.

- Do an inspection of the battery case for damage.
- Make sure all the battery connections are tight.
- Clean the battery terminals and cable ends thoroughly with a terminal cleaning tool or wire brush.
- If applicable, do a check on the battery fluid levels. If the plates do not have a minimum $13 \mathrm{~mm}(1 / 2 \mathrm{inch})$ of solution above them, add distilled or demineralized water.
- Replace battery if damaged or incapable of holding a lasting charge.


## A WARNING

Only use original or manufacturer-approved parts and components for the MEWP. If you do not obey, there is a risk of death, serious injury, or machine damage.

## WARNING

Burn hazard. Do not touch hot engine components without the correct PPE. Let the engine cool before you do an inspection or servicing. If you do not obey, there is a risk of death or serious injury.

- Use the handle on the engine pivot tray to move the engine out of the engine compartment.



## © Steer assembly (B)

- Steer cylinder assembly (B)
- Make sure the steer cylinder assembly is correctly installed.
- Make sure there are no loose or missing fasteners.
- Make sure there is no visible damage.
- Steer linkages (B)
- Make sure there are no loose or missing fasteners and lock-pins.
- Make sure the steer linkages and bushings are correctly attached.
- Make sure there is no visible damage.
- Grease points (B)
- Make sure there are no loose or missing fasteners and lock-pins.
- Make sure the steer linkages and bushings are correctly attached.
- Make sure there is no visible damage.
- Add grease if necessary.

- B-Frequent/periodic/pre-delivery Inspection
- Do a check on all the tire treads and sidewalls for cuts, cracks, and unusual wear.
- Do a check on each wheel for damage, and cracked welds.
- Make sure the wheels are correctly aligned vertically and horizontally.
- Make sure there is no visible damage.
- Do a check on wheel motor assembly for loose or missing parts and no visible damage.


## A warning

Do not use tires other than the tires that Skyjack specifies for this MEWP. Do not mix different types of tires or use tires that are not in good condition. Only replace the tires with the same types that are approved by Skyjack. The use of other tires can make the MEWP less stable. If you do not obey, there is a risk of death or serious injury.

- C - Annual Inspection
- Make sure the castle nut is in position and is tight.
- Make sure the cotter pin is correctly installed.
- If the cotter pin is not installed then refer to 2.4 Torque Specifications for Hydraulic Couplings \& Hoses for proper torque information.

(11) Hydraulic Tank (B)


## WARNING

Environmental hazard. Immediately remove gasoline, diesel fuel, engine oil, and hydraulic fluid spills and leaks with rags. Discard these rags in accordance with national, state/provincial/ territorial, and local regulations. Spilled fluids can damage the environment. When spilled fluids go into the water (for example, a sewage system, streams, rivers, or other surface water), they can kill aquatic life.

- Make sure the hydraulic filler cap closes tightly.
- Make sure there is no visible damage or hydraulic leaks.
(12) Hydraulic oil level ( $B, C$ )
- B - Frequent/periodic/pre-delivery Inspection
- Make sure the platform is fully lowered.
- Do a check on the gauge on the side of the hydraulic oil tank. The hydraulic oil level must be at or a small distance above the top mark of the gauge.
- C - Annual Inspection
- Do a check on the hydraulic oil for contamination.
- Make sure the oil filter is in good condition.
- Replace the hydraulic oil and filters if necessary.

(13) Electrical components (B)
- Do a check on these areas for chafed, corroded, and loose wires:
- Base to platform cables and wiring harness
- Hydraulic and electrical wiring harnesses.


## Hydraulic pump and motor (B)

- Make sure there are no loose or missing fasteners.
- Make sure there is no visible damage.
(15) Manifolds (B)
- Make sure all fittings and hoses are correctly tightened.
- Make sure there is no indication of hydraulic leakage.
- Make sure there are no loose wires or missing fasteners.
- Make sure the manual valves on the manifold move freely and make sure they are put back to their initial positions.



## Main Power Disconnect Switch (B)

- Turn main power disconnect switch to off position.
- Make sure the cables are secure and correctly installed.


## Base Controls (B)

- Make sure the base controls are correctly installed.
- Make sure there is no visible damage.
- AC power socket (B)
- Make sure there is no visible damage.


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## (18) Base Weldment (B)

- There are no cracks in the welds or structure.
- There are no signs of deformation.


## (19) Grease points(B)

- Make sure there is no visible damage.
- Make sure there is no dirt or blockages.
- Add grease if necessary.


## (20) Ladder (B)

- Make sure there are no loose or missing parts.
- Make sure there is no visible damage.



### 1.7 Scissors inspection

1. Raise the platform and deploy the maintenance support.

## (1) Maintenance Support (B)

- Make sure that the maintenance support is correctly attached and show no visible damage.


## 2 Scissor Assembly (B)

- Make sure that the scissor assembly shows no signs of visible damage, deformation, or cracks in the weldments.
- Make sure all the pins and fasteners are correctly installed.
- Make sure that the cables and wires have the correct routing, and show no signs of wear and/or physical damage.
- Make sure that the scissor bumpers are correctly attached and have no visible damage.


## (3) Sliders \& Rollers (B)

- Make sure that the sliders and rollers on the left and right side of the MEWP are correctly attached.
- Make sure there is no visible damage.
- Make sure there is no dirt or blockages in the slider or roller paths.

(4) Lift Cylinder(s) (B)
- Make sure that the lift cylinders are correctly installed.
. Make sure there are no loose or missing fasteners.
- Make sure there is no indication of leaks or damage.


## (5) Angle Transducer (B)

- Make sure the angle transducer has no damage and is correctly attached.
- Make sure there is no visible damage.

2. Fully lower the platform.


## (6)

Scissor pin inspection (B)

## WARNING

Units that show signs of damage must be immediately removed from service and repaired by a qualified technician. Speak to the Skyjack service department for directions on how to repair the unit.

1. Do an inspection of the scissor pin connections. Look for signs of damage on the pins and scissor arms. These signs can include:

- Noise can be heard from seized pins.
- Rust near the pin joint
- Cracks in welds of adjacent metals
- Dust or metal shaving from worn components
- Broken or missing pin retainer bolts
- Broken or missing pin retainers
- Rotated pin
- Elongated or enlarged pin hole

2. Remove damaged pins and bushings. Do an inspection of the scissor bore after removing the applicable pins and bushings. Look for signs of damage, elongation and ovality of the hole.
3. If there is no structural damage to the scissor arms, replace the pins and bushings with new components.

Examples of pivot pin connections with no damage:

- No rust
- Pin has not rotated
- Area is clear of dust or metal shavings
- Pin retainers are installed



(7)


7 Cylinder mount inspection (B)
This inspection must be done as part of the scissor assembly inspection.

1. Do a structural inspection of the cylinder mount areas. Look for signs of damage to the mounts.

These signs can include:

- Broken, loose or missing retainers or bolts
- Bearing block degradation
- Cracks in welds or the surrounding metal, or rust forming in the area.




### 1.8 Platform inspections

## WARNING

Fall Hazard. Use the three points of contact principle when you use the MEWP to enter or exit the platform. If you do not obey, there is a risk of death or serious injury.

1. Enter the platform and close the gate.

## (1) Railings and gate (B)

- Make sure there are no loose or missing parts, and there is no visible damage.
- Make sure that the lock-pins and fasteners are correctly locked.
- Make sure that the platform railings are in the correct position and locked with lock-pins.
- Make sure that the gate is in good condition and operates correctly.
- Refer to 5.7-2 Railing Maintenance and Repair for the railing maintenance information.
(2) Fall-protection anchorages (B)
- Make sure that the fall-protection anchorages are correctly installed.
- Make sure there is no visible damage.
(3) AC power socket (B)
- Make sure there is no visible damage.

4 Platform control console (B)

- Make sure the control console is locked with lock-pins.
- Make sure the platform control cable is correctly locked, and there is no visible damage.
- Make sure all switches operate correctly.
(5) Manual storage box (B)
- Make sure that the operation manual and other important documents are in the manual storage box.
- Make sure that the documents are in good condition, and you can read them.
- Always put the manuals and other documents back in the storage box after use.
(6) Extension platform (B)
- Make sure that the extension deck is correctly installed.
- Make sure there is no visible damage or missing components.
- Make sure that the extension handles, push bars, and extension lock bars are in good working order and that it has no loose or missing parts and there is no visible damage.

2. Use the MEWP ladder to exit the platform.

### 1.9 Function Tests

Do the function tests to find malfunctions in the MEWP before it is put into service. The operator must understand and follow the step-by-step instructions in the operation manual to do all the MEWP functions.

## IMPORTANT

## Do not operate a MEWP that does not function

 correctly. Lock and tag the MEWP, and remove it for servicing. Only a qualified service technician must repair the MEWP. If you do not obey, there is a risk of death or serious injury.- After repairs are completed, operator must do a pre-operation inspection and a series of function tests again before putting MEWP into service.
- Before you do the function tests, read and understand the "Start Operation" section of the operating manual.
- Before you do the function tests, look for the operation manual with the same serial number as your MEWP. The operation manual has the instructions on which tests to do and how to do them correctly and successfully.


## Section 2 - Maintenance Tables and Diagrams

## Table 2.1 Standard Hose Numbering System



Using the number above as an example, H1104 0081 2, this hose requires a $37^{\circ}$ JIC female swivel fitting on one end, and a medium length $90^{\circ} \mathrm{JIC}$ female swivel fitting for the other end. The hose must meet or exceed the S.A.E. 100R13 hose specification, and be a total of 81-1/2" long.

## NOTE

Hose ends and hose must be from same manufacturer per S.A.E. J1273 Nov. '91, Sections 3.10 and 4.2. Hose ends and hose must be of the same size i.e. \#4 size fittings must be used with \#4 size hose.

| Hose Size Chart |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size | 03 | 04 | 06 | 08 | 10 | 12 | 16 | 20 | 24 | 32 | 40 | 48 | 56 | 64 |
| ID | 3/16" | 1/4" | 3/8" | 1/2" | 5/8' | 3/4" | $1{ }^{\prime \prime}$ | 1-1/4" | 1-1/2" | 2" | 2-1/2" | $3{ }^{\prime \prime}$ | 3-1/2" | 4" |


| Fitting Arrangement Schedule |  |  |  |
| :---: | :---: | :---: | :---: |
| Hose Prefix | Hose End Fitting | Hose End Fitting | S.A.E. Hose Specification |
| H01 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H02 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R13 |
| H03 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H04 | ( FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R13 |
| H05 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H06 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H07 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H08 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H09 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H10 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | MALE PIPE THREAD FITTING | 100 R 17 |
| H11 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R13 |
| H12 | SHORT 90, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H13 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | REUSABLE MALE PIPE THREAD FITTING | 300 PSI |
| H14 | REUSABLE MALE PIPE THREAD FITTING | NO FITTING | 300 PSI |


| Hose Prefix | Hose End Fitting | Hose End Fitting | S.A.E. Hose Specification |
| :---: | :---: | :---: | :---: |
| H15 | REUSABLE FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | REUSABLE FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 300 PSI |
| H16 | NO FITTING | NO FITTING | 100R4 |
| H17 | NO FITTING | NO FITTING | 300 PSI |
| H18 | REUSABLE, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | NO FITTING | 300 PSI |
| H19 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R13 |
| H2O | FEMALE, SHORT $37^{\circ} \mathrm{JIC}$, SWIVEL | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H21 | FEMALE, SHORT $37^{\circ} \mathrm{JIC}$, SWIVEL | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R2AT |
| H22 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R2AT |
| H23 | FEMALE, LONG $37^{\circ} \mathrm{JIC}$, SWIVEL | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R2AT |
| H24 | FEMALE, SHORT $37^{\circ} \mathrm{JIC}$, SWIVEL | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R13 |
| H25 | FEMALE, $37^{\circ} \mathrm{JIC}, \mathrm{SWIVEL}$ | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H30 | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H31 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H32 | SHORT $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H33 | MEDIUM $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H34 | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H35 | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H36 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H37 | SHORT $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H38 | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H39 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R4 |
| H40 | SHORT 90, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H43 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H51 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H52 | SHORT $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H53 | MEDIUM $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H54 | SHORT $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H55 | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R17 |
| H56 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H57 | SHORT $45^{\circ}$, FEMALE, SAE ORFS, SWIVEL | FEMALE, SAE ORFS, SWIVEL | 100R13 |
| H58 | FEMALE, SAE ORFS, SWIVEL | FEMALE, SAE ORFS, SWIVEL | 100R13 |
| H59 | MEDIUM $90^{\circ}$, FEMALE, SAE ORFS, SWIVEL | FEMALE, SAE ORFS, SWIVEL | 100R13 |
| H60 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100 R 17 |
| H61 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H62 | SHORT 90, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H63 | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H64 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R16 |
| H65 | MEDIUM $67^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R12 |
| H66 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | NO FITTING | 100R4 |
| H67 | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R19 |
| H68 | SHORT $45^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R19 |
| H69 | MEDIUM $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R19 |
| H70 | LONG $90^{\circ}$, FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | FEMALE, $37^{\circ} \mathrm{JIC}$, SWIVEL | 100R19 |
| H71 | LONG $90^{\circ}$, FEMALE, SAE ORFS, SWIVEL | FEMALE, SAE ORFS, SWIVEL | 100R15 |

## Table 2.2 Torque Specifications for Fasteners (US Imperial)

| Size | Torque Type | SAE2 |  | SAE 5 |  | SAE 8 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Dry | Lubed | Dry | Lubed | Dry | Lubed |
| 4-40 | (in-lb) | (5) | (4) | (8) | (6) | (12) | (9) |
|  | Nm | 0.6 | 0.5 | 0.9 | 0.7 | 1.4 | 1.0 |
| 4-48 | (in-lb) | (6) | (5) | (9) | (7) | (13) | (10) |
|  | Nm | 0.7 | 0.6 | 1.0 | 0.8 | 1.5 | 1.1 |
| 6-32 | (in-lb) | (10) | (8) | (16) | (12) | (23) | (17) |
|  | Nm | 1.1 | 0.9 | 1.8 | 1.4 | 2.6 | 1.9 |
| 6-40 | (in-lb) | (12) | (9) | (18) | (13) | (25) | (19) |
|  | Nm | 1.4 | 1.0 | 2.0 | 1.5 | 2.8 | 2.1 |
| 8-32 | (in-lb) | (19) | (14) | (30) | (22) | (41) | (31) |
|  | Nm | 2.1 | 1.6 | 3.4 | 2.5 | 4.6 | 3.5 |
| 8-36 | (in-lb) | (20) | (15) | (31) | (23) | (43) | (32) |
|  | Nm | 2.3 | 1.7 | 3.5 | 2.6 | 4.9 | 3.6 |
| 10-24 | (in-lb) | (27) | (21) | (43) | (32) | (60) | (45) |
|  | Nm | 3.1 | 2.4 | 4.9 | 3.6 | 6.8 | 5.1 |
| 10-32 | (in-lb) | (31) | (23) | (49) | (36) | (68) | (51) |
|  | Nm | 3.5 | 2.6 | 5.5 | 4.1 | 7.7 | 5.8 |
| 1/4-20 | (in-lb) ft-lb | (66) | (50) | 8 | (75) | 12 | 9 |
|  | Nm | 7.5 | 5.6 | 11 | 8.5 | 16 | 12 |
| 1/4-28 | (in-lb) ft-lb | (76) | (56) | 10 | (86) | 14 | 10 |
|  | Nm | 8.6 | 6.3 | 14 | 9.7 | 19 | 14 |
| 5/16-18 | ft-lb | 11 | 8 | 17 | 13 | 25 | 18 |
|  | Nm | 15 | 11 | 23 | 18 | 34 | 24 |
| 5/16-24 | $\mathrm{ft}-\mathrm{lb}$ | 12 | 9 | 19 | 14 | 25 | 20 |
|  | Nm | 16 | 12 | 26 | 19 | 34 | 27 |
| 3/8-16 | ft -lb | 20 | 15 | 30 | 23 | 45 | 35 |
|  | Nm | 27 | 20 | 41 | 31 | 61 | 47 |
| 3/8-24 | $\mathrm{ft}-\mathrm{lb}$ | 23 | 17 | 35 | 25 | 50 | 35 |
|  | Nm | 31 | 23 | 47 | 34 | 68 | 47 |
| 7/16-14 | $\mathrm{ft}-\mathrm{lb}$ | 32 | 24 | 50 | 35 | 70 | 55 |
|  | Nm | 43 | 33 | 68 | 47 | 95 | 75 |
| 7/16-20 | $\mathrm{ft}-\mathrm{lb}$ | - 36 | 27 | 55 | 40 | 80 | 60 |
|  | Nm | 49 | 37 | 75 | 54 | 108 | 81 |
| 1/2-13 | ft-lb | 50 | 35 | 75 | 55 | 110 | 80 |
|  | Nm | 68 | 47 | 102 | 75 | 149 | 108 |
| 1/2-20 | $\mathrm{ft}-\mathrm{lb}$ | 55 | 40 | 90 | 65 | 120 | 90 |
|  | Nm | 75 | 54 | 122 | 88 | 163 | 122 |


| Size | Torque Type | SAE2 |  | SAE 5 |  | SAE 8 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Dry | Lubed | Dry | Lubed | Dry | Lubed |
| 9/16-12 | $\mathrm{ft}-\mathrm{lb}$ | 70 | 55 | 110 | 80 | 150 | 110 |
|  | Nm | 95 | 75 | 149 | 108 | 203 | 149 |
| 9/16-18 | $\mathrm{ft}-\mathrm{lb}$ | 80 | 60 | 120 | 90 | 170 | 130 |
|  | Nm | 108 | 81 | 163 | 122 | 230 | 176 |
| 5/8-11 | $\mathrm{ft}-\mathrm{lb}$ | 100 | 75 | 150 | 110 | 220 | 170 |
|  | Nm | 136 | 102 | 203 | 149 | 298 | 230 |
| 5/8-18 | $\mathrm{ft}-\mathrm{lb}$ | 110 | 85 | 180 | 130 | 240 | 180 |
|  | Nm | 149 | 115 | 244 | 176 | 325 | 244 |
| 3/4-10 | $\mathrm{ft}-\mathrm{lb}$ | 175 | 130 | 260 | 200 | 380 | 280 |
|  | Nm | 237 | 176 | - 353 | 271 | 515 | 380 |
| 3/4-16 | $\mathrm{ft}-\mathrm{lb}$ | 200 | 150 | 300 | 220 | 420 | 320 |
|  | Nm | 271 | 203 | 407 | 298 | 569 | 434 |
| 7/8-9 | $\mathrm{ft}-\mathrm{lb}$ | 170 | 125 | 430 | 320 | 600 | 460 |
|  | Nm | 230 | 169 | 583 | 434 | 813 | 624 |
| 7/8-14 | $\mathrm{ft}-\mathrm{lb}$ | 180 | 140 | 470 | 360 | 660 | 500 |
|  | Nm | 244 | 190 | 637 | 488 | 895 | 678 |
| $1-8$$1-12$ | $\mathrm{ft}-\mathrm{lb}$ | 250 | 190 | 640 | 480 | 900 | 680 |
|  | Nm | 339 | 258 | 868 | 651 | 1220 | 922 |
|  | $\mathrm{ft}-\mathrm{lb}$ | 270 | 210 | 710 | 530 | 1000 | 740 |
|  | Nm | 366 | 285 | 963 | 719 | 1356 | 1003 |
| 1-14 | $\mathrm{ft}-\mathrm{lb}$ | 280 | 210 | 730 | 540 | 1020 | 760 |
|  | Nm | 380 | 285 | 990 | 732 | 1383 | 1030 |
| $11 / 8-7$ | $\mathrm{ft}-\mathrm{lb}$ | 350 | 270 | 800 | 600 | 1280 | 960 |
|  | Nm | 475 | 366 | 1085 | 813 | 1735 | 1302 |
| 11/8-12 | $\mathrm{ft}-\mathrm{lb}$ | 400 | 300 | 880 | 660 | 1440 | 1080 |
|  | Nm | 542 | 407 | 1193 | 895 | 1952 | 1464 |
| 1 1/4-7 | $\mathrm{ft}-\mathrm{lb}$ | 500 | 380 | 1120 | 840 | 1820 | 1360 |
|  | Nm | 678 | 515 | 1519 | 1139 | 2468 | 1844 |
| 1 1/4-12 | $\mathrm{ft}-\mathrm{lb}$ | 550 | 420 | 1240 | 920 | 2000 | 1500 |
|  | Nm | 746 | 569 | 1681 | 1247 | 2712 | 2034 |
| $13 / 8-6$ | $\mathrm{ft}-\mathrm{lb}$ | 670 | 490 | 1460 | 1100 | 2380 | 1780 |
|  | Nm | 908 | 664 | 1979 | 1491 | 3227 | 2413 |
| $13 / 8-12$ | $\mathrm{ft}-\mathrm{lb}$ | 750 | 560 | 1680 | 1260 | 2720 | 2040 |
|  | Nm | 1017 | 759 | 2278 | 1708 | 3688 | 2766 |
| 11/2-6 | $\mathrm{ft}-\mathrm{lb}$ | 870 | 650 | 1940 | 1460 | 3160 | 2360 |
|  | Nm | 1180 | 881 | 2630 | 1979 | 4284 | 3200 |
| 11/2-12 | $\mathrm{ft}-\mathrm{lb}$ | 980 | 730 | 2200 | 1640 | 3560 | 2660 |
|  | Nm | 1329 | 990 | 2983 | 2224 | 4827 | 3606 |

NOTE: Lubed includes lubricants such as lubrizing, oil, grease, or uncured Loctite.
1374AA

## Table 2.3 Torque Specifications for Fasteners (Metric)

| Size | Torque Type | SAE2 |  | SAE 5 |  | SAE 8 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Dry | Lubed | Dry | Lubed | Dry | Lubed |
| M5 x 0.80 | (in-lb) | (54) | (41) | (78) | (59) | (12) | (9) |
|  | Nm | 6.1 | 4.6 | 8.8 | 6.7 | 1.4 | 1.0 |
| M6x 1.00 | (in-lb) | (92) | (69) | (133) | (99) | (13) | (10) |
|  | Nm | 10.4 | 7.8 | 15 | 11.2 | 1.5 | 1.1 |
| M7 x 1.00 | (in-lb) | (156) | (116) | (222) | (167) | (23) | (17) |
|  | Nm | 17.6 | 13.1 | 25.1 | 18.9 | 2.6 | 1.9 |
| M8 $\times 1.25$ | (in-lb) | (225) | (169) | (333) | (242) | (25) | (19) |
|  | Nm | 25.4 | 19.1 | 37.6 | 27.3 | 2.8 | 2.1 |
| M10 $\times 1.50$ | $\mathrm{ft-lb}$ | 37 | 28 | 53 | 40 | (41) | (31) |
|  | Nm | 50 | 38 | 72 | 54 | 4.6 | 3.5 |
| M12 x 1.75 | $\mathrm{ft}-\mathrm{lb}$ | 65 | 49 | 93 | - 69 | (43) | (32) |
|  | Nm | 88 | 66 | 126 | 94 | 4.9 | 3.6 |
| M14 x 2.00 | $\mathrm{ft}-\mathrm{lb}$ | 104 | 78 | 148 | 111 | (60) | (45) |
|  | Nm | 141 | 106 | 201 | 150 | 6.8 | 5.1 |
| M16 x 2.00 | $\mathrm{ft}-\mathrm{lb}$ | 161 | 121 | 230 | 172 | (68) | (51) |
|  | Nm | 218 | 164 | 312 | 233 | 7.7 | 5.8 |
| M18 $\times 2.50$ | $\mathrm{ft}-\mathrm{lb}$ | 222 | 167 | 318 | 238 | 12 | 9 |
|  | Nm | 301 | 226 | 431 | 323 | 16 | 12 |
| M20 x 2.50 | $\mathrm{ft}-\mathrm{lb}$ | 314 | 235 | 449 | 337 | 14 | 10 |
|  | Nm | 426 | 319 | 609 | 457 | 19 | 14 |
| M22 x 2.50 | $\mathrm{ft}-\mathrm{lb}$ | 428 | 321 | 613 | 460 | 25 | 18 |
|  | Nm | 580 | 435 | 831 | 624 | 34 | 24 |
| $\text { M24 x } 3.00$ | $\mathrm{ft}-\mathrm{lb}$ | 543 | 407 | 776 | 582 | 25 | 20 |
|  | Nm | 736 | 552 | 1052 | 789 | 34 | 27 |
| $\text { M27 x } 3.00$ | $\mathrm{ft-lb}$ | 796 | 597 | 1139 | 854 | 45 | 35 |
|  | Nm | 1079 | 809 | 1544 | 1158 | 61 | 47 |
| M30 x 3.50 | $\mathrm{ft-lb}$ | 1079 | 809 | 1543 | 1158 | 50 | 35 |
|  | Nm | 1463 | 1097 | 2092 | 1570 | 68 | 47 |
| M $33 \times 3.50$ | $\mathrm{ft}-\mathrm{lb}$ | 1468 | 1101 | 2101 | 1576 | 70 | 55 |
|  | Nm | 1990 | 1493 | 2849 | 2137 | 95 | 75 |
| M36 x 4.00 | $\mathrm{ft}-\mathrm{lb}$ | 1886 | 1415 | 2699 | 2024 | 80 | 60 |
|  | Nm | 2557 | 1918 | 3659 | 2744 | 108 | 81 |

NOTE: Lubed includes lubricants such as lubrizing, oil, grease, or uncured Loctite.
1375AA

Table 2.4 Torque Specifications for Hydraulic Couplings \& Hoses

| Hydraulic Coupling Torque Chart <br> O-Ring Port Connectors |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| SAE Size | Steel Ports | Non-ferrous Ports |  |  |
|  | ft-lb | Nm | ft-lb | Nm |
| 4 | $14-16$ | $20-22$ | $9-10$ | $12-13$ |
| 6 | $24-26$ | $33-35$ | $15-16$ | $20-21$ |
| 8 | $50-60$ | $68-78$ | $30-36$ | $41-47$ |
| 10 | $72-80$ | $98-110$ | $43-48$ | $60-66$ |
| 12 | $125-135$ | $170-183$ | $75-81$ | $102-110$ |
| 16 | $200-220$ | $270-300$ | $120-132$ | $162-180$ |
| 20 | $210-280$ | $285-380$ | $126-168$ | $171-228$ |
| 24 | $270-360$ | $370-490$ | $162-216$ | $222-294$ |
| 32 | - | - | - |  |


| Hose End Torque Chart <br> for JIC |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size |  | Steel |  |  |  | Brass |  |  |  |
| Dash | Frac. | ft-lb |  | Nm |  | ft-Ib |  | Nm |  |
|  | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |  |
| -4 | $1 / 4^{\prime \prime}$ | 10 | 11 | 13 | 15 | 5 | 6 | 6.75 | 9 |
| -6 | $3 / 8^{\prime \prime}$ | 17 | 19 | 23 | 26 | 12 | 15 | 17 | 20 |
| -8 | $1 / 2^{\prime \prime}$ | 34 | 38 | 47 | 52 | 20 | 24 | 27.66 | 33 |
| -10 | $5 / 8^{\prime \prime}$ | 50 | 56 | 69 | 76 | 34 | 40 | 46.33 | 55 |
| -12 | $3 / 4^{\prime \prime}$ | 70 | 78 | 96 | 106 | 53 | 60 | 72.33 | 82 |
| -16 | $1 "$ | 94 | 104 | 127 | 141 | 74 | 82 | 100.5 | 111 |
| -20 | $11 / 4^{\prime \prime}$ | 124 | 138 | 169 | 188 | 75 | 83 | 101.5 | 113 |
| -24 | $11 / 2$ | 156 | 173 | 212 | 235 | 79 | 87 | 107 | 118 |
| -32 | $2 "$ | 219 | 243 | 296 | 329 | 158 | 175 | 214 | 237 |


| Hose End Torque Chart <br> for Flat-Face O-Ring Seal (Steel) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Size  Torque Specification    <br> Dash Frac. ft-Ib  Nm  <br>  Min. Max. Min. Max.  <br> -4 $1 / 4^{\prime \prime}$ 10 12 14  <br> -6 $3 / 8^{\prime \prime}$ 18 20 24  <br> -8 $1 / 2^{\prime \prime}$ 32 40 43  <br> -10 $5 / 8^{\prime \prime}$ 46 56 60  <br> -12 $3 / 4^{\prime \prime}$ 65 80 90  <br> -14 1 " 65 80 90  <br> -16 $11 / 4^{\prime \prime}$ 92 105 125  <br> -20 $11 / 2$ 125 140 170  <br> -24 2 " 150 180 200  |  |  |  |  |

### 2.5 Torque Specifications

| Cartridge |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Torque | Size |  |  |  |  |  |  |  |
|  | 8 |  | 38 |  | 58 | 10 | 12 | 16 |
| Lb-ft (max) | 20 |  |  |  |  | 25 | 35 | 50 |
| Lb-in (max) | 240 |  |  |  |  | 300 | 420 | 600 |
| Nm (max) | 27.12 |  |  |  |  | 33.9 | 47.46 | 67.8 |
| Coils |  |  |  |  |  |  |  |  |
| Torque | Size |  |  |  |  |  |  |  |
|  | All Coils |  |  |  |  |  |  |  |
| Lb-ft (max) | 4 to 5 |  |  |  |  |  |  |  |
| Lb-in (max) | 48 to 60 |  |  |  |  |  |  |  |
| Nm (max) | 5.42 to 6.78 |  |  |  |  |  |  |  |
| SAE Plugs |  |  |  |  |  |  |  |  |
| Torque | Size |  |  |  |  |  |  |  |
|  | 2 | 4 | 5 | 6 | 8 | 10 | 12 | 16 |
| Lb-ft (max) | 3 | 10 | 15 |  |  |  | 30 | 35 |
| Lb-in (max) | 36 | 120 | 180 |  |  |  | 360 | 420 |
| Nm (max) | 4.07 | 13.56 | 20.34 |  |  |  | 40.68 | 47.46 |
| Bolts |  |  |  |  |  |  |  |  |
| Type of Bolt |  |  | Torque (ft-lb) |  |  | Torque ( Nm ) |  |  |
| Directional valve mounting bolts |  |  | 2.33 (28-32 in-lb) |  |  | 3.16-3.61 |  |  |
| Wheel mounting bolts |  |  | 90 |  |  | 122 |  |  |
| Wheel motor castle nut (front) |  |  | 350 |  |  | 474.54 |  |  |
| Wheel motor castle nut (back) |  |  | 350 |  |  | 474.54 |  |  |
| Center drive sprocket mounting bolts |  |  | 110-115 (242 Loctite) |  |  | 149-156 |  |  |
| Hydraulic drive motor mounting bolts |  |  | 120 (242 Loctite) |  |  | 162 |  |  |
| Positive battery post cable/fuse nut |  |  | 7.5 (90 in-lb) |  |  | 10.2 |  |  |
| Newton-meter $=$ Nm | Foot-Pound Force $=\mathrm{ft}-\mathrm{lb}$ |  |  |  |  | Inch-Pound Force = in-lb |  |  |

### 2.6 Specifications and Features

| Models | SJ6826 RT | SJ6832 RT |
| :---: | :---: | :---: |
| Weight (Without Outriggers)* | $2930 \mathrm{~kg}(6460 \mathrm{lb})$ | 3443 kg (7590 lb) |
| Weight (With Outriggers)* | $3440 \mathrm{~kg}(7570 \mathrm{lb})$ | 3641 kg (8030 lb) |
| Overall Width | 1765 mm (69.5 in) |  |
| Overall Length (Platform Retracted) | 2720 mm (107 in) |  |
| Overall Length (Platform Extended) | 4110 mm (162 in) |  |
| Platform Length, Inside (Platform Retracted) | 2440 mm (96 in) |  |
| Platform Length, Inside (Platform Extended) | 3900 mm (153 in) |  |
| Height |  |  |
| Working Height | 9.7 m (31.7 ft) | 11.5 m (37.6 ft) |
| Platform Elevated Height | 7.8 m (25.7 ft) | 9.6 m (31.6 ft) |
| Stowed Height (Railings Up) | 2370 mm (93.5 in) | 2510 mm (99 in) |
| Stowed Height (Railings Down) | 1620 mm (63.5 in) | 1750 mm (69 in) |
| Drive Height (Maximum) | 7.8 m (25.7 ft) | 9.6 m (31.6 ft) |
| Standard Operating Times |  |  |
| Lift Time (No Load) | 32-36 sec |  |
| Lower Time (No Load) | 46-50 sec | 44-48 sec |
| Lift Time (Rated Load) | 34-38 sec | 37-41 sec |
| Lower Time (Rated Load) | 34-38 sec |  |
| Chassis |  |  |
| Drive Speed (Stowed) | $5.78-6.10 \mathrm{~km} / \mathrm{h}(3.59-3.79 \mathrm{mph})$ |  |
| Drive Speed (Elevated) | $0.52-0.61 \mathrm{~km} / \mathrm{h}(0.32-0.38 \mathrm{mph})$ |  |
| Gradeability (Torque Equivalent To) | 50 \% | 40 \% |
| Tires (Foam Filled) | 30.5 cm (12 in) $\times 66 \mathrm{~cm}$ (26 in) |  |
| Engine (RPM) |  |  |
| Kubota Diesel/Dual Fuel | 3500 (High Throttle)/2050 (Low Throttle) |  |
| Fuel Tank Capacity | 80 L (21 gal) |  |
| Hydraulic Oil |  |  |
| Type | ATF |  |
| Tank Capacity | 86.88 L (22.95 gal) |  |
| * Weights are approximate; refer to serial nameplate | specific weight. |  |

### 2.7 Floor loading pressure

| Models |  | Total MEWP Weight |  | Total MEWP Load |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Wheel/Outrigger Pad*** |  | LCP** |  | OUP** |  |
|  |  | kg | Ib | kg | Ib | kPa | psi | $\mathrm{kg} / \mathrm{m}^{2}$ | psf |
| SJ6826 RT on tires (foam-filled only) | min* | 2930 | 6460 | 1400 | 3090 | 1130 | 163 | 620 | 125 |
|  | max* | 3440 | 7570 | 1630 | 3600 | 1310 | 190 | 730 | 150 |
| SJ6826 RT on outrigger pads | min* | 3436 | 7573 | 1400 | 3090 | 280 | 40 | 590 | 119 |
|  | max* | 4003 | 8823 | 1630 | 3600 | 320 | 46 | 680 | 138 |
| SJ6832 RT on tires (foam-filled only) | min* | 3443 | 7589 | 1675 | 3693 | 1350 | 195 | 720 | 146 |
|  | max* | 3897 | 8589 | 1860 | 4100 | 1500 | 216 | 920 | 166 |
| SJ6832 RT on outrigger pads | min* | 3641 | 8027 | 1675 | 3693 | 330 | 47 | 620 | 126 |
|  | max* | 4095 | 9027 | 1860 | 4100 | 370 | 52 | 700 | 142 |

* min: MEWP weight, LCP, and OUP with no options.
* max: MEWP weight, LCP, and OUP with options and full capacity on platform.
** LCP: Locally Concentrated Pressure is a measure of how hard the MEWP presses on the areas in direct contact with the floor. The floor covering (tile, carpet, for example) must be able to withstand more that the indicated values above.
** OUP: Overall Uniform Pressure is a measure of the average load the MEWP imparts on the whole surface directly underneath it. The structure of the operating surface (beams, for example) must be able to withstand more than the indicated values above.

Note: The LCP or OUP that an individual surface can withstand varies from structure to structure and is generally determined by the engineer or architect for that particular structure.
***Min wheel load is taken as $25 \%$ of the total weight of the model with no load on the platform. Max wheel load is defined by measurement-the platform was fully elevated with the rated load located above one rear wheel.

## NOTE

The LCP or OFL that an individual surface can withstand varies from structure to structure and is generally determined by the engineer or architect for that particular structure.

## WARNING

Do not use tires other than the tires that Skyjack specifies for this MEWP. Do not mix different types of tires or use tires that are not in good condition. Only replace the tires with the same types that are approved by Skyjack. The use of other tires can make the MEWP less stable. If you do not obey, there is a risk of death or serious injury.

### 2.8 Maximum platform capacities (evenly distributed)

| Models | Wind Rating | Total Platform Capacity |  | Extension Platform Capacity |  | Manual Side Force | Tilt Cutout Setting |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SJ6826 RT | $12.5 \mathrm{~m} / \mathrm{s}$ (28 mph) | $\begin{gathered} 567 \mathrm{~kg} \\ (1250 \mathrm{lb}) \end{gathered}$ | 4 Persons | $\begin{aligned} & 136 \mathrm{~kg} \\ & (300 \mathrm{lb}) \end{aligned}$ | 1 Person | $\begin{gathered} 400 \mathrm{~N} \\ (90 \mathrm{lbf}) \end{gathered}$ | $2.5{ }^{\circ} \times 4.5{ }^{\circ}$ |
| SJ6832 RT |  | $\begin{gathered} 454 \mathrm{~kg} \\ (1000 \mathrm{lb}) \end{gathered}$ | 4 Persons |  |  |  |  |

## NOTE

Occupants and materials are not to exceed the rated load. Refer to the capacity label at the sides of the platform for additional information and models equipped with options.

### 2.9 Environment

| Model | SJ6826 RT | SJ6832 RT |
| :---: | :---: | :---: |
| Electromagnetic Compatibility (EMC) | Meets requirements of ISO 13766-1:2018 and CAN/CSA CISPR 12-10 |  |
| Hazardous Location Rating | MEWP not rated for hazardous locations with potentially flammable gases, explosive gases or particles |  |
| $\begin{aligned} & \text { Sound Pressure Level (ISO } \\ & \text { 3744) } \end{aligned}$ | 72 dB |  |
| Guaranteed Maximum Sound Power Level (ISO 4871) | 100 dB |  |
| Whole-body Vibration on Platform | $0.3995 \mathrm{~m} / \mathrm{s}^{2}$ |  |
| Operating Temperatures |  |  |
| Standard | $-20^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F}\right)$ to $+40^{\circ} \mathrm{C}\left(+104^{\circ} \mathrm{F}\right)$ |  |
| Cold Weather Package | Below $-10^{\circ} \mathrm{C}\left(+14^{\circ} \mathrm{F}\right)$ |  |
| Arctic Weather Package | Below -180 ${ }^{\circ}\left(0^{\circ} \mathrm{F}\right)$ |  |

### 2.10 Fluids

| Hydraulic Oil |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Capacity (Liters) | Capacity (US Gallons) |  | Oil Type |
| SJ68XXRT | 86.88 | 22.95 |  | ATF Dexron III |
|  |  |  | Shell Natur | e HF-E 32 (biodegradable) |
| Engine Oil |  |  |  |  |
| Engine Type | Capacity (Liters) | Capacity (US Gallons) | Engine Oil Type | Recommended Equivalent Oil |
| Kubota D902 | 3.9 | 1.03 | SAE 10W-30 | 10W30-API Service Designation CG-4, CF-4, CD, SH |
| Kubota D972 Kubota WG752 | 3.4 | 0.9 |  |  |
| Engine Coolant |  |  |  |  |
| Engine Type | Capacity (Liters) | Capacity (US Gallons) |  | Coolant Type |
| Kubota | 3.1 | 0.82 |  | reeze 50/50 Premix |
| Engine Fuel |  |  |  |  |
| Engine Type | Capacity (Liters) | Capacity (US Gallons) |  | Fuel Type |
| Kubota D902 | 86.88 | 22.95 | Diesel |  |
| Kubota D972 |  |  |  |  |  |
| Kubota WG752 |  |  | Unleaded Gasoline |  |

## Section 3 - System Component Identification and Schematics

## Table 3.1 Electrical Symbol Chart



## Table 3.2 Hydraulic Symbol Chart



### 3.3 Wire Number and Color Code

| WIRE NO. | WIRE COLOR | WIRE NO. | WIRE COLOR | WIRE NO. | WIRE COLOR | WIRE NO. | WIRE COLOR | WIRE NO. | WIRE COLOR |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | WHT | 21 | GRN/BLK | 42 | PNK/BLU | 84 | YEL/BRN | 1002 | RED/BLK |
| 000 | WHT | 21 | WHT/RED | 43 | PNK/RED | 85 | ORG/BLK/WHT | 1003 | ORG |
| B1 | BLU/PINK | 22 | ORG/BLU | 44 | PNK/ORG | 87 | BRN/ORG | 1006 | BLU |
| 01 | PUR/BLK | 23 | BLK/WHT/RED | 49 | GRN | 88 | BRN/PNK | 1008 | GRY |
| 02 | WHT | 23 | BLK/WHT | 50 | BRN/WHT | 89 | BRN/GRN | 1100 | BLK |
| 03 | GRN/PUR | 24 | BLU/BLK | 55 | GRY/RED | 99 | PUR/RED | 1103 | ORG |
| 04 | RED/YEL | 25 | ORG/GRN | 56 | WHT/ORG | 100 | RED | 2001 | BRN |
| 05 | PUR/BLACK | 26 | GRN | 57 | BLK/WHT |  |  | 2002 | RED |
| 06 |  | 27 | BLK | 59 | ORG/BLK | 102 | PNK | 2005 | GRN/WHT |
| 07 | RED | 28 | GRN/RED | 60 | BLK/RED/GRN | 103 | RED | 3008 | GRY |
| 08 | PUR/WHT | 29 | BLU/YEL | 71 | BLU/RED | 103B | BLK | 4002 | RED |
| 09 | ORG/RED | 30 | BRN | 72 | WHT/BLK/RED | 103C | WHT | 7002 | RED |
| 10 | BLU/WHT | 31 | RED/WHT | 3 | WHT/RED/GRN | 104 | RED |  |  |
| 11 | YEL/BLK | 32 | GRN/BLK |  | BLK/RED/GRN | 105 | GRN |  |  |
| 12 | BRN/RED | 33 |  | 75 | WHT/RED/GRN | 106 | BLU |  |  |
| 13 | ORG | 34 | GRN/WHITE | 76 | RED/GRN | 200 | BLK/WHT |  |  |
| 14 | BLK |  | RED/BRN | 77 | GRN/BLK/WHT | 203 | ORG/BLK |  |  |
| 15 | BLU | 36 | YEL | 78 | RED/BLK/WHT | 205 | GRN |  |  |
| 16 | WHT/BLK | 37 | GRN/WHT | 79 | YEL/PNK | 209 | WHT/BLK |  |  |
| 17 | BLU/RED | 38 |  | 80 | YEL/PUR | 900 | WHT |  |  |
| 18 | RED/BLK | 39 | GRN/WHT | 81 | YEL/RED | 902 | WHT |  |  |
| 19 | ORG/BLK | 40 | PNK/YEL | 82 | YEL/BLU | 910 | BLK |  |  |
| 20 | BLK/WHT/RED | 41 | PNK | 83 | YEL/ORG | 1001 | BRN/WHT |  |  |

This table is to be used as a wire number/color reference for electrical drawings and schematics.
All wire numbers will retain their original color coding, for example if wire 7 is red, wire $7 \mathrm{~A}, 7 \mathrm{~B}$, and 7 C will also be red.

### 3.4 Hydraulic Parts List



| Index No. | Skyjack Part No. | Qty. | Description |
| :---: | :---: | :---: | :---: |
| 4H-20A | 139351 | 1 | VALVE, Control (Series/Parallel) |
| 4H-23 | 153337 | 1 | VALVE, Control (Right steer) |
| 4H-24 | 153337 | 1 | VALVE, Control (Left steer) |
| 4H-71 | 153337 | 1 | VALVE, Control (Front left outrigger retract) |
| 4H-72 | 153337 | 1 | VALVE, Control (Front right outrigger retract) |
| 4H-73 | 153337 | 1 | VALVE, Control (Rear right outrigger retract) |
| 4H-74 | 153337 | 1 | VALVE, Control (Rear left outrigger retract) |
| 4H-75 | 153337 | 1 | VALVE, Control (Front left outrigger extend) |
| 4H-76 | 153337 | 1 | VALVE, Control (Extend outrigger right front) |
| 4H-77 | 153337 | 1 | VALVE, Control (Extend outrigger right rear) |
| 4H-78 | 153337 | 1 | VALVE, Control (Extend outrigger left rear) |
| M1 | 137479 | 1 | MOTOR (Front left) * |
| M2 | 137479 | 1 | MOTOR (Front right) |
| M3 | 137479 | 1 | MOTOR (Rear right) |
| M4 | 137479 | 1 | MOTOR (Rear left) |
| MB1 | 137215 | 1 | BLOCK, Manifold (Main) |
| MB2 |  |  |  |
| MB3 | 130443 | 1 | BLOCK, Manifold (Lower holding valve) - KC |
|  | 210297 | 1 | BLOCK, Manifold (Lower holding valve) |
| MB4 | 108778 | 1 | BLOCK, Manifold (Upper holding valve) |
| MB5 | 140898 | 1 | BLOCK, Manifold (Sandwich) |
| MB6 | 139450 | 1 | BLOCK, Manifold (Splitter) |
| MB7 |  |  | $\square$ |
| MB8 | 111970 | 1 | BLOCK, Manifold (Outrigger) |
| MB9 | 146082 | 1 | BLOCK, Manifold (Hydraulic generator) |
| MB10 | 194323 | 1 | BLOCK, Manifold (Flow Control) |
| O1 | 105281 | 1 | ORIFICE (0.067 diameter) |
| O 2 | 137510 | AR | ORIFICE, Lowering (0.106 diameter) (Model 6826RT) |
|  | 137509 | AR | ORIFICE, Lowering (0.089 diameter) (Model 6832RT) |
| O3 | 137510 | $A R$ | ORIFICE, Lowering (0.106 diameter) (Model 6826RT) |
|  | 137509 | AR | ORIFICE, Lowering (0.089 diameter) (Model 6832RT) |
| O4 | 137508 | 2 | ORIFICE, Brake (0.028 diameter) |
| P1 | 161943 | 1 | PUMP, Dual hydraulic (11/6.4) |
| R1 | 104534 | 1 | VALVE, Relief (System) |
| R2 | 104534 | 1 | VALVE, Relief (Lift) |
| R3 | 106557 | 1 | VALVE, Relief (Lift cylinder) |
| R4 | 106557 | 1 | VALVE, Relief (Lift cylinder) |
| R5 | 104534 | 1 | VALVE, Relief (Drive) |
| V1 | 107271 | 1 | VALVE, Emergency lowering |
| V2 | 137182 | 1 | VALVE, Freewheel |
| V6 | 113752 | 1 | VALVE, Brake auto reset |

### 3.5 Electrical Parts List



| Index <br> No. | Skyjack <br> Part No. | Qty. |  |
| :---: | :---: | :---: | :--- |
| 8CCR | 127035 | 1 | ENABLE RELAY |
| 9CR2 | 127131 | 1 | RELAY, 12 Volt (Outrigger enable) |
| 9CR3 | 127131 | 1 | RELAY, 12 Volt (Outrigger enable proof) |
| 10BCR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (main power) |
| 10CR1 | 127035 | 1 | RELAY, 12 Volt (40 Amp) |
| 10CR2 | 127035 | 1 | RELAY, 12 Volt (40 Amp) |
| 15CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Reverse drive) |
| 16CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Forward drive) |
| 17CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Small pump) |
| 17DCR | 127131 | 1 | RELAY, 12 Volt (Outrigger lift disable) |
| 19CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Large pump) |
| 20CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Series/Parallel drive) |
| 20ACR1 | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Series/Parallel) |
| $20 A C R 2$ | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Series/Parallel) |
| $28 A C R 1$ | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Small pump dump enable) |
| $28 A C R 2$ | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Large pump dump enable) |
| 31CR | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Glow plug) |
| 32ACR | 127035 | 1 | CONTACTOR, Engine start |
| 32CR1 | 127035 | 1 | RELAY, 12 Volt (40 Amp) |
| 32CR2 | 127035 | 1 | RELAY, 12 Volt (40 Amp) (Engine start) |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |


| Index No. | Skyjack Part No. | Qty. | Description |
| :---: | :---: | :---: | :---: |
| 33CR | 209028 | 1 | RELAY, Power on-demand |
| 34ACR | 208882 | 1 | RELAY, 12 Volt 40 Amp (Throttle) |
| 35ACR | 209028 | 1 | RELAY, 12 Volt 40 Amp (Throttle enable) |
| 35CR | 208882 | 1 | RELAY, 12 Volt 40 Amp (Elevation/High speed cutout) |
| 61CR | 209028 | 1 | RELAY, 12 Volt 40 Amp (Outrigger drive enable) |
| 65CR | 208882 | 1 | RELAY, 12 Volt (Outrigger lift enable) |
| 86ACR | 208882 | 1 | RELAY, 12 Volt 40 Amp (Hydraulic generator stop) |
| 86BCR | 208882 | 1 | RELAY, 12 Volt 40 Amp (Hydraulic generator latching) |
| 86CCR | 208881 | 1 | RELAY, 12 Volt 40 Amp (Hydraulic generator) |
| 2G-11 | 208881 | 1 | SOLENOID, Gas shutoff (Kubota Dual Fuel Engine) |
| B1 | 208882 | 1 | BATTERY, 12 Volt (Wet) |
| BP-29 | 208882 | 1 | BEEPER (7.5-16 VDC) |
| CB1 | 208881 | 1 | CIRCUIT BREAKER (25 Amp) * * |
| CB3 | 208881 | 1 | CIRCUIT BREAKER (25 Amp) |
| CM1 | 158321 | 1 | MODULE, Overload sensing system - ANSI, AS |
| CM1 | 139301 | 1 | MODULE, Overload sensing system - CE |
| CPS1 | 138224 | 1 | SENSOR, Crankshaft position |
| CRD1 | 138225 | 1 | CONTROL CABLE ASSEMBLY (Control console) |
| CRD2 | 138226 | 1 | CONTROL CABLE ASSEMBLY (Scissor arm) (Model 6826RT) |
|  | 144387 | 1 | CONTROL CABLE ASSEMBLY (Scissor arm) (Model 6832RT) |
| CRD3 | 137354 | 1 | CONTROL CABLE ASSEMBLY (Electrical panel) |
| CS-31A | 103007 | 1 | SOLENOID, Choke |
| DXX | 102921 | AR | DIODE |
| EGP1 | KUBOTA | 1 | PLUG, Engine glow |
| F1 | 128595 | 1 | FUSE (300 Amp) |
| F4 | 138091 | 1 | FUSE (125 Amp) (Electrical inverter option) |
| FL-22 | 121476 | 1 | FLASHING LIGHT |
| FL-29 | 103743 | 1 | FLASHER |
| FP | 136119 | 1 | PUMP, Electric fuel |
| GPL1 | 133133 | 1 | LIGHT, Glow plug indicator |
| GPT1 | 137868 | 1 | TIMER, Glow plug |
| H1 | 146652 | 1 | HORN, 12 Volt |
| HTS-34C | 103007 | 1 | SOLENOID, High throttle |
| ICM1 | 136121 | 1 | MODULE, Igniter control |
| IG | 137857 | 1 | ALTERNATOR (Kubota Diesel D902) |
|  | 136101 | 1 | ALTERNATOR (Kubota Dual Fuel WG752) |
| IGC1 | 136106 | 1 | COIL, Ignition |
| IGC2 | 136106 | 1 | COIL, Ignition |
| LED-1 | 137785 | 1 | LIGHT, Power on |
| LED-2 | 137785 | 1 | LIGHT, Power on (Base controls) |


| Index No. | Skyjack Part No. | Qty. | Description |
| :---: | :---: | :---: | :---: |
| LS5 | 204234 | 1 | LIMIT SWITCH (High drive cutout/tilt override) |
| LS61 | 207009 | 1 | LIMIT SWITCH (Front left outrigger up) |
| LS62 | 207009 | 1 | LIMIT SWITCH (Front right outrigger retracted) |
| LS63 | 207009 | 1 | LIMIT SWITCH (Rear right outrigger retracted) |
| LS64 | 207009 | 1 | LIMIT SWITCH (Rear left outrigger retracted) |
| LS65 | 207008 | 1 | LIMIT SWITCH (Front left outrigger extended) |
| LS66 | 207008 | 1 | LIMIT SWITCH (Front right outrigger extended |
| LS67 | 207008 | 1 | LIMIT SWITCH (Rear right outrigger extended) |
| LS68 | 207008 | 1 | LIMIT SWITCH (Rear left outrigger extended) |
| OCM1 | 132804 | 1 | MODULE, Outrigger auto-level control |
| OPS1 | 102838 | 1 | SWITCH, Oil pressure |
| PCBOARD | 152137 | 1 | PCBORAD, Outrigger auto leveling |
| RST1 | 119629 | 1 | RESISTOR, 2.7 kohm |
| S1 | 119726 | 1 | SWITCH, Main power disconnect |
| S2 | 102853 | 1 | BLOCK, N.O. contact (Up/down) |
| S3 | - | 1 | SWITCH ASSEMBLY (Lift/Drive low/Drive) |
|  | 137793 | 1 | - HEAD, Switch selector (3-Way) |
|  | 137788 | 1 | - SWITCH ASSEMBLY (Base) |
|  | 137783 | 3 | - BLOCK, N.C. Contact |
|  | 137782 | 4 | -•BLOCK, N.O. Contact |
|  | 137781 | 1 | - • LATCH |
| S4 | - | 1 | SWITCH ASSEMBLY (Emergency stop) |
|  | 137795 | 1 | - SWITCH HEAD, Emergency Stop (Red) |
|  | 137790 | 1 | - SWITCH ASSEMBLY (Base) |
|  | 137785 | 1 | -•SWITCH, LED block (Red) |
|  | 137783 | 2 | - BLOCK, N.C. Contact |
|  | 137781 | 1 | - LATCH |
| S6 | 137790 | 1 | SWITCH BASE ASSEMBLY (NC/LED, Red) (Base controls) |
|  | 137795 | 1 | SWITCH ASSEMBLY (Emergency stop) |
| S7 | 159109 | 1 | CONTROLLER ASSEMBLY (Drive/steer) |
| S7-1 | 122869 | 1 | - SWITCH W/ACTUATOR, 2nd Speed |
| S7-2 | 122877 | 1 | - SWITCH, Right steer |
| S7-3 | 122877 | 1 | - SWITCH, Left steer |
| S7-4 | 122869 | 1 | - SWITCH W/ACTUATOR, Reverse drive |
| S7-5 | 122869 | 1 | - SWITCH W/ACTUATOR, Forward drive |
| S7-6 | 122869 | 1 | - SWITCH W/ACTUATOR, 3rd Speed |
| S7-7 | 122872 | 1 | - SWITCH, Joystick enable |
| S8 | - | 1 | SWITCH ASSEMBLY (Horn) |
|  | 147058 | 1 | - SWITCH HEAD, Push button (Black) |
|  | 147054 | 1 | - BLOCK, N.O. Spring contact |
| S9A | 102853 | 1 | SWITCH, Outrigger Enable |
| S9B | 127132 | 1 | SWITCH, Outrigger Enable |
| S910 | 133762 | 1 | BLOCK, N.O. Contact (Platform/Idle/Base) (Base controls) |


| Index No. | Skyjack Part No. | Qty. | Description |
| :---: | :---: | :---: | :---: |
| S14 |  | 1 | SWITCH ASSEMBLY (Low/High throttle select) |
|  | 137794 | 1 | - HEAD, Switch Selector (2-Way) |
|  | 137786 | 1 | - SWITCH ASSEMBLY (Base) |
|  | 137782 | 1 | - BLOCK, N.O. Spring contact |
|  | 137781 | 1 | - • LATCH |
| S15 | - | 1 | SWITCH ASSEMBLY (Start) |
|  | 137792 | 1 | - SWITCH HEAD, Push button (Black) |
|  | 137786 | 1 | - SWITCH ASSEMBLY (Base) |
|  | 137782 | 1 | - • BLOCK, N.O. Spring contact |
|  | 137781 | 1 | - - LATCH |
| S20 | 102853 | 1 | SWITCH, Toggle (Front left outrigger up/down) |
| S20A | 127132 | 1 | SWITCH, Front left outrigger rocker * * |
| S21 | 102583 | 1 | SWITCH, Toggle (Front right outrigger up/down) |
| S21A | 127132 | 1 | SWITCH, Front right outrigger rocker |
| S22 | 102853 | 1 | SWITCH, Toggle (Rear right outrigger up/down) |
| S22A | 127132 | 1 | SWITCH, Rear right outrigger rocker |
| S23 | 102853 | 1 | SWITCH, Toggle (Rear left outrigger up/down) |
| S23A | 127132 | 1 | SWITCH, Rear left outrigger rocker |
| S24 | 102853 | 1 | SWITCH, Auto-level outrigger |
| S31 | 102692 | 1 | SWITCH, Engine glow plug |
| S32 | 102692 | 1 | SWITCH, Engine start push button |
| S33 | 115747 | 1 | SWITCH, Fuel select |
| TPS1 | 113400 | 1 | SWITCH, Engine temperature |
| TS1 | 146661 | 1 | TILT SWITCH (KC Only) |
| TT | 195940 | 1 | HOUR METER |
| 2H-13 | 103613 | 1 | COIL, 12 Volt (Lowering valve) |
| 2H-13-1 | 103613 | 1 | COIL, 12 Volt (Lower lift cylinder holding valve) |
| 2H-13-2 | 103613 | 1 | COIL, 12 Volt (Upper lift cylinder holding valve) |
| 2H-17A | 106272 | 1 | COIL, 12 Volt (Large pump dump valve) |
| $2 \mathrm{H}-17 \mathrm{C}$ | 106272 | 1 | COIL, 12 Volt (Holding outrigger valve) |
| 2H-18B | 103613 | 1 | COIL, 12 Volt (Small pump dump valve) |
| 2H-86D | 103613 | 1 | COIL, 12 Volt (Hydraulic generator) |
| 2P-50-1 | 125793 | 1 | SOLENOID, Propane lock off valve, vaporizer (Kubota Dual Fuel Engine) |
| 3H-14A | 106272 | 1 | COIL, 12 Volt (Lift valve) |
| 3H-30 | 103613 | 1 | COIL, 12 Volt (Brake valve) |
| 4H-15A | 128321 | 1 | COIL, 12 Volt (Reverse drive valve) |
| 4H-15B | 128321 | 1 | COIL, 12 Volt (Parallel reverse drive valve) |
| 4H-16A | 128321 | 1 | COIL, 12 Volt (Forward drive valve) |
| 4H-16B | 128321 | 1 | COIL, 12 Volt (Parallel forward drive valve) |
| 4H-20A | 137513 | 1 | COIL 12 Volt (Series/Parallel drive) |
| 4H-23 | 128321 | 1 | COIL, 12 Volt (Right steer valve) |
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| Index <br> No. | Skyjack <br> Part No. | Qty. |  |
| :---: | :---: | :---: | :--- |
|  |  |  |  |
| $4 \mathrm{H}-24$ | 128321 | 1 | COIL, 12 Volt (Left steer valve) |
| $4 \mathrm{H}-71$ | 128321 | 1 | COIL, 12 Volt (Front left outrigger retract) |
| $4 \mathrm{H}-72$ | 128321 | 1 | COIL, 12 Volt (Front right outrigger retract) |
| $4 \mathrm{H}-73$ | 128321 | 1 | COIL, 12 Volt (Rear right outrigger retract) |
| $4 \mathrm{H}-74$ | 128321 | 1 | COIL, 12 Volt (Rear left outrigger retract) |
| $4 \mathrm{H}-75$ | 128321 | 1 | COIL, 12 Volt (Front left outrigger extend) |
| $4 \mathrm{H}-76$ | 128321 | 1 | COIL, 12 Volt (Front right outrigger extend) |
| $4 \mathrm{H}-77$ | 128321 | 1 | COIL, 12 Volt (Rear right outrigger extend) |
| $4 \mathrm{H}-78$ | 128321 | 1 | COIL, 12 Volt (Rear left outrigger extend) |
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### 3.7 Hydraulic Manifold Valve Assemblies and Port



### 3.8 Control Box Wiring Diagram



### 3.9 Base to Platform Control Cable - SJ6832 RT



### 3.10 Base to Platform Control Cable - SJ6826 RT



### 3.11 Beeper Wiring Assembly



### 3.12 Main Manifold Valve Harness Wiring Diagram



### 3.13 Elevate Telematics Harness



### 3.14 Kubota Engine Harness - Diesel



### 3.15 Kubota Engine Harness - Dual Fuel



### 3.16 Outrigger Control Box



### 3.17 Outrigger/Hydraulic Generator Control Box



### 3.18 Hydraulic Generator Electrical Panel Assembly



### 3.19 Telematic Harness Wiring Diagram


















## Section 4 - Troubleshooting Information

### 4.1 Introduction

The following pages contain a table of Troubleshooting for locating and correcting most service trouble which can develop. Careful and accurate analysis of the systems listed in the table of Troubleshooting will localize the trouble more quickly than any other method. This manual cannot cover all possible troubles and deficiencies that may occur. If a specific trouble is not listed, isolate the major component in which the trouble occurs, isolate whether the problem is electrical or hydraulic, and then isolate and correct the specific problem.
The content of this section is separated into "probable cause" and "remedy." The information in the lefthand column, preceded by a number, represents the "probable cause." The information in the right-hand column, in bold text, represents the "remedy" to the "probable cause" directly beside it. See the example below for clarification.

### 4.2 Electrical System

## 4.2-1 All Controls Inoperative

| 1. Battery disconnected or faulty. | Connect battery and test for proper supply voltage |
| :--- | :--- |
| 2. Dirty or loose battery terminals. | Clean and tighten connections. |
| 3. Battery charge low. | Check with a hydrometer. Reading should be 1.275 (fully <br> charged). <br> Recharge if low reading. <br> Replace if reading difference between cells is 0.050. |
| 4. Main battery cables open or defective. | Check continuity. Replace if defective. |
| 5. Defective Main Fuse F1 (300 Amp). | Check fuse. Replace if defective. |

7. Loose or broken wire \#03 from Main Power Check continuity. Replace if defective. Disconnect switch S1 to circuit breaker CB1.
8. Tripped or defective circuit breaker CB1. Reset breaker. Check for defective wiring. Replace breaker if defective.
9. Loose or broken wire \#3A from circuit breaker CB1 to

Check continuity. Replace if defective. Power Relay 10CR1.
10. Loose or broken wire \#3A from Power Relay 10CR1 to Check continuity. Replace if defective. Main Power Relay 10BCR.
11. Loose or broken wire \#3A from Main Power Relay Check continuity. Replace if defective. 10BCR to Anti-Start Relay 32CR1.
12. Loose or broken wire \#3A from Anti-Start Relay 32CR1

Check continuity. Replace if defective. to Base Emergency Stop switch S6.
13. Defective Base Emergency Stop switch S6. Operate switch. Check continuity between wire \#3A and wire \#05 on switch when closed.

Replace if defective.
14. Loose or broken wire \#05 from Base Emergency Stop switch S6 to Base terminal block TB-1.
15. Defective Idle/Platform/Base Key switch S10.

Check continuity. Replace if defective.

## Select function with switch.

Check continuity between wire \#05 and wire \#07 on switch. (Platform selected)
Check continuity between wire \#05 and wire \#10E on switch. (Base selected)
Replace switch if no continuity during correct switch function.

## 4.2-2 No Power to Platform

1. Open or defective Idle/Platform/Base Key switch S10. switch S10 to Base terminal block TB-1.

Select function with switch.
Check continuity between wire \#05 and wire \#07 on switch. (Platform selected)

Check continuity between wire \#05 and wire \#10E on switch. (Base selected)

Replace switch if no continuity during correct switch function.

Check continuity. Replace if defective.

Check continuity. Replace if defective. TB-1 to Platform Emergency Stop switch S4.
4. Loose or broken wire \#05 from Base terminal block TB-1 to Platform Emergency Stop switch S4.
5. Defective Platform Emergency Stop switch S4.h

Check continuity. Replace if defective.

Close switch. Check continuity between wire \#07 and wire \#08 on switch.

Check continuity between wire \#05 and wire \#10 on switch.

Replace switch if no continuity between either one of the two contacts.

## 4.2-3 All Functions Inoperative from The Base

1. Loose or broken wire \#00 from Battery negative (-) to circuit breaker CB3.

Check continuity. Replace if defective.
2. Tripped or defective negative circuit breaker CB3.

Reset breaker. Check for defective wiring. Replace breaker if defective.
3. Loose or broken wire \#02 from circuit breaker CB3 to Base terminal block TB-1.
4. Tripped or defective circuit breaker CB1.

Check continuity. Replace if defective.

Reset breaker. Check for defective wiring. Replace breaker if defective.
5. Loose or broken wire \#3A from circuit breaker CB1 to Power Relay 10CR1.

Check continuity. Replace if defective.
6. Loose or broken wire \#3A from Power Relay 10CR1 to Main Power Relay 10BCR.
7. Loose or broken wire \#10E from Idle/PLTF/Base Key switch S10 to Base terminal block TB-1.
8. Open diode D10E at Base terminal block TB-1.

Check diode. Replace if defective.
9. Loose or broken wire \#10B from Base terminal block TB-1 to Main Power Relay 10BCR.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check Relay. Replace if defective.

Check continuity. Replace if defective.

Check for 12 Volts at P2-12. If no voltage present, check wire continuity. Replace if defective.

Check continuity. Replace if defective. TB-1 to Control Module CM1 pin \#P2-11.
15. Loose or broken wire \#10E from Base terminal block TB-1 to Control Module pin \#P2-2.
16. Loose or broken wire \#28E from Control Module CM1 pin \#P3-6 to Small Pump Dump Auxiliary Enable Relay 28ECR1, and Large Pump Dump Auxiliary Enable Relay 28ECR2, and Auxiliary Down Enable Relay 28ECR3.

## Check continuity. Replace if defective

Check for 12 Volts at P3-6. If voltage present, check for 12 Volts at wire \#28E at 28ECR1, 28ECR2 and 28ECR3 relays. If voltage present, check operation of relays. If no voltage present, check wire continuity. Replace if defective.
17. Defective Pressure Transducer PT1 or Angle Transducer AT1 or related wiring.
18. Open diode D10B at base terminal block TB-1.

Check Transducer(s) functionality.

Check diode. Replace if defective.
19. Loose or broken wire \#10 from Base terminal block TB-1 to Power Relay 10CR1 and Power Relay 10CR2.

Check continuity. Replace if defective.
20. Defective Power Relay 10CR1 and/or Power Relay 10CR2

## Check Relays. Replace if defective.

21. Ground not getting through to Power Relays 10CR1 and 10CR2.

Check continuity. Replace if defective.
22. Loose or broken wire \#2A from Power Relay 10CR1 and Power Relay 10CR2 to Engine Harness.

Check continuity. Replace if defective.
23. Open diode D2A in Engine Harness.

Check diode. Replace if defective.
24. Loose or broken wire \#2B from Diode D2A to Oil Pressure switch OPS1.

Check continuity. Replace if defective.
25. Defective Oil Pressure switch OPS1

Check switch. Check continuity between wire \#2B and wire \#2C on switch when closed. Replace if defective.
26. Loose or broken wire \#2C from Oil Pressure switch OPS1 to Temperature switch TPS1.

Check continuity. Replace if defective.
27. Defective Temperature switch TPS1.
28. Loose or broken wire \#00 from Temperature switch TPS1 to Engine GND (-).

Check switch. Check continuity between wire \#2C and wire \#00 on switch when closed. Replace if defective.

Check continuity. Replace if defective.

## 4.2-4 All Functions Inoperative from Platform

1. Loose or broken wire \#00 from Battery negative (-) to circuit breaker CB3.

| 2. Tripped or defective negative circuit breaker CB3. |
| :--- |
| 3. Loose or broken wire \#02 from circuit breaker CB3 to <br> Base terminal block TB-1. <br> 4. Tripped or defective circuit breaker CB1. <br> 5. Loose or broken wire \#3A from circuit breaker CB1 to <br> Power Relay 10CR1. <br> 6. Loose or broken wire \#3A from Power Relay 10CR1 to <br> Main Power Relay 10BCR. . |

## Reset breaker.

Check for defective wiring.
Replace breaker if defective.

Check continuity. Replace if defective.

Reset breaker. Check for defective wiring.
Replace breaker if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Close switch. Check continuity between wire \#07 and wire \#08 on switch.
7. Open or defective Platform Emergency Stop switch S4.

Check continuity between wire \#05 and wire \#10 on switch.

Replace switch if no continuity between either one of the two contacts.

## Check continuity. Replace if defective.

8. Loose or broken wire \#08 from Platform Emergency Stop switch S4 to Base terminal block TB-1.

Check continuity. Replace if defective.

## Check diode. Replace if defective.

Check continuity. Replace if defective.
10. Loose or broken wire \#10B from Base terminal block TB-1 to Main Power Relay 10BCR.
9. Open diode D08 at base terminal block TB-1. TB-1 to Main Power Relay 10BCR.

## Check continuity. Replace if defective.

## Check Relay. Replace if defective.

12. Defective Relay Main Power Relay $10 B C R$.
13. Loose or broken wire \#10A from Main Power Relay 10BCR to Base terminal block TB-1.

Check continuity. Replace if defective.
14. Loose or broken wire \#10A from Base terminal block
TB-1 to Control Module CM1 pin \#P2-12.

## Check for 12 Volts at P2-12.

If no voltage present, check wire continuity. Replace if defective.
15. Loose or broken wire \#02 from Base terminal block TB-1 to Control Module CM1 pin \#P2-11.

Check continuity. Replace if defective.
16. Loose or broken wire \#10E from Base terminal block TB-1 to Control Module pin \#P2-2.

Check continuity. Replace if defective

## Check for 12 Volts at P3-6.

17. Loose or broken wire \#28E from Control Module CM1 pin \#P3-6 to Small Pump Dump Auxiliary Enable Relay 28ECR1, and Large Pump Dump Auxiliary Enable Relay 28ECR2, and Auxiliary Down Enable Relay 28ECR3.

If voltage present, check for 12 Volts at wire \#28E at 28ECR1, 28ECR2 and 28ECR3 relays.
If voltage present, check operation of relays.
If no voltage present, check wire continuity.
Replace if defective.
18. Defective Pressure Transducer PT1 or Angle Transducer AT1 or related wiring.

Check Transducer(s) functionality.
19. Open diode D10B at base terminal block TB-1.

Check diode. Replace if defective.
20. Loose or broken wire \#10 from Base terminal block TB-1 to Power Relay 10CR1 and Power Relay 10CR2.
21. Defective Power Relay 10CR1 and/or Power Relay 10CR2

Check Relays. Replace if defective.
22. Ground not getting through to Power Relays 10CR1 and 10CR2.

Check continuity. Replace if defective.
23. Loose or broken wire \#2A from Power Relay 10CR1 and Power Relay 10CR2 to Engine Harness.
24. Open diode D2A in Engine Harness.
25. Loose or broken wire \#2B from Diode D2A to Oil Pressure switch OPS1.
26. Defective Oil Pressure switch OPS1
27. Loose or broken wire \#2C from Oil Pressure switch OPS1 to Temperature switch TPS1.

Check continuity. Replace if defective.

Check diode. Replace if defective.

Check continuity. Replace if defective.

## Check switch.

Check continuity between wire \#2B and wire \#2C on switch when closed.
Replace if defective.

Check continuity. Replace if defective.

## Check switch.

28. Defective Temperature switch TPS1.
29. Loose or broken wire \#00 from Temperature switch TPS1 to Engine GND (-).

Check continuity between wire \#2C and wire \#00 on switch when closed.

Replace if defective.

Check continuity.
Replace if defective.

## 4.2-5 Engine Does not Crank from Platform nor Base Control Console

1. Loose or broken wire \#08 from Horn switch S8 to Engine Start switch S15 (Platform only).
2. Defective Engine Start switch S15 (Platform only).
3. Loose or broken wire \#32 from Engine Start switch S15 to Engine Start switch S32 (Platform only).
4. Open or defective Idle/PLTF/Base Key switch S10. (Base only)

Check for 12 volts on wire \#08 starting at Platform Emergency Stop switch S4 jumping to all switches.
Check continuity of wire \#08. Replace defective portion.

## Close switch.

Check continuity between wire \#08 and wire \#32 on switch.

Replace if defective.

Check continuity. Replace if defective.

## Select function with switch.

Check continuity between wire \#05 and wire \#07 on switch. (Platform selected).
Check continuity between wire \#05 and wire \#10E on switch. (Base selected).
Replace switch if no continuity during correct switch function.
7. Defective Engine Glow Plug/Choke switch S13 (Platform only).
5. Loose or broken wire \#10E from Idle/PLTF/Base Key switch S10 to Base terminal block TB-1 (Base only).
6. Open or defective diode D10E at Base terminal block TB-1 (Base only).
8. Loose or broken wire \#31 from Engine Glow Plug/ Choke switch S13 to Engine Glow Plug/Choke switch S31 (Platform only).

Check continuity. Replace if defective.

## Check diode. Replace if defective.

## Operate switch.

Check continuity between wire \#08 and wire \#31 on switch.
Replace if defective.

Check continuity. Replace if defective.
$\qquad$
$\qquad$
9. Loose or broken wire \#10B from Base terminal block TB-1 to Engine Glow Plug/Choke switch S31(Base only).
10. Loose or broken wire \#10B from Engine Glow Plug/ Choke switch S31 to Engine Start switch S32 (Base only).

## Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Operate switch.

Check continuity between wire \#32 and wire \#10B on switch.

Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective. to Start Relay 32CR2 and Power Relay10CR2.
15. Loose or broken wire \#02 from Start Relay 32CR2 to Base terminal block TB-1.

Check continuity. Replace if defective.
16. Loose or broken wire \#02 from Relay 10CR2 to Base terminal block TB-1.
17. Open contact for ground not getting through N/C set of contacts on Relay 10CR2.

Check continuity between wire \#02 and wire \#41 on Relay.

Replace if defective.
18. Loose or broken wire \#3A from Relay 10BCR to AntiStart Relay 32CR1.
19. Loose or broken wire \#3A from Anti-Start Relay 32CR1 to Base Emergency Stop switch S6.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
20. Loose or broken wire \#3A from Base Emergency Stop switch S6 to Engine Harness.
21. Loose or broken wire \#32A from Anti-Start Relay 32CR1 to Engine Harness.
22. Loose or broken wire \#32 from Start Relay 32CR2 to Anti-Start Relay 32CR1.

## Check continuity. Replace if defective.

Check continuity. Replace if defective.
23. Defective Anti-Start Relay 32CR1.
24. Loose or broken wire \#32A from Engine Harness to Starter Contactor 32ACR.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective.
25. Defective Starter Contactor 32ACR.
26. Loose or broken wire \#00 from Starter Contactor 32ACR to Base terminal block TB-1.
30. Defective Starter Motor.
27. Loose or broken wire \#103 from Main Power
27. Loose or broken wire \#103 from Main Power
Disconnect S1 to Starter Contactor 32ACR.
28. Loose or broken wire \#57 from Starter Contactor 32ACR to Starter Motor.
29. Loose or broken wire \#00 from battery negative (-) to Starter Motor.

Check contactor. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective

Check Motor. Repair or replace if defective.

## 4.2-6 Engine Cranks but Does not Start - Kubota Diesel

| 1. Open diode D32A from Engine Start switch S32 to <br> Engine Glow Plug/Choke switch S31. | (Diode located in Engine Harness. <br> Refer to Engine wiring diagram- Diesel Fuel System). <br> Check diode. <br> Replace if defective. |
| :--- | :--- |
| 2. Loose or broken wire \#37 from Engine Harness to <br> Diesel Valve solenoid 2D37. | Check continuity. Replace if defective. |
| 3. Loose or broken wire \#57 from Starter Contactor <br> 32ACR to Diesel Valve solenoid 2D37. | Check continuity. Replace if defective. |
| 4. Loose or broken wire \#00 from Diesel Valve solenoid | Check continuity. Replace if defective. |
| 2D37 to battery negative (-). | Check coil. Replace if defective. |
| 6. Lefective Diesel Valve solenoid 2D37. <br> Glow Plug Relay 31CR. | Check continuity. Replace if defective. |
| 7. Loose or broken wire \#02 from Engine Harness to |  |
| Glow Plug Relay 31CR. | Check continuity. Replace if defective. |
| 8. Defective Glow Plug Relay 31CR. | Check Relay. Replace if defective. |
| 9. Loose or broken wire \#103 from Main Power |  |
| Disconnect switch S1 to Glow Plug Relay 31CR. | Check continuity. Replace if defective. |
| 10. Loose or broken wire \#91A from Glow Plug Relay |  |
| 31CR to Engine Glow Plugs EGP1. | Check continuity. Replace if defective |
| 11. Defective Engine Glow Plugs EGP1. | Check glow plugs. Repair if necessary. |

12. Loose or broken wire \#32A from Engine Harness to Glow Plug Timer GPT1.
13. Loose or broken wire \#02 from Glow Plug Timer GPT1 to Engine Harness.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
14. Defective Glow Plug Timer GPT1.

Check timer. Replace if defective.

## 4.2-7 Engine Cranks but Does not Start - Kubota Dual Fuel (Propane/ Gas)

1. Loose or broken wire \#37 from Engine Harness to Ignition Control Module ICM1, Fuel Select switch S33, Check continuity. Replace if defective. and Ignition Coils IGC1, 2, and 3.
2. Defective Fuel Select switch S33.

Operate switch. Check continuity between wire \#37 and wire \#11 on switch (Gas selected).
Check continuity between wire \#37 and wire \#50 on switch (Propane selected).
Replace if defective.
3. Loose or broken wire \#11 from Fuel Select switch S33 to Gas Valve Solenoid 2G-11 and/or Fuel Pump FP.

Check continuity. Replace if defective.
4. Loose or broken wire \#00 from Gas Valve Solenoid 2G-11 and/or Fuel Pump FP to battery negative (-).
5. Defective Gas Valve solenoid 2G-11.
6. Defective Fuel Pump FP.
7. Loose or broken wire \#50 from Fuel Select switch S33 to Propane Valve solenoids 2P-50-1 and/or -2.

Check continuity. Replace if defective.

Check coil. Replace if defective.
Check pump. Replace if defective.

Check continuity. Replace if defective.
8. Loose or broken wire \#00 from Propane Valve solenoids 2P-50-1 and/or -2 to battery negative (-).
9. Defective Propane Valve solenoids 2P-50-1 and/or -2
10. Loose or broken wire \#31 from Engine Harness to Choke Relay 31CR.
11. Loose or broken wire \#02 from Engine Harness to Choke Relay 31CR.
12. Defective Choke Relay 31CR.
13. Loose or broken wire \#3A from Engine Harness to Choke Relay 31CR.

Check continuity. Replace if defective.

Check coils. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective.
14. Loose or broken wire \#31A from Choke Relay 31CR to Choke Solenoid CS-31A.

Check continuity. Replace if defective.
15. Loose or broken wire \#02 from Choke Solenoid CS31A to Engine Harness.

Check continuity. Replace if defective.

Check coils. Replace if defective

## 4.2-8 Glow Plugs Inoperative from neither Engine Controls nor Platform (Diesel Models)

1. Loose or broken wire \#08 from Lift/Off/Drive switch S3 to Glow Plug/Choke switch S13 (Platform only).

Check for 12 volts on wire \#08 starting at Platform
Emergency Stop switch S4 jumping to all switches.
Check continuity of wire \#08.
Replace defective portion.
Operate switch.
Check continuity between wire \#08 and wire \#31 on switch.

Replace if defective.

Check continuity. Replace if defective.
Loose or broken wire \#31 from Glow Plug/Choke switch S13 to Engine Glow Plug/Choke switch S31 (Platform only).
4. Loose or broken wire \#10B from Base terminal block TB-1 to Engine Glow Plug/Choke switch S31 (Base only).

| 5. Defective Engine Glow Plug/Choke switch S31 (Base <br> only). | Operate switch. <br> Check continuity between wire \#31 and wire \#10B on <br> switch. <br> Replace if defective. |
| :--- | :--- |
| 6. Loose or broken wire \#31 from Engine Glow Plug/ <br> Choke switch S31 to Engine Harness. | Check continuity. Replace if defective. |
| 7. Loose or broken wire \#31 from Engine Harness to <br> Glow Plug Relay 31CR. | Check continuity. Replace if defective. |

8. Loose or broken wire \#02 from Glow Plug Relay 31CR to Engine Harness.

## Check continuity. Replace if defective.

## Operate switch.

Check continuity between wire \#31 and wire \#10B on switch.

Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
9. Loose or broken wire \#103 from Main Power Disconnect switch S1 to Glow Plug Relay 31CR.
10. Loose or broken wire \#91A from Glow Plug Relay 31CR to Engine Glow Plugs EGP1.

Check continuity. Replace if defective.

Check continuity. Replace if defective
11. Defective Engine Glow Plugs EGP1.

Check glow plugs. Repair if necessary.

## 4.2-9 High Throttle Inoperative

NOTE: If machine is in Drive mode and is elevated above LS5 High Speed limit switch, high throttle is inoperative.

| 1. Loose or broken wire \#08 from Glow Plug/Choke <br> switch S13 to Low/High Throttle switch S14. | Check for 12 volts on wire \#08 starting at Platform <br> Emergency Stop switch S4 jumping to all switches. <br> Check continuity of wire \#08. <br> Replace defective portion. |
| :--- | :--- |
| 2. Defective Low/High Throttle switch S14. | Operate switch. <br> Check continuity between wire \#08 and wire \#34 on <br> switch. |
| Replace if defective. |  |


| 14. Loose or broken wire \#3A from Base terminal block <br> TB-1 to Anti-Start Relay 32CR1. | Check continuity. Replace if defective. |
| :--- | :--- |
| 15. Defective Anti-Start Relay 32CR1. | Check Relay. Replace if defective. |
| 16. Loose or broken wire \#43 from Anti-Start Relay 32CR1 <br> to Throttle Relay 34ACR. | Check continuity. Replace if defective. |
| 17. Loose or broken wire \#34B from Throttle Relay 34ACR <br> to Power On Demand Relay 33CR. | Check continuity. Replace if defective. |
| 18. Defective Power On Demand Relay 33CR. | Check Relay. Replace if defective. |
| 19. Loose or broken wire \#34C from Power On Demand <br> Relay 33CR to Engine wire Harness. | Check continuity. Replace if defective. |
| 20. Loose or broken wire \#34C from Engine Harness to <br> High Throttle Solenoid HTS-34C. | Check continuity. Replace if defective. |
| 21. Loose or broken wire \#02 from High Throttle solenoid |  |
| HTS-34C to Base terminal block TB-1. | Check continuity. Replace if defective. |
| 22. Defective High Throttle Solenoid HTS-34C. | Check coil. Replace if defective. |

## 4.2-10 Drive and Steer Inoperative (Machines without outriggers option)

| 1. Loose or broken wire \#08 from Torque switch S16 to <br> Joystick Controller S7 Vsupply+ P1-2. | Check for 12 volts on wire \#08 starting at Platform <br> Emergency Stop switch S4 jumping to all switches. <br> Check continuity of wire \#08. <br> Replace defective portion. |
| :--- | :--- |
| 2. Defective Joystick Handle Center (Neutral) switch S7-1 <br> in Joystick S7. | Operate switch. <br> Check continuity on switch when closed. <br> Replace if defective. |
| 3. Defective Joystick Enable switch S7-7 in Joystick S7. | Operate switch. <br> Check continuity on switch when closed. <br> Replace if defective. |
| 4. Loose or broken wire \#8A from Joystick S7 Enable | Check continuity. Replace if defective. |
| Out P1-8 to Lift/Off/Drive switch S3. | Select Drive position. <br> Check switch. |


| 6. Defective Lift/Off/Drive Select switch S3. | Check continuity between wire \#8A and wire \#8B on switch. <br> Replace if defective. |
| :---: | :---: |
| 7. Defective or loose wire \#8B from Lift/Off/Drive Select switch S3 to Joystick S7 Steer Common P1-5. | Check continuity. Replace if defective. |
| 8. Defective Joystick S7. | Operate Joystick. Check Steer direction switches S7-2 and S7-3. |
|  | Check for output to wire \#A from Rev/Dn direction P1-6. |
|  | Check for output to wire \#B from Fwd/Up direction P1-4. |
|  | Check for output to wire \#23 from Steer Right P1-3. |
|  | Check for output to wire \#24 from Steer Left P1-1. |
|  | Replace if defective. |
| 9. Defective Lift/Off/Drive Select switch S3. | Check continuity between wire \#A and wire \#15 on switch when Drive selected. |
|  | Check continuity between wire \#B and wire \#16 on switch when Drive selected. |
|  | Replace switch if defective. |
| 10. Loose or broken wire \#15 from Lift/Off/Drive Select switch S3 to Reverse Relay 15CR. | Check continuity. Replace if defective. |
| 11. Loose or broken wire \#02 from Reverse Relay 15CR to Base terminal block TS-1. <br> Check continuity. Replace if defective. |  |
| 12. Defective Reverse Relay 15CR. | Check Relay. Replace if defective. |
| 13. Loose or broken wire \#15 from Reverse Relay 15CR to Control Module CM1 pin \#P2-8. | Check continuity. Replace if defective. |
| 14. Loose or broken wire \#16 from Lift/Off/Drive Select switch S3 to Forward Relay 16CR. | Check continuity. Replace if defective. |
| 15. Loose or broken wire \#02 from Forward Relay 16CR to Base terminal block TS-1. | Check continuity. Replace if defective. |
| 16. Defective Forward Relay 16CR. | Check Relay. Replace if defective. |
| 17. Loose or broken wire \#16 from Forward Relay 16CR to Control Module CM1 pin \#P2-7. | Check continuity. Replace if defective. |
| 18. Loose or broken wire \#10A from Base terminal block TS-1 to Tilt Override/High Drive Cutout switch LS5. | Check continuity. Replace if defective. |

Operate N.C. switch.
Check continuity between wire \#10A and wire \#35 on switch when closed.
Replace if defective.
20. Loose or broken wire \#35 from Tilt Override/High Drive Cutout switch LS5 to Elevation/Hi Spd Cutout Relay

Check continuity. Replace if defective. 35CR.
21. Loose or broken wire \#02 from Elevation/Hi Spd Cutout Relay 35CR to Base terminal block TB-1.

Check continuity. Replace if defective.
22. Loose or broken wire \#35B from Elevation/Hi Spd Cutout Relay 35CR to Control Module CM1 pin \#P210.
23. Loose or broken jumper wire from \#28 to \# 28A on outrigger connector CN14 between pin \#1 and pin \#7.
24. Loose or broken wire \#28A from outrigger connector CN14 at pin \#1 to base terminal block TB-1.
25. Outriggers not fully retracted
26. Loose or broken wire \#10A from Base terminal block TB-1 to Outrigger Control Module OCM1 at pin \#P212.
27. Left rear outrigger N.O.-held closed limit switch LS64 is out of adjustment or defective.
28. Right rear outrigger N.O.-held closed limit switch LS63 is out of adjustment or defective.
29. Right front outrigger N.O.-held closed limit switch LS62 is out of adjustment or defective.
30. Left front outrigger N.O.-held closed limit switch LS61 is out of adjustment or defective.

Check continuity. Replace if defective.
Check continuity. Replace if defective.

Check continuity. Replace if defective

Fully retract outrigger cylinders

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#64 through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.

Check continuity from wire \#64 and wire \#63 through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.
Check continuity from wire \#63 and wire \#62 through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.
Check continuity from wire \#62 and wire \#36 through switch when closed.
Adjust switch if out of adjustment.
Replace if defective.
31. Loose or broken wire \#36 from outrigger limit switch LS61 to diode D36-1.
32. Open diode D36-1.
33. Loose or broken wire \#61 from diode D36-1 to Outrigger Drive Enable Relay 61CR.
34. Loose or broken wire \#02 from Outrigger Drive Enable Relay 61CR to Base terminal block TB-1.
35. Defective Outrigger Drive Enable Relay 61CR.
36. Loose or broken wire \#28 from Control Module CM1 pin \# P3-4 to Outrigger Drive Enable Relay 61CR

Check continuity. Replace if defective.

## Check diode. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check Relay. Replace if defective.

Check continuity. Replace if defective.

## 4.2-11 Brakes Do not Release

1. Loose or broken wire \#15A from Reverse Relay 15CR to Base terminal Block TB-1.
2. Loose or broken wire \#15A from Base terminal Block TB-1 to diode D15A-2.
3. Defective or open diode D15A-2.
4. Loose or broken wire \#30 from diode D15A-2 to Base terminal block TB-1.
5. Loose or broken wire \#16A from Forward Relay 16CR to Base terminal block TB-1.
6. Loose or broken wire \#16A from Base terminal block TB-1 to diode D16A-2.
7. Defective or open diode D16A-2.
8. Loose or broken wire \#30 from diode D16A-2 to Base terminal block TB-1.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check diode. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check diode. Replace if defective.

Check continuity. Replace if defective.
9. Loose or broken wire \#30 from Base terminal block TB-1 to Brake Valve solenoid 3H-30.

Check continuity. Replace if defective.
10. Loose or broken wire \#02 from Brake Valve solenoid 3H-30 to Base terminal block TB-1.
11. Defective Brake Valve solenoid 3H-30.

Check continuity. Replace if defective

Check coil. Replace if defective.

## 4.2-12 Steer Right Inoperative

1. Loose or broken wire \#23 from Joystick S7 P1-3 to Base terminal block TB-1.
2. Loose or broken wire \#23 from Base terminal block TB-1 to Steer Right Valve solenoid 4H-23.
3. Defective Steer Right Valve solenoid 4H-23.
4. Loose or broken wire \#02 from Steer Right Valve solenoid 4H-23 to Base terminal block TB-1.
5. Open Diode D23

## 4.2-13 Steer Left Inoperative

1. Loose or broken wire \#24 from Joystick S7 P1-1 to Base terminal block TB-1.

Check continuity. Replace if defective.
2. Loose or broken wire \#24 from Base terminal block TB-1 to Steer Left Valve solenoid 4H-24.

Check continuity. Replace if defective.
3. Defective Steer Left Valve solenoid 4H-24.

Check coil. Replace if defective.
4. Loose or broken wire \#02 from Steer Left Valve solenoid 4H-24 to Base terminal block TB-1.

Check continuity. Replace if defective.
5. Open Diode D24

Check diode. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check coil. Replace if defective.

Check continuity. Replace if defective.
Chek diode. Replace if defectiv

## 4.2-14 Reverse Drive Inoperative

1. Lift//Off/Drive Select switch $S 3$ is set to an incorrect mode.
2. Defective Lift/Off/Drive Select switch S3.

Select Drive. Check switch. Replace if defective.

Check continuity between wire \#A and wire \#15 on switch when Drive selected.

Replace switch if defective.
3. Loose or broken wire \#15 from Lift/Off/Drive Select switch S3 to Reverse Relay 15CR.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
4. Loose or broken wire \#02 from Reverse Relay 15CR to Base terminal block TS-1.
6. Loose or broken wire \#15 from Reverse Relay 15CR to Control Module CM1 pin \#P2-8.
7. Loose or broken wire \#10A from Base terminal block TB-1 to Relay 15CR.
8. Loose or broken wire \#15A from Relay 15CR to Reverse Drive Valve Solenoid 4H-15A.
9. Loose or broken wire \#02 from Reverse Drive Valve Solenoid 4H-15A to Base terminal block TB-1.

Check continuity. Replace if defective.
10. Loose or broken wire \#15A from Base terminal block TB-1 to Series/Parallel Relay 20ACR2 (In Parallel Drive -High Torque mode).
11. Defective Series/Parallel Relay 20ACR2 (in Parallel Drive- High Torque mode).
12. Loose or broken wire \#15B from Series/Parallel Relay 20ACR2 to Parallel Reverse Drive Valve solenoid 4H-15B (in Parallel Drive -High Torque mode).
13. Loose or broken wire \#02 from Base terminal block TB-1 to Parallel Reverse Drive Valve Solenoid 4H-15B (in Parallel Drive -High Torque mode).
14. Defective Parallel Reverse Drive Valve solenoid 4H-15B (in Parallel Drive-High Torque Mode).
15. Defective or open diodes D15A-1 and/or D15A-2.

Check continuity. Replace if defective.
Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check coil. Replace if defective.

Check diodes. Replace if defective.

## 4.2-15 Forward Drive Inoperative

1. Lift//Off/Drive Select switch S3 is set to an incorrect mode.

Select Drive. Check switch. Replace if defective.

Check continuity between wire \#B and wire \#16 on switch when Drive selected.
Replace switch if defective.
3. Loose or broken wire \#16 from Lift/Off/Drive Select switch S3 to Forward Relay 16CR.

Check continuity. Replace if defective.
4. Loose or broken wire \#02 from Forward Relay 16CR to Base terminal block TS-1.
5. Defective Forward Relay 16CR.
6. Loose or broken wire \#16 from Forward Relay 16CR to Control Module CM1 pin \#P2-7.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check continuity. Replace if defective.

9. Loose or broken wire \#02 from Forward Drive Valve solenoid 4H-16A to Base terminal block TB-1.
10. Loose or broken wire \#16A from Base terminal block TB-1 to Series/Parallel Relay 20ACR1 (in Parallel Drive -High Torque mode).
11. Defective Series/Parallel Relay 20ACR1 (in Parallel Drive -High Torque mode).
12. Loose or broken wire \#16B from Base terminal block TB-1 to Parallel Forward Drive Valve solenoid 4H-16B (in Parallel Drive -High Torque mode).
13. Loose or broken wire \#02 from Base terminal block TB-1 to Parallel Forward Drive Valve solenoid 4H-16B (in Parallel Drive -High Torque mode).
14. Defective Parallel Forward Drive Valve solenoid 4H-16B (in Parallel Drive-High Torque mode).

## 4.2-16 First Drive Speed and Steering Inoperative

1. Loose or broken wire \#21 from Base terminal block TB-1 to Small Pump Relay 17CR.
2. Loose or broken wire \#02 from Small Pump Relay 17 CR to Base terminal block TB-1.
3. Defective Small Pump Relay 17CR.
4. Defective or open diodes D23, D24, D15A-1, and/or D16A-1.
5. Loose or broken wire \#18A from Small Pump Relay 17CR to Base terminal block TB-1.
6. Loose or broken wire \#18A from Base terminal block TB-1 to Small Pump Dump Enable Relay 28ACR1.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check diodes. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
7. Defective Small Pump Dump Enable Relay 28ACR1. Check Relay. Replace if defective.
8. Loose or broken wire \#18B from Small Pump Dump Enable Relay 28ACR1 to Small Pump Dump Aux. Enable Relay 28ECR1.

Check continuity. Replace if defective.
9. Loose or broken wire \#28E from Control Module CM1 pin \#P3-6 to Small Pump Dump Aux. Enable Relay

Check continuity. Replace if defective. 28ECR1, 2 \& 3.
10. Defective Small Pump Dump Aux. Enable Relay 28ECR1.

Check Relay. Replace if defective.
11. Loose or broken wire \#18C from Small Pump Dump Aux. Enable Relay 28ECR1 to Base terminal block TB-1.
12. Loose or broken wire \#18C from Base terminal block TB-1 to Small Pump Dump Valve solenoid 2H-18C.

Check continuity. Replace if defective.
13. Loose or broken wire \#02 from Small Pump Dump 13. Valve solenoid $2 \mathrm{H}-18 \mathrm{C}$ to Base terminal block TB-1.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
14. Defective Small Pump Dump Valve solenoid 2H-18C.

Check coil. Replace if defective.

## 4.2-17 Second Drive Speed Inoperative

1. Defective Joystick S7.
2. Loose or broken wire \#19 from Joystick S7 P1-7 to Large Pump Relay 19CR.
3. Loose or broken wire \#02 from Base terminal block TB-1 to Large Pump Relay 19CR.
4. Defective Large Pump Relay 19CR.
5. Loose or broken wire \#10A from Base terminal block TB-1 to Tilt Override/High Drive Cutout switch LS5.
6. Defective Tilt Override/High Drive Cutout switch LS5.

Operate Joystick.
Check output to wire \#19 Second Speed Out P1-7. Replace if defective.

Check continuity. Replace if defective.

## Check continuity. Replace if defective.

Check relay. Replace if defective.

Check continuity. Replace if defective.

Operate N.C. switch.
Check continuity between wire \#10A and wire \#35 on switch when closed.
Replace if defective.
7. Loose or broken wire \#35 from Tilt Override/High Drive Cutout switch LS5 to Elevation/Hi Speed Cutout Relay Check continuity. Replace if defective. 35CR.
8. Loose or broken wire \#02 from Elevation/Hi Speed Cutout Relay 35CR to Base terminal block TB-1.

Check continuity. Replace if defective.
9. Loose or broken wire \#35B from Elevation/Hi Speed Cutout Relay 35CR to Control Module CM1 pin \#P210.
10. Defective Elevation/Hi Speed Cutout Relay 35CR.
11. Loose or broken wire \#10A from Base terminal block TB-1 to Elevation/Hi Speed Cutout Relay 35CR.
12. Loose or broken wire \#44 from Elevation/Hi Speed Cutout Relay 35CR to Base terminal block TB-1.
13. Loose or broken wire \#44 from Base terminal block TB-1 to Large Pump Relay 19CR.

Check continuity. Replace if defective.
14. Loose or broken wire \#17 from Large Pump Relay 19CR to Small Pump Relay 17CR.
15. Loose or broken wire \#02 from Small Pump Relay 17CR to Base terminal block TB-1.
16. Defective Small Pump Relay 17CR.
17. Loose or broken wire \#17 from Small Pump Relay 17CR to Large Pump Dump Enable Relay 28ACR2.

Check continuity. Replace if defective.
18. Loose or broken wire \#17A from Large Pump Dump Enable Relay 28ACR2 to Large Pump Dump Aux.

Check continuity. Replace if defective. Enable Relay 28ECR2.
19. Defective Large Pump Dump Aux. Enable Relay 28ECR2.
20. Loose or broken wire \#17B from Large Pump Dump Aux. Enable Relay 28ECR2 to Base terminal Block TB-1.

Check continuity. Replace if defective.
21. Defective Large Pump Dump Aux. Enable Relay 28ECR2

Check relay. Replace if defective.
22. Loose or broken wire \#17B from Base terminal block TB-1 to Large Pump Dump Valve solenoid 2H-17B.

Check relay. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## Check relay. Replace if defective.

Check relay. Replace if defective.

Check continuity. Replace if defective.
23. Loose or broken wire \#02 from Large Pump Dump Valve solenoid 2H-17B to Base terminal block TB-1.

Check continuity. Replace if defective.
24. Defective Large Pump Dump Valve solenoid 2H-17B.

Check coil. Replace if defective.

## 4.2-18 Third Drive Speed Inoperative

## Operate Joystick.

1. Defective Joystick S7.

Check output to wire \#18 Third Speed Out P1-9.
Replace if defective.
2. Loose or broken wire \#18 from Joystick S7 P1-9 to diode D18 at Base terminal block TB-1.

Check continuity. Replace if defective.
3. Defective Diode D18.

Check diode. Replace if defective.

## 4.2-19 High Torque/Parallel Drive Inoperative

| 1. Lift/Off/Drive Select switch S3 is set to an incorrect <br> mode. | Select Drive. <br> Check switch. <br> Replace if defective. |
| :--- | :--- |
| 2. Defective High Torque Select switch S16. | Operate switch. <br> Check continuity between wire \#08 and wire \#20 on <br> switch when High Torque selected. <br> Replace if defective. |

3. Loose or broken wire \#20 from Torque switch S16 to Series/Parallel Relay 20CR.
4. Loose or broken wire \#02 from Series/Parallel Relay 20CR to Base terminal block TB-1.
5. Defective Series/Parallel Relay 20CR.
6. Loose or broken wire \#44 from Base terminal block TB-1 to Series/Parallel Relay 20CR.
7. Loose or broken wire \#20A from Series/Parallel Reverse Relay 20ACR2 to Series/Parallel Valve solenoid 4H-20A.
8. Loose or broken wire \#02 from Series/Parallel Valve solenoid 4H-20A to Base terminal block TB-1.
9. Defective Series/Parallel Valve solenoid 4H-20A.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check relay. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check coil. Replace if defective.

## Forward Inoperative

10. Loose or broken wire \#20A from Series Parallel Relay 20CR to Series/Parallel Forward Relay 20ACR1.

Check continuity. Replace if defective.
11. Loose or broken wire \#02 from Series/Parallel Forward Relay 20ACR1 to Base terminal block TB-1

Check continuity. Replace if defective.
12. Defective Series/Parallel Forward Relay 20ACR1.

Check relay. Replace if defective.
13. Loose or broken wire \#16A from Base terminal block TB-1 to Series/Parallel Forward Relay 20ACR1.

Check continuity. Replace if defective.
14. Loose or broken wire \#16B from Series/Parallel Forward Relay 20ACR1 to diode D16B.

Check continuity. Replace if defective.
15. Defective diode D16B.

Check diode. Replace if defective.
16. Loose or broken wire \#20B from diode D16B to High Speed Valve solenoid 2H-20B.

Check continuity. Replace if defective.
17. Loose or broken wire \#02 from High Speed Valve $2 \mathrm{H}-20 \mathrm{~B}$ to Base terminal block TB-1
18. Defective High Speed Valve solenoid 2H-20B.

Check continuity. Replace if defective.

Check coil. Replace if defective.

## Reverse Inoperative

19. Loose or broken wire \#20A from Series/Parallel 20ACR1 Forward Relay to Series/Parallel Reverse Relay 20ACR2.

## Check continuity. Replace if defective.

20. Loose or broken wire \#02 from Series/Parallel Reverse Relay 20ACR2 to Base terminal block TB-1.
21. Defective Series/Parallel Reverse Relay 20ACR2.
22. Loose or broken wire \#15A from Base terminal block TB-1 to Series/Parallel Reverse Relay 20ACR2.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective.
23. Loose or broken wire \#15B from Series/Parallel Reverse Relay 20ACR2 to diode D15B.
24. Defective diode D15B.
25. Loose or broken wire \#20B from diode D15B to High Speed Valve solenoid 2H-20B.

Check continuity. Replace if defective.

Check diode. Replace if defective.

Check continuity. Replace if defective.
26. Loose or broken wire \#02 from High Speed Valve 2H-20B to Base terminal block TB-1
27. Defective High Speed Valve solenoid 2H-20B.

Check continuity. Replace if defective.

Check coil. Replace if defective.

## 4.2-20 Up Circuit Inoperative from Platform

1. Lift/Off/Drive Select switch S 3 is set to an incorrect mode.
2. Defective Joystick S7.
3. Loose or broken wire \#B from Joystick S7 P1-4 to Lift/ Off/Drive Select switch S3.
4. Defective Lift/Off/Drive Select switch S3.
5. Loose or broken wire \#14 from Lift/Off/Drive Select switch S3 to Base terminal block TB-1.
6. Loose or broken wire \#14 from Base terminal block TB-1 to Control module CM1 pin \#P2-3.

Select Lift. Check switch. Replace if defective.

Operate Joystick.
Check output to wire \#B P1-4.
Replace if defective

Check continuity. Replace if defective.

Check continuity between wire \#B and wire \#14 on switch when Lift selected.
Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

## 4.2-21 Up Circuit Inoperative from Base Control Console

1. Loose or broken wire \#10E from Base terminal block TB-1 to Base Up/Down switch S2.
2. Defective Base Up/Down switch S2.

Check continuity. Replace if defective.

## Operate switch.

Check continuity between wire \#10E and wire \#14E on switch.

Replace if defective.
3. Loose or broken wire \#14E from Base Up/Down switch S2 to Base terminal block TB-1.

Check continuity. Replace if defective.
4. Open diode D14E-1.
5. Loose or broken wire \#14 from Base terminal block TB-1 to Control module CM1 pin \#P2-3.

Check diode. Replace if defective.

Check continuity. Replace if defective.

## 4.2-22 Up Circuit Inoperative from Platform or Base Control Console (without Outriggers)

1. Loose or broken wire \#14 from Base terminal block TB-1 to Up Relay jumper between wire \#14 and \#14A.

Check continuity. Replace if defective.
2. Loose or broken Up Relay jumper wire between wires \#14 and \#14A on Base terminal block TB-1.
3. Loose or broken wire \#14A from Up Relay jumper wire to Base terminal block TB-1.
4. Loose or broken wire \#14A from Base terminal block TB-1 to Lift Valve solenoid 3H-14A.
5. Loose or broken wire \#02 from Lift Valve solenoid 3H-14A to Base terminal block TB-1.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
6. Defective Lift Valve solenoid 3H-14A.

Check coil. Replace if defective.
7. Defective diode D14A-1.

Check diode. Replace if defective.

## 4.2-23 Platform does not Lift from Platform or Base Control Console with Outriggers Retracted (Lift Operates Correctly with Outriggers Extended)

1. Outriggers not fully retracted.
2. Loose or broken wire \#10A from Base terminal block TB-1 to pin \#4 on connector CN14 at the outrigger board.
3. Loose or broken wire \#10A from outrigger board to outrigger limit switch LS64.
4. Left rear outrigger N.O.-held closed limit switch LS64 is out of adjustment or defective.

Fully retract outrigger cylinders.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#64 through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.
5. Loose or broken wire \#64 from outrigger limit switch LS64 to outrigger board.

Check continuity. Replace if defective.
6. Loose or broken wire \#64 from outrigger board to outrigger limit switch LS63.

## Check continuity. Replace if defective.

|  | Check continuity from wire \#64 and wire \#63 through <br> 7. Right rear outrigger N.O.-held closed limit switch LS63 <br> is out of adjustment or defective. |
| :--- | :--- |
| switch when closed. <br> Adjust switch if out of adjustment. <br> Replace if defective. |  |
| 8. Loose or broken wire \#63 from outrigger limit switch <br> LS63 to outrigger board. | Check continuity. Replace if defective. |
| 9. Loose or broken wire \#63 from outrigger board to <br> outrigger limit switch LS62. | Check continuity. Replace if defective. | | Check continuity from wire \#63 and wire \#62 through |
| :--- |
| 10. Right front outrigger N.O.-held closed limit switch LS62 |
| is out of adjustment or defective. | | Adjust switch if out of adjustment. |
| :--- |
| Replace if defective. |

11. Loose or broken wire \#62 from outrigger limit switch LS62 to outrigger board.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#62 and wire \#36 through switch when closed.
Adjust switch if out of adjustment.
Replace if defective.

Check continuity. Replace if defective.

Check diode. Replace if defective.

Check diode. Replace if defective.

## 4.2-24 Platform does not Lift from Platform or Base Control Console with Outriggers Extended

1. Outriggers not extended enough.

Extend outriggers to take weight off tires (refer to operator section).
2. Loose or broken wire \#10A from Base terminal block TB-1 to pin \#4 on connector CN14 at the outrigger board.
3. Loose or broken wire \#10A from outrigger board CN22 to outrigger down limit switch LS68.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#68A through
4. Left Rear outrigger N.C.-held open limit switch LS68 is out of adjustment or defective.
switch when closed.

Adjust switch if out of adjustment.
Replace if defective.

## Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#67A through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#66A through switch when closed.

Adjust switch if out of adjustment.
Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity from wire \#10A and wire \#65A through switch when closed.
Adjust switch if out of adjustment.
Replace if defective.
Check continuity. Replace if defective.
Check for output power for Lift Enable signal on wire \#65 at outrigger control module at pin \#P2-8.

If no voltage present, proceed to outrigger control module troubleshooting.
15. Loose or broken wire \#65 from outrigger control module at pin P2-8 to Outrigger Lift Enable Relay 65CR.

## Check continuity. Replace if defective.

16. Loose or broken wire \#02 from Outrigger Lift Enable Relay 65CR to Base terminal block TB-1.
17. Defective Outrigger Lift Enable Relay 65CR. Check Relay. Replace if defective.
18. Open diode D14A-2 at base terminal block TB-1.

Check diode. Replace if defective.
Check continuity. Replace if defective.

## 4.2-25 Platform does not Lift from Platform or Base Control Console with Outriggers Extended or Retracted

1. Defective Outrigger Lift Enable Relay 65CR.

Check Relay. Replace if defective.
2. Defective Outrigger Lift Disable Relay 17DCR.

Check Relay. Replace if defective.
3. Loose or broken wire \#14 from Base terminal block TB-1 to outrigger/ generator harness connector.

Check continuity. Replace if defective.
4. Loose or broken wire \#02 from Base terminal block TB-1 to outrigger/ generator harness connector.

Check continuity. Replace if defective.
5. Loose or broken wire \#14 from Base terminal block to Control Module CM1 at pin \#P2-3.

Check continuity. Replace if defective.
6. Defective Up Relay 14CR.
7. Loose or broken wire \#36A from Outrigger Lift Enable Relay 65CR to Up Relay 14CR.
8. Loose or broken wire \#14A from Up Relay 14CR to Base terminal block TB-1.
5. Loose or broken wire \#13 from Lift/Off/Drive Select switch S3 to Base terminal block TB-1.
6. Loose or broken wire \#13 from Base terminal block TB-1 to Control module CM1 pin \#P2-4.
7. Loose or broken wire \#28 from Control module CM1 pin \#P3-4 to Down Enable Relay 28CR.
8. Loose or broken wire \#02 from Down Enable Relay 28CR to Base terminal block TB-1
9. Defective Down Enable Relay 28CR.

Check Relay. Replace if defective.
10. Loose or broken wire \#13 from Base terminal block TB-1 to Down Enable Relay 28CR.
11. Defective Down Enable Relay 28CR.
12. Loose or broken wire \#13A from Down Enable Relay 28CR to Aux. down Enable Relay 28ECR3.
13. Loose or broken wire \#28E from Control module CM1 pin \#P3-6 to Aux. Down Enable Relay 28ECR3.
14. Loose or broken wire \#02 from Aux. Down Enable Relay 28ECR3 to Base terminal block TB-1
15. Defective Aux. Down Enable Relay 28ECR3.
16. Loose or broken wire \#13B from Aux.Down Enable Relay 28ECR3 to Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve solenoid 2H-13B-2
17. Loose or broken wire \#02 from Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve solenoid 2H-13B-2 to Base terminal block TB-1.
18. Defective Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve Check Coils. Replace if defective. solenoid 2H-13B-2.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check Relay. Replace if defective.

## Check continuity. Replace if defective.

2. Defective Base Up/Down switch S2.
3. Loose or broken wire \#13 from Base Up/Down switch
S2 to Base terminal block TB-1. S2 to Base terminal block TB-1.

Operate switch. Check continuity between wire \#10E and wire \#13 on switch.

Replace if defective.

Check continuity. Replace if defective.
4. Loose or broken wire \#13 from Base terminal block TB-1 to Control module CM1 pin \#P2-4.

Check continuity. Replace if defective.
5. Loose or broken wire \#28 from Control module CM1 pin \#P3-4 to Down Enable Relay 28CR.

Check continuity. Replace if defective.
6. Loose or broken wire \#02 from Down Enable Relay 28CR to Base terminal block TB-1

Check continuity. Replace if defective.
7. Defective Down Enable Relay 28CR.

Check Relay. Replace if defective.
8. Loose or broken wire \#13 from Base terminal block TB-1 to Down Enable Relay 28CR.

Check continuity. Replace if defective.
9. Defective Down Enable Relay 28CR.

Check Relay. Replace if defective.
10. Loose or broken wire \#13A from Down Enable Relay 28CR to Aux. down Enable Relay 28ECR3.

Check continuity. Replace if defective.
11. Loose or broken wire \#28E from Control module CM1 pin \#P3-6 to Aux. Down Enable Relay 28ECR3.

Check continuity. Replace if defective.
12. Loose or broken wire \#02 from Aux. Down Enable Relay 28ECR3 to Base terminal block TB-1

Check continuity. Replace if defective.
13. Defective Aux. Down Enable Relay 28ECR3.

Check Relay. Replace if defective.
14. Loose or broken wire \#13B from Aux.Down Enable Relay 28ECR3 to Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve solenoid 2H-13B-2.
15. Loose or broken wire \#02 from Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve solenoid 2H-13B-2 to Base terminal block TB-1.

Check continuity. Replace if defective.
16. Defective Main Lowering Valve solenoid 2H-13B, Holding Valve solenoid 2H-13B-1, and/or Holding Valve Check Coils. Replace if defective. solenoid 2H-13B-2.

## 4.2-28 Hydraulic Generator Inoperative

1. Lift/Off/Drive Select switch S 3 is set to an incorrect mode.
2. Defective Lift/Off/Drive Select switch S3.

Select Lift. Check switch. Replace if defective.

Check continuity between wire \#08 and wire \#09 on switch when Lift selected.

Replace if defective.

Check continuity. Replace if defective.
3. Loose or broken wire \#09 from Lift/Off/Drive Select switch S3 to Base terminal block TB-1.

Check continuity. Replace if defective.
4. Loose or broken wire \#09 from Base terminal block TB-1 to Hydr.Generator switch S12.
5. Loose or broken wire \#09 from Base terminal block TB-1 to Hydr.Generator Latching Relay 86BCR.
6. Defective Hydr.Generator switch S12.
7. Loose or broken wire \#85 from Hydr.Generator switch S12 to Hydr.Generator Stop Relay 86ACR.

Check continuity. Replace if defective.

Operate switch. Check continuity between wire \#09 and wire \#85 when switched to "ON".
Replace if defective.

Check continuity. Replace if defective.
8. Loose or broken wire \#86B from Hydr.Generator Stop Relay 86ACR to Hydr.Generator Latching Relay Check continuity. Replace if defective. 86BCR.
9. Defective Hydr.Generator Stop Relay 86ACR.

Check relay. Replace if defective.
10. Defective Hydr.Generator Latching Relay $86 B C R$.

Check relay. Replace if defective.
11. Open diode D86C.

Check diode. Replace if defective.
12. Loose or broken wire \#2A from Hydr.Generator Latching Relay 86BCR to Hour Meter TT.

Check continuity. Replace if defective.
13. Loose or broken wire \#86C from Hydr.Generator Latching Relay 86BCR to Hydr.Generator Relay 86CCR.

Check continuity. Replace if defective.
14. Loose or broken wire \#85 from diode D86C to Hydr. Generator Stop Relay 86ACR.
15. Loose or broken wire \#02 from Base terminal block TB-1 to Hydr.Generator Relay 86CCR.
16. Defective Hydr.Generator Relay 86CCR.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check relay. Replace if defective.
17. Loose or broken wire \#43 from Anti-Start Relay 32CR1 to Hydr.Generator Relay 86CCR.
18. Loose or broken wire \#86D from Hydr.Generator Relay 86CCR to Hydr.Generator Valve solenoid 2H-86D.
19. Loose or broken wire \#02 from Base terminal block TB-1 to Hydr.Generator Valve solenoid 2H-86D.
20. Defective Hydr.Generator Valve solenoid 2H-86D.
21. Open diode D86D.
22. Loose or broken wire \#17B from diode D86D to Base terminal block TB-1.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check continuity. Replace if defective.

Check coil. Replace if defective.
Check diode. Replace if defective.

Check continuity. Replace if defective.

## 4.2-29 Hydraulic Generator does not Shut Off from Generator Switch

1. Defective Hydr.Generator switch S12.

Operate switch. Check continuity between wire \#09 and wire \#86 when switched to "OFF".
Replace if defective.
2. Loose or broken wire \#86 from Hydr.Generator switch S12 to diode D86.

Check continuity. Replace if defective.
3. Open diode D86.

Check diode. Replace if defective.
4. Loose or broken wire \#86A from diode D86 to Hydr. Generator Stop Relay 86ACR.

Check continuity. Replace if defective.
5. Loose or broken wire \#02 from Base terminal block TB-1 to Hydr.Generator Stop Relay 86ACR.

Check continuity. Replace if defective.
6. Defective Hydr.Generator Stop Relay 86ACR.

## Check relay. Replace if defective.

## 4.2-30 All Outriggers Inoperative (Auto-Level and Manual)

## WARNING

## Scissor lift must be below the Tilt Override/High Drive Cutout switch LS5 for outriggers to function.

NOTE: For the outriggers to function the Platform's upper control box Lift/Off/Drive switch S3 must be in Lift mode and the Scissor Stack stowed or fully retracted down.

1. Loose or broken wire \#44 from Base terminal block TB-1 to pin \#6 on connector CN14 of outrigger board. (Tilt Override/High Drive

Check for power at connector. Replace if defective. Cutout signal)
2. Loose or broken wire \#09 from Base Terminal block

TB-1 to pin \#5 on connector CN14 on outrigger board. Check for power at connector. Replace if defective. (Outrigger Enable signal)
3. Loose or broken wire \#02 from Base terminal block TB-1 to pin \#8/\#9 on connector CN14 on outrigger

Check for continuity. Replace if defective. board. (Battery negative - wire)
4. Defective Outrigger Enable Relay 9CR2 and/or Outrigger Proof Relay 9CR3 on outrigger board.

Check relays. Replace if defective.
5. Loose or broken wire \#10A from Base Terminal block TB-1 to pin \#4 on connector CN14 on outrigger board. Check for power at connector. Replace if defective. (Main Power signal)
6. Defective Outrigger Lift Disable Relay 17DCR on outrigger board.

Check relay. Replace if defective.
7. Open or defective Fuse Jumper J17E on outrigger board.

Check fuse. Replace if defective.
8. Loose or broken wire \#17B from pin \#2 on connector CN14 on outrigger board to Base terminal block TB-1. (Large Pump Dump Valve solenoid "On" signal)
9. Open diode D17C-1 on outrigger board.

Check diode. Replace if defective.
10. Loose or broken wire \#17C at pin \#1 and/or wire \#02 at pin \#2 on connector CN21 on outrigger board to Check for continuity. Replace if defective. outrigger Holding Valve solenoid 2H-17C.
11. Defective outrigger Holding Valve solenoid 2H-17C.

Check coil. Replace if defective.

## 4.2-31 All Outriggers Inoperative (Auto-Level and Manual from Platform Controls)

1. Loose or broken wires \#35C at pin \#1 on connector CN20 on outrigger board through outrigger cables and plugs to the Outrigger Check for continuity. Replace if defective. Enable switch S9A in the Platform outrigger control box.
2. Loose or broken wire \#35C to Outrigger Control Module OCM1 pin \#P4-9 (Outrigger Enable signal).

Check for power at module and check wire continuity.
3. Defective outrigger enable switch S9A.

## Operate switch.

Check continuity between wire \#35C and wire \#35D on switch (both contacts).
Replace if defective.
4. Loose or broken wire \#35D from Outrigger Enable switch S9A to pin \#5 on the Platform outrigger control Check for continuity. Replace if defective. 10 pin connector console plug.

## 4.2-32 All Outriggers Inoperative (Base Controls only)

1. Loose or broken wire \#35C to Outrigger Control Module OCM1 pin \#P4-9 (Outrigger Enable Check for power at module and check wire continuity. signal).
2. Defective outrigger enable switch S9B.

Check switch. Replace if defective.

## 4.2-33 All Outriggers Inoperative (Auto Level only)

## A : LED Power Indicator Light at Outrigger Control Module (OCM1) Not On (Constant)

1. Loose or broken wire \#10A at pin \#1 of the Tilt Override/High Drive Cutout switch LS5 connector to pin \#P2-12 on the Outrigger Control Module OCM1.

Check for continuity. Replace if defective.
2. Loose or broken wire \#10A at pin \#1 of the Tilt Override/High Drive Cutout switch LS5 connector to

Check for continuity. Replace if defective. Base terminal block TB-1.
3. Loose or broken wire \# 02 at pin \#3 of the Tilt Override/High Drive Cutout switch LS5 connector to pin P2-11 on the Outrigger Control Module OCM1.

Check for continuity. Replace if defective.
4. Loose or broken wire \#02 at pin \#3 of the Tilt Override/High Drive Cutout switch LS5 connector to Base terminal block TB-1.

## Check for continuity. Replace if defective.

5. Defective Outrigger Control Module OCM1.

Check Module. Replace if defective.

## 4.2-34 All Outriggers Inoperative (Auto Level only)

## A : LED Power Indicator Light at Outrigger Control Module (OCM1) Not On (Constant)

| Flash Code | Probable Cause | Remedy |
| :---: | :---: | :---: |
| 1/1 | 1. Outriggers are all up and machine is tilted. | 1. Level the machine. |
| 1/2 | 1. Machine is elevated. <br> 2. Loose or broken wire \# 35 . | 1. Lower the scissor stack below high speed limit switch. <br> 2. Check for input voltage on wire \#44 at pin $\mathrm{P} 2-10$ of the outrigger control module (OCM1). Replace if defective. |
| 2/2 | 1. At least one outrigger is not fully retracted. <br> 2. Defective outrigger rod limit switch (LS61, LS62, LS63, LS64) or wiring. <br> 3. Defective diode (D36) on outrigger board. | 1. Fully retract all outriggers. <br> 2. Replace defective or damaged switch(es) or wiring. <br> 3. Check for continuity. Replace if defective. |
| 2/1 | 1. Outriggers are all down and the machine is not fully level. | 1. Move machine to less sloped terrain if it will not lift. |
| 5/5 | 1. Power on wire \#70 or \#79 at power on. <br> 2. Power on wire \#70 or \#79 when manually operating outriggers. | 1. Check for power on wire \#70 or \#79 at pin P2-5 or P2-6 of the outrigger control module. Replace defective component. <br> 2. Check for power on wire \#70 or \#79 while manually operating an outrigger. |
| 5/2 | 1. Low or no voltage on wire \#35C. <br> 2. Loose or broken wire on \#35C. | 1. Check battery and charging system to ensure minimum 9 volts. <br> 2. Check for input voltage on wire \#35C at pin P4-9 of outrigger control module (OCM1). |
| 7/1 | 1. Excessive vibration. <br> 2. Detective outrigger control module. | 1. Outrigger control module (OCM1) cannot read tilt sensor. <br> 2. Replace. |
| 6/6 | 1. Outriggers are being manually controlled. | 1. Indicates function activated. No repair necessary. |
| 7/8 | 1. Error occured while self diagnosing the hardware fail safe. | 1. Turn off power to reset the outrigger control module (OCM1). <br> 2. Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module (OCM1). |
| 5/1 | 1. Low input voltage to outrigger control module (OCM1). | 1. Check for minimum 9 volts between wire \#02 at pin P2-11 and wire \#10A at pin P2-12 at outrigger control module (OCM1). |
| 7/7 | 1. Startup error occured while self diagnosing. | 1. Turn off power to reset the outrigger control module (OCM1). Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module. |
| 7/5 | 1. Internal failure of outrigger control module (OCM1). | 1. Turn off power to reset the outrigger control module (OCM1). Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module. |
| 7/2 | 1. Internal failure of outrigger control module (OCM1). | 1. Turn off power to reset the outrigger control module (OCM1). <br> 2. Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module. |
| 8/1 | 1. Internal failure of outrigger control module (OCM1). | 1. Turn off power to reset the outrigger control module (OCM1). <br> 2. Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module. |
| 8/2 | 1. Internal failure of outrigger control module (OCM1). | 1. Turn off power to reset the outrigger control module (OCM1). <br> 2. Turn power back on and see if the code has cleared. If problem persists, replace outrigger control module. |

## Operate switch.

Check continuity between wire \#35D and wire \#71 at

1. Defective Left Front Outrigger switch $\mathbf{S} 20$ at Platform control console. switch for UP function.

Check continuity between wire \#35D and wire \#75 at switch for DOWN function.
Replace if defective.

## Operate switch.

Check continuity between wire \#35E and wire \#71 at
2. Defective Left Front Outrigger switch S20A at Base control console. switch for UP function.

Check continuity between wire \#35E and wire \#75 at switch for DOWN function.
Replace if defective.
3. Loose or broken wire \#71 (for UP function) from outrigger control console to pin \#6 on connector CN2O Check continuity. Replace if defective. at outrigger board.
4. Loose or broken wire \#75 (for DOWN function) from outrigger control console to pin \#7 on connector CN2O Check continuity. Replace if defective. at outrigger board.
5. Open diode D71 (for UP function) or D75 (for DOWN function) on outrigger board.
6. Loose or broken wire \#71 (for UP function) at pin \#7 on connector CN21 at outrigger board to Left Front Up Outrigger Valve solenoid 4H-71.

Check diodes. Replace if defective.
7. Loose or broken wire \#75 (for DOWN function) at pin \#8 on connector CN21 at outrigger board to Left Front Down Outrigger Valve solenoid 4H-75.
8. Loose or broken wire \#02 from Left Front Up Outrigger Valve solenoid 4H-71 to pin \#2 on connector CN21 at the outrigger board.
9. Loose or broken wire \#02 from Left Front Down

Outrigger Valve solenoid $4 \mathrm{H}-75$ to pin \#2 on connector Check continuity. Replace if defective. CN21 at the outrigger board.
10. Defective Left Front Up Outrigger Valve solenoid 4H71.
11. Defective Left Front Down Outrigger Valve solenoid 4H-75.

Check coil. Replace if defective.

Check coil. Replace if defective.

## 4.2-35 Right Front Outrigger Inoperative Manually

Operate switch. Check continuity between wire \#35D and wire \#72 at switch for UP function.
Check continuity between wire \#35D and wire \#76 at switch for DOWN function.

Replace if defective.

Operate switch. Check continuity between wire \#35E and wire \#72 at switch for UP function.

Check continuity between wire \#35E and wire \#76 at switch for DOWN function.

Replace if defective.
3. Loose or broken wire \#72 (for UP function) from outrigger control console to pin \#8 on connector CN2O at outrigger board.
4. Loose or broken wire \#76 (for DOWN function) from outrigger control console to pin \#9 on connector CN2O at outrigger board.
5. Open diode D72 (for UP function) or D76 (for DOWN function) on outrigger board.
6. Loose or broken wire \#72 (for UP function) at pin \#9 on connector CN21 at outrigger board to Right Front Up Outrigger Valve solenoid 4H-72.
7. Loose or broken wire \#76 (for DOWN function) at pin \#10 on connector CN21 at outrigger board to Right Front Down Outrigger Valve solenoid 4H-76.

Check continuity. Replace if defective.

Check diodes. Replace if defective.
8. Loose or broken wire \#02 from Right Front Up Outrigger Valve solenoid 4H-72 to pin \#2 on connector CN21 at the outrigger board.
9. Loose or broken wire \#02 from Right Front Down Outrigger Valve solenoid 4H-76 to pin \#2 on connector CN21 at the outrigger board.

Check continuity. Replace if defective.
10. Defective Right Front Up Outrigger Valve solenoid $4 \mathrm{H}-72$.
11. Defective Right Front Down Outrigger Valve solenoid 4H-76.

Check coil. Replace if defective.

## Check coil. Replace if defective.

## 4.2-36 Right Rear Outriggers Inoperative Manually

Operate switch. Check continuity between wire \#35D and wire \#73 at switch for UP function.

Check continuity between wire \#35D and wire \#77 at switch for DOWN function.

Replace if defective.

Operate switch. Check continuity between wire \#35E and wire \#73 at switch for UP function.

Check continuity between wire \#35E and wire \#77 at switch for DOWN function.
Replace if defective.
3. Loose or broken wire \#73 (for UP function) from outrigger control console to pin \#3 on connector CN2O Check continuity. Replace if defective. at outrigger board.
4. Loose or broken wire \#77 (for DOWN function) from outrigger control console to pin \#4 on connector CN2O at outrigger board.
5. Open diode D73 (for UP function) or D77 (for DOWN function) on outrigger board.
6. Loose or broken wire \#73 (for UP function) at pin \#4 on connector CN21 at outrigger board to Right Rear Up Outrigger Valve solenoid 4H-73.

Check continuity. Replace if defective.

Check diodes. Replace if defective.
7. Loose or broken wire \#77 (for DOWN function) at pin \#5 on connector CN21 at outrigger board to Right Rear Down Outrigger Valve solenoid 4H-77.

Check continuity. Replace if defective.
8. Loose or broken wire \#02 from Right Rear Up

Outrigger Valve solenoid $4 \mathrm{H}-73$ to pin \#2 on connector Check continuity. Replace if defective. CN 21 at the outrigger board.
9. Loose or broken wire \#02 from Right Rear Down Outrigger Valve solenoid 4H-77 to pin \#2 on connector CN21 at the outrigger board.
10. Defective Right Rear Up Outrigger Valve solenoid 4H73.
11. Defective Right Rear Down Outrigger Valve solenoid 4H-77.

Check continuity. Replace if defective.

Check coil. Replace if defective.

## Check coil. Replace if defective.

## Check continuity. Replace if defective.

## 4.2-37 Left Rear Outriggers Inoperative Manually

1. Defective Left Rear Outrigger switch S 23 at Platform control console.

Operate switch. Check continuity between wire \#35D and wire \#74 at switch for UP function.

Check continuity between wire \#35D and wire \#78 at switch for DOWN function.

Replace if defective.

Operate switch. Check continuity between wire \#35E and wire \#74 at switch for UP function.
Check continuity between wire \#35E and wire \#78 at switch for DOWN function.
Replace if defective. outrigger control console to pin \#5 on connector CN2O Check continuity. Replace if defective. at outrigger board.
4. Loose or broken wire \#78 (for DOWN function) from outrigger control console to pin \#2 on connector CN2O at outrigger board.
5. Open diode D74 (for UP function) or D78 (for DOWN function) on outrigger board.
6. Loose or broken wire \#74 (for UP function) at pin \#6 on connector CN21 at outrigger board to Left Rear Up Outrigger Valve solenoid 4H-74.
7. Loose or broken wire \#78 (for DOWN function) at pin \#3 on connector CN21 at outrigger board to Left Rear Down Outrigger Valve solenoid 4H-78.
8. Loose or broken wire \#02 from Left Rear Up Outrigger Valve solenoid 4H-74 to pin \#2 on connector CN21 at the outrigger board.

Check continuity. Replace if defective.

Check continuity. Replace if defective.
9. Loose or broken wire \#02 from Left Rear Down Outrigger Valve solenoid $4 \mathrm{H}-78$ to pin \#2 on connector Check continuity. Replace if defective. CN21 at the outrigger board.
10. Defective Left Rear Up Outrigger Valve solenoid 4H-74
11. Defective Left Rear Down Outrigger Valve solenoid 4H-78.

Check coil. Replace if defective.

Check coil. Replace if defective.

## 4.2-38 Individual Outrigger Functions Inoperative (Auto-Level)

1. Loose or broken wire \#71 to wire \#78 (depending on which outrigger function is not working) at Outrigger Control Module OCM1 plug P4 pins 1-8.
2. No output from Outrigger Control Module OCM1 at plug P4 pins 1-8.

Check connections of the outrigger function not working. (refer to Section 5 for pin reference chart).

Replace if defective.

Cycle power off to reset the Outrigger Control Module OCM1.

Turn power back on and retest outputs.
If problem persists, replace Outrigger Control Module OCM1.

## 4.2-39 Auto-Level Inoperative

1. Loose or broken wire \#35D from Outrigger Enable switch S9A to Auto Level Mode switch S24.
2. Defective Level Auto Mode switch S24.

Check continuity. Replace if defective.

## Operate switch.

Check continuity between wire \#35D and wire \#70 on switch when Level selected.

Replace if defective.
3. Loose or broken wire \#70 from Auto Level Mode switch S24 to Outrigger Control Module OCM1 pin \#P2-5 (Auto Level signal).
4. Loose or broken wire \#10A from pin \#4 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \#P2-12. (Power signal)
5. Loose or broken wire \#44 from pin \#6 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \#P2-10. (Tilt Override/High Drive Cutout signal)
6. Loose or broken wire \#02 from pin \#8/9 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \# P2-11. (Battery negative - signal)

## Check for power at P2-12.

If no voltage present, check continuity of wire. Replace if defective.

## Check for power at P2-10.

If no voltage present, check continuity of wire. Replace if defective.

## Check for ground at P2-11.

If no ground present, check continuity of wire. Replace if defective.

For additional information, refer to sections 4 \& 5 Outrigger Control Module - Troubleshooting.

## 4.2-40 Auto All Up Inoperative (Retract)

1. Loose or broken wire \#35D from Outrigger Enable switch S9A to Auto Level Mode switch S24.
2. Defective Level Auto Mode switch S24.

## Check continuity. Replace if defective.

Operate switch. Check continuity between wire \#35D and wire \#79 on switch when ALL UP selected. Replace if defective.

Check continuity. Replace if defective. switch S24 to Outrigger Control Module OCM1 pin \#P2-6 (ALL UP signal).
4. Loose or broken wire \#10A from pin \#4 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \#P2-12. (Power signal)
5. Loose or broken wire \#44 from pin \#6 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \#P2-10. (Tilt Override/High Drive Cutout signal)
6. Loose or broken wire \#02 from pin \#8/9 on connector CN14 of outrigger board to Outrigger Control Module OCM1 pin \# P2-11. (Battery negative - signal)

Check for power at P2-12. If no voltage present, check continuity of wire. Replace if defective.

Check for power at P2-10. If no voltage present, check continuity of wire. Replace if defective.

Check for ground at P2-11. If no ground present, check continuity of wire. Replace if defective.

For additional information, refer to sections 4 \& 5 Outrigger Control Module.

### 4.3 Hydraulic Systems

## 4.3-1 All Functions Inoperative

1. Hydraulic oil level is low or empty.
2. Defective Pump P1.
3. Broken Engine to Pump coupler.
4. Defective or stuck Check Valves CV1 and/or CV2. Check valves. Clean or replace if defective.
5. System Relief Valve R1 defective or not adjusted properly.

Check fluid level and refill tank to proper level.

Check system pressures and Pump P1 functionality. Replace if defective.

Check coupler. Replace if defective.

Adjust valve. Replace if defective.

## 4.3-2 Steering Inoperative

1. Stuck or defective Steer Right Valve 4H-23 or Steer Left Valve 4H-24.
2. Plugged Steer Orifice O4.
3. Steer Cylinder C7 damaged or bypassing internally.

Check valves. Replace if defective.

Clean orifice. Replace if defective.

Check cylinder. Repair or replace if defective.

## 4.3-3 Lift, Steer and First Drive Speed Inoperative

| 1. Small Pump Dump Valve $2 \mathrm{H}-18 \mathrm{C}$ is stuck open. | Check valve. Repair or replace if defective. |
| :--- | :--- |
| 2. Worn or defective Small Pump section of Pump P1. | Check system pressures and Small Pump functionality. <br> Repair or replace if defective. |
| 3. Check Valve CV1 or CV2 defective or stuck. | Check valves. Clean or replace if defective. |

## 4.3-4 Second Drive Speed Inoperative

1. Large Pump Dump Valve 2H-17B stuck open.
2. Worn or defective Large Pump section of Pump P1.

Check valve. Repair or replace if defective.
Check system pressures and Large Pump functionality. Repair or replace if defective.
3. Check Valve CV1 or CV2 defective or stuck.

Check valves. Clean or replace if defective.

## 4.3-5 Drive Inoperative

1. Stuck or defective Reverse Drive Valve solenoid 4H-15A and/or Forward Drive Valve solenoid 4H-16A.

## Check valves. Repair or replace if defective.

2. Drive Relief Valve R5 defective or not adjusted properly.

Adjust valve. Replace if defective.
3. Stuck or defective Main Counterbalance Valve CB1.

Check valve. Repair or replace if defective.
4. Defective Drive Motors M1, M2, M3 and/or M4. Check motors. Repair or replace if defective.
5. Freewheel Valve V2 open or defective.

Close valve. Repair or replace if defective.
6. Stuck or defective High Speed Valve 2H-20B.

Check valve. Repair or replace if defective.
7. Cushion Cylinder C 8 bypassing internally.

Check cylinder. Repair or replace if defective.

## 4.3-6 Drive Sluggish

1. Stuck open or defective Check Valve CV3, CV4, CV5, and/or CV6.
2. Drive Relief Valve R5 set too low.
3. Defective Flow Divider FD1.

Check Valves. Replace if defective.

Refer to Section 5 of this manual for setup procedure.

Check valve. Replace if defective.

## 4.3-7 Reverse Drive Inoperative

1. Stuck or defective Reverse Drive Valve 4H-15A.

Check valve. Repair or replace if defective.

## 4.3-8 Forward Drive Inoperative

1. Stuck or defective Forward Drive Valve 4H-16A

Check valve. Repair or replace if defective.

## 4.3-9 Drive Inoperative When in Low Drive

1. Stuck or defective Parallel Counterbalance Valve CB2.
2. Stuck or defective Parallel Forward Drive Valve 4H-16B or Parallel Reverse Drive Valve 4H-15B.

Check valve. Replace if defective.

Check valves. Replace if defective.

## 4.3-10 Drive Inoperative When in High Drive

1. Stuck or defective Series/Parallel Valve 4H-20A. Check valve. Replace if defective.
2. Stuck or defective Main Counterbalance Valve CB1. Check valve. Replace if defective.

## 4.3-11 Brakes Do Not Release

| 1. Stuck or defective Brake Valve $3 \mathrm{H}-30$. | Check valve. Repair or replace if defective. |
| :--- | :--- |
| 2. Stuck or defective Auto Reset Valve V6. | Check valve. Repair or replace if defective. |

## 4.3-12 Up Circuit Inoperative

1. Stuck or defective Lift Valve 3H-14A.

Check valve. Repair or replace if defective.
2. Lift Relief Valve R2 defective or not adjusted properly.

Adjust valve. Replace if defective.
3. Stuck or defective main Lowering Valve 2H-13B.

Check valve. Repair or replace if defective.
4. Stuck or defective manual Emergency Lowering Pull Valve V1.

Check valve. Repair or replace if defective.
5. The manual overrides are open on Holding Valves 2H-13B-1 and/or 2H-13B-2.

Depress and turn manual overrides clockwise to close. Replace if defective.
6. Stuck Holding Valves 2H-13B-1 and/or 2H-13B-2.

Check valves. Repair or replace if defective

## 4.3-13 Down Circuit Inoperative

1. Stuck or defective main Lowering Valve $2 \mathrm{H}-13 \mathrm{~B}$. Check valve. Repair or replace if defective.
2. Stuck Holding Valves 2H-13B-1 and/or 2H-13B-2. Check valves. Repair or replace if defective.
3. Plugged Lowering Orifice O 2 .

## Clean or replace orifice.

## 4.3-14 Hydraulic Generator Inoperative

1. Stuck or defective Hydr.Generator Valve 2H-86D. Check valve. Repair or replace if defective.
2. Incorrectly adjusted or defective Flow Control Valve FC1.
3. Stuck or defective Large Pump Dump Valve 2H-17B.
4. Defective Hydr.Generator Motor GM1.

Check motor. Repair or replace if defective.

## 4.3-15 All Outriggers Inoperative

1. Stuck or defective Outrigger Holding Valve 2H-17C. Check valve. Repair or replace if defective.

## 4.3-16 Outriggers Inoperative

Left Front

1. Stuck or defective Left Front Up Outrigger Valve 4H-71 (Retract).
2. Stuck or defective Left Front Down Outrigger Valve 4H-75 (Extend).
3. Stuck or defective Check Valve CV7.
4. Fluid is bypassing Outrigger Cylinder C 9 internally.

Right Front
5. Stuck or defective Right Front Up Outrigger Valve 4H72 (Retract).
6. Stuck or defective Right Front Down Outrigger Valve 4H-76 (Extend).
7. Stuck or defective Check Valve CV8.
8. Fluid is bypassing Outrigger Cylinder C10 internally.

Clean valve. Replace if defective.

Clean valve. Replace if defective.

## Check valve. Replace if defective.

Check cylinder and repack if necessary.
Replace if defective.

Clean valve. Replace if defective.

Clean valve. Replace if defective.

Check valve. Replace if defective.
Check cylinder and repack if necessary.
Replace if defective.

## Right Rear

9. Stuck or defective Right Rear Up Outrigger Valve 4H73 (Retract).

## Clean valve. Replace if defective.

10. Stuck or defective Right Rear Down Outrigger Valve 4H-77 (Extend).

Clean valve. Replace if defective.
11. Stuck or defective Check Valve CV9.

Check valve. Replace if defective.
Check cylinder and repack if necessary.
Replace if defective.
12. Fluid is bypassing Outrigger Cylinder C 11 internally..

Left Rear
13. Stuck or defective Left Rear Up Outrigger Valve 4H-74 (Retract).

Clean valve. Replace if defective.
14. Stuck or defective Left Rear Down Outrigger Valve 4H78 (Extend).
15. Stuck or defective Check Valve CV10.

Clean valve. Replace if defective.

Check valve. Replace if defective.
16. Fluid bypassing Outrigger Cylinder C 12 internally.

Check cylinder and repack if necessary.
Replace if defective.

## 4.3-17 Outriggers Drift In

1. Defective Check valve(s) left front CV7, right front CV8, right rear CV9 and/or left rear CV10.
2. Fluid bypassing Outriggers cylinder(s) left front C9, right front C10, right rear C11 or left rear C12.

Clean valve(s). Replace if defective.

Check cylinder and repack if necessary.
Replace if defective

## 4.3-18 Load Sense System Codes

## 1. Flash Code F01: Check HWFS -

This message is given if the GP102 startup tests have not completed.

Check HELP message for more information.
2. Flash Code F02: Not Ground Mode -

This message is given if the machine is not in ground mode, Calibration can only be carried out in ground mode. P2-2 must be high.
3. Flash Code F03: Not Stopped -

This message is given if the machine is not in ground mode, P2-2 must be high.
4. Flash Code F04: Tilted -

This message is given if the machine is tilted.

## 5. Flash Code F05: Bad Height -

This message is given if the height sensor output P4-3 is out of range at the start of calibration.

Check DIAGNOSTICS / SWITCHES to see which function switch is closed.

Calibration must be carried out with the machine level.
If the machine is level, use the

The height sensor output must be between 1.0 V and 4.0 V . Check DIAGNOSTICS / SENSORS to see the output.

A reading of OV or 5 V is probably due to a wiring problem.

## 6. Flash Code F06: Check Elev -

This message is given if the elevation switch P2-10 is open at the start of calibration, when the operator has confirmed the PLATFORM DOWN? question.

## 7. Flash Code F08: Check Elev -

This message is given if the elevation switch P2-10 is closed at the end of the DYNAMIC lift, when the platform should be fully raised.

This message would occur if the UP switch was accidentally opened near the start of the DYNAMIC lift. If the platform is fully raised, check the elevation switch wiring.

## 8. Flash Code F09: Bad Height -

This message is given if the height sensor output P4-3 is out of range at the start of the DYNAMIC lift.

If the platform is down, check the elevation switch wiring.

The height sensor output must be between 1.0 V and 4.0 V .
Check DIAGNOSTICS / SENSORS to see the output.

## 9. Flash Code F10: Bad Height -

This message is given if the height sensor output P4-3 is out of range at the end of the DYNAMIC lift.

The height sensor output must be between 1.0 V and 4.0 V .
Check DIAGNOSTICS / SENSORS to see the output.
A reading of 0 V or 5 V is probably due to a wiring problem.

## 10. Flash Code F11: Not Up -

This message occurs at the start of the DYNAMIC lift if the operator selects a function other than UP.

Select the UP function.

## 11. Flash Code F12: Too Many -

This message occurs if the DYNAMIC lift takes too long. This message could occur if the UP switch was not released at the end of the dynamic lift.

If the machine takes more than two minutes to lift, the GP102 may need modification to avoid this problem.

This message will occur if the UP switch was accidentally opened near the start of the DYNAMIC lift.

If the platform is fully raised, check the elevation switch wiring.

## 12. Flash Code F13: Low Height Range -

This message occurs at the end of the DYNAMIC lift if the height sensor output did not change sufficiently to give a reasonably accurate platform height estimate. This message could occur if the UP switch was accidentally opened too early (when the platform is not fully raised).

## 13. Flash Code F14: Bad Height -

This message occurs if the height sensor output P4-3 is out of range during the DYNAMIC lift.

## 14. Flash Code F15: Check Elev -

This message is given if the elevation switch P2-10 is open when the platform has been fully lowered after the DYNAMIC lift.

The height sensor output must be between 1.0 V and 4.0 V .
Check DIAGNOSTICS / SENSORS to see the output.
A reading of 0 V or 5 V is probably due to a wiring problem.

This message would occur if the DOWN switch was accidentally opened before the platform was fully lowered.

If the platform is fully lowered, check the elevation switch.

If it opens below $5 \%$, the pressure is probably too unpredictable to allow reliable detection of an overloaded platform when initially raised.
Check CALIBRATIONS / HEIGHT CALS.
The ElevUp value shows the recorded height where the switch opened.

If it opens above $\mathbf{2 5 \%}$, the platform is too high when the overloaded platform is detected.

Check CALIBRATIONS / HEIGHT CALS
The ElevUp value shows the recorded height where the switch opened.

If it closes below 5\%, height sensor fault detection is compromised.

## Check CALIBRATIONS / HEIGHT CALS

The ElevDown value shows the recorded height where the switch opened.

When the switch is closed, overload detection is normally disabled but if the switch closes above $25 \%$, the platform is too high to allow disabled overload.

## Check CALIBRATIONS / HEIGHT CALS

Tthe ElevUp value shows the recorded height where the switch opened.

## 18. Flash Code F19: High Elev.close -

This message is given if the elevation switch P2-10 closed during lower at a too high height (above 25\%).

## 19. Flash Code F20: Height<>0\% -

This message occurs if the platform height is not $0 \%$ after the platform has been fully lowered during either STATIC lift

The platform must return to the same height each time it is fully lowered.

Check DIAGNOSTICS / SYSTEM to check the height.
20. Flash Code F21:Height < > 0\% -

This message occurs if the platform height is not $0 \%$ before the platform is raised during either STATIC lift.

The platform must be at 0\% height when it is fully lowered.

Check DIAGNOSTICS / SYSTEM to check the height.

The platform must return to the same height each time it is fully raised.

Check DIAGNOSTICS / SYSTEM to check the height.

The platform must be at $100 \%$ height when it is fully raised.

Check DIAGNOSTICS / SYSTEM to check the height.

It is likely that there is a problem with the lift cylinder pressure; the GP102 should only need about 10 measurements for most vehicles.

The SETUPS / HEIGHT SETUPS / MIN LIFT time could be increased to force a longer time between static measurements, but this should not be necessary.

The switch is either staying closed to a higher height, or staying open to a lower height, than that recorded during the DYNAMIC phase.

The switch is opening or closing at a different height than that recorded during the DYNAMIC phase.

The height sensor output must be between 1.0 V and 4.0 V at all times.

Check DIAGNOSTICS / SENSORS to see the output.
A reading of 0 V or 5 V is probably due to a wiring problem.

## 27. Flash Code F30:Bad Heights -

This message indicates that the recorded heights are not increasing during either STATIC lift, or are not decreasing during either STATIC lower.

It may be possible to cause this problem by repeatedly opening and closing the UP or DOWN switch during the STATIC phases.

An initial pressure peak when the platform lifted cannot be found between $0 \%$ and $15 \%$ height.
Check the pressure sensor and lift cylinder hydraulics.

## 29. Flash Code F32:Reject Curve - <br> The DYNAMIC pressure curve is unacceptable.

The DYNAMIC pressure curve is unacceptable.

## 31. Flash Code F34:Reject Curve -

The DYNAMIC pressure curve is unacceptable.

## 32. Flash Code F40:Reject Delta -

This message indicates that there is not enough difference between the loaded \& empty pressure.

There should be a lowest pressure about halfway through the lift ( $50 \%$ height); the lowest pressure measured is at too low a height..
Check the pressure sensor and lift cylinder hydraulics.

There should be a lowest pressure about halfway through the lift (i.e.: near 50\% height); the lowest pressure measured is at too high a height.
Check the pressure sensor and lift cylinder hydraulics.
There is not enough difference between the initial pressure peak and the minimum pressure.
Check the pressure sensor and lift cylinder hydraulics.
This message could also occur if the wrong pressure sensor was fitted (e.g.: a 5000 psi sensor when a 2000 psi one is needed).
This message could occur if the platform were not properly loaded during the STATIC LOADED phase, or if the platform were not properly empty during the STATIC EMPTY phase.
Check CALIBRATIONS / HEIGHT CALS; the Height indicates the first height at which there was insufficient difference and the Up and Down values show the loaded pressure (first) and the difference between loaded and empty pressure (second).

This message would occur if the pressure sensor was disconnected, or if there were some other wiring error. Check DIAGNOSTICS / SENSORS to check the pressure.

## 34. Flash Code F43:High Pressure -

This message indicates that the pressure is too high ( 4.5 V or more) when the elevation switch opens during the DYNAMIC lift.

## 35. Flash Code F44:Low Pressure -

This message indicates that the pressure is too low $(0.5 \mathrm{~V}$ or less) at a STATIC measurement point.

## 36. Flash Code F45:High Pressure -

This message indicates that the pressure is too high ( 4.5 V or more) at a STATIC measurement point.

This message would occur if the pressure sensor was disconnected, or if there were some other wiring error.

Check DIAGNOSTICS / SENSORS to check the pressure.

This message would occur if the pressure sensor was disconnected, or if there were some other wiring error.

Check DIAGNOSTICS / SENSORS to check the pressure.

This message would occur if the wrong pressure sensor was fitted, or if there were some other wiring error.

Check DIAGNOSTICS / SENSORS to check the pressure.

## 37. Flash Code F46:Check Elev -

This message indicates that the elevation switch opened more than once during the DYNAMIC lift.

## 38. Flash Code F47:Check Elev -

This message indicates that the elevation switch closed more than once during the DYNAMIC lower.

## Section 5 - Procedures

### 5.1 General

The following information is provided to assist you in the use and application of servicing and maintenance procedures contained in this chapter.

## 5.1-1 Safety and Workmanship

Your safety, and that of others, is the first consideration when engaging in the maintenance of equipment. Always be conscious of weight. Never attempt to move heavy parts without the aid of a mechanical device. Do not allow heavy objects to rest in an unstable position. When raising a portion of the equipment, ensure that adequate support is provided.

## 5.1-2 Hydraulic System

All service and repairs to the hydraulic system or hydraulic components must be done in a clean work environment. See 1.2-4 Hydraulic System \& Component Maintenance and Repair

### 5.2 Base

## 5.2-1 Winching and Towing Procedures and Parking Brake System

This section provides the operator with procedures about towing and winching and on how to manually release the parking brake.

## WARNING

Ensure platform is fully lowered before winching or towing. Sudden motion could cause the aerial platform to become unstable. Death or serious injury could result.


#### Abstract

WARNING In emergency situations where machine functions are not available and lowering is impeded by an obstacle, the utmost care must be taken to move the machine far enough to clear the obstacle. In such cases operation must be extremely smooth with no sudden movements and must not exceed a speed of $2 \mathrm{in} / \mathrm{sec}$. When pushing, towing or winching, do not exceed $2 \mathrm{mph}(3.2 \mathrm{~km} / \mathrm{h}$ ). Do not push, tow or winch vehicle onto a slope, or brake the towing vehicle rapidly. Do not pull the aerial platform down an incline towards a winch.


## 5.2-2 Release the Free-Wheeling Valve

- Make sure that the aerial platform is on level ground. Chock or block the wheels to keep aerial platform from rolling.


Figure 01 Free-Wheeling Valve

- Turn the free-wheeling valve knob (1) counterclockwise to a fully open position to provide free-wheeling. This allows hydraulic oil to flow freely through the wheel motors.


## A WARNING

The free-wheeling valve must be closed tightly (clockwise) for normal operation.

## 5.2-3 To Release the Parking Brakes Manually

## WARNING

Do not manually disengage the parking brakes if the aerial platform is on a slope.


Figure 02 Disc Brakes System
Parking Brakes - The brakes must be manually disengaged for pushing, towing or winching.

1. Make sure that the aerial platform is on level ground. Chock or block the wheels to keep aerial platform from rolling.
2. Turn main power disconnect switch to off position.
3. Locate brake hand pump and brake auto reset valve at main manifold in hydraulic/fuel cabinet.
4. Push in brake auto reset valve (2).
5. Grasp the red hand pump (3) and rapidly depress until firm resistance is felt. The brakes are now released.
6. Remove the wheel chocks or blocks, then push, tow or winch the aerial platform to the desired location.

## A WARNING

The parking brake MUST be re-engaged immediately after reaching the desired location.
7. Position the machine on a firm and level surface.
8. Chock or block the wheels to prevent the aerial platform from rolling.
9. Re-engage the parking brakes by pulling out the black brake valve plunger.

## 5.2-4 Wheel Bolt / Nut Inspection and Torquing Procedure

It is necessary to check the torque on all wheel nuts and wheel bolts at pre-delivery, after 8 hours of operation and at weekly intervals using the following procedure:

1. Confirm that each wheel fastener is torqued to $90 \pm 5 \mathrm{ft} \cdot \mathrm{lb}$. All fasteners must be torqued using the tightening sequence below.

2. Re-torque as necessary until all fasteners are properly torqued.

## 5.2-5 Wheel Reinstallation and Torquing Procedure

When a Wheel/Tire Assembly has been removed or replaced, it will be necessary to follow the procedure below to ensure proper installation:

1. Inspect wheel fastener threads for damage and defects. Replace if defective.
2. Clean the mounting surfaces of hub and the wheel rim of debris, rust, excess paint, etc.
3. Mount wheel on the hub, centering mounting holes on the wheel studs or bolt holes. Use appropriate lifting device as required.
4. Install wheel nuts or wheel bolts and hand tighten to center the rim.
5. Tighten nuts or bolts to approximately $50 \mathrm{ft} \cdot \mathrm{lb}$ torque using the tightening sequence shown above.
6. Tighten to $90 \mathrm{ft} \cdot \mathrm{lb}$ using the same sequence.
7. Repeat the torque sequence to confirm that none have changed from $90 \mathrm{ft} \cdot \mathrm{lb}$. If any are found below $90 \mathrm{ft} \cdot \mathrm{lb}$, repeat complete sequence until there is no change in torque values. If possible, drive the machine prior to checking torques.
8. Check torque values after 8 hours of operation and then at weekly intervals.

## 5.2-6 Reconnecting the Platform Control Box for Use from the Ground

1. To facilitate servicing the aerial platform, the platform control box may be removed from the platform, and reconnected inside the hydraulic cabinet, to allow functions to be accessed from the ground.
2. From the platform, remove the quick release pins securing the platform control box to the control box mount and cable guides.
3. Disconnect the control box cable from the scissor control cable (swing down the small latch on the side of the connector and pull the connectors apart). The connectors are located near the front right corner of the platform on the underside.

4. Bring the control box down from the platform to the ground.
5. Locate the control cable connectors inside the engine cabinet.

6. Disconnect the existing control cable connector by swinging down the latch on the side, and pulling the connectors apart.

7. Plug the control box control cable connector in its place. Swing up the latch to lock them together.

8. The control box functions may now be accessed from the base.

## 5.2-7 Tightening and Torque Recommendations for Hydraulic Couplings and Hoses

## General Work Practices

1. All components must be free of damage or contamination. O-rings cannot be reused anytime the component has been installed beyond finger tight. Clean or replace components, as required.
2. Over tightening a coupling may result in overstressing and/or cracking, and may lead to leaking or failure.
3. When tightening hose couplings, ensure the hose does not twist on the adapter. Twisting will shorten hose life and scar the sealing surfaces of swivel type couplings (JIC, $45^{\circ}$, etc.), which can create leaks.
4. When tightening hose couplings, use a torque wrench (with crow's foot) on the hose end hex swivel nut, and a standard box wrench on the hose end stem hex to hold the hose from twisting.

5. Lubricate all O-ring surfaces with suitable hydraulic oil prior to installation in the flange head and O-ring seal grooves. This will minimize the possibility of damage to the O-ring when installed.
6. Install any $45^{\circ}$ and $90^{\circ}$ hydraulic hose ends first, then align direction and tighten. Adjust the swivel nut on the straight hose end before tightening to create the desired flow.

## Using a Torque Wrench

1. This method is applicable for JIC $\left(37^{\circ}\right)$ and FFOR (Flat Face O-ring) hose ends and fittings, wherever the components are accessible with torque wrench / crow's foot tools.
2. Align the hose end or fitting to the mating component.
3. Install the nut two or three turns by hand to assure proper alignment. Jiggle the hose while tightening to ensure the faces contact fully.
4. Using a properly calibrated torque wrench, tighten the coupling using a smooth, even motion until an indication (audible click) is heard and felt. Do NOT over tighten. For recommended torque values, refer to 2.4 Torque Specifications for Hydraulic Couplings \& Hoses. Apply a drop of torque seal to the connection.

## 5.2-8 Torquing Using the Flats-From-Wrench-Resistance Method

This method is applicable for JIC ( $37^{\circ}$ ) and FFOR (Flat Face O-ring) hose ends only, wherever the components are inaccessible with torque wrench/ crow's foot tools, or when a properly calibrated torque wrench is not available.

1. Align the hose end or fitting to the mating component.
2. Install the swivel hose end nut hand tight to the fitting to assure proper alignment. Jiggle the hose while tightening to ensure the faces contact fully.
3. Tighten the nut using a box wrench until minor resistance is felt.
4. Mark the position of the nut relative to the fitting with a marking device (paint marker).

Mark the hose

5. Referencing the following table, use a second box wrench to tighten the nut the appropriate number of flats past the mark. Do NOT over tighten.

| FLATS FROM WRENCH RESISTANCE CHART for JIC Hose Ends |  |  |  |
| :---: | :---: | :---: | :---: |
| Size |  | FFWR |  |
| Dash | Frac. (ln.) | $37^{\circ}$ Tube Nut | Swivel Nut |
| -4 | 1/4" | 2 | 1.5 |
| -5 | 5/16" | 2 | 2 |
| -6 | $3 / 8$ " | 1.5 | 1.5 |
| -8 | 1/2" | 1.5 | 1.25 |
| -10 | 5/8" | 1.5 | - |
| -12 | $3 / 4$ " | 1.25 | - |
| -10 |  | 1 | - |
| -20 | 11/4" | 1 | - |
| -24 | 11/2" | 1 | - |
| $-32$ | $2^{\prime}$ | 1 | - |
|  |  |  | 1448 |


6. Apply a drop of torque seal to the connection.

## 5.2-9 Checking the Holding Valve

1. Raise the platform to an approximate height of $13 \mathrm{ft}(4 \mathrm{~m})$.
2. Locate the emergency lowering valve in the cutout on the front of the tank side cabinet.
3. Pull the knob, and hold it. If the platform does not lower with the knob pulled out, the holding valves are in good working condition. If however the platform lowers, the holding valves must be replaced.


## 5.2-10 System Pressure Setting

## Checking the Pressure

1. Bring the control box down from the platform to the ground so it will be accessible while working 5.2-6 Reconnecting the Platform Control Box for Use from the Ground. Refer to the aerial platform's serial plate for the correct system pressure for the unit.
2. Connect a pressure gauge to the quick disconnect fitting located on the lift side of the main manifold in the tank side cabinet.

3. With the engine on, use the control box joystick to steer fully left or right to produce pressure. Read the pressure on the gauge.
4. If the pressure shown on the gauge matches that on the serial plate, no further action is needed. However, if it does not match that on the serial plate, proceed to the next step.

## Adjusting the Pressure

1. Loosen the jam nut (counterclockwise) on the system pressure relief valve.
2. Still steering fully left or right to create pressure, turn the system relief valve adjustment screw clockwise to raise the pressure, or counterclockwise the lower the pressure, until it matches the value given on the serial plate.

3. Tighten the jam nut and apply a dab of torque seal where the jam nut and adjuster screw meet.
4. Remove the pressure gauge and reconnect the control box to the platform.

## 5.2-11 Lift Pressure Setting

## Checking the Pressure

1. Bring the control box down from the platform to the ground so it will be accessible while working 5.2-6 Reconnecting the Platform Control Box for Use from the Ground.
2. Refer to the aerial platform's serial plate for the correct lift pressure for the unit.
3. The lift manifold hose and port is located on the rear side of the main manifold in the tank side cabinet. To access it, release the latch beside the manifold, then using the handle, tip the manifold forward.
4. With an oil pan and rag handy, disconnect the hose, capping off or plugging both the hose and the fitting on the manifold.

5. Connect a pressure gauge to the quick disconnect fitting located on the top of the main manifold.

6. To create pressure, with the engine on and the lift/off/lower switch in the lift position, tilt the joystick forward, as though trying to raise the platform. Read the pressure on the gauge.
7. If the pressure shown on the gauge matches that on the serial plate, no further action is needed. However, if it does not match that on the serial plate, proceed to the next step.

## Adjusting the Pressure

8. Continuing from Step 6 above, loosen the jam nut (counterclockwise) on the lift pressure relief valve.
9. With the joystick still forward as though attempting to raise the platform, turn the lift relief valve adjustment screw clockwise to raise the pressure, or counterclockwise the to lower the pressure, until it matches the value given on the serial plate.

10. Tighten the jam nut and apply a dab of torque seal where the jam nut and adjuster screw meet.
11. Reconnect the lift hose to the main manifold lift port. Refer to 5.2-7 Tightening and Torque Recommendations for Hydraulic Couplings and Hoses.
12. Remove the pressure gauge and reconnect the control box to the platform.

## 5.2-12 Grease Points

## Grease Fitting Locations

There are either 1 or 5 grease fittings on the 6826 RT / 6832 RT, depending on options. They are located:

- On the stationary end of the steer cylinder (1 fitting per unit).
- On each outrigger foot (1 fitting per outrigger, if equipped, 4 per unit).



## Applying Grease

1. Remove the cap from the grease fitting.
2. Using a clean rag, wipe off any dirt or debris from the grease fitting.
3. Connect a grease gun to the grease fitting, and pump until a small amount of grease can be seen coming out around the joint or bearing.
4. Disconnect the grease gun.
5. Wipe off any excess grease from around the joint or bearing, and from the grease fitting.
6. Replace the grease fitting cap.


## 5.2-13 Electronic Tilt Switch Setup Procedure (KC only)

Machines that are not equipped with outriggers have an electronic tilt switch located inside the engine compartment. During operation, the switch monitors machine tilt front to back, and side to side. Aerial platform tilt is measured relative to a learned zero position.
The zero position is calibrated using the following set-up procedure, based on the position of the machine with the platform leveled and fully lowered.

Two LED indicator lights on the top of the switch show operating conditions.

## Tilt Switch Replacement

Follow this procedure to install and program a new zero position in a replacement tilt switch.

## NOTE

Make sure part number of old and new tilt switch are the same.


1. Park aerial platform on a firm level surface.
2. Fully lower the platform.
3. Chock or block wheels to keep the aerial platform from rolling forward or backward.
4. Push in emergency stop buttons and turn main power disconnect switch off.
5. Disconnect tilt switch from 4 pin connector.
6. Remove old tilt switch from mount.
7. Install the new switch in the same orientation as the old switch. Connect switch plug to 4 pin connector.

## NOTE

The tilt switch circuit is only powered when controls are powered up.
8. Turn main power disconnect switch on.
9. Select Off-Lift-Drive key switch to Lift position or Drive position.
10. Pull out all emergency stop buttons.
11. Verify switch is powered. The red and green LED indicator lights should be flashing.
12. On the back side of the switch, press and release the Set-up button 3 times.

13. The red LED then flashes for 4 seconds during a stabilization period.
14. Both LEDs then flash for 1 second, indicating the switch is learning the new zero position.
15. When both LEDs are on continuously, it indicates the switch has learned the new zero position.

16. The green LED then flashes and the red LED stays on for 2 seconds indicating the switch is verifying the new zero position.
17. The green LED stays on continuously indicating the switch is ready for normal operation.
18. Turn main power disconnect switch off.
19. Push in all emergency stop buttons.
20. Remove wheel chocks.

## Reprogramming Existing Tilt Switch

Follow this procedure to reprogram an existing tilt switch. Reprogramming the switch records a new zero position.

1. Park aerial platform on a firm level surface.
2. Fully lower the platform. Reprogramming the switch learns
3. Chock or block wheels to keep the aerial platform from rolling forward or backward.

## NOTE

The tilt switch circuit is only powered when controls are powered up.
4. Turn main power disconnect switch on.
5. Select Off-Lift-Drive key switch to Lift position or Drive position.
6. Pull out all emergency stop buttons.
7. Verify switch is powered. The red and green LED indicator lights should be flashing.
8. On the back side of the switch, press and hold the Set-up button for 3 seconds.

9. Both LEDs turn off, then begin flashing for a 5 second period.
10. During this 5 second period, press and release the Set-up button 3 times.
11. The red LED then flashes for 4 seconds during a stabilization period.
12. Both LEDs then flash for 1 second indicating the switch is learning the new zero position. When both LEDs are on continuously, it indicates the switch learned the new zero position.
13. The green LED then flashes and the red LED stays on for 2 seconds indicating the switch is verifying the new zero position.
14. The green LED stays on continuously indicating the switch is ready for normal operation.

## NOTE

If the Set-up button is not pressed 3 times during Step 10, the switch exits the program mode and returns to normal operation using the previous zero point.
15. Turn main power disconnect switch off.
16. Push in all emergency stop buttons.
17. Remove wheel chocks.

## Tilt Switch LED Operation

The following describes LED operation with the system powered.

| Green LED on | The green LED on <br> continuously indicates normal <br> operation. Both tilt axes are <br> within the specified degrees <br> of the learned zero position. <br> The green LED flashing <br> indicates the aerial platform is <br> moving in or out of tilt angle <br> limits. The time delay has not <br> occurred yet. |
| :--- | :--- |
| Red LED on | The red LED is on <br> continuously when the tilt <br> angle on one or more axes is <br> off more than the allowable <br> degrees from the zero <br> position. |
| Green and Red | Both LEDs on continuously <br> indicates a fault in the system <br> is detected. The switch does <br> not function. <br> LEDs on |
| After a period of 5 seconds <br> or on power up, the switch <br> attempts to return to normal <br> operation. If the fault is still <br> detected, both LEDs remain <br> on. |  |

### 5.3 Engine

## 5.3-1 Kubota Dual Fuel (DF972 / WG752) Resistance Checks

## Resistance of Pick-Up Sensor

1. Disconnect the connector.
2. Measure the resistance with the ohmmeter.
3. If the resistance is not within the factory specifications, replace it.

\section*{| Resistance Factory Spec. | A-B | 1.85 to $2.45 \Omega$ at $20^{\circ} \mathrm{C}$ |
| :--- | :--- | :--- | <br> 1451AB}



## Resistance of Ignition Coil

1. Disconnect the connector.
2. Measure the resistance with an ohmmeter.
3. If the resistance is not within the factory specifications, replace it.

$$
\begin{array}{|l|l|l|}
\hline \text { Resistance Factory Spec. } & \text { A-B } & 1.87 \text { to } 2.53 \Omega \text { at } 20^{\circ} \mathrm{C} \\
\hline & \text { A-C } & 10.4 \text { to } 15.6 \Omega \text { at } 20^{\circ} \mathrm{C} \\
\hline
\end{array}
$$

A: Terminal (+) C: High Tension Cord
B: Terminal (-)


## Resistance of Ignitor

1. Disconnect the connector.
2. Measure the resistance with an ohmmeter.
3. If the resistance is not within the factory specifications, replace it.


## IMPORTANT

To replace the ignitor with a service part, make sure the ignitor has the same part cord No /ID mark as the old one. (See the information label 1.)

## 5.3-2 Fan Belt Replacement and Adjustment

Kubota recommends inspecting the fan belt every 100 hours, and replacing it every 500 hours.

## Inspect the Fan Belt for Wear

1. Inspect the fan belt for any signs of damage, such as cracks or tears. Inspect the fan belt for signs of wear, which may include the belt sinking into the pulley groove.

2. If damage or wear is found, replace the fan belt as described in the next section.

## Replace the Fan Belt

1. Remove the alternator pulley cover, and loosen the alternator adjustment bolt.
2. Remove the old fan belt, and install a new one.
3. Replace the alternator pulley cover, and tighten the adjustment bolt.
4. Measure and adjust the fan belt deflection as described in the next section.

5. Measure the fan belt deflection by depressing the belt halfway between the fan drive pulley and the alternator pulley, at about $22 \mathrm{ft} \cdot \mathrm{lb}(98 \mathrm{~N} \cdot \mathrm{~m})$ of force.

6. If the deflection is greater than or $1 / 4-5 / 16$ in ( $7-9 \mathrm{~mm}$ ), loosen the alternator adjustment bolt. Use a pry between the alternator and engine block to adjust the position of the alternator. Tighten the bolt.

7. Retest the deflection, and continue to adjust as needed until it falls within the range specified above.

## 5.3-3 Kubota Dual Fuel (DF972 / WG752) Engine Throttle Setting

## Preparation

1. Look for a piece of reflective tape on the fan belt pulley. If the reflective tape is missing, attach a small piece.
2. When measuring the engine speed úsing a digital tachometer, aim the tachometer at this reflective strip while the engine is running.

3. On the platform control box, set the low/ high throttle switch to low. Start the engine and let it run until it reaches normal operating temperature.

## High Throttle Check and Setting

1. Push the solenoid plunger in, and hold it there. Measure the rpm using a digital tachometer, as described in Step 2.

2. If the tachometer reads $3500 \pm 50 \mathrm{rpm}$, the high throttle rpm is already properly set. Skip to Step 8 to check the low throttle rpm. If the tachometer reading is outside of the range given above, proceed to the next step to adjust it.
3. Adjust the length of the stroke by first loosening the jam nut, then turning the threaded link and measuring the rpm until it reaches $3500 \pm 50 \mathrm{rpm}$.
4. Once the correct rpm is reached, apply a drop of Loctite 242 to the thread, and tighten the nut against the threaded link. Use vice grips to hold the link stationary, and a wrench to tighten the nut.


## Low Throttle Check and Setting

5. Measure the rpm using a digital tachometer, as described in Step 2.
6. If the tachometer reads $2050 \pm 50 \mathrm{rpm}$, the low throttle is already properly set. No further action is required. If the tachometer reading is outside of the correct range, proceed to the next step to adjust it.
7. Adjust the length of the long threaded bolt by turning the locknut and measuring the low throttle rpm until it reaches $2050 \pm 50 \mathrm{rpm}$.
8. Once the correct rpm is reached, apply a drop of Loctite 242 to the thread of the long bolt. Tighten the jam nut.


## 5.3-4 Kubota Diesel (D902) Engine Throttle Setting

## Preparation

1. Look for a piece of reflective tape on the fan belt pulley. If the reflective tape is missing, attach a small piece.
2. When measuring the rpm using a digital tachometer, aim the tachometer at this reflective strip while the engine is running.

3. On the platform control box, set the low/ high throttle switch to low. Start the engine and let it run until it reaches normal operating temperature, then switch it to high throttle for the next step.

## High Throttle Check and Setting

4. Measure the rpm using a digital tachometer, as described in Step 2.
5. If the tachometer reads $3500 \pm 50 \mathrm{rpm}$, the high throttle is already properly set. No further action is required. If the tachometer reading is outside of the correct range, proceed to the next step to adjust it.
6. Adjust the high throttle by first loosening the jam nuts on either end of the long coupling nut, then turning the coupling nut and measuring the rpm until it reaches $3500 \pm 50 \mathrm{rpm}$.

7. Once the correct rpm is reached, apply a drop of Loctite 242 to the threads, and tighten the jam nuts on each end.

## Low Throttle Check and Setting

8. On the platform control box, set the low/high throttle switch to low.
9. With the engine in low throttle, measure the rpm using a digital tachometer, as described in Step 2.
10. If the tachometer reads $2050 \pm 50 \mathrm{rpm}$, the low throttle rpm is already properly set. No further action is required. If the tachometer reading is outside of the range given above, proceed to the next step to adjust it.
11. Adjust the low idle by first loosening the low idle stop jam nut, then turning the low idle stop screw and measuring the engine speed until it reaches $2050 \pm 50 \mathrm{rpm}$.
12. Once the correct rpm is reached, apply a drop Loctite 242 to the thread, and tighten the jam nut.


Figure 03

## 5.3-5 Replacing the Air Cleaner Element

Kubota recommends replacing the air cleaner element once a year. More frequent changes may be needed in dusty environments.

## IMPORTANT

The air cleaner uses a dry element. Never apply oil to it.

1. Unlatch and remove the air cleaner cap. Use a cloth to clean any dirt or dust from out of the cap.
2. Remove the old air cleaner element by pulling it straight out.

3. Install a new air cleaner element, pushing firmly to seat it.
4. Reinstall and latch the air cleaner cap, ensuring the TOP mark is facing up.


## 5.3-6 Replacing the Fuel Filter Element (Kubota D902)

Kubota recommends replacing the fuel filter every 400 hours.

1. Close the fuel filter lever (turn counterclockwise).
2. Unscrew the retaining ring and remove the filter cup.
3. Remove the old fuel filter element.
4. Rinse the inside of the cup with diesel fuel or kerosene.
5. Install a new fuel filter element, and reassemble the fuel filter cup and retaining ring, ensuring all components are free of dirt and dust.
6. Bleed the fuel system of air (refer to 5.2-7).


## 5.3-7 Bleeding the Fuel System of Air (Kubota D902)

Bleeding the fuel system of air is required after changing fuel hoses or filters, or after the fuel tank has become empty.

1. Allow the engine to cool, if it has been running.
2. Fill up the fuel tank with fuel.
3. Open the fuel filter lever (vertical position).

4. Open the air vent plug on the top of the fuel injection pump a few turns. Some air bubbles should come out.

5. When no more air bubbles are seen, close the air vent plug.

## 5.3-8 Replacing the Oil Filter Cartridge

Kubota recommends replacing the oil cartridge every 400 hours.

## IMPORTANT

Be sure to stop the engine before changing the oil filter cartridge.

1. Remove the old oil filter cartridge with a filter wrench.

2. Prepare a new filter cartridge by applying a light coating of oil to the new cartridge gasket.
3. Install the new cartridge by screwing it in by hand.

## IMPORTANT

Do not over tighten the filter as it may cause deformation of the rubber gasket.
4. The engine oil level normally decreases a little after replacing the oil filter cartridge, so run the engine for 10 to 15 minutes, then shut it off and allow it to cool.
5. Check for oil leaks around the gasket, and if no leaks are found, check the oil level using the dipstick.
6. Replenish the oil if needed.

## 5.3-9 Changing the Oil

Kubota recommends changing the oil every 200 hours.

1. With the aerial platform on a level surface, start the engine and warm it up for approximately 5 minutes. Shut off the engine.
2. Place a container underneath the engine's oil pan drain plug.
3. Remove the drain plug, and allow the oil to drain completely.
4. Screw the plug back into the oil pan, tightening it to $24-27 \mathrm{ft} \cdot \mathrm{lb}(33-37 \mathrm{~N} \cdot \mathrm{~m})$.
5. Unscrew one of the oil filler caps and fill the engine with new oil, up to the upper line on the dipstick. Reinstall the cap.

| Above $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$ | SAE30, SAE $10 \mathrm{~W}-30$ or $10 \mathrm{~W}-40$ |
| :--- | :--- |
| $0^{\circ}$ to $25^{\circ} \mathrm{C}\left(32^{\circ} \mathrm{F}\right.$ to $\left.77^{\circ} \mathrm{F}\right)$ | SAE20, SAE10W-30 or $10 \mathrm{~W}-40$ |
| Below $0^{\circ} \mathrm{C}\left(32^{\circ} \mathrm{F}\right)$ | SAE10W, SAE10W-30 or $10 \mathrm{~W}-40$ |

## IMPORTANT

## If changing to a different oil manufacturer or

 different oil viscosity, be sure to completely drain all of the old oil first before refilling with new oil. Do not mix oil of different types.6. Start the engine and run it for 10 to 15 minutes, checking for leaks at the oil pan drain plug.


## 5.3-10 Checking and Replenishing the Radiator Coolant Level

Kubota recommends checking the coolant level daily.

## Checking and Replenishing Coolant

1. Check the coolant level via the recovery tank. Coolant should be between the FULL and LOW marks.
2. If the coolant is too low, determine the cause and remedy it by following Step A or B below:

A - Leaks
3. Inspect both drain plugs and the radiator hoses. Repair or replace faulty or leaking components.
4. Pre-mix $50 \%$ long-life coolant and $50 \%$ clean, soft water, stirring it well, and replenish the recovery tank up to the FULL line.

## IMPORTANT

Do not intermix different brands of coolant. If the existing coolant cannot be identified, drain the remaining coolant and refill with new coolant. Refer to 5.2-11 for instructions on draining the coolant.

## B - Evaporation

5. Replenish the recovery tank up to the FULL line with clean, soft water.


## 5.3-11 Draining and Refilling the Radiator

Kubota recommends completely draining and replacing coolant once a year.

## 4 WARNING <br> Do not remove the radiator cap until the coolant had dropped below its boiling point.

1. Place containers under the drain plugs to catch the coolant. One drain plug is located on the underside of the radiator, and the other on the body of the engine.
2. Open both drain plugs, and slowly open the radiator cap to relieve pressure. Then open the radiator cap fully. The coolant will start to drain.
3. Place a container under the recovery tank, and disconnect the overflow hose from the underside of the tank. Drain the tank.
4. When all the coolant has drained from the radiator, engine, and recovery tank, reconnect the recovery tank hose, and close both drain plugs.
5. Pre-mix $50 \%$ long-life coolant and $50 \%$ clean, soft water, stirring it well.
6. Refill the radiator, venting air from the upper and lower radiator hoses by jiggling them while filling the radiator with coolant. The coolant should reach the FULL line on the recovery tank, but not go past it.
7. Securely close the radiator cap.
8. Start the engine and run it for a few minutes, then shut it off.
9. Check the coolant level on the recovery tank once again, and add more coolant to the tank if needed.


### 5.4 Outriggers

## 5.4-1 Auto-Leveling Outrigger PC Board Layout



## 5.4-2 Outrigger Control Module (OCM1) Pin Reference Table (GP-106)



| PLUG | $\begin{gathered} \hline \text { PIN } \\ \# \end{gathered}$ | WIRE \# AND COLOUR | WIRE FUNCTION |
| :---: | :---: | :---: | :---: |
| Calibration Connection (RS232) |  |  |  |
| P1 | 1 | B+ | Not connected -used for hand held calibration device connection |
| P1 | 2 | Rx |  |
| P1 | 3 | Tx |  |
| P1 | 4 | GND (-) |  |
| Inputs |  |  |  |
| P2 | 1 | 68A White | 12V Input from LS68 Left Rear Outrigger Down limit switch |
| P2 | 2 | 67A Red/White | 12V Input from LS67 Right Rear Outrigger Down limit switch |
| P2 | 3 | 66A Blue/White | 12V Input from LS66 Right Front Outrigger Down limit switch |
| P2 | 4 | 65A Green/White | 12V Input from LS65 Left Front Outrigger Down limit switch |
| P2 | 5 | 70 Green/Black | 12 V Input from S24 Outrigger Auto Level request signal |
| P2 | 6 | 79 Green | 12V Input from S24 Outrigger Auto All-Up request signal |
| P2 | 7 | 70A Red/White | 12V Output for Outrigger Light OL1 |
| P2 | 8 | 65 Green/Black | 12V Input from LS61, LS62, LS63 \& LS64 Outriggers limit switch Up signal ** (all switch contacts must be closed to produce in series signal) |
| P2 | 9 | Not Used | Not Used |
| P2 | 10 | 44 Red | 12V Input from 35CR Elevation Tilt Override/High Speed Cutout Relay |
| P2 | 11 | 02 White | GND B- OV Reference Input from Base Terminal Strip |
| P2 | 12 | 10A Black | 12V B+ Input thru Main Power Relay 10BCR From Base Terminal Strip |
| Outputs |  |  |  |
| P4 | 1 | 78 Black/White | 12V Output for Outrigger Left Rear Down signal to 4H-78 Solenoid |
| P4 | 2 | 77 Blue/Black | 12V Output for Outrigger Right Rear Down signal to 4H-77 Solenoid |
| P4 | 3 | 76 Red/Black | 12V Output for Outrigger Right Front Down signal to 4H-76 Solenoid |
| P4 | 4 | 75 Orange/Black | 12V Output for Outrigger Left Front Down signal to 4H-75 Solenoid |
| P4 | 5 | 74 Black | 12V Output for Outrigger Left Rear Up signal to 4H-74 Solenoid |
| P4 | 6 | 73 Blue | 12V Output for Outrigger Right Rear Up signal to 4H-73 Solenoid |
| P4 | 7 | 72 Red | 12V Output for Outrigger Right Front Up signal to 4H-72 Solenoid |
| P4 | 8 | 71 Orange | 12V Output for Outrigger Left Front Up signal to 4H-71 Solenoid |
| P4 | 9 | 35C White/Black | 12V Output for Outrigger Enable signal from Enable switch S9A or Relay 9CR3 |

## 5.4-3 Auto-Leveling Outrigger Settings and Error Codes

## Reading the Codes:

Error codes are indicated with the flashing LED on the control module. When there is a fault, the LED on the outrigger control module flashes to indicate the error code number.

Identify the error code by counting the flashes as follows:

1. The first digit is indicated by half-second flashes followed by half-second pauses.
2. A 2.5 -second pause follows.
3. The second digit is then indicated by halfsecond flashes followed by half-second pauses.
4. A 5-second pause follows, then the cycle repeats.
Codes are continuously displayed by the LED until the fault is cleared, the outrigger control module is reset and no longer detects the fault, or idle timeout becomes active.
Since the outrigger control module only reports one error, only one code can be read from the LED per instance. If the error is cleared and another error is present, it will then be presented.

## LED ERROR CODES

| EVERYTHING OK | ON |
| :--- | :---: |
| VEHICLE TILTED | $1 / 1$ |
| OUTRIFFERS CANNOT BE MOVED! | $1 / 2$ |
| OUTRIGGERS NOT HOME | $2 / 2$ |
| NOT FULLY LEVEL | $2 / 1$ |
| RELEASE OUTRIGGER DEMAND! | $5 / 5$ |
| CHECK OUTRIGGER SUPPLY (P4-9) | $5 / 2$ |
| CANNOT LEVEL: BAD TILT SENSOR | $7 / 1$ |
| OUTRIGGERS MANUALLY CONTROLLED! | $8 / 8$ |
| TESTING HWFS | $7 / 8$ |
| B+ SUPPLY TOO LOW | $5 / 1$ |
| STARTUP! | $7 / 7$ |
| FAULT: BAD SLAVE MICRO | $7 / 5$ |
| FAULT: BAD TILT SENSOR | $7 / 1$ |
| FAULT: BAD HWFS | $7 / 2$ |
| FAULT: P2-5 FAULTY | $8 / 1$ |
| FAULT: P2-6 FAULTY | $8 / 2$ |
| FAULT: P2-9 STUCK ON | $8 / 3$ |
| FAULT: P2-8 ALWAYS ON | $8 / 4$ |
| FAULT: P2-8 ALWAYS OFF | $8 / 5$ |
| FAULT: HWFS STALLED! | $7 / 8$ |
|  | $1436 A C$ |

## 5.4-4 Auto-Leveling Outrigger Error Code Breakdown

| RELEASE OUTRIGGER DEMAND! | 5/5 |
| :---: | :---: |
| Check inputs on P2 pins 5 \& 6 - the "auto-level" or "auto-retract" input is active at power-on or when it is not allowed to carry out the function. |  |
| OUTRIGGERS CANNOT BE MOVED! | 1/2 |
| Check input on P2 pin 10 - "auto-level" or "auto-retract" has been requested but the platform is elevated. |  |
| NOT FULLY LEVEL | 2/1 |
| The outrigger legs are all down (touching the ground) but the platform is not fully level. |  |
| OUTRIGGERS NOT HOME | 2/2 |
| The outrigger legs are not all down (touching the ground) and also are not all home (fully retracted). |  |
| B+ SUPPLY TOO LOW | 5/1 |
| CHECK OUTRIGGER SUPPLY (P4-9) | 5/2 |
| Check that the battery voltage is not too low. |  |
| VEHICLE TILTED | 1/1 |
| This is not a true fault - move the vehicle to level ground! |  |
| TESTING HWFS | 7/8 |
| STARTUP! | 7/7 |
| These are not true faults unless they do not clear - the start-up tests should only occur for a short time. |  |
| OUTRIGGERS MANUALLY CONTROLLED! | 6/6 |
| This is not a true fault - the outriggers are being manually operated (one or more outrigger legs on P4 pins 1-8 is high, when the outrigger control module is not active. |  |
| CANNOT LEVEL (BAD TILT SENSOR) | 7/1 |
| FAULT: BAD TILT SENSOR | 7/1 |
| FAULT: BAD HWFS | 7/2 |
| FAULT: BAD SLAVE MICRO | 7/5 |
| FAULT: HWFS STALLED! | 7/6 |
| FAULT: P2-5 FAULTY | 8/1 |
| FAULT: P2-6 FAULTY | 8/2 |
| FAULT: P2-8 STUCK ON | 8/3 |
| FAULT: P2-8 ALWAYS ON | 8/4 |
| FAULT: P2-8 ALWAYS OFF | 8/5 |
| These are internal faults. If the fault persists after the power has been reset, the outrigger control module may need to be replaced. |  |

## 5.4-5 Hand Held (EZcal) Calibration / Diagnostic Tool Key Functions

## @ WARNING

Only trained and authorized personnel shall be permitted to service an aerial platform.

## 4 WARNING

Read all instructions closely before attempting each phase of this procedure.

| Outrigger Settings |  |  |
| :--- | :--- | :--- |
| Model | 6826RT | 6832RT |
| O.R. Settings | 7 | 7 |
| $1438 A B$ |  |  |


| SYMBOL | KEY FUNCTIONS |
| :---: | :---: |
|  | ESC/ENTER BUTTONS <br> To move back and forth between menu and sub-menu |
|  | LEFT/RIGHT BUTTONS <br> Select menus and setting to be adjusted |
|  | UP/DOWN BUTTONS Adjust setting values |



## 5.4-6 Outrigger Control Module (OCM1) Instructions

When an EZcal hand-held device is connected to the OCM1, a two line display shows various menus and settings. At any time the top line of the display describes the currently selected menu. The bottom line shows the currently selected item in that menu.

Six buttons on EZcal allow easy navigation through the menus:
$\leftarrow$ and $\rightarrow$ change the selected item (the bottom line display)
ENTER enters the selected new menu when available (top line display changes)
$\uparrow$ and $\downarrow$ adjusts the selected item when available
ESC exits the current menu back to the previous menu

Top Level Menu Options

| Help | Select This Menu To See A Description Of Current OCM1 Status |
| :--- | :--- |
| Diagnostics | Select this menu to see switch input status and logged data |
| Access Level | Select this menu and enter correct code to enable adjustments and calibrations |
| Adjustments | Select This menu to see and adjust OCM1 settings. <br> NOTE: this menu provides adjustments which may be needed for different work <br> activities |
| Select this menu to carry out initial set-up of the OCM1. |  |
| NOTE: This menu provides set-ups needed to configure the OCM1 for a particular <br> vehicle. |  |

## Help Menu Options

| (help message) | A message displays current OCM1 status, indicating if everything is OK or if there is <br> an error code (Refer to 5.4-3 Auto-Leveling Outrigger Settings and Error Codes) |
| :--- | :--- |
| Diagnostic Menu Options | Select this menu to see general OCM1 system information. |
| System | Select this menu to see switch input status |
| Switches | Select this menu to see OCM1 output status |
| Outputs | Select this menu to see logged information |
| Log | Displays various status during the auto-level function |
| Diagnostic/ System Menu Options |  |
| Outriggers | Displays vehicle tilt in X and Y orientations measured by integral sensor |
| Tilt | Displays whether vehicle is tilted (YES or NO) |
| Tilted | Displays battery supply voltage (on P2-12) |
| Battery |  |

## Diagnostic/Switches Menu Options

| LR/P2-1 | High when the left rear outrigger is in contact with the ground. |
| :--- | :--- |
| RR/P2-2 | High when the right rear outrigger is in contact with the ground |
| RF/P2-3 | High when the right front outrigger is in contact with the ground |
| EXTEND/P2-5 | High to activate the auto-level function |
| RETRACT/P2-6 | High to activate the auto-retract function <br> High when the scissor stack is stowed (elevated input indicates that the vehicle is <br> stowed). |

Diagnostic/Outputs Menu Options

| LAMP/P2-7 | Displays state of outrigger control box light |
| :--- | :--- |
| STABLE/P2-8 | Displays state of stable (all legs touching the ground) output |
| TILT/P2-9 | Displays state of tilt |
| LRe/P4-1 | Displays state of left rear outrigger extend valve |
| RRe/P4-2 | Displays state of right rear outrigger extend valve |
| RFe/P4-3 | Displays state of right front outrigger extend valve |
| LFe/P4-4 | Displays state of left front outrigger extend valve |
| LRr/P4-5 | Displays state of left rear outrigger retract valve |
| RRr/P4-6 | Displays state of right rear outrigger retract valve |
| RFr/P4-7 | Displays state of right front outrigger retract valve |
| LFr/P4-8 | Displays state of left front outrigger retract valve |
| P4-9 MON | Displays the voltage to the outrigger valve (can only be seen when operating in auto- <br> level or retract) |

Diagnostic/Log Menu Options

| MAX.BATTERY | Displays maximum recorded battery supply voltage |
| :--- | :--- |
| OCM1 version | Displays part number and software version of GP106 |
| EZcal version | Displays software version of EZcal |

## Access Level Menu Options

| Adjustments Menu Options (Factory set - non adjustable) |  |
| :--- | :--- |
| Xtilt TRIP | Displays the tilt trip point in the X orientation |
| Ytilt TRIP | Displays the tilt trip point in the Y orientation |
| TILT ENTRY | Displays the tilt delay time |
| TILT EXIT | Displays the tilt delay time |
| Xlevel TRIP | Displays the tilt trip point in the X orientation during the auto-level function |
| Ylevel TRIP | Displays the tilt trip point in the Y orientation which applies during the auto-level <br> function |
| Machine Setup Menu Options (Factory set - non adjustable) |  |$\quad$| Allows all adjustments and machine settings to be set to defaults. |
| :--- |
| WARNING: All GP106 settings will be changed. Use with caution! |

## 5.4-7 Outrigger Upper Limit Switch (LS61, LS62, LS63, LS64) Replacement and Adjustment

## Machine Preparation

1. Ensure the aerial platform is parked on a firm level surface.
2. Fully retract the outriggers.
3. Turn the main power disconnect switch off.
4. Chock or block the wheels to keep the aerial platform from rolling forward or backward.

## Limit Switch Removal

1. Remove the bolts and washers securing the upper limit switch/hose cover. Set aside the hardware and cover for reinstallation later.
2. Remove the washers, bolts, and nuts securing the limit switch to the bracket. Set aside for reinstallation later.

3. Remove the limit switch cable from the split loom tubing, cutting tie wraps and tape as needed to free it.
4. Disconnect the connector, and remove the limit switch wires and ferrules, retaining the connector for reuse later. Discard the old limit switch and cable.

## Limit Switch Replacement

1. Mount the new limit switch loosely on the bracket, using the hardware removed previously.
2. Starting from the top, place the new limit switch cable in the split loom.
3. Adjust the cable in the split loom as needed, and close the split loom by wrapping electrical tape around it at regular intervals. Tie wrap the split loom to the hoses.
4. Cut off any unneeded length from the cable, and strip the end to exposed the wires beneath.
5. Strip the ends from each wire and crimp a ferrule to each wire end.
6. Insert the wires into the connector end removed previously. Reconnect the connector.

## Limit Switch Adjustment

1. With the outriggers retracted, slide the limit switch on the bracket until the plunger is depressed against the actuator rod cap. Apply a small amount of Loctite to the bolts, and tighten the bolts and nuts.


## Limit Switch Testing

1. Turn main power disconnect switch to the $O N$ position, and start the engine.
2. With the outriggers fully retracted, the unit should be drivable. With the outriggers extended more than halfway, the unit should not be drivable.

## 5.4-8 Outrigger Lower Limit Switch (LS65, LS66, LS67, LS68) Replacement and Adjustment

## Machine Preparation

1. Ensure the aerial platform is parked on a firm level surface.
2. Fully retract the outriggers.
3. Turn the main power disconnect switch to the OFF position.
4. Chock or block the wheels to keep the aerial platform from rolling forward or backward.

## Limit Switch Removal

1. Remove the bolts and washers securing the upper limit switch/hose cover. Set aside the hardware and cover for reinstallation later.
2. Remove the screws securing the lower limit switch cover. Set aside the hardware and cover for reinstallation later.
3. Remove the washers and screws securing the limit switch to the mount. Set aside for reinstallation later.

4. Cut the tie wraps and tape around the split loom as needed to expose the limit switch cable.
5. Disconnect the applicable wires from the connector, and cut the ferrules off of the wires at the end of the cable. Retain the connector for reuse later.
6. Remove the cable from the split loom. Gently pull the cable down through the outrigger weldment, and through the rubber grommet. Retain the rubber grommet. Discard the old limit switch and cable.

## Limit Switch Replacement

1. Install a new limit switch to the mounting block using the hardware removed earlier.
2. Feed the new cable through the rubber grommet, and place the grommet in the hole in the outrigger weldment.
3. Feed the cable up through the outrigger weldment, until it comes out the top.
4. Working from top to bottom, adjust the cable in the split loom and close the split loom by wrapping electrical tape around it at regular intervals. Tie wrap the split loom to the hoses.
5. Cut off any unneeded length from the cable, and strip the end to exposed the wires beneath.
6. Strips the ends from each wire and crimp a ferrule to each wire end.
7. Insert the wires into the connector end removed previously. Reconnect the connector.

## Limit Switch Adjustment

1. Loosen the bolts securing the mounting block to the outrigger, and slide the block until the limit switch plunger is depressed halfway against the base weldment. Apply a small amount of Loctite to the bolts, and tighten them.


## Limit Switch Testing

1. Turn main power disconnect switch to the ON position, and start the engine.
2. With the outriggers fully retracted, the unit should be drivable. With the outriggers extended more than halfway, the unit should not be drivable.

## 5.4-9 Outrigger Mechanical Limit Switch <br> Wiring Diagram



### 5.5 Load Sensing System

## note

Load sensing system should be tested on the first anniversary of the unit being in service. Afterwards, it should only be tested if major component is replaced.

## A WARNING

Remove all equipment, tools, or accessories, before starting system checks.

## 5.5-1 Calibrate Load/Checking Load Procedure

1. Ensure batteries are fully charged.
2. Ensure you are familiar with the emergency lowering system and that it is fully functional.
3. Ensure fuel tank has enough fuel to carry out test.
4. Perform system functionality check as listed in the Operation manual.
5. Fully-lower platform.
6. Plug calibrator (EasyCal) into appropriate port on GP102 overload sensing controller.
7. Retract all extension decks.
8. Place rated load centered onto empty platform. Be sure to account for the weight, options or accessories on the platform or railings or remove all items.
9. The following steps may trigger an overload event, preventing upward motion on some machines. If this occurs, fully-lower the platform and repeat up to 2 more times. If overload is still triggered, stopping motion, recalibrate as per Step 16. If the overload prevents lowering, use the emergency lowering procedure, as outlined in Operation manual, to lower machine.
10. Use base controls for all following movements. Holding enable (or key) switch in platform mode while calibrator is in use will prevent it from returning to its main menu.
11. If at any time it is not possible to perform the required operation, go to Step 16.
12. Select the Diagnostics $>$ System $>$ Height menu.
13. Elevate until height is between $45 \%$ and $55 \%$. Be sure to watch for overhead obstructions during this operation. If you accidentally pass $55 \%$, lower to less than $40 \%$ and elevate into the required range. Ensure last motion was Raise and was at least 2 s in duration.
14. Select the Diagnostics $>$ System $>$ Load menu.
15. Load reading should range from $95 \%$ to $110 \%$. If not, recalibrate as per Step 16.
16. If necessary, recalibrate as per procedure listed in Service manual with the following exceptions:
17. Leave rated load on platform.
18. When the calibrator displays Calibrate Load: Empty? No, press Enter.
19. When the calibrator displays Calibrate Load: Loaded? No, using the UP button select Calibrate Load: Loaded? Yes, and press Enter.
20. Repeat Steps $6-16$ as necessary. If test cannot be passed after 2 calibration attempts, contact Skyjack Customer Service.
21. Fully lower platform.
22. Remove load.
23. Unplug calibrator.

## 5.5-2 Machine Level Calibration Procedure

## IMPORTANT

Each phase must be completed before the next phase can be carried out. All phases must be completed before the aerial platform can be operated. Always follow the instructions of the Calibration instrument.

1. Ensure aerial platform is parked on a firm and level surface.
2. Elevate the scissors high enough to lay a level across the base tubes. Ensure there is no debris on the base and the level sits flat. Do not elevate aerial platform higher than the high speed/tilt override limit switch.
3. Manually operate the outriggers and level the machine in 4 places: left side, right side, front and rear. All 4 outriggers must be firmly placed and all 4 tires are off the ground.
4. Double check that the aerial platform is level at all 4 points.
5. Connect the EZcal tool to the P1 connector on the CONTROL MODULE.
6. The display will show Help: Press Enter.

## Access Level Procedure

7. By using Left/Right buttons, select the Access Level (3) from the menu and press the ENTER button.
8. The display will show Access Level: Code (0000).
9. By using the Up/Down buttons, enter the Access Level Code ( $1 \rightarrow 1 \rightarrow 2 \rightarrow 2$ ) followed by pressing the ENTER button.
10. The display will show Access Level 2. By using Left/Right buttons, select the Setups from the menu and press the ENTER button.
11. The display will show Setups: Change Defaults. Select the Change Defaults from the menu and press the ENTER button.
12. The display will show Defaults, $\mathbf{0}=$ Custom. By using Up/Down buttons, select the Defaults: Code Setting for your Model (For default code, refer to 5.5-9 Curved/Group codes chart ) from the menu.
13. Press ENTER and followed by ESCAPE.

## Calibrate Level Procedure

14. The display will show Setups Change Defaults. By using Left/Right buttons, select the Calibrate Level from the menu and press the ENTER.
15. The display will show Calibrate Level: Yes: Enter, No: ESC. Select the Yes from the menu by press the ENTER button.
16. The display will show Calibrate Level: Tilt $\mathbf{0 . 0}$ ' $\mathbf{0 . 0}$ '. Select the ESCAPE from the menu once.
17. The display will show Setups Calibrate Level Select the ESCAPE from the menu once again.
18. The Calibration procedure is complete, unplug and remove the EZcal.
19. Close the hydraulic/electric cabinet.

## 5.5-3 Load Sense Module (CM1) Pin Reference Table (GP-102)



| PLUG | $\begin{gathered} \text { PIN } \\ \# \end{gathered}$ | WIRE \# AND COLOUR | WIRE FUNCTION |
| :---: | :---: | :---: | :---: |
| Calibration Connection (RS232) |  |  |  |
| P1 | 1 | B+ | Not connected -used for hand held calibration device connection |
| P1 | 2 | Rx |  |
| P1 | 3 | Tx |  |
| P1 | 4 | GND (-) |  |
| Inputs |  |  |  |
| P2 | 1 | Not Used | Not Used |
| P2 | 2 | 10E Blue/White | 12 V Input from S10 PLTF/Idle/Base Key Switch for Base selected *required for any movement from Base* |
| P2 | 3 | 14 Black | 12 V Input from S3 Lift/Off/Drive switch for Raise requested |
| P2 | 4 | 13 Orange | 12V Input from S3 Lift/Off/Drive switch for Lower requested |
| P2 | 5 | 10 Red | 12 V Input IF BOTH Emergency Stops are energized *required for any movement from Platform* |
| P2 | 6 | Not Used | Not Used |
| P2 | 7 | 16 White/Black | 12 V Input thru S3 Lift/Off/Drive switch from Joystick Forward drive requested |
| P2 | 8 | 15 Blue | 12 V Input thru S3 Lift/Off/Drive switch from Joystick Reverse drive requested |
| P2 | 9 | Not Used | Not Used |
| P2 | 10 | 35B Red/Black | 12 V Input From LS1 High Speed Limit Switch To Verify ON/OFF Limits |
| P2 | 11 | 02 White | OV GND (-) Negative Reference From Base Terminal Strip |
| P2 | 12 | 10A Blue/Black | 12V Main Power Input thru Main Power Relay 10BCR From Base Terminal Strip |
| Outputs |  |  |  |
| P3 | 1 | 22 Red | 12 V Output To FL-22 Flashing Light |
| P3 | 2 | 29 Black | 12 V Output To BP-29 Beeper |
| P3 | 3 | 60 Black/White | 12 V Output To Overload Warning Lights On Base and Platform Emergency Stops |
| P3 | 4 | 28 Green/Black | 12 V Output To 28ACR1 \& 28ACR2 Pump Dump Enable Relay's and 28CR Down Enable Relay |
| P3 | 5 | 02 White | OV GND (-) Negative Reference for Flashing Light and Beeper |
| P3 | 6 | 28E Green/White | 12V Output To 28ECR1, 28ECR2 and 28ECR3 Pump Dumps Aux. Enable Relay's |
| Analogs |  |  |  |
| P4 | 1 | Not Used | Not Used |
| P4 | 2 | 60A Green | 0-5V Proportional Input from PT1 Pressure Transducer Analog Output signal |
| P4 | 3 | 28B Green | $0-5 \mathrm{~V}$ Proportional Input from AT1 Angle Transducer Analog Output signal |
| P4 | 4 | Not Used | Not Used |
| P4 | 5 | Not Used | Not Used |
| P4 | 6 | 910 Black | Output supply $12 \mathrm{~V}(\mathrm{~B}+$ ) for AT1 Angle Transducer |
| P4 | 7 | 900 White | OV GND (-) Negative Reference for PT1 Pressure Transducer |
| P4 | 8 | 902 White | OV GND (-) Negative Reference for AT1 Angle Transducer |
| P4 | 9 | 910A Black | Output supply $12 \mathrm{~V}(\mathrm{~B}+$ ) for PT1 Pressure Transducer |

## 5.5-4 Control Module Initial Set-up Procedures

1. Move the aerial platform to a test area where the platform can be elevated to its maximum working height and reach.
2. Ensure the aerial platform is parked on a firm, level surface.

## IMPORTANT

Each phase must be completed before the next phase can be carried out. All phases must be completed before the aerial platform can be operated.

## IMPORTANT

Always follow the instructions of the Calibration instrument.

## IMPORTANT

Make sure the aerial platform is on BASE mode.
3. Locate the main manifold inside the hydraulic/electric tray.
4. Disconnect the black wire \#14 from the lift coil.
5. Locate the contactor on the electrical panel assembly.
6. The jumper connection must be connected between the contractor (wire \#19B) and the lift coil (instead of the black wire \#14)
7. Connect the Easy-Cal tool to the P1 connector on the CONTROL MODULE.
8. The display will show "Help: Press Enter". By using Left/Right buttons, select the "Access Level ( ? )" from the menu and press the ENTER button. Refer to 5.5-2 Machine Level Calibration Procedure
9. The display will show "Access Level Code ( $x$ xxx)".

By using the Up/Down buttons, enter the Access Level Code (xxxx) followed by pressing the ENTER button.
10. The display will show "Access Level 2 ".

By using Left/Right buttons, select the "Setups" from the menu and press the ENTER button.
11. The display will show "Machine Defaults".

Select the "Machine Defaults" from the menu and press the ENTER button.
12. The display will show "Defaults, $0=$ Custom".

By using Left/Right buttons, select the " $\mathbf{X}=$ Group Code" from the menu and press the ENTER button.
13. The display will show " $X=$ GROUP CODE".

- By using the Up/Down buttons, enter the "Group Code (?)" then by using Left/Right buttons, select the "Curve" from the menu.

14. The display will show " $\mathrm{X}=$ CURVE".

- By using the Up/Down buttons, enter the "Curve Code (?)" followed by pressing the ESCAPE button.

Refer to 5.5-9 Curved/Group codes chart
15. The display will show "Machine Defaults".

- By using Left/Right buttons, select the "Tilt Setups" from the menu and press the ENTER button.

16. The display will show "Tilt Setups: Calibrate Level".

- Select the "Tilt Setups: Calibrate Level" from the menu and press the ENTER button.

17. The display will show "Calibrate Level: Yes: Enter, No: ESC".
" Select the "Yes" from the menu by press the ENTER button.
18. The display will show "Calibrate Level: Tilt 0.0 , 0.0 ".

- Select the "ESCAPE" from the menu once.

19. The display will show "Tilt Setups Calibrate Level".

- Select the "ESCAPE" from the menu once again.

20. The display will show "Setups Tilt Setups".

- By using Left/Right buttons, select the "Load Setups" from the menu and press the ENTER button.

21. The display will show "Load Setups: Calibrate Load".

- Select the "Load Setups: Calibrate Load" from the menu and press the ENTER button.

22. At this point, elevate the aerial platform at full height, check the harness and making sure it is not stretched tight, then lower down the platform.
23. The display will show "Calibrate Load: Platform Down?".

- Asking for confirmation that the platform is fully lowered?
- Check that the platform is fully lowered then press the ENTER button to confirm.

24. The display will show "Calibrate: Loaded Empty? No".

- Asking for confirmation that the platform is empty?
- Check that the platform is empty

25. By using the Up/Down buttons, enter the "Yes" followed by pressing the ENTER button.The display will show "Calibrate Load: Please Lift......".

- Waiting for the lift switch to be activated.

26. Hold the lift switch and keep holding it until the platform is fully elevated.

## IMPORTANT

If the lift switch is released earlier than full-height position, the calibration will have to be aborted and repeated from the beginning!
27. When the system detects the lift switch closed, the display shows Calibrate Load: Lift Empty.
28. After a delay, the system stops the platform lifting and takes height and pressure measurements. The display shows MEASURING \# xx When the measurements have been taken, the platform resumes lifting.

## NOTE

The Lifting, stopping,measuring,lifting process continues until the platform reaches full height.
29. When the platform reaches full height release the lift switch.
30. The display briefly shows TOTAL DATA: 04 to indicate the number of measurements taken.
31. The display shows Calibrate Load: Please Lower.

## IMPORTANT

If the lower switch is released earlier than fulllower position, the calibration must be aborted and repeated from the beginning!
32. Hold the lower switch and keep holding it until the platform is fully lowered.
33. When the system detects the lower switch closed, the display shows Calibrate Load: Lower Empty
34. After a delay, the system stops the platform lowering and takes height and pressure measurements. The display shows MEASURING \#xx. When the measurements have been taken, the platform resumes lowering.

## NOTE

The lowerin,.stopping,measuring,lowering process continues until the platform is fully lowered.
35. When the platform is fully lowered (and height $0 \%$ is displayed), release the lower switch.
36. The display shows briefly TOTAL DATA: 04 to indicate the number of measurements taken.
37. The display shows Calibrate Load: Caldate: $\mathrm{mm} / \mathrm{dd} / \mathrm{yy}$.

- It is recommended that the current date be entered here to provide easy taking of the data of last calibration.
- The current date must be entered using the LEFT/RIGHT and UP/DOWN buttons

38. Press ENTER to complete date entry (the information is stored).
39. The display shows Calibrate Load option.
40. Press the ESC button to exit the Calibrate Load option. Remove the jumper wire and re-connect the black wire \#14 to the coil removed earlier.
41. Close the hydraulic/electric tray.

## NOTE

Continuing partially complete load calibration.

Once a calibration phase has been successfully completed, it is not required to do it again (unless of course a change to the vehicle such as a replacement sensor requires that calibration be repeated). This is useful if the calibration procedure is interrupted - the remaining phases can be completed at a later time.

- If a calibration phase has been successfully completed, a REDO message is displayed:
- REDO DYNAMIC: NO
- REDO LOADED: NO
- REDO EMPTY: NO
- If the phase does not need to be repeated, just press ENTER to move on.
- If the phase does need to be repeated, press UP or DOWN to change NO to YES then press ENTER.


## 5.5-5 LED Error Codes - Quick Reference Chart

| HELP Message | LED indication |
| :---: | :---: |
| EVERYTHING OK | Steady on |
| IN GROUND MODE! | Steady on |
| OVERLOAD FUNCTIONS DISABLED! | 6/6 |
| VEHICLE TILTED | 1/1 |
| VEHICLE OVERLOADED | 1/2 |
| WAITING FOR B+ ON P2-12 | 5/2 |
| ARMGUARD ACTIVE! | 1/3 |
| TOO HIGH - DRIVE PREVENTED | 1/4 |
| TOO HIGH - LIFT UP PREVENTED | 1/5 |
| TESTING HWFS | 7/8 |
| IDLE TIMEOUT ACTIVE! | Always off |
| WAITING FOR NEUTRAL | 5/5 |
| ELEVATION SWITCH SHIFTED? | 2/1 |
| ELEVATION SWITCH STUCK? | 2/2 |
| NO LAST CALDATE! | 6/3 |
| LOAD NOT CALIBRATED | 6/2 |
| DRIVE/LIFT INPUTS FAULTY! | 5/6 |
| UP/DOWN SELECT INPUTS ACTIVE TOGETHER | 5/4 |
| INVALID LOAD - CHECK SENSORS | 6/4 |
| HEIGHT NOT CALIBRATED | 6/1 |
| INVALID HEIGHT - CHECK SENSOR | 6/5 |
| EMS INPUTS FAULTY! | 5/2 |
| B+ SUPPLY TOO LOW | 5/1 |
| P4-1 OR P5-1 SHORT TO 0V? | 4/1 |
| P3-4 SHORT TO SUPPLY! | 4/2 |
| P3-4 SHORT TO OV? | 4/3 |
| P3-4 SHORT TO SUPPLY? | 4/4 |
| P3-6 SHORT TO 0V? | 4/5 |
| P3-6 SHORT TO SUPPLY? | 4/6 |
| FAULT: BAD TILT SENSOR | 7/1 |
| FAULT: BAD HWFS | 7/2 |
| FAULT: BAD SLAVE ANALOGS | 7/3 |
| FAULT: BAD STRAIN MONITORS | 7/4 |
| FAULT: BAD SLAVE MICRO | 7/5 |
| FAULT: HWFS STALLED! | 7/6 |
| STARTUP! | 7/7 |
| FACTORY OVERRIDE | 6/7 |

## Reading the Codes:

In order to read the fault codes, a sequence of pauses and flashes can be seen on the LED mounted on the GP102 module. The codes are continuously displayed by the LED until the fault is cleared, the GP102 reset and no longer detects the fault, or idle timeout becomes active.

The sequence is as follows:

1. Quarter second flashes followed by quarter second pauses indicate the first digit.

## 2. A 1.5 second pause.

3. Quarter second flashes followed by quarter second pauses indicate the second digit
4. A 4 second pause. Repeat Steps 1-4

Since the GP102 only reports one error, only one code can be read from the LED per instance. If the error is cleared and another error is present, it will then be presented.

## 5.5-6 LED Error Codes - Code Breakdown Chart

| LED Flash Code | Description | Action |
| :---: | :---: | :---: |
| 63 | No Last Caldate | An EZcal is required! |
| 62 | Load Not Calibrated |  |
| 61 | Height Not Calibration |  |
| 55 | Waiting For Neutral | Check inputs on P2 pins 1,2,3,4,5,6,7,8. |
| 56 | Drive/Lift Inputs Faulty! |  |
| 54 | Up/Down Select Inputs Active Together |  |
| 52 | EMS Inputs Faulty! |  |
| 42 | P3-4 Short To Supply! | Disconnect plug P3. If fault clears there is a problem with the wiring from P3-4 or P3-6 to the rest of the vehicle. |
| 44 | P3-4 Short To Supply? |  |
| 46 | P3-6 Short To Supply? |  |
| 23 | Armguard Active! | If the 23 flash code is triggered by armguard, it will occur once then clean. This is not a true fault but just an indication of the reason for the vehicle stop. If the 21 or 22 flash code is triggered by a fault with the elevation switch, it does not clear. Check that the elevation switch correctly opens/closes when the platform is raised/ lowered. |
| 21 | Elevation Switch Shifted? |  |
| 22 | Elevation Switch Stuck? |  |
| 43 | P3-4 Short To 0 V? | Disconnect plug P3. If fault clears there is a wiring fault from P3-4 or P3-6 to the rest of the vehicle. |
| 45 | P3-6 Short To 0 V ? |  |
| 45 | Invalid Load - Check Sensors | Check the voltage out of the pressure transducer, into P4-2. It should be between 0.5 V (zero pressure) and 4.5 V (maximum pressure) and should vary as the platform load \& position varies. |
| 52 | Waiting For B+ on P2-12 | Check that the battery voltage is not too low. Verify battery voltage on P2-12. <br> Disconnect plug P4 - if the fault clears there is a wiring fault from P4-1 to the rest of the vehicle. |
| 51 | B+ Supply Too Low |  |
| 41 | P4-1 Or P5-1 Short To 0V? |  |

## 5.5-7 LED Error Codes - Code Breakdown Chart (Continued)

| LED Flash Code | Description | Action |
| :---: | :---: | :---: |
| 11 | Vehicle Tilted | These are not true faults but an indication that vehicle movement is prevented. Remove excessive load from the platform. Lower the platform if close to maximum height. Move the vehicle to level ground. |
| 12 | Vehicle Overloaded |  |
| 14 | Too High - Drive Prevented |  |
| 15 | Too High - Lift Up Prevented |  |
| 65 | Invalid Height - Check Sensor |  |
|  |  | Check the voltage out of the height transducer, into P4-3. It should be between 0.4 V and 4.6 V and should vary as the platform position varies. |
| 78 | Testing HWFS | These are not true faults unless they do not clear the start-up tests should only occur for a short time. |
| 77 | Start Up! |  |
| 66 | Overload Functions Disabled! | These are not true faults - the GP102 has been configured to suppress overload functionality. |
| 67 | Factory Override |  |
| Always Off | Idle Timeout Active! | Action a function to clear the idle timeout if it occurred. Ensure the GP102 is correctly mounted - incorrect mounting can cause the bad tilt sensor diagnostic to occur. Otherwise there may be an internal problem with the GP102. |
| 71 | Fault: Bad Tilt Sensor |  |
| 72 | Fault: Bad HWFS |  |
| 73 | Fault: Bad Slave Analogs |  |
| 74 | Fault: Bad Strain Monitors |  |
| 75 | Fault: Bad Slave Micro |  |
| 76 | Fault HWFS Stalled! |  |

## 5.5-8 Control Module Load Calibration - Code Messages \& Definitions

## During calibration the following failure message may appear:

Refer to 5.4-5 Hand Held (EZcal) Calibration / Diagnostic Tool Key Functions.

## Code F01: Check HWFS

This message is given if the GP102 startup tests have not completed.

- Check HELP message for more information.


## Code F02: Not Ground Mode

This message is given if the machine is not in ground mode (P2-2 must be high).

- Calibration can only be carried out in ground mode.


## Code F03: Not Stopped

This message is given if any function switch is closed.

- Check DIAGNOSTICS / SWITCHES to see which function switch is closed.


## Code F04: Tilted

This message is given if the machine is tilted.

- Calibration must be carried out with the machine level. If the machine is level, use the SETUPS / TILT SETUPS to set the GP102 level.


## Code F05: Bad Height

This message is given if the height sensor output (P4-3) is out of range at the start of calibration.

- The height sensor output must be 3.7V. Check DIAGNOSTICS / SENSORS to see the output. A reading of 0 V or 5 V is probably due to a wiring problem.


## Code F06: Check Elev

This message is given if the elevation switch ( $\mathrm{P} 2-10$ ) is closed at the start of calibration, when the operator has confirmed the "PLATFORM DOWN?" question.

- If the platform is down, check the elevation switch wiring.


## Code F08: Check Elev

This message is given if the elevation switch (P2-10) is closed at the end of calibration, when the platform should be fully raised.

- This message would occur if the UP switch was accidentally opened near the start of the lift. If the platform is fully raised, check the elevation switch wiring.


## Code F09: Bad Height

This message is given if the height sensor output (P4-3) is out of range at the start of calibration.

- The height sensor output must be 3.7V. Check DIAGNOSTICS / SENSORS to see the output.


## Code F10: Bad Height

This message is given if the height sensor output (P4-3) is out of range at the end of calibration.

- The height sensor output must be between 0.9 V and 4.1V. Check DIAGNOSTICS / SENSORS to see the output. A reading of 0 V or 5 V is probably due to a wiring problem.


## Code F11: Not Up

This message occurs at the start of calibration if the operator selects a function other than UP.

- Select the UP function only.


## Code F13: Low Height Range

This message occurs at the end of calibration if the height sensor output did not change sufficiently to give a reasonably accurate platform height estimate.
This message could occur if the UP switch was accidentally opened too early (when the platform is not fully raised). DIAGNOSTICS / SENSORS can be used to check the height sensor output (P4-3). A difference of at least 1 V is to be expected.

## Code F15: Check Elev

This message is given if the elevation switch (P2-10) is closed when the platform has been fully lowered at the end of calibration.
This message would occur if the DOWN switch was accidentally opened before the platform was fully lowered. If the platform is fully lowered, check the elevation switch.

## Code F16: Low Elev.open

This message is given if the elevation switch (P2-10) opened during lift at a too low height (below 5\%).

- Check CALIBRATIONS / HEIGHT CALS; the "ElevUp" value shows the recorded height where the switch opened. Set up elevation switch to manufacturers' specifications and calibrate load.


## Code F17: High Elev.open

This message is given if the elevation switch (P2-10) opened during lift at a too high height (above 25\%).

- Check CALIBRATIONS / HEIGHT CALS; the "ElevUp" value shows the recorded height where the switch opened. Set up elevation switch to manufacturers' specifications and calibrate load.


## Code F18: Low Elev.close

This message is given if the elevation switch (P2-10) closed during lower at a too low height (below $5 \%$ ).

- Check CALIBRATIONS / HEIGHT CALS; the "EleyDown" value shows the recorded height where the switch opened. Set up elevation switch to manufacturers' specifications and calibrate load.


## Code F19: High Elev.close

This message is given if the elevation switch ( $\mathrm{P} 2-10$ ) closed during lower at a too high height (above 25\%).

- Check CALIBRATIONS / HEIGHT CALS; the "ElevUp" value shows the recorded height where the switch opened. Set up elevation switch to manufacturers' specifications and calibrate load.


## Code F20: Height<>0\%

This message occurs if the platform height is not $0 \%$ after the platform has been fully lowered during either STATIC lift.

The platform must return to the same height each time it is fully lowered.

- Check DIAGNOSTICS / SYSTEM to check the height.


## Code F28: Bad Height

This message indicates a problem with the height sensor output (P4-3) during calibration.
The height sensor output must be between 1.0 V and 4.0 V at all times.

- Check DIAGNOSTICS / SENSORS to see the output. A reading of 0 V or 5 V is probably due to a wiring problem.


## Code F42: Low Pressure

This message indicates that the pressure transducer output (P4-2) is too low ( 0.5 V or less) at the beginning of calibration.

- Check DIAGNOSTICS / SENSORS to read output.


## Code F43: High Pressure

This message indicates that the pressure transducer output (P4-2) is too high ( 4.5 V or more) at the beginning of calibration.

- Check DIAGNOSTICS / SENSORS to read output.


## Code F44: Low Pressure

This message indicates that the pressure transducer output (P4-2) is too low ( 0.5 V or less) at a measurement point.

- Check DIAGNOSTICS / SENSORS to read output.


## Code F45: High Pressure

This message indicates that the pressure transducer output (P4-2) is too high (4.5 V or more) at a measurement point.

- Check DIAGNOSTICS / SENSORS to read output.


## Code F46: Check Elev

This message indicates that the elevation switch opened more than once during calibration lifting.

## Code F47: Check Elev

This message indicates that the elevation switch closed more than once during calibration lower.

## Code F48: Bad Pressure

This message indicates that the pressure transducer output (P4-2) is out of range at the beginning of calibration.

- Check DIAGNOSTICS / SENSORS to read output.


## Code F52: Too Few

This message indicates that not enough measurements were recorded during calibration lifting or lowering.

## Code F98: Out of Range

This message indicates that the fine tune calibration is unacceptable.

This is probably due to a faulty transducer or faulty/open holding valve(s)/ emergency lowering valve.

## During calibration the following information messages may appear: <br> Platform Down?

This message is prompting for confirmation that the platform is fully lowered. If necessary the DOWN switch can be activated to lower the platform. Press ENTER to confirm when the platform is fully lowered.

## Platform Empty?

This message is prompting for confirmation that the platform is completely empty. Press ENTER to confirm if the platform is empty.

## Platform Loaded?

This message is prompting for confirmation that the platform is loaded to rated load Press ENTER to confirm if the platform is loaded.

## Please Lift

This message is prompting for the platform to be raised. The UP switch should be closed.

## Please Lower

This message is prompting for the platform to be lowered. The DOWN switch should be closed.

## Lift Empty

This message is displayed while the platform is being raised to the next measurement height, when an EMPTY platform is being calibrated.

## Lift Loaded

This message is displayed while the platform is being raised to the next measurement height, when a LOADED platform is being calibrated.

## Lifting

This message is displayed while the platform is being raised, during HEIGHT-only calibration.

## Measuring \#

This message is displayed when the platform is stopped during calibration, when the GP102 takes a measurement. There is a short delay while the machine is allowed to stabilize after movement is stopped.

## Must Go Down!

This message occurs if the wrong switch is closed when the GP102 is waiting for the platform to be lowered.

## Must Go Up!

This message occurs if the wrong switch is closed when the GP102 is waiting for the platform to be raised.

## Please Wait

This message indicates that the GP102 is busy; the delay is short (no more than 5 seconds).

## Lower Empty

This message is displayed while the platform is being lowered to the next measurement height, when an EMPTY platform is being calibrated.

## Lower Loaded

This message is displayed while the platform is being lowered to the next measurement height, when an EMPTY platform is being calibrated.

## Lowering

This message is displayed while the platform is being lowered, during HEIGHT-only calibration.

## Total Data:

This message is displayed at the end of each phase, to confirm the number of measurements recorded by the GP102.

## Caldate

This message is prompting for the date to be entered; it is stored to identify when the machine was calibrated.

The last calibrate date can be viewed in DIAGNOSTICS / LOG. Press LEFT and RIGHT to select the flashing digits. Press UP and DOWN to change the flashing digits. Press ENTER when the entry is complete. IMPORTANT: The date 00/00/00 is not allowed!

## Finished

This message confirms that calibration is complete and successful.

## 5.5-9 Curved/Group codes chart

| Model | Number of Extension Decks | Curve Code | Group Code |
| :---: | :---: | :---: | :---: |
| SJ6832 RT | 1 Manual extension deck | 56 | 15 |
| SJ6826 RT | 1 Manual extension deck | 57 | 15 |

### 5.6 Scissors

## 5.6-1 High Speed Cutout Limit Switch (LS5) Replacement and Adjustment

## Machine Preparation

1. Ensure the aerial platform is parked on a firm level surface.
2. Chock or block the wheels to keep the aerial platform from rolling forward or backward.

## Limit Switch Removal

1. Raise the platform to give access to the limit switch cable, and deploy the maintenance stand.
2. Turn the main power disconnect switch off.
3. Remove the gear clamp securing the limit switch cover, and slide the limit switch cover off of the pin. Set aside the clamp for reinstallation later.
4. Remove the bolts, washers, and nuts (x2) securing the limit switch to the cover. Set the cover and hardware aside for reinstallation later.

5. Remove the limit switch and free the limit switch cable by cutting the tie wraps.
6. Follow the cable into the electrical panel, and disconnect the limit switch wires from the electrical panel. Discard the limit switch.

## Limit Switch Replacement

1. Mount the new limit switch (122010) on the cover, using the hardware removed previously (apply a small amount of Loctite to the bolts).
2. Slide the limit switch cover back onto the pin. Secure it with the gear clamp removed previously.

## Limit Switch Electrical Connections

1. Route the new limit switch cable along the same path as the old one into the electrical panel cabinet. Use tie wraps as needed to secure them at regular intervals.
2. Strip the cable jacket back to separate the wires. Cut the wires to length if needed, and strip the ends.
3. Crimp a 18 GA red ferrule onto the end of the blue wire, and a 14-16 GA x $1 / 4$ Terminal onto the end of the brown wire.
4. Connect both wires to the electrical panel.
5. Stow the maintenance stand and fully lower the platform.

## Limit Switch Cam Setup

1. Turn the main power disconnect switch to the ON position, and start the engine.
2. Attach the end of a measuring tape to the side of the platform with a tie wrap, in such a way that the measuring tape will hang down freely to the ground.

## NOTE

The end of the measuring tape should be level with the standing surface of the platform.
3. Raise the platform until the distance from the standing surface of the platform to the ground measures $7 \mathrm{ft}(2.13 \mathrm{~m})$.
4. Loosen the set screws ( x 2 ) on the limit switch cam, and rotate the cam until it depresses the limit switch plunger. Apply a small amount of Loctite to both set screws, and tighten them.


## 5.6-2 High Speed Cutout Limit Switch Testing

1. Raise the platform less than 84 in ( 213 cm ), and drive the unit at full speed. The unit should move at high speed.
2. Then raise the platform over 84 in $(213 \mathrm{~cm})$. Drive forward with joystick fully forward. Machine should drive in low speed.

## NOTE

High Speed Cutout should occur within the tolerance zone of 81-87 in (206-221 cm).

### 5.7 Platform

## 5.7-1 Gate Spring Hinge Adjustment

1. The tension of the spring hinges should be such that when the gate is opened halfway and released, it will close fully and latch.
2. To adjust the tension of the spring hinges, first remove the safety locking screw located at the top or bottom of each hinge. Retain the screws for reinstallation later.
3. To increase the tension, insert a $5 / 32$ hex wrench in the screw socket, and turn the wrench clockwise. To release the tension, depress the hex wrench in the socket, let it rotate counterclockwise, then release the hex wrench.

4. Adjust the tension on both hinges until the gate releases and latches from a half open position.
5. Reinstall the safety locking screws into the hinges when tension adjustment is complete.

## 5.7-2 Railing Maintenance and Repair

Skyjack MEWPs have been designed to ensure compliance with the relevant design standards applicable for that particular unit at the time of manufacture. As such, any repairs made to the guardrail or basket structure need to ensure this compliance is not compromised and must return the structure to its original condition.
Any damage must be repaired by returning the railing assembly to its undamaged state. Damage includes, but is not limited to, the items listed below:

- bent/deformed guardrail sections
- cracks or broken welds in railing sections
- damaged pin connections
- missing pins or broken pin lanyards
- missing railing hardware
- loose or missing parts
- additional holes in guardrail sections other than those approved by Skyjack
Additionally, the guardrails must be properly positioned and secured, and the entry gate must be in good working order.
The strength of the guardrail system, and therefore its ability to provide fall protection for platform occupants, depends upon the design being secure and undamaged.
Skyjack railings are designed for modular replacement, and Skyjack recommends replacement of any damaged railing section. Skyjack-approved replacement parts will meet this requirement.


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